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# Effects of the Origin and Deacetylation Degree of Chitosan on Properties of Its Coatings on Titanium

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**Abstract:** The properties of chitosan coatings on titanium surfaces may be influenced by a variety of factors, including their chemical characteristics and the deposition method. The aim of this research was to determine the influence of a chitosan's origin (a type of shrimp) and deacetylation degree (DD), when deposited on a very smooth titanium surface, on adhesion and biological behavior. The tests were performed using chitosan of a degree of 87% or 84% of deacetylation and that originated from armor crabs or shrimp armor. The technology of fabrication of chitosan coatings was by surface polishing to a smooth surface, oxidation in air, and immersion in a chitosan solution. The surface topographies were analyzed with an atomic force microscope and their water contact angles were measured by a falling drop method with a goniometer. The bioactivity tests were done in vitro on osteogenic cells, type MC3T3-E1, with a biological microscope. The abrasion of the coatings was examined using a nano tribotester. The obtained results revealed that the adhesion of the coatings onto a smooth, oxidized titanium surface is appropriate as they remain sufficiently adjacent to the surface after wear tests. The source of chitin has a significant influence on biological properties, and the deacetylation degree is much less critical. The performed tests demonstrated the crucial role that the source of chitosan and the applicability of the applied surface treatment play in the preparation of chitosan coatings.

**Keywords:** chitosan; titanium; coatings; hydrophobicity; bioactivity; adhesion

## 1. Introduction

Chitosan is a linear polysaccharide consisting of linked D-glucosamine with randomly located N-acetyl-glucosamine groups. It is biocompatible, bioactive, and antimicrobial in water-insoluble form, and it can be quickly processed into membranes, films, gels and hydrogels, nanofibers, beads, nanoparticles, nanospheres, microspheres, microgranules, scaffolds, and sponges [1–5]. Chitosan is obtained by chemical or enzymatic deacetylation of chitin. The substrate is derived from the shells of shrimps, crabs, or crevettes [6] and found in different fungi, insects, and food [7]. Its medical applications are numerous and include delivery systems for growth factors, DNAs, and small interfering RNAs (siRNAs) [8], chitosan membranes in dental implantology and as scaffolds for producing artificial skin and cartilage [9,10], wound dressings [3] and leather materials with an antimicrobial activity [11,12], composite-polymer-based materials for bone repair [13–15], and as a support material for controlled drug and non-viral gene delivery [16].

One of the crucial technologies currently in development is obtaining chitosan scaffolds of better mechanical strength for use in bone or cartilage tissue regeneration. Thein-Han and Misra [15] fabricated chitosan scaffolds with nanohydroxyapatite (nanoHA) by freezing and lyophilization. These

chitosan scaffolds had a highly porous structure, with pore sizes from 50 to 120  $\mu\text{m}$  and a compression modulus in the range of 6.0 to 9.2 kPa, and demonstrated a cell attachment and proliferation rate superior to those of pure chitosan. Another composite scaffold developed by Li et al. [13] consisted of a porous titanium (Ti) filled with a chitosan/hydroxyapatite (HA) sponge. Busilacchi et al. [17] investigated chitosan-chondroitin sulfate seeded with human stem cells, and showed it to be highly beneficial for enhancing the proliferation and differentiation of osteoblasts. Paluszkiewicz et al. developed a bioactive composite of chitosan and montmorillonite [18].

Chitosan can also be produced in gel form. A biocomposite comprised of preformed chitosan cryogel with dispersed biphasic calcium phosphate was proposed by Abueva et al. [19] for bone-filling material for stabilizing pathologic fractures. Hybrid hydrogels were prepared [20] by introducing nanoHA into a chitin solution, which increased about 10 times the compressive strength of chitin hydrogel. The synergy of chitosan with hyaluronic acid was shown by Muzzarelli et al. and used to regenerate hyaline cartilage [21].

Chitosan was well developed in membrane form for guided bone regeneration (GBR) for dental implantology. Asymmetric chitosan membranes were fabricated by Xu et al. [1] through liquid nitrogen quenching combined with lyophilization and cross-linking by sodium tripolyphosphate. In *in vitro* tests performed by Ma et al. [22], no dead cells were detected on the chitosan membrane. In work completed by Cheng et al. [23], nanoHA/chitosan composite membranes were prepared by solvent casting and evaporation methods, demonstrating that *in vitro* tests had no adverse effect on the cell morphology, viability, and proliferation. Novel chitosan/gelatin membranes were prepared [24] using a suspension of chitosan hydrogel mixed with gelatin.

The use of chitosan to form coatings on titanium was investigated to develop sufficient adhesion, biodegradability, biocompatibility, and bioactivity. The mechanism of chitosan deposition is determined by the surface state of the titanium, including surface chemistry, topography, surface charge (protonation), wettability, and roughness, as well as by deposition parameters [1,6]. The most popular methods use some toxic substrates to create sufficient adhesion between the chitosan and titanium surface by covalent bonds. Despite that, the adhesion strength was found to be quite small, between roughly 1 and 5 MPa. Chitosan coatings on titanium, made of 91.2% deacetylated chitosan, were chemically bonded to titanium coupons via silane–glutaraldehyde molecules [25]. The chitosan-coated surfaces exhibited a significantly higher contact angle, albumin adsorption, fibronectin adsorption, and cell attachment as compared to the control Ti sample. In other research of the same chitosan [26], the bond strength values of the coatings were estimated at 1.5–1.8 MPa, and the attachment and growth of rat osteoblast cells (UMR 106) were more significant on the chitosan-coated samples than on the uncoated titanium. Chitosan bonded to titanium via silane–glutaraldehyde molecules brought about slightly higher strength values between 2.2 and 3.8 MPa [27]. Another approach was based on a two-step process, which applied two different silane molecules and toluene as a solvent, resulting in coatings with a bulk adhesion strength of 19.50 MPa [28,29]. A silica xerogel/chitosan hybrid was applied to titanium at room temperature, resulting in a crack-free thin layer and excellent bone bioactivity [30]. In another research study [31], a biocompatible, biodegradable, and mechanically stable coating of a chitosan–polyvinyl alcohol polymer composite on titanium was produced. The surface roughness, contact angle, and surface zeta potential were markedly increased by the sulfuric acid treatment and the subsequent chitosan immobilization [32].

