

2D Lattice Model for Fracture in Brittle Materials

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Abstract

The numerical simulations show the potential of a lattice discrete approach to model fracture during brittle materials in different two-dimensional quasi-static processes of loading behaviour. The 2D calculations were carried out for brittle specimens subject to uniaxial compression, uniaxial extension and shear. The effect of the specimen size on the global stress-strain diagram during uniaxial tension was also investigated. The advantages and disadvantages of the model were outlined.

Key words: beam, brittle material, discrete method, fracture, lattice model, size effect

1. Introduction

Cracks are a fundamental phenomenon in brittle materials (Bazant 2003). The fracture process is a major case of damage in brittle materials under mechanical loading caused by a significant degradation of the material strength. It is highly complex due to a heterogeneous structure of brittle materials over many different length scales, e.g. changing in concrete from the few nanometers (hydrated cement) to the millimeters (aggregate particles). A realistic description of the fracture process is of major importance to ensure safety of the structure and to optimise the behaviour of material.

The phenomenon of the propagation of cracks in brittle materials can be modelled with continuous and discontinuous models. Continuum models describing the mechanical behaviour of concrete were formulated within non-linear elasticity (Liu et al 1977, Palaniswamy, Shah 1974, Kompfner 1983), rate-independent plasticity (Mróz 1972, Pietruszczak et al 1988, Klisinski, Mróz 1988, Menetrey, Willam 1995, Bobinski, Tejchman 2005a), damage theory (Dragon, Mróz 1979, Peerlings et al 1998, di Prisco, Mazars 1996, Bobinski, Tejchman 2005b), endochronic theory (Bazant, Bhat 1976, Bazant, Shieh 1978), coupled damage and plasticity (Klisinski, Mróz 1988, de Borst et al 1999, Ibrahimbegovic et al 2003), microplane theory (Bazant, Ozbolt 1990). To model the thickness and spacing of

cracks properly, continuum models require an extension in the form of a characteristic length. Such an extension can be done with strain gradient (Zbib, Aifantis 1989, Mühlhaus, Aifantis 1991, Peerlings et al 1998, Pamin, de Borst 1998, Chen et al 2001, Pamin 2004), viscous (Sluys 1992, Sluys, de Borst 1994) and non-local terms (Bazant 1986, Pijaudier-Cabot, Bazant 1987, Bazant, Jirasek 2002, Bobinski, Tejchman 2004). Within discontinuous methods, a discrete element method DEM (Donze et al 1999, D'Addetta et al 2002) and a lattice model (Herrmann et al 1989, Vervuurt et al 1994, van Mier et al 1995, Schlangen, Garboczi 1997, Lilliu, van Mier 2003, Vidya Sagar 2004) were applied, among others. The lattice models are the simplest discrete models to simulate fracture in brittle materials consisting of a main crack with various branches, secondary cracks and microcracks.

The intention of our research is to describe the mechanism of fracture in quasi-brittle materials using continuum (Bobinski, Tejchman 2004, 2005, 2006) and discrete models (Kozicki, Tejchman 2003). In the case of discrete models, a lattice approach was used in the first step. The goal of simulations presented in this paper was to present the potential of a lattice model to model the fracture process in brittle materials during different two-dimensional processes of loading (uniaxial compression and extension, and shear). In contrast to a lattice model presented by Vervuurt et al (1994), van Mier et al (1995), Schlangen and Garboczi (1997), and Lilliu and van Mier (2003), a geometric type lattice model was used. Owing to that, the computational effort was significantly reduced.

2. Lattice Model

In a conventional lattice model used to describe the fracture process in concrete or reinforced concrete (Vervuurt et al 1994, van Mier et al 1995, Schlangen, Garboczi 1997, Lilliu, van Mier 2003), each quasi-brittle material is discretized as a lattice composed of Bernoulli beams (Fig. 1) that transfer normal forces, shear forces and bending moments. Fracture is simulated by performing a linear elastic analysis under loading and removing a beam element that exceeds tensile strength. Normal forces, shear forces and moments are calculated using a conventional simple beam theory. The stiffness matrix is constructed for the entire lattice. The displacement vector is calculated similarly as in the conventional FEM (by multiplication of the inverse global stiffness matrix with the load vector). The heterogeneity of the material is taken into account by assigning different strengths to beams (using a Gaussian or Weibull distribution) or by assuming random dimensions of beams and random geometry of the lattice mesh or by mapping of different material properties to beams corresponding to the cement matrix, aggregate and interface zones (Fig. 2), respectively in the case of concrete. To obtain aggregate overlay in the lattice, a Fuller curve is usually chosen for the distribution of grains. The ratio between the beam height and the beam length determines the Poisson's ratio. The beam length in concrete should be less than $l_b < d_a^{\min}$ (where d_a^{\min} is the minimum



aggregate diameter). The model can identify micro-cracking, crack branching, crack tortuosity and bridging which lead to the fracture process to be followed until complete failure (Vidya Sagar 2004). It enables also to capture a size effect during tension (Vidya Sagar 2004). The advantages of this approach are simplicity and a direct insight in the fracture process on the level of the micro-structure. A complex crack patterning can be reproduced. Therein a limited number of parameters is needed. By applying an elastic-purely brittle local fracture law at the particle level, global softening behaviour is observed. The disadvantages of the classical lattice model are the following: the results depend on the beam size and direction of loading, the response of the material is too brittle (due to the assumed brittleness of single beams), the compressed beam elements overlap each other and an extreme computational effort on the structure level is needed. The first disadvantage can be removed by assuming a heterogeneous structure (Schlangen, Garboczi 1997). In turn, the second drawback can be improved by 3D calculations and consideration of very small particles (Lilliu, van Mier 2003), and by applying a non-local approach in calculations of beam deformations (Schlangen, Garboczi 1997).

