

1 Cyclodextrin polymers as efficient adsorbents for removing toxic non- 2 biodegradable pimavanserin from pharmaceutical wastewaters

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10

11 ABSTRACT

12 Presence of even small amount of active pharmaceutical ingredients in the environment carries risks to
13 human and animal health, presenting an important issue. The paper presents issues related to the new
14 drug - pimavanserin (PMV). Biological treatment efficiency of pimavanserin (PMV) was evaluated
15 using lab-scale Sequencing Batch Reactor (SBR). It has been shown to have a negative effect on aquatic
16 organisms by classifying it as a toxic compound ($EC_{50} = 8 \text{ mgL}^{-1}$). The level of biological degradation
17 of PMV was insufficient (37%) and intensively foam formation caused operational problems. For this
18 reason, in this study polymers based on cyclodextrins (CDs) were synthesized and used as adsorbents
19 alternative to active carbons to effectively separate PMV from real industrial waste streams. Crosslinked
20 β - and γ -CD polymers (β - and γ -NS), obtained in reaction with carbonyldiimidazol (CDI), were fully
21 characterized by physicochemical methods. The adsorption equilibrium data were interpreted using
22 Freundlich and Langmuir models. The sorption process was fast (60 s) and the efficiency of PMV
23 separation from model waste waters was 93% and 81% for β - and γ -NS, respectively. Maximum
24 polymer capacity was found at 52.08 mg g^{-1} for β -NS and 23.26 mg g^{-1} for γ -NS. The interactions of
25 PMV with CDs have been studied and indicate that major mechanism of the sorption is based on
26 supramolecular interaction and capture to polymer network. Described biodegradable and reusable

27 materials are perfect example of correctly selected adsorbent for separation of target substance from
28 postproduction aqueous media.

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31 **Keywords:** cyclodextrin, polymer, pimavanserin, pharmaceutical wastewaters

32 **1. Introduction**

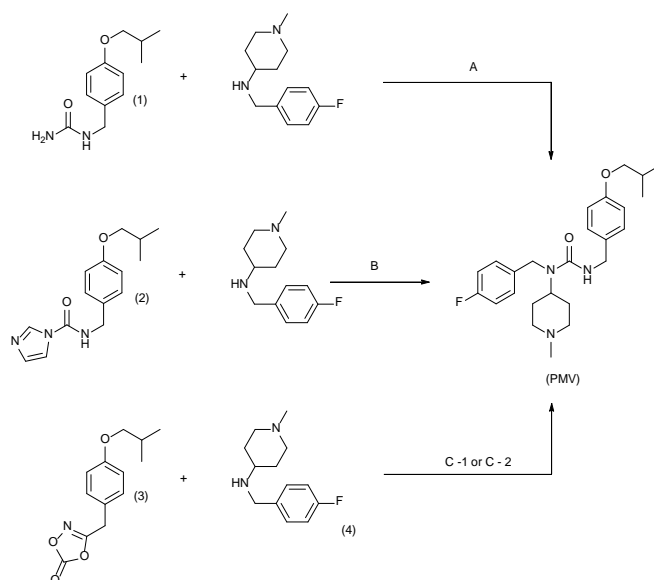
33 Wastewater from industrial and municipal streams contain undesirable organic pollutants
34 (Morin-Crini et al., 2018). Conventional wastewater treatment technologies are not sufficient
35 for certain pollutants removal to the desired levels (Mamba et al., 2007). The residuals of active
36 pharmaceutical ingredients (APIs) threat the environment, human and animal health (Walter
37 and Mitkidis, 2018). Biological (Zupanc et al., 2013), membrane processes (Shojaee Nasirabadi
38 et al., 2016), electrochemical and chemical techniques (Ensano et al., 2017; Menapace et al.,
39 2008), with particular emphasis on advanced oxidation (Kanakaraju et al., 2018) and adsorption
40 processes (Al-Asheh et al., 2003; Bo et al., 2016) are the best-known industrial methods of
41 wastewater treatment. Due to the fact that industrial effluents are very complex and time-
42 dependent mixtures of organic and inorganic pollutants, the treatment is based on the
43 combination of various processes that allow obtaining the required water quality in the most
44 economical way (Morin-Crini and Crini, 2013). Of all the proposed treatments, the adsorption
45 process is one of the most popular methods due to its simplicity, cost-effectiveness and wide
46 range of pollutants removal from aqueous solutions.(Putra et al., 2009). Active carbons are the
47 most common sorbents used to lower the concentration of many organic compounds in water,
48 but the significant problem is adsorbents regeneration (Kovalova et al., 2013; San Miguel et al.,
49 2001). Recently, much effort has been assigned to the development of cheaper and more
50 effective adsorbents including natural polymers (Corsi et al., 2018). Oligosaccharides, such as
51 cyclodextrins (CDs) (Arora and Dhingra, 2018; Fourmentin et al., 2018) are well known,