The impacts of deacetylation degree (DD) and chitin source on mechanical and biological behavior have yet to be extensively studied. As shown by Yuan et al. [27], the effect of DD on coating bond strength was found to be minor, and the molecular weight of the chitosan coatings after five weeks decreased less for higher DD chitosan coatings. In another publication [33], a higher DD facilitated attachment and proliferation of cells, but no induction of spontaneous osteogenic differentiation was observed. The cell adhesion was shown to increase with decreasing DD [34].

State-of-the-art reveals that chitosan may be a good substitute for currently used HA and nanoHA coatings on Ti implants, demonstrating the substantial biological activity and biocidal properties.

These properties may critically depend on the chitosan's properties, and the latter may be determined by the chitosan's origin, DD, and surface preparation. The present research was aimed at assessing the influence of the DD and chitin source on the properties of chitosan membranes and coatings prepared in the same way on a polished and oxidized titanium surface.

## 2. Materials and Methods

### 2.1. Materials

Technical titanium (0.1 C, 0.3 Fe, 0.015 H, 0.03 N, and 0.25 O in wt %, Ti the rest, according to the ASTM B265-20 [35]), delivered by Titanium Industries, was used as a substrate. Titanium specimens with dimensions of 10 mm × 10 mm × 2 mm were polished with abrasive grinding papers, No. 2400 as the last, subsequently cleaned in an ultrasonic bath in acetone, ethanol, and distilled water, and finally oxidized in laboratory air at 550 °C for 3 h to obtain the anatase oxide layer. The specimens were randomly chosen, with three replicates for each test.

Three forms of powdered chitosan differing in DD were tested and named DD 87% sigma (Sigma–Aldrich, St. Louis, MO, USA), DD 87%, and DD 94% (Genis, Reykjavik, Iceland).

### 2.2. Preparation of Chitosan Membranes and Coatings

The chitosan membranes and coatings on titanium samples were prepared for tests. The chitosan membranes were made for each test based on a mixture of chitosan (0.1 g), acetic acid of analytical purity (50 µL), and distilled water (9.85 mL). The mixture was stirred using a magnetic device to dissolve the chitosan powder completely. Next, the homogenization was made in a separator at 5000 rpm for 1 h. Portions of the homogenous solution were poured into six holes in a small laboratory, followed by drying in an incubator at 37 °C for 24 h. At the next stage, neutralization of transparent membranes was performed with a 0.5 M sodium hydroxide (NaOH) solution of analytical purity. The hydroxide solution was poured onto membrane surfaces and the specimens were placed in the shaker for 30 min. After removing the excess of the neutralizing solution, the membranes were again put into the incubator for 12 h at 37 °C in order to dry the specimens. Then, sterilization, using 70% ethanol of analytical purity poured onto membrane surfaces, was carried out for 30 min. Afterward, the excess ethanol was removed from the membrane surfaces. The preparation of membranes was made separately for each form of chitosan. For the membranes, the surface topography, water contact angle, and some biological tests were carried out at the Innovation Center Iceland, Reykjavik, Iceland.

The preparation of the chitosan coatings on oxidized Ti samples was performed similarly. After solution preparation, the titanium specimens were immersed three times for each specimen. A single immersion time was 3 min and the time interval between subsequent immersions was 5 min. After the last immersion, the samples were dried, the coatings were neutralized and sterilized, and the excess ethanol was removed for the membranes. For the coatings, wear tests and some biological tests were carried out.

### 2.3. Examinations of Surface Topography and Morphology

The surface topography of membranes was examined with the atomic force microscope (AFM), (Park Systems, XE-100 type, Suwon, Korea) at the Innovation Center Iceland. The non-contact mode, a scan distance of 5 µm, and frequency of 0.15 Hz were applied. The results were analyzed with the XEI Manual 1.7.6 software. The average roughness  $R_a$  was estimated.

The titanium surface's morphology and its chemical composition after gas oxidation of samples and before chitosan deposition were examined with the SUPRA 25 scanning electron microscope (SEM; Carl Zeiss AG, Dresden, Germany), equipped with an X-ray electron diffraction spectrometry (EDS; EDAX Inc, Oxford, Great Britain) facility, at the Innovation Center Iceland.

#### 2.4. Measurements of Wettability of Chitosan Membranes

The water contact angle on chitosan membranes was determined with the KSV-CAM 200 goniometer (KDSV Instruments, Helsinki, Finland) at the Innovation Center Iceland. A deionized water drop of 2  $\mu$ L in volume was used. The freely falling drop method was applied. Each angle value was calculated as a mean of nine independent test results.