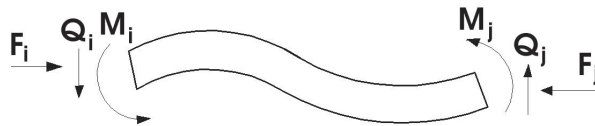


Fig. 1. Nodal forces and moments in beams (van Mier et al 1995)

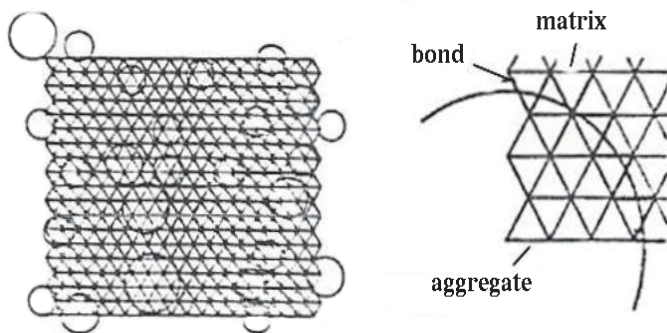


Fig. 2. Lattice of beams for concrete consisting of aggregate, cement matrix and bond (van Mier et al 1995)

In our 2D-lattice model, the quasi-brittle material was discretized in the form of a triangular grid including beam elements. The distribution of beams was assumed to be completely random analogously to a Voronoi's scheme. First, a triangular grid was created in the material with the side dimensions equal to g



(Fig. 3). In each triangle of the grid, additional interior squares were assumed with an area of $s \times s$ ($s < g$). Next, one point was selected at random within these interior squares. Later, all points inside of squares were connected with neighbouring ones within a distance of r_{\max} to create a non-uniform mesh of beams, where the maximum beam length was r_{\max} (e.g. $r_{\max} = 2g$), the minimum beam length was r_{\min} (e.g. $r_{\min} = 0.1g$ for $s = 0.6g$) and the minimum angle between beams was assumed to be as α (e.g. $\alpha = 20^\circ$). A uniform triangular mesh could be obtained only for the parameter $s = 0$. Using this grid generation method, the beams could cross each other in two dimensional calculations (similarly as in the lattice model by Burt and Dougill (1977)) but they did not intersect each other in three-dimensional analyses. The beams possessed a longitudinal stiffness described by the parameter k_l (which controls the changes of the beam length) and a bending stiffness described by the parameter k_b (which controls the changes of the angle between beams).

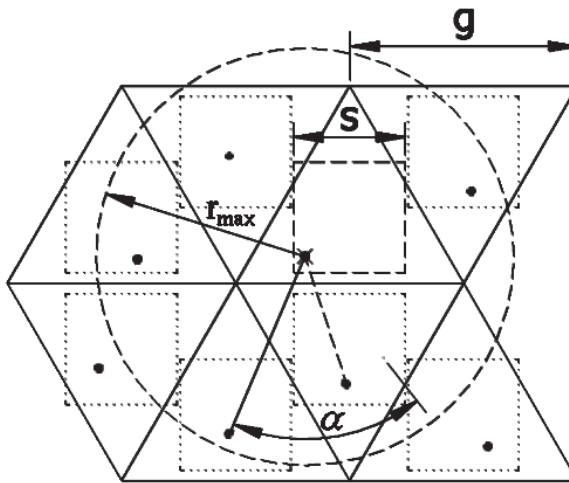


Fig. 3. Scheme to assume a non-uniform distribution of beams in the lattice (s – size of interior squares, r_{\max} – maximum beam radius, α – minimum angle between two beams, g – size of triangular grid)

In contrast to a conventional lattice method (Schlangen, Garboczi 1997), our model is of a kinematic type, i.e. the calculations of beam displacements were carried out on the basis of the consideration of successive geometry changes of beams due to translation, rotation and deformation (normal and bending). Thus, the global stiffness matrix was not built and the calculation method had an explicit character. The displacement of the center of each beam was calculated as the average displacement of two end nodes belonging to the beam from the previous iteration step:



$$\Delta \vec{X}_i = \frac{\Delta \vec{X}_i^A + \Delta \vec{X}_i^B}{2}, \quad (1)$$

wherein $\Delta \vec{X}_i^A$ and $\Delta \vec{X}_i^B$ – displacement of the end nodes A and B in the beam i , respectively. The displacement vector of each beam node was calculated by averaging the displacements of the end of beams belonging to this node caused by translation, rotation, normal and bending deformations (Fig. 4):

$$\Delta \vec{X}^j = \frac{1}{n} \left[\sum_i (\vec{W}_i^j + \vec{R}_i^j) \right] + \sum_i \left[\frac{k_{li}^j \vec{D}_i^j + k_{bi}^j \vec{B}_i^j}{k_{li}^j + k_{bi}^j} \right], \quad (2)$$

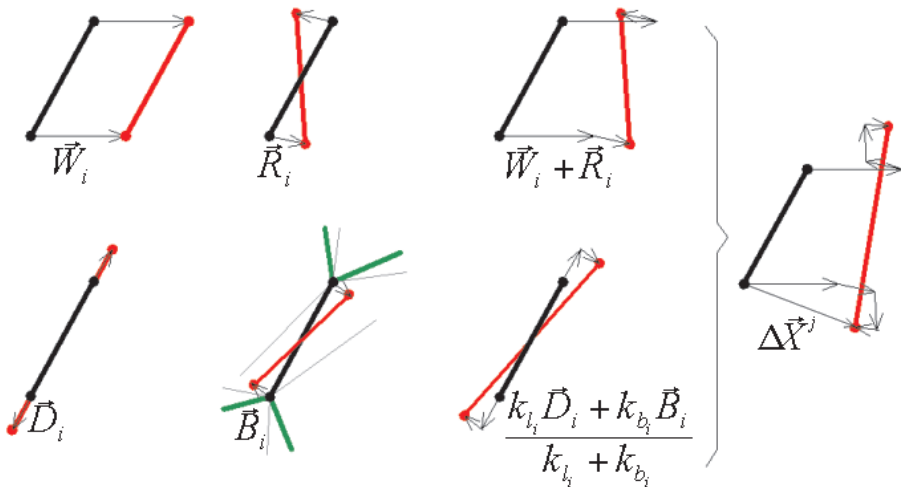


Fig. 4. General scheme to calculate displacements of beams in the lattice

wherein:

- $\vec{\Delta X}^j$ – resultant node displacement,
- \vec{W} – node displacement due to the beam translation,
- \vec{R} – node displacement due to the beam rotation,
- k_l – longitudinal stiffness,
- k_b – bending stiffness,
- \vec{D} – node displacement due to a change of the beam length (induced by the longitudinal stiffness parameter k_l),
- \vec{B} – node displacement due to a change of the rotation angle between beams (induced by the bending stiffness parameter k_b),
- i – beam number,

- j – node number and
- n – number of beams belonging to the same node.