52 biodegradable and renewable resources (Janarthanan et al., 2016; Orprecio and Evans, 2003).
53 Converting CDs into crosslinked polymers (nanosponges (NSs)) by condensation with bi- or
54 multifunctional electrophilic reagents (Karoyo and Wilson, 2016; Pratt et al., 2010; Szejtli et
55 al., 1978) allows to obtain water insoluble natural adsorbents used in separation and purification
56 processes (Morin-Crini and Crini, 2013). The adsorption mechanism of NSs is related to
57 inclusion complexation, physical sorption in network and hydrogen bonding (Crini et al., 1998;
58 Yilmaz et al., 2010).

59 Many modern drugs have complex chemical structure. Pimavanserin (PMV) belongs to
60 this category. PMV is an atypical antipsychotic drug, recommended for the treatment of
61 hallucinations and delusions associated with Parkinson's psychosis (Chendo and Ferreira,
62 2016). The Food and Drug Administration agency approved PMV as the first drug to treat
63 Parkinson's disease in 2016 and it is also being developed to treat other psychotic disorders,
64 including schizophrenia (Combs and Cox, 2017). With the increasing role in pharmaceutical
65 treatment, the amount of PMV discharged to the environment may increase accordingly,
66 therefore toxicity and biodegradability tests are necessary. To the best of the authors'
67 knowledge, no such studies have been carried out.

68 Additionally, it should be emphasized that so far attention has been given to make PMV
69 synthesis environmentally friendly. The biggest achievement is the exclusion of isocyanates
70 and replacing them with raw materials obtained by reaction with urea and carbonic acid
71 derivatives (Fig. 1). What important is that, the acids derivatives could be used directly in the
72 main reaction without the need for isolation and the intermediate purification. The obtained
73 PMV solution in an organic solvent (usually ethyl acetate) is purified by repeated extraction
74 with water or aqueous solutions of HCl (NH_4Cl) and NaCl. At this stage post-production
75 raffinates containing different amount of PMV are produced.





76
 77 **Fig. 1.** Raw materials used in the synthesis of PMV, excluding isocyanates. Waste streams generated during the
 78 synthesis of PMV in method: A and B - aqueous raffinate, C-1 aqueous raffinate contain NH_4Cl and NaCl ; C-2
 79 acidic raffinate contain HCl and NaCl (Chen-Wei and Chin-Wei, 2018; Rapolu et al., 2019)