#### 2.5. Measurements of Wear Resistance

The wear resistance tests were performed on the coatings deposited on titanium samples with a CSM nano tribometer (CSM Instruments, Peseux, Switzerland) The specimens were cyclically pressed with a ceramic ball of 2 mm in diameter, at the following motion parameters: radius 1.5 mm, ball rotation 90°, frequency 1 Hz, and load 100 mN. Each test lasted 666 cycles. The change in depth and friction coefficient were measured during the test.

#### 2.6. Biological Tests

The biological tests were performed at the Blood Bank, Landspítali University Hospital, Reykjavik, Iceland. The settlement of osteoblasts and their proliferation were examined, with the MC3T3-E1 osteoblasts used. The cells taken from living mice were stored at  $-80$  °C and thawed in a water bath at 37 °C. One milliliter of thawed osteoblasts was mixed with 5 mL of a nutrient and centrifuged at 1750 rpm for 5 min. Afterward, the osteoblasts were incubated in 5000 cells on 1 cm<sup>2</sup> in a culture vessel and placed in a plastic container together with 22.5 mL of the nutrient. Then, the box with cells was stored in the incubator at 37 °C, a humidity 95%, and in the presence of 5% CO<sub>2</sub>. As the nutrient,  $\alpha$ -MEM solution (GIBCO™), with an addition of 10% of fetal bovine serum (FBS), 1% of penicillin, and 1% of streptomycin, was used. Observations of the behavior of cells on the titanium coatings were made every day and their nutrition every two days. The cell growth (number) was observed using the 4',6-diamidino-2-phenylindole (DAPI) and carboxyfluorescein succinimidyl ester (CFSE) reagents.

To verify the coverage of a titanium surface with chitosan coatings, the specimens were immersed after proliferation tests in a 2% alizarin red solution. The exposure time in the shaker was 20 min. Then, the solution was removed, and each specimen was rinsed three times with distilled water. Finally, the samples were left to dry for 12 h in air.

### 3. Results

#### 3.1. Surface Topography of Oxidized Titanium

The oxide layer was continuous, without any cracks and other defects (Figure 1). The chemical composition of the layer included titanium, oxygen, and traces of silicon (Si), which were likely left as a residue after polishing of the titanium surface (Figure 2).

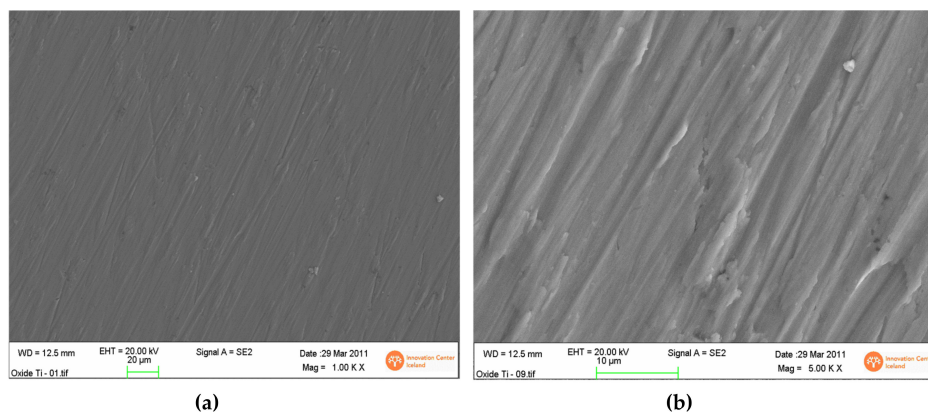
#### 3.2. Surface Topography of Chitosan Membranes

The topography of all membranes is shown in Table 1 and Figures 3–5. The obtained results show that the chitosan forms thin, smooth coatings in the nanometric range.

**Table 1.** The average roughness  $R_a$  of chitosan membranes.

Chitosan Form	Roughness $\pm$ Standard Deviation, nm
DD 87% sigma	1.73 $\pm$ 0.10
DD 87%	1.56 $\pm$ 0.16
DD 94%	0.91 $\pm$ 0.07





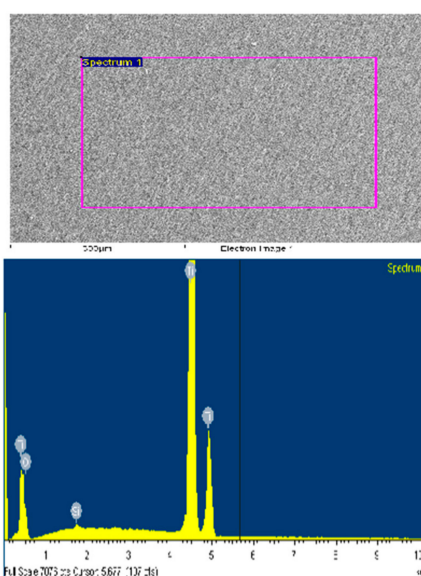
**Figure 1.** Surface topography after gas oxidation of titanium; two different magnifications the green bars of different magnifications of 20 µm (a) and 10 µm (b). The smooth traces after polishing are visible.