The node displacements are calculated successively during each calculation step.

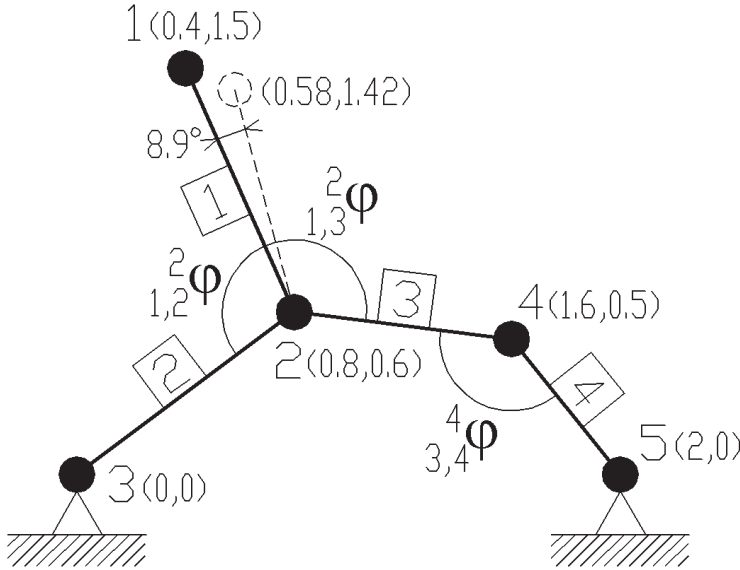


Fig. 5. A simplified lattice composed of 4 beams

The calculation method of the resultant node displacement vectors in a complex grid by Eq. 2 is shown below on the example of a simple lattice composed of 4 beams during one prescribed displacement increment (Fig. 5). The co-ordinates of the nodes 1 – 5 are following: node 1 (0.4, 1.5), node 2 (0.8, 0.6), node 3 (0.0, 0.0), node 4 (1.6, 0.5) and node 5 (2.0, 0.0). The nodes 3 and 5 are fixed and the node 1 is assumed to displace to the point with the new co-ordinates (0.58, 1.42). The displacement vectors of the node 2 in beams 1, 2 and 3 are: $\vec{W}_1^2 = (0.09, -0.04)$, $\vec{W}_2^2 = (0, 0)$, $\vec{W}_3^2 = (0, 0)$, $\vec{R}_1^2 = (-0.065, -0.012)$, $\vec{R}_2^2 = (0, 0)$, $\vec{R}_3^2 = (0, 0)$, $\vec{D}_1^2 = (0.035, -0.131)$, $\vec{D}_2^2 = (0, 0)$, $\vec{D}_3^2 = (0, 0)$, $\vec{B}_1^2 = (0.124, 0.044)$, $\vec{B}_2^2 = (0.44, -0.064)$ and $\vec{B}_3^2 = (-0.006, 0.041)$, respectively (with the rotation angle of the node 2: $\Delta\varphi_1^2 = -8.9^\circ$ (beam 1), $\Delta\varphi_2^2 = 4.45^\circ$ (beam 2), and $\Delta\varphi_3^2 = -2.97^\circ$ (beam 3)). For the stiffness parameters $k_b = 0.6$ and $k_l = 1.0$, the resultant displacement vector of the node 2 is equal to (Eq. 2):

$$\begin{aligned}
\Delta \vec{X}^2 &= \frac{1}{3} \left(\vec{W}_1^2 + \vec{W}_2^2 + \vec{W}_3^2 + \vec{R}_1^2 + \vec{R}_2^2 + \vec{R}_3^2 \right) + \\
&+ \left(\frac{k_{l1}^2 \vec{D}_1^2 + k_{l2}^2 \vec{D}_2^2 + k_{l3}^2 \vec{D}_3^2 + k_{b1}^2 \vec{B}_1^2 + k_{b2}^2 \vec{B}_2^2 + k_{b3}^2 \vec{B}_3^2}{k_{l1}^2 + k_{l2}^2 + k_{l3}^2 + k_{b1}^2 + k_{b2}^2 + k_{b3}^2} \right) = \\
&= \frac{1}{3} [(0.09, -0.04) + (0, 0) + (0, 0) + (-0.065, -0.012) + (0, 0) + (0, 0)] + \quad (3) \\
&+ \left(\frac{[(0.035, -0.131) + (0, 0) + (0, 0)] \cdot 1.0}{(1.0 + 1.0 + 1.0 + 0.6 + 0.6 + 0.6)} + \right. \\
&+ \left. \frac{[(0.124, 0.044) + (0.044, -0.064) + (0.006, 0.041)] \cdot 0.6}{(1.0 + 1.0 + 1.0 + 0.6 + 0.6 + 0.6)} \right) = \\
&= (0.037, -0.042),
\end{aligned}$$

and the new co-ordinates of node 2 are (0.837, 0.558). In turn, the displacement vectors of node 4 in beams 3 and 4 are: $\vec{W}_3^4 = (0, 0)$, $\vec{W}_4^4 = (0, 0)$, $\vec{R}_3^4 = (0, 0)$, $\vec{R}_4^4 = (0, 0)$, $\vec{D}_3^4 = (0, 0)$, $\vec{D}_4^4 = (0, 0)$, $\vec{B}_3^4 = (-0.006, -0.041)$ and $\vec{B}_4^4 = (0, 0)$, respectively (with the rotation angle of node 4: $\Delta\varphi_3^4 = -2.97^\circ$ (beam 3) and $\Delta\varphi_4^4 = 2.97^\circ$ (beam 4)). The resultant displacement vector of the node 4 is equal to (Eq. 2):