80 In this work, preliminary PMV toxicity and biodegradability studies were evaluated.
 81 We have proposed the use of water-insoluble NS based on β - and γ -CD as adsorbents for the
 82 separation of this drug from industrial raffinates. NSs were obtained by condensation
 83 polymerization reactions with a carbonyl cross-linked 1,1'-carbonyldiimidazole (CDI) (Trotta
 84 and Tumiatti, 2005). The obtained NSs were characterized in detail. Studies were focused to
 85 achieve the best conditions of adsorption. After each sorption stage, the NSs were regenerated.
 86 Finally, the adsorption efficiency of NSs were compared with the adsorption efficiency
 87 obtained with the use of commercially available activated carbons. The adsorption mechanisms
 88 of PMV by NSs were investigated, based on the interaction between drug and natural
 89 cyclodextrin. In addition to only one the patent available in the literature, which mentions that
 90 cyclodextrins can be used in pimavanserin preparations as complexing agents (Gant and
 91 Sarshar, 2008), detailed study on interaction of PMV with CDs has not been published so far.
 92 This work offers a new way to effectively separate pollutants from wastewater by using
 93 selective, biodegradable and fully regenerable materials based on cyclic oligosaccharides. The



94 presented research concerns the area of environmentally friendly technologies and can be easily
95 accessible to large-scale fabrication.

96 97 **2. Materials and methods**

98 2.1. Chemicals and materials

99 Pimavanserin tartrate (PMV, $\geq 99.9\%$) and free base (PMV-b) was synthesized, based
100 on procedures described in patent US2018/0208556 A1(Chen-Wei and Chin-Wei, 2018).
101 Pimavanserin tartrate standard was obtained from LGM Pharma (USA). 1,1'-
102 carbonyldiimidazol (CDI, $\geq 98\%$), methanesulfonic acid ($\text{CH}_3\text{SO}_3\text{H}$, $\geq 99\%$), β -cyclodextrin
103 (β -CD, $\geq 97\%$) and γ -cyclodextrin (γ -CD, $\geq 98\%$) were purchased from Sigma-Aldrich.
104 Acetonitrile (HPLC-grade) was supplied by Chempur (Poland). Methanol (CH_3OH , $\geq 99.8\%$),
105 ethanol ($\text{C}_2\text{H}_5\text{OH}$, anhydrous, $\geq 99.8\%$), and dimethyl sulfoxide ($(\text{CH}_3)_2\text{SO}$, ≥ 99.9) were
106 purchased from POCH. Potassium bromide (KBr, spectroscopy grade) were purchased from
107 Fisher Scientific and dried before use. All chemical were used without further purification.
108 Water used in all experiments was purified by Hydrolab-system (HLP- SPRING, temp. 22 °C,
109 $\kappa = 2.70 \mu\text{S}$). Activated carbons Norit SX1 ($S_{\text{BET}} = 900 \text{ m}^2/\text{g}$) (N-SX1) was obtained from
110 Brenntag and Organosorb 200-C303 ($S_{\text{BET}} = 1200 \text{ m}^2/\text{g}$) (O-C303) was obtained from Lenntech.

111 112 2.2. Synthesis procedures

113 β - and γ -NS were synthesized following the procedure previously reported (Trotta and Tumiatti,
114 2005) with some minor modifications. Detailed information on the synthesis of NSs, their
115 analysis, as well model post-production raffinates preparation are presented in SI (Text S3 and
116 S4, Fig. S1-S8, Table S1-S5).

117



118 2.3. Methods

119 Biological experiments were performed using the activated sludge donated from
120 municipal wastewater treatment plant (Swarzewo, Poland). The biological unit of this treatment
121 plant was sequencing batch reactor (SBR). The total suspended solids of the sludge samples
122 were determined according to standard methods reported by American Public Health
123 Association (American Public Health Association (APHA), 2005).

124 The progress of PMV biological degradation was determined using high-performance
125 liquid chromatography (HPLC). Toxicity test of PMV was performed by the Microtox bioassay
126 according to the Strategic Diagnostic (USA) company's standard procedure requirements
127 (details in SI, Text S1, S2).

128 Adsorption experiments of PMV were studied at 25°C using digital vortex mixer
129 (OHAUS VXHDDG) at 1,000 rpm. Aqueous suspension used for PMV removal experiments
130 were centrifuged at 11,000 rpm for 10 min (MPW-250) and filtered through glass microfiber
131 filters (Whatman, grade GF/F).