Spectrum processing :  
 No peaks omitted

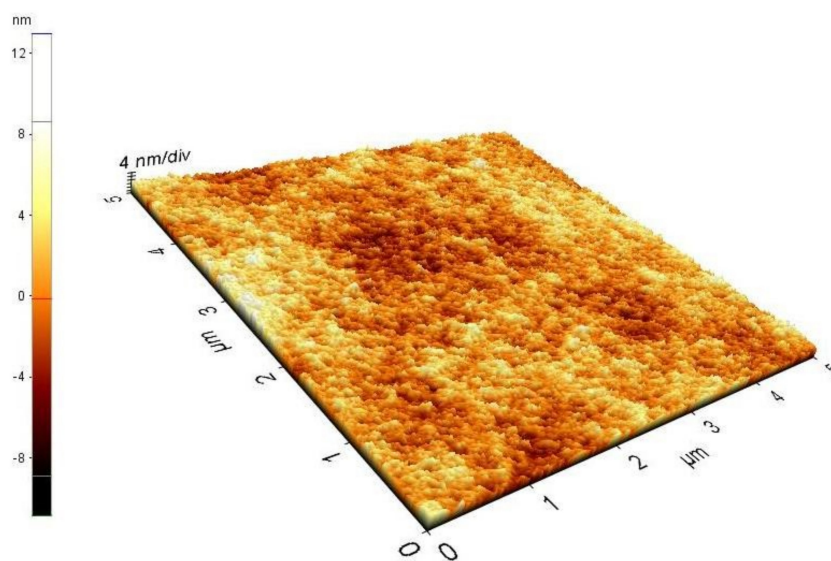
Processing option : All elements analyzed  
 (Normalised)  
 Number of iterations = 3

Standard :  
 O 2440 CaCO3 15-Mar-2011 03:37 PM  
 Si 3587 AISI 316 14-Dec-2010 02:09 PM  
 Ti 2440 Ti 2-Dec-2010 03:56 PM

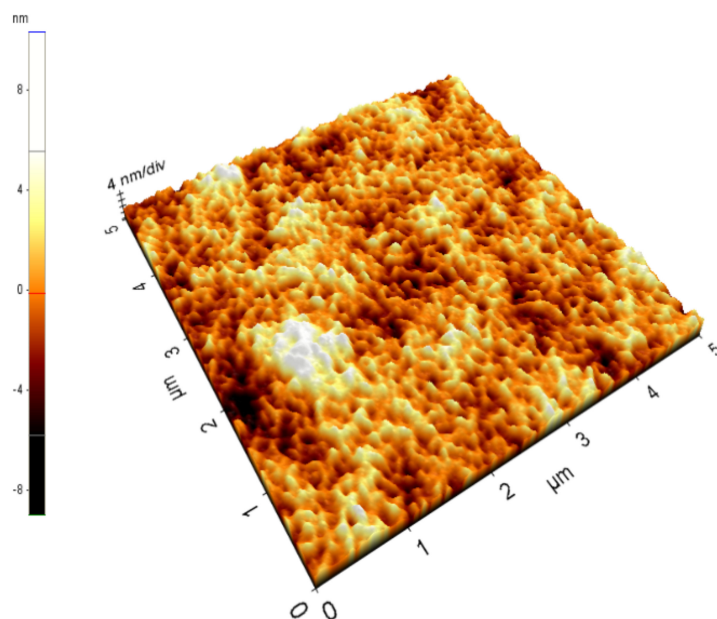
Element	Weight%	Atomic%
O K	13.40	31.62
Si K	0.26	0.35
Ti K	86.33	68.02
Totals	100.00	



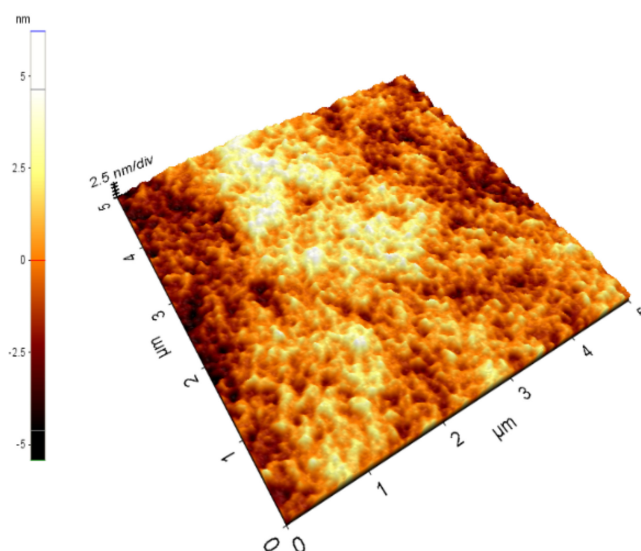
**Figure 2.** Surface chemical composition after gas oxidation of titanium.



**Figure 3.** Topography of the deacetylation degree (DD) 87% sigma chitosan membrane.



**Figure 4.** Topography of the DD 87% chitosan membrane.



**Figure 5.** Topography of the DD 94% chitosan membrane.

### 3.3. Wettability of Chitosan Membranes

The values of the contact angle are given in Figure 6. The contact angle slightly increased with the DD value. All membranes had hydrophilic properties.

Surface wettability is one of the physicochemical parameters that make it possible to estimate a material's quality and biocompatibility. Hydrophilicity is essential as it significantly influences the quality of cells' adherence and proliferation rate. The adhesion is stronger when the material demonstrates moderate hydrophilicity [36]. This effect results from increasing interaction between functional groups present on the material's surface and the cells. Here, the wettability angle increased with the DD value, but it remained comparable, in the range of  $69.5^{\circ}$ – $75.2^{\circ}$ . The chitosan's origin also had no critical effect on the wettability angle. For the DD 87% sigma chitosan, the angle was  $69.5^{\circ}$ , and for the DD 87% chitosan it increased to only  $73.6^{\circ}$ . Likely, molecules of the same origin have a similar spatial structure, and, for the most part, only DD values as low as 50%–60% may differentiate the biological properties.