$$\begin{aligned}
\Delta \vec{X}^4 &= \frac{1}{2} \left(\vec{W}_3^4 + \vec{W}_4^4 + \vec{R}_3^4 + \vec{R}_4^4 \right) + \left(\frac{k_{l3}^4 \vec{D}_3^4 + k_{l4}^4 \vec{D}_4^4 + k_{b3}^4 \vec{B}_3^4 + k_{b4}^4 \vec{B}_4^4}{k_{l3}^4 + k_{l4}^4 + k_{b3}^4 + k_{b4}^4} \right) = \\
&= \frac{1}{2} [(0, 0) + (0, 0) + (0, 0) + (0, 0)] + \quad (4) \\
&+ \left(\frac{(0, 0) \cdot 1.0 + [(-0.006, -0.041) + (0, 0)] \cdot 0.6}{(1.0 + 1.0 + 0.6 + 0.6)} \right) = (-0.001, -0.007),
\end{aligned}$$

and the new co-ordinates of node 4 are (1.599, 0.493). Next, the forces are determined with the aid of corresponding normal strains and a modulus of elasticity. For the stiffness parameter $k_b = 0$ in Eq. 2, the beams behave as bars. The beams were removed from the lattice if the local critical tensile strain ε_{\min} was exceeded in each beam. In addition, the beams were removed if both the local critical tensile strain ε_{\min} or local critical compressive strain ε_{\max} were exceeded in each beam. The assumption of a different ratio between the bending stiffness and longitudinal stiffness $p = k_b/l_l$ allowed us to simulate the different Poisson's ratio ν . During simulations presented in the paper, the same local critical strains



were assumed for all beams ($\varepsilon_{\min} = 0.02\%$ for tension and $\varepsilon_{\max} = 0.2\%$ for compression). The following strain increments were assumed on the basis of initial calculations: 0.000032% (uniaxial compression) and 0.000004% (uniaxial tension and shear). Smaller strain increments only insignificantly influenced the results. All calculations were strain controlled.

The 2D calculations were carried out mainly with a brittle specimen size of $100 \times 100 \text{ mm}^2$ ($b \times h$) composed of 20,000 beam elements distributed non-uniformly ($\alpha = 20^\circ$, $s = 0.6g$, $g \approx 1.5 \text{ mm}$, $r_{\max} = 2g$). The maximum beam length was about 3 mm and the minimum about 0.6 mm. The modulus of elasticity of all beams was assumed to be $E = 20 \text{ GPa}$. The computation time with 20000 beams was about 10 hours using PC 3.6 GHz.

3. Numerical Results

Figure 6 presents the change of the Poisson's ratio ν versus the parameter stiffness ratio $p = k_b/k_l$ during uniaxial compression with smooth horizontal edges at the beginning of deformation (the beams were not removed). For the stiffness parameter $p = 0.6$, the Poisson's ratio $\nu = 0.2$ was obtained (typical value for concrete). If the stiffness parameter $p = 0.01$, the Poisson's ratio was 0.4, and if the parameter $p = 0.001$, the Poisson's ratio was 0.5. In turn, if the parameter $p > 1$, Poisson's ratio became negative (with the smallest value $\nu = -1.0$ at $p = 10000$). The behaviour of beams with smaller values of $p = k_b/k_l$ corresponded obviously to that of bars (Kozicki, Tejchman 2003, 2005).

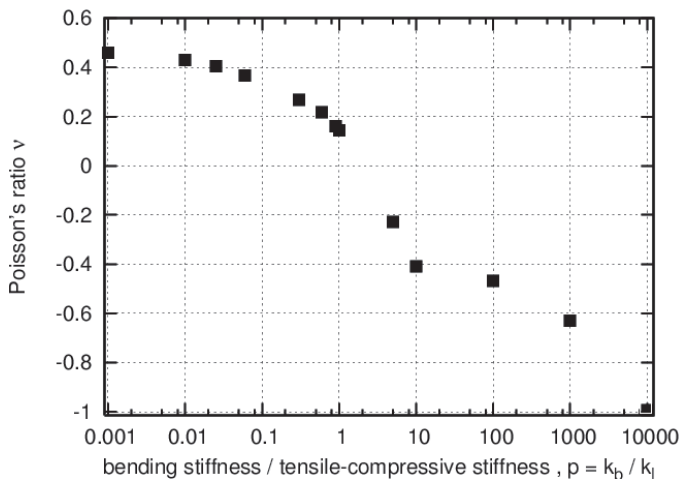


Fig. 6. Influence of the stiffness ratio $p = k_b/k_l$ between the longitudinal stiffness and bending stiffness on Poisson's ratio ν during uniaxial compression with smooth edges (using semi-logarithmic scale)



The effect of the stiffness parameter $p = k_b/k_l$ on the evolution of the global stress-strain curve $\sigma - \varepsilon$ (vertical normal stress versus the vertical strain) and crack propagation in a brittle specimen during uniaxial compression with smooth edges is shown in Figs. 7–10 ($\sigma = P/b$, $\varepsilon = u_2/h$, P – global vertical force, u_2 – vertical displacement of the top edge). Figs. 7 and 8 present the results for the case if only the beams subject to tension were removed at $\varepsilon_{\min} = 0.02\%$.