132 Ultraviolet-visible (UV-vis) spectra were recorded over the range 190-400 nm (HACH
133 LANGE UV-VIS DR 6000), corrected against appropriate background spectrum.

134 Infrared spectroscopy (FT-IR) was performed on a Thermo Nicolet iS10 using the KBr
135 pellet method. The spectral resolution was 4 cm⁻¹ and the scanning range was from 400 to 4000
136 cm⁻¹.

137 The Nuclear Magnetic Resonance (NMR) spectra were recorded in D₂O on a Bruker
138 Avance III HD 400 MHz spectrometer at 25 °C.

139 Nitrogen (N₂) adsorption-desorption isotherms were conducted at 77 K using ASAP
140 2420 V2.09A apparatus. The specific surface area was measured by the Brunauer-Emmett-
141 Teller (BET) (Brunauer et al., 1938) method and pore size distribution (PSD) was measured

142 using the classical Barrett-Joyner-Halenda (BJH) model (Barrett et al., 1951) and the Harkins
143 and Jura t-Plot method.

144 Scanning electron micrograph (SEM) observation was performed on a Quanta FEG 250
145 scanning electron microscope.

146 2.4. Biological treatment

147 The PMV biological treatment was performed in a special model reactor with a working
148 volume of 5 L. The reactor was equipped with an aeration system O₂, stirrer, pH and
149 temperature sensors. The activated sludge was aerobically conditioned for 24 hours to minimize
150 pollutants level. Then, activated sludge was mixed with PMV wastewater in concentration of
151 10⁻³ M. After 30 minutes the mixture was withdrawn, filtered using paper filter (00A102.180,
152 Chemland) and the chemical oxygen demand (COD) (Vial Test, Hach), and ammonia nitrogen
153 (Nitrogen-Ammonia reagent set, Nessler, Hach) were measured. The whole experimental
154 process lasted 24 hours, per analogy to real purification cycle in municipal water resource
155 recovery facility in Swarzewo. Reactors were operated under anoxic/aerobic conditions, in
156 which the first three hours were anoxic (dissolved oxygen DO ≤ 0.1 mgO₂ L⁻¹) followed by
157 aeration (DO 2.5-5 mg O₂ L⁻¹). After 24 hours a sample was taken again, treated as above and
158 analyzed. To determine the total PMV removal after 24 hours of biological wastewater
159 treatment, the possible residual drug was also analyzed on the activated sludge. For this purpose,
160 the precipitate was filtered, frozen at -20 °C, and then lyophilized in a freeze-dryer (Novalyphe-
161 NL 500) for 24 h at -50 °C. The resulting brown powder was homogenized by grinding, then
162 extracted with methanol and the drug content determined using HPLC.

163 The percentage removed of PMV during biological wastewater treatment process was
164 calculated according to the equation:

$$165 \text{ Removal efficiency (\%)} = \frac{D_{0(\text{min})} - (D_{24(\text{hours})} + D_{AS})}{D_{0(\text{min})}} \cdot 100$$

166 where $D_{0(\min)}$ (g) is the initial content of PMV, $D_{24(\text{hours})}$ (g) and D_{AS} (g) are the PMV content in
167 filtrate and active sludge after 24 hours of biological wastewater treatment process,
168 respectively.

169 2.5. Adsorption experiments

170 All experiments were carried out at ambient temperature using PMV aqueous solution
171 (85.5 mg L^{-1}). In each study, accurately weighed amount of adsorbent was transferred to 5 mL
172 of PMV solution in plastic vials (7 mL) and sealed. The mixture was then shaken on a digital
173 vortex mixer at 1,000 rpm. Experiments were performed for various time intervals to determine
174 the adsorption equilibrium and maximum amount of PMV adsorbed. The solid phase was
175 separated by centrifugation and filtration. The PMV concentrations in solutions were measured