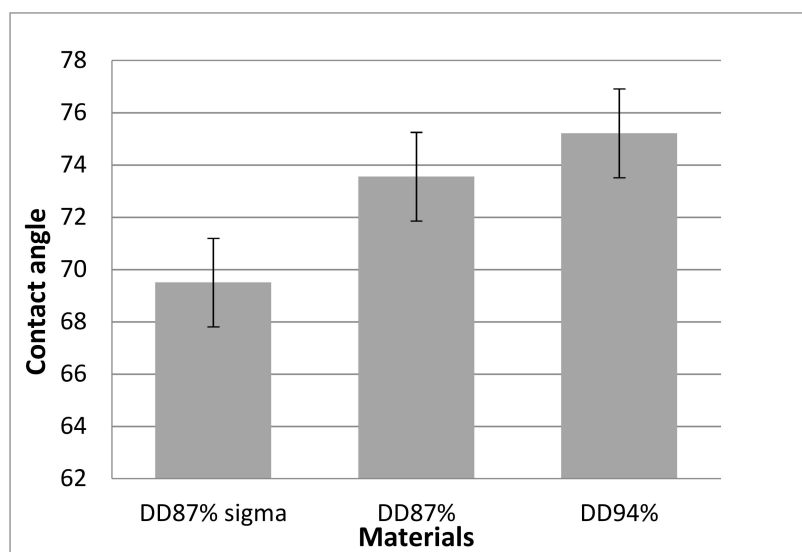


Figure 6. Contact angle for the tested chitosan membranes.

### 3.4. Wear Resistance

The results of the tests performed on the coatings on titanium samples are shown in Figures 7–9 as calculated by the machine software. For all tests, the friction coefficient changed between a value close to zero and about 16, the lowest being for the DD 87% sigma coating. The penetration depth was similar for all coatings; about  $10^{-5}$   $\mu\text{m}$  in a nanometric range. For the DD 87% sigma coating, the penetrator delved itself quickly, and the friction force became constant after an initial decrease. For the DD 87% coating, the stepwise increase in friction force was followed by force stabilization, which may be explained by some irregularities of the surface. For the DD 94% coating, the friction force was constant, likely because of the homogenous surface. All coatings remained on the titanium surface, demonstrating excellent adhesion to the substrate after the applied surface treatment and at about a 0.08 mN force value.

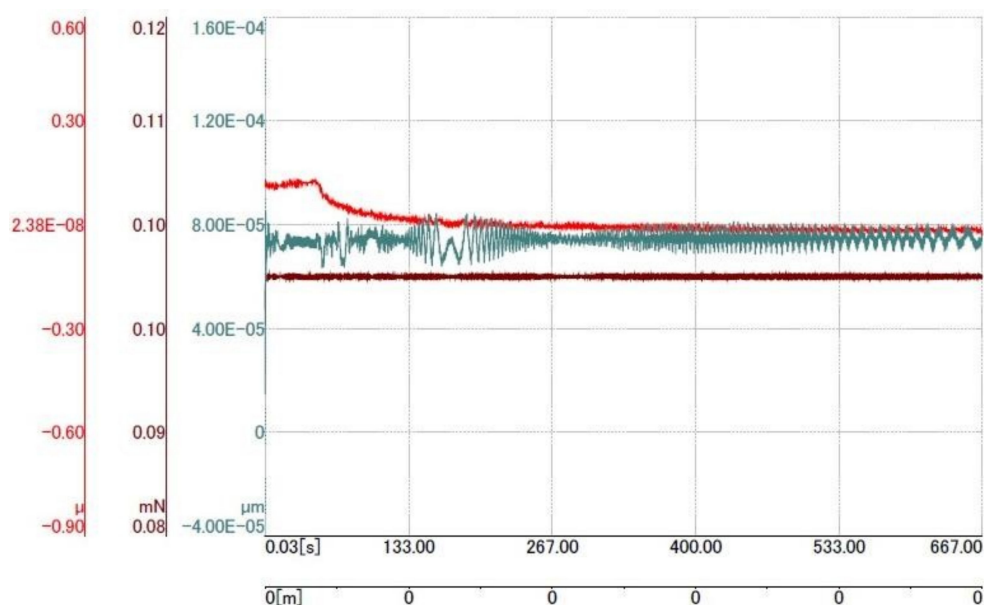
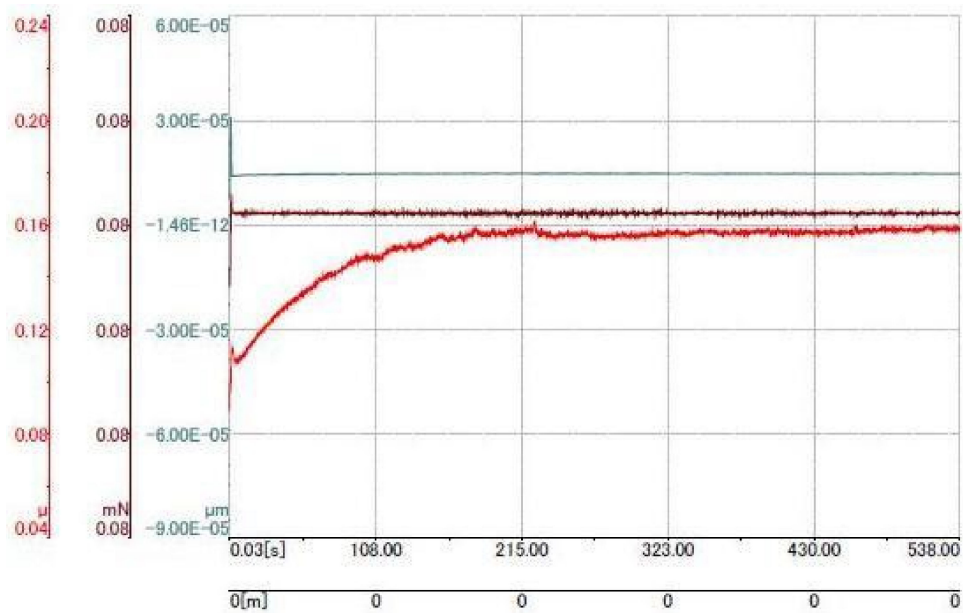
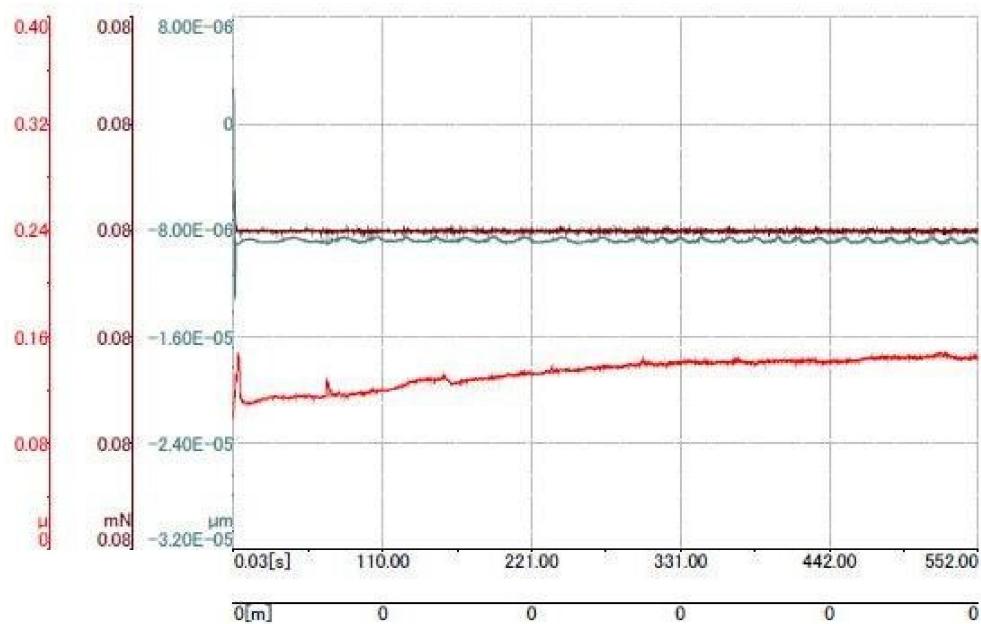