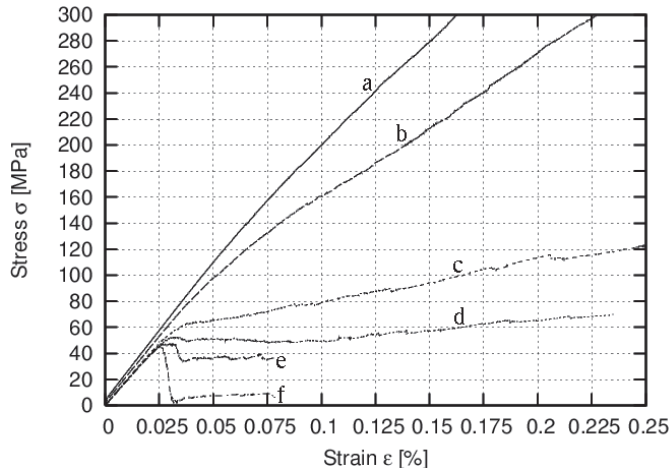


Fig. 7. Effect of the stiffness ratio $p = k_b/k_l$ between the bending stiffness and longitudinal stiffness on the stress-strain curve during uniaxial compression with smooth edges (beams were removed when $\varepsilon_{\min} = 0.02\%$): a) $p = 0.6$, b) $p = 0.3$, c) $p = 0.06$, d) $p = 0.025$, e) $p = 0.01$, f) $p = 0.001$

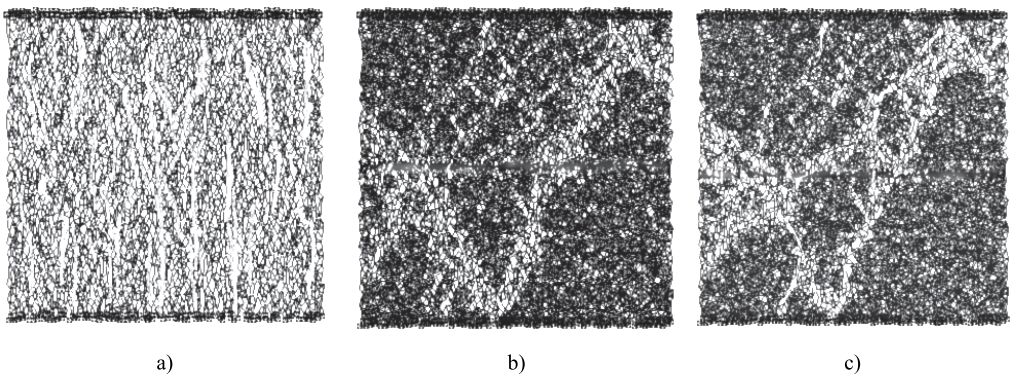


Fig. 8. Effect of the stiffness ratio $p = k_b/k_l$ between the bending stiffness and longitudinal stiffness on the crack pattern during uniaxial compression with smooth edges (beams were removed when $\varepsilon_{\min} = 0.02\%$): a) $p = 0.3$, b) $p = 0.01$, c) $p = 0.001$



The strength and ductility increase with increasing stiffness parameter p . The material becomes elastic for $p \geq 0.6$ and brittle for $p < 0.025$ ($\varepsilon = 0.3\%$). In the last case, the vertical strain corresponding to the material strength is about 0.03% . The cracks are predominantly vertical (parallel to the loading direction) if $p \geq 0.3$. In the case of $p < 0.1$, the predominant cracks are more inclined.

Figs. 9 and 10 present the results of the case, when the beams subject to both tension and compression were removed at $\varepsilon_{\min} = 0.02\%$, and $\varepsilon_{\max} = 0.2\%$.

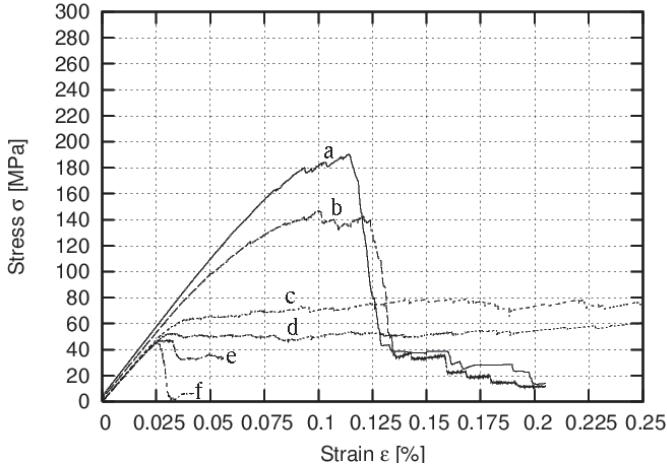


Fig. 9. Effect of the stiffness ratio $p = k_b/k_l$ between the bending stiffness and longitudinal stiffness on the stress-strain curve during uniaxial compression with smooth edges (beams were removed when $\varepsilon_{\min} = 0.02\%$ and $\varepsilon_{\max} = 0.2\%$): a) $p = 0.6$, b) $p = 0.3$, c) $p = 0.06$, d) $p = 0.025$, e) $p = 0.01$, f) $p = 0.001$

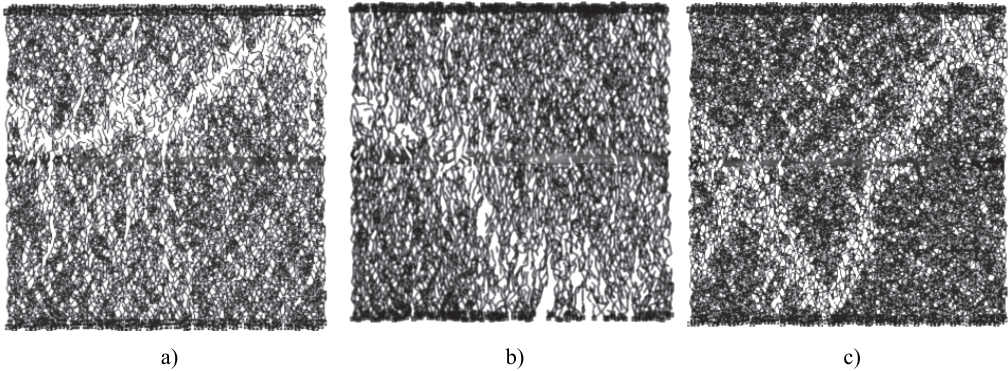


Fig. 10. Effect of the ratio stiffness $p = k_b/k_l$ between the bending stiffness and longitudinal stiffness on the crack pattern during uniaxial compression with smooth edges (beams were removed when $\varepsilon_{\min} = 0.02\%$ and $\varepsilon_{\max} = 0.2\%$): a) $p = 0.3$, b) $p = 0.01$, c) $p = 0.001$



The results are similar to those in the previous case for $p < 0.3$. The strength increases with increasing p . The material is brittle for $p \leq 0.01$ and $p \geq 0.3$. For $p < 0.3$ the cracks are inclined. In turn, for $p \geq 0.3$, the main crack becomes horizontal (perpendicular to the loading direction).

The effect of the roughness of both horizontal edges on the fracture process during uniaxial compression is shown in Fig. 11 for $p = 0.6$ and $p = 0.01$ (with $\varepsilon_{\min} = 0.02\%$). The results with very rough edges (horizontal displacements along both edges were assumed to be zero) indicate the appearance of diagonal intersecting cracks and stiff wedges in the material.

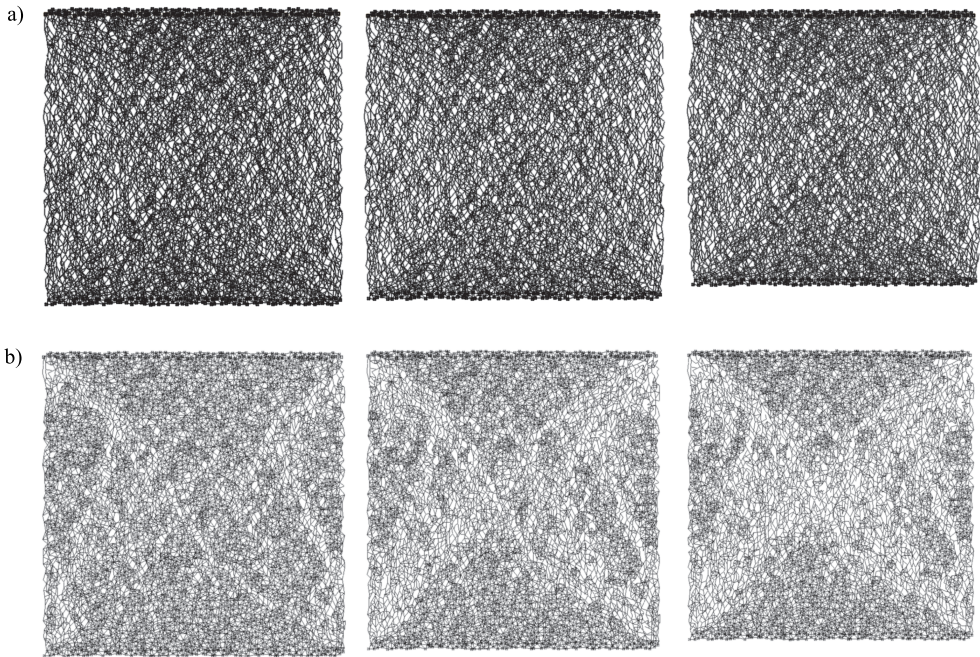


Fig. 11. Evolution of fracture process during uniaxial compression with very rough edges (beams were removed when $\varepsilon_{\min} = 0.02\%$): a) $p = 0.6$, b) $p = 0.01$

The results for uniaxial tension with a small notch at mid-height of the left side and smooth horizontal edges are demonstrated in Figs. 12 and 13 for the case of $\varepsilon_{\min} = 0.02\%$. The material behaves in the elastic-purely brittle way for all values of p . The strength increases with increasing p , and the brittleness increases with decreasing p . The overall vertical strain corresponding to the peak stress values is about $0.007\text{--}0.009\%$ (thus it is smaller than the local ε_{\min}). The crack pattern in practice does not depend on the parameter p . The main crack is always initiated at the notch and then propagates almost horizontally through the specimen (Fig. 13).

The effect of the grid parameter s (influencing the minimum beam length and grid non-uniformity) on the stress-strain curve is shown for uniaxial tension in



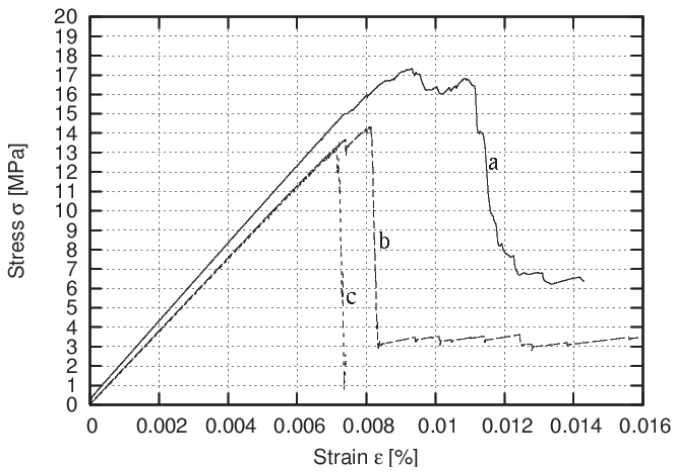


Fig. 12. Effect of the ratio stiffness $p = k_b/k_l$ between the bending stiffness to the longitudinal stiffness on the stress-strain curve during uniaxial extension (beams were removed when $\varepsilon_{\min} = 0.02\%$): a) $p = 0.3$, b) $p = 0.025$, c) $p = 0.001$

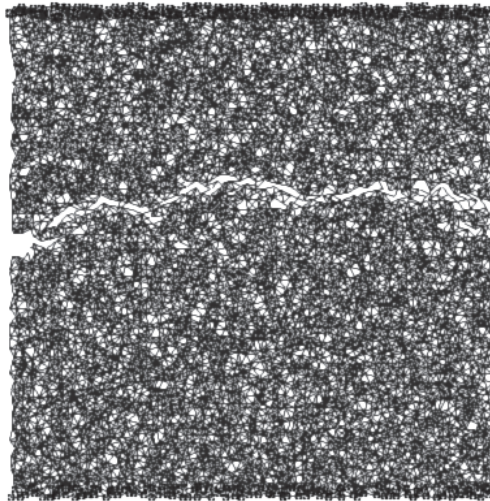


Fig. 13. Crack pattern during uniaxial extension in the notched specimen (beams were removed when $\varepsilon_{\min} = 0.02\%$)

Fig. 14 (smooth edges, $\alpha = 20^\circ$, $g \approx 1.5$ mm, $r_{\max} = 2g$). The strength and the overall vertical strain corresponding to the peak value increase with decreasing s . For $s = 0 \times g$ (uniform distribution of beams), a horizontal crack occurs.