Figure 7. Results of wear tests for the chitosan of DD 87% sigma coating: red color—change in friction coefficient with test time, green color—change in penetration depth ( $\mu\text{m}$ ), and brown color—load force, which was constant during the test.



**Figure 8.** Results of wear tests for the chitosan of DD 87% coating: red color—change in friction coefficient with test time, green color—change in penetration depth ( $\mu\text{m}$ ), and brown color—load force, which was constant during the test.



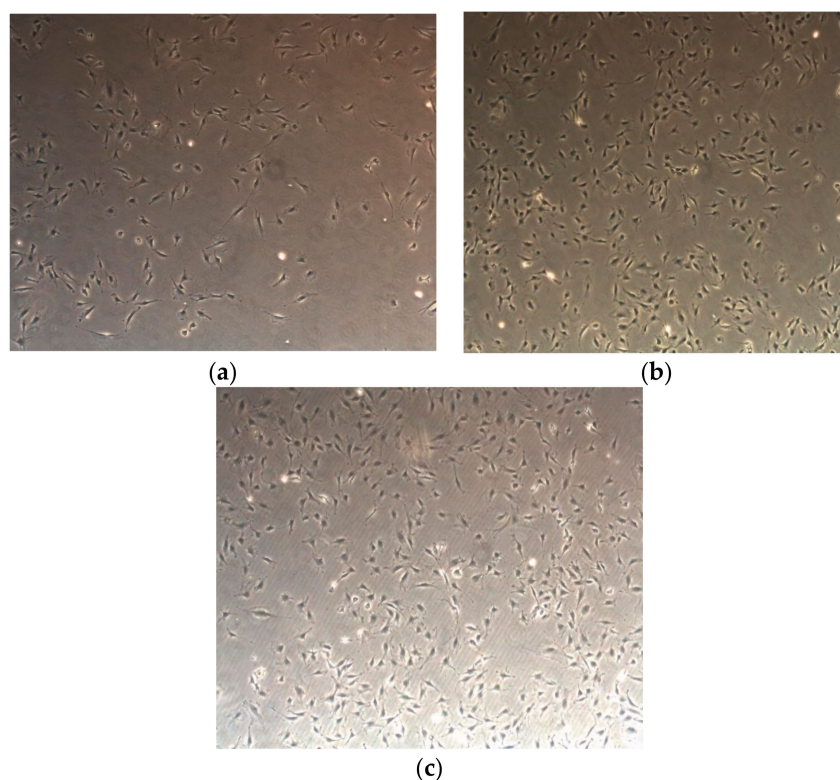
**Figure 9.** Results of wear tests for the chitosan of DD 94% sigma coating: red color—change in friction coefficient with test time, green color—change in penetration depth ( $\mu\text{m}$ ), and brown color—load force, which was constant during the test.