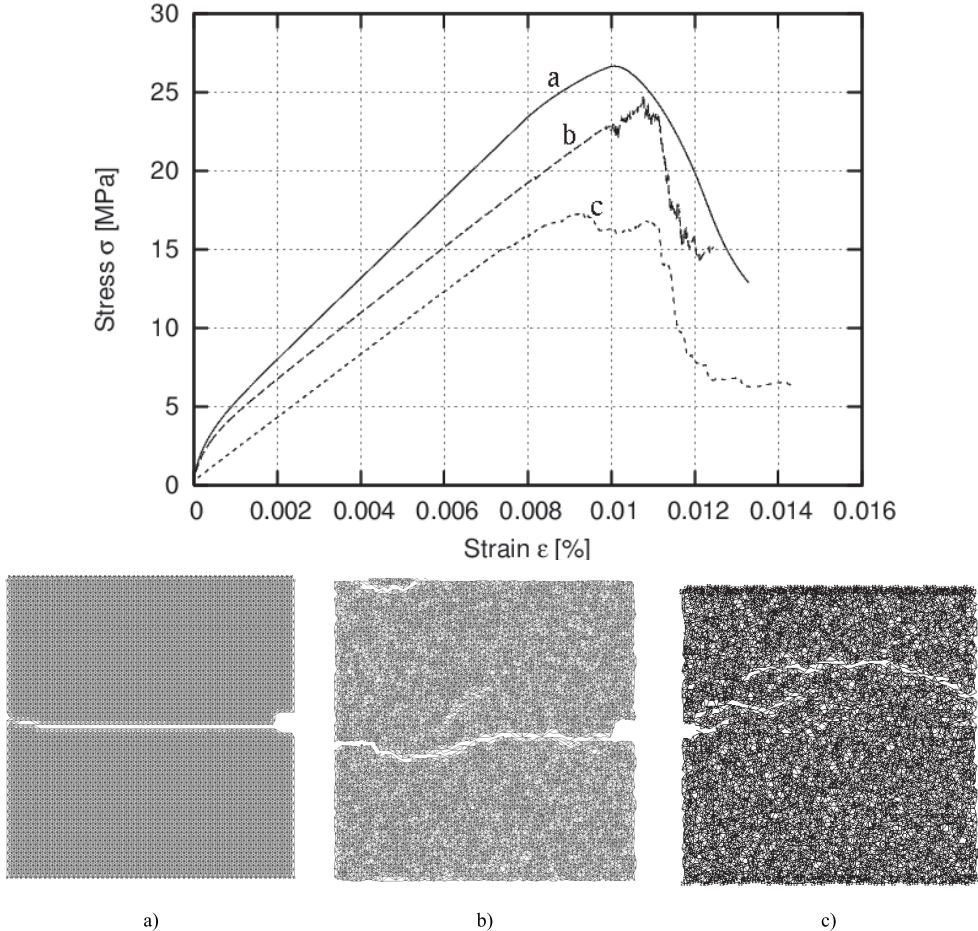


Fig. 14. Effect of the grid parameter s on the stress-strain curve and crack pattern during uniaxial extension ($p = 0.3$, $\alpha = 20^\circ$, $r_{\max} = 2g$): a) $s = 0 \times g$, b) $s = 0.3 \times g$, c) $s = 0.6 \times g$ (beams were removed when $\epsilon_{\min} = 0.02\%$)

The obtained crack patterns during uniaxial compression and extension ($\epsilon_{\min} = 0.02\%$ and $p = 0.6$) are qualitatively in agreement with laboratory experiments with concrete (van Mier et al 1995, Schlangen, Garboczi 1997). However, the calculated response of the material during extension is far too brittle.

The results of the fracture process for simple shearing are shown in Fig. 15 for smooth and very rough edges (with $\epsilon_{\min} = 0.02\%$, $p = 0.6$). The main cracks are created in the direction perpendicular to the principal normal stress. The number and inclination of cracks depend on both the edge roughness and parameter p .

The inclination of the main interior crack with respect to the bottom increases with increasing p and wall roughness.

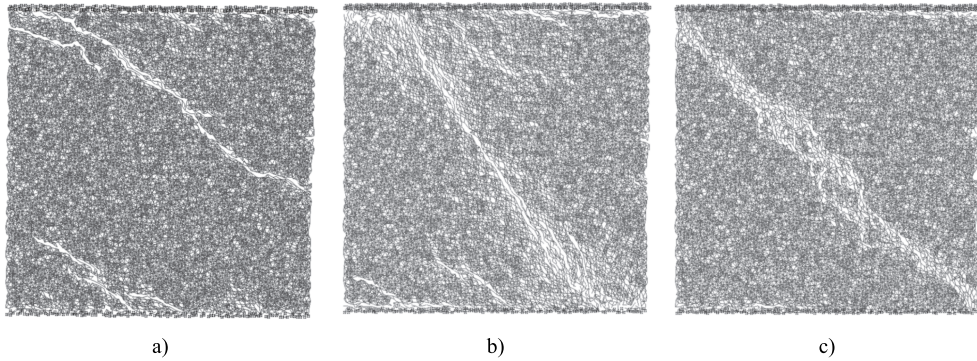


Fig. 15. Effect of the stiffness ratio $p = k_b/k_l$ between the bending stiffness to the longitudinal stiffness on the crack pattern during simple shearing (beams were removed when $\varepsilon_{\min} = 0.02\%$): a) $p = 0.6$ (smooth edges), b) $p = 0.6$ (rough edges), c) $p = 0.01$ (rough edges)