### 3.5. Biological Properties

Figure 10 shows the cell growth after 24, 48, and 96 h in the culture vessel. The cells grew evenly. The morphology was proper for osteoblasts.





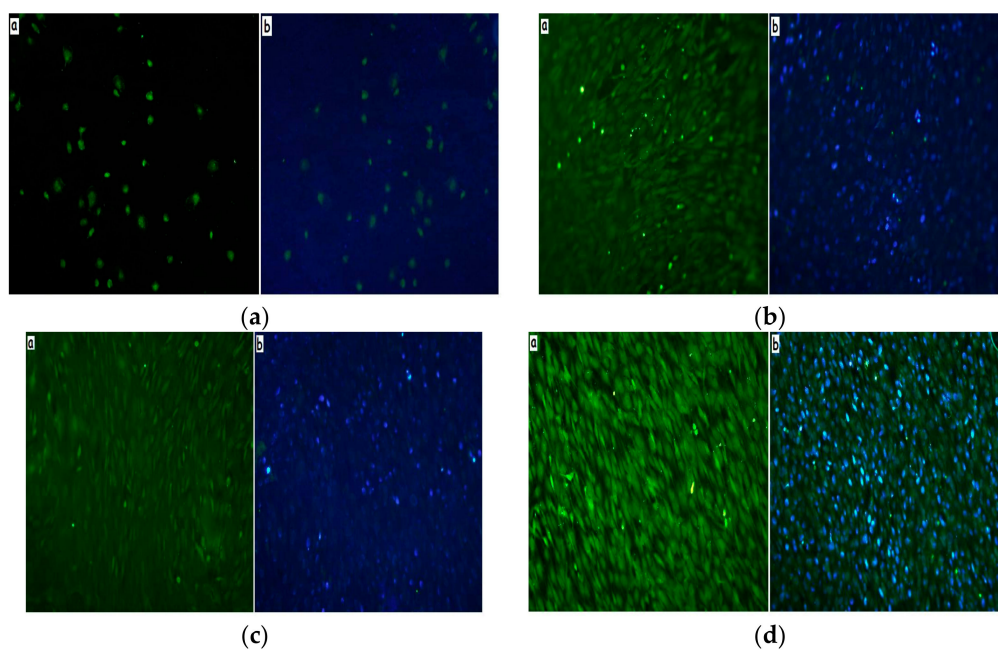


**Figure 10.** The cells on the culture vessel after (a) 24 h, (b) 48 h, and (c) 72 h of exposure. Magnification 1000 $\times$ .

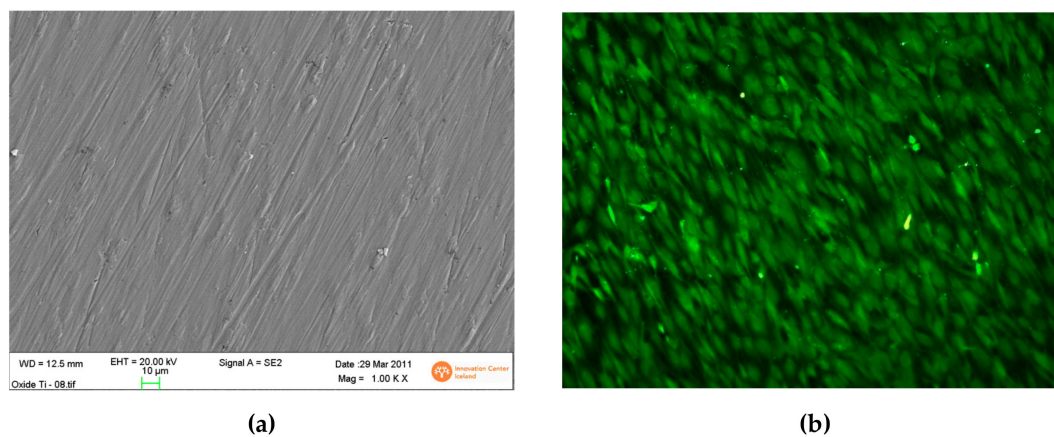
The results of the tests of the proliferation of cells on the coatings are shown in Figures 11–13. The test results revealed good quantitative (number of cell nuclei) and qualitative (morphology of osteoblasts) results for titanium covered with coatings made of DD 87% and DD 94% chitosan prepared from shrimps. In the case of coatings made of DD 87% sigma prepared from crabs, the number of cell nuclei was low, and the morphology of osteoblasts was improper. The cell proliferation was satisfactory. After seven days, they occupied 70%–80% of the surface with a distinct trend of further development. For the chitosan derived from crabs, no settlement followed by proliferation was observed so that such chitosan forms would not guarantee any bone growth. The chitosan's origin imposed then a very significant effect on biological properties, likely because of the diversified spatial structure and another molecule polarity. A better cell response may also be related to the lower molecular mass, but the effect of the chitosan's source of biological properties and origin have been exceptionally investigated to date. The osteoblasts on homogenous coatings made of the DD 87% and DD 94% chitosan were disorderly arranged, and titanium exhibited surface-oriented grooves on which the osteoblasts were present.

The degree of coverage of the titanium surface with chitosan coating was verified by a test based on the coloration of chitosan with Alizarin Red. The whole surface, except for the area on which the pincers were placed, was a red-brown color, proving the presence of a continuous coating of chitosan (Figure 14).