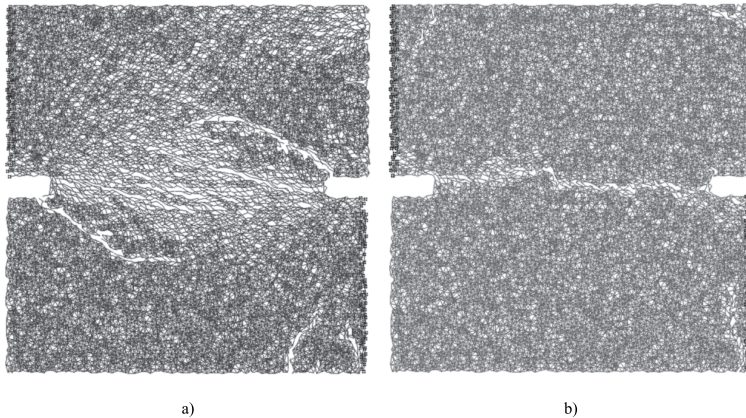


Fig. 16. Crack propagation in a specimen with two notches under shear (beams were removed when $\varepsilon_{\min} = 0.02\%$): a) $p = 0.6$, b) $p = 0.01$

Figure 16 describes the behaviour of the specimen with two notches under shear (with $\varepsilon_{\min} = 0.02\%$). The lower part of the specimen under both the notches was fixed. The horizontal displacement was prescribed to the upper part of the specimen. The main cracks spreading between both notches which occur during the process of deformation are curvilinear ($p = 0.6$) or horizontal ($p = 0.01$). The results with $p = 0.6$ match well with laboratory experiments by Nooru-Mohamed (1992).

The effect of the specimen size during uniaxial tension with one notch at the right side and smooth edges is demonstrated in Fig. 17 (with $\varepsilon_{\min} = 0.02\%$,

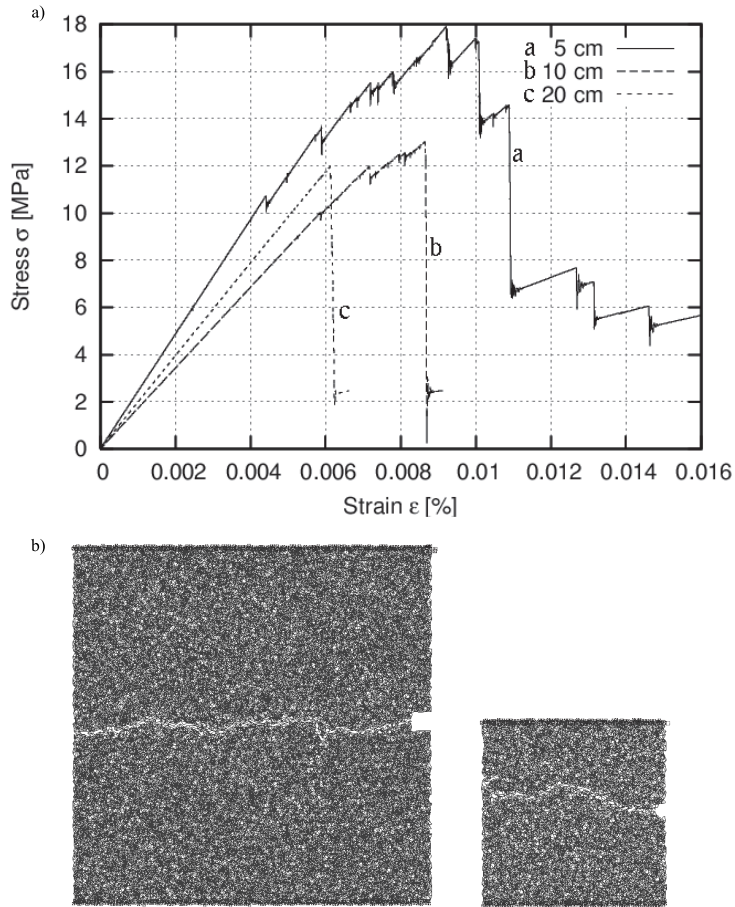


Fig. 17. Effect of specimen size for $p = 0.01$ (beams were removed when $\varepsilon_{\min} = 0.02\%$):
 a) stress-strain curve for the specimen of $50 \times 50 \text{ mm}^2$ (a), $100 \times 100 \text{ mm}^2$ (b) and $200 \times 200 \text{ mm}^2$ (c), b) crack propagation in large ($200 \times 200 \text{ mm}^2$) and small specimen ($50 \times 50 \text{ mm}^2$)

$p = 0.6$). The calculations were performed with 3 different specimens: $50 \times 50 \text{ mm}^2$, $100 \times 100 \text{ mm}^2$ and $200 \times 200 \text{ mm}^2$ using 5000, 20000 and 80000 beam elements, respectively. Similarly as in experiments with concrete specimens (van Mier and van Vliet 2003), the strength increases with decreasing specimen size. The vertical strain corresponding to the strength increases also with decreasing specimen size. The stress fluctuations grow with decreasing specimen size.

4. Conclusions

The lattice model is a simple approach to the fracture behaviour in quasi-brittle materials, but very useful in studying and understanding the phenomenon of the crack formation. Owing to this, novel (stronger and better) engineering materials can be developed. By using an elastic-purely brittle local fracture law at the particle

level of the material, global softening behaviour is obtained. The lattice simulations yield a significant size effect in nominal strength, i.e. the strength increases with decreasing specimen size and increasing size of micro-structure (expressed by the beam length). The heterogeneous 2D-lattice model used in the paper requires for the brittle material composed of one component only 3–4 material parameters (p , E , ε_{\min} , ε_{\max}), and 4 grid parameters related to the distribution, quantity and length of beams (g , s , α and r_{\max}). The obtained results of crack patterns are qualitatively in agreement with experimental ones for concrete. However, the lattice stress-strain outcomes are too brittle.

The calculations with a lattice model will be continued. First, the simulations will be carried out with a real brittle material such as concrete assuming different material parameters for cement matrix, aggregate grains and interfacial zones. In addition, the beam strains will be non-locally (influenced by the neighbouring beam strains) calculated to increase the material ductility (Kozicki, Tejchman 2006). To prevent the overlapping of compressed beams, special boundary elements will be introduced. Next, the model will be extended into 3D. The material parameters (p , E and ε_{\min}), will be stochastically distributed using a Gaussian or Weibull distribution. The calculations will also be performed with reinforced concrete elements (Schlangen et al 1994). The results will be directly compared with laboratory tests to identify the stiffness parameters and critical local strains.

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