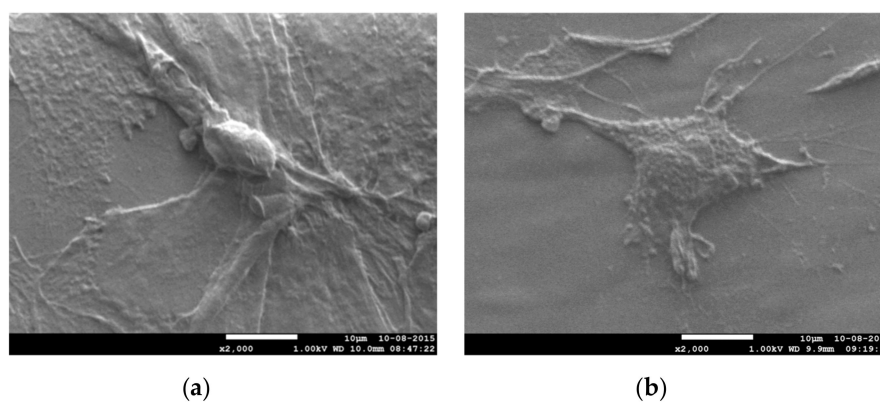
A seven-day period of cell culture may be insufficient to reliably determine the effects of DD value and chitosan origin on the formation of bone tissue. In spite of that, such a test time permits us to prove the biocompatibility and make a reasonable prognosis for bone tissue growth. The obtained results lead to a fair assumption that the DD value within the tested limits has no noticeable effect on the degree of implant osseointegration. In contrast, the chitosan's origin, which determines the spatial structure, molecular mass, and distribution of surface charge, may affect the osseointegration process significantly.



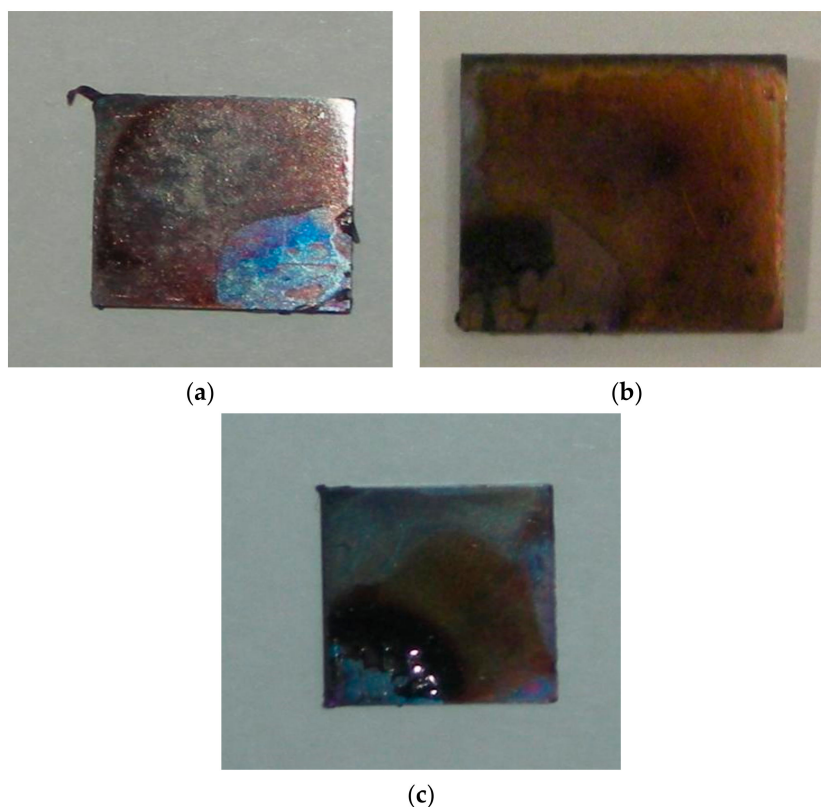
**Figure 11.** The chitosan coatings with osteoblasts after applying the reagents, carboxyfluorescein succinimidyl ester (CFSE; the green images or “a”) and 4’,6-Ddiamidino-2-phenylindole (DAPI; the blue images or “b”): (a) DD 87% sigma, (b) DD 87%, (c) DD 94%, and (d) oxidized titanium. Magnification 25 $\times$ .



**Figure 12.** The images of surfaces: (a) surface of gas-oxidized titanium, and (b) surface of gas-oxidized titanium with a cell detected with CFSE reagent. Magnification 500 $\times$ .



**Figure 13.** Osteoblasts on titanium surface coated with chitosan of shrimp origin: (a) DD 87%, and (b) DD 94%. Magnification 2000 $\times$  (scale bar 10  $\mu$ m).



**Figure 14.** Chitosan coatings after colorization with Alizarin Red: (a) DD 87% sigma, (b) DD 87%, and (c) DD 94%. Magnification: 6 or 8× (b).

#### 4. Conclusions

Chitosan coatings on a titanium substrate possess the biological properties under in vitro conditions substantially dependent on the chitosan's origin.

A deacetylation degree in the range of 87–94% and chitosan sources did not affect the surface roughness more significantly, which remained in a nanometric range.

Chitosan derived from shrimps had a higher biocompatibility and a greater biological response for the MC3T3-E1 cells under in vitro conditions than the chitosan from crabs. The reason may be its lower molecular mass, different spatial structure, different surface charge, distribution, and order of radicals.

A deacetylation degree in the range of 87–94% did not affect the biological properties of chitosan coatings.

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**Conflicts of Interest:** The authors declare no conflicts of interest.

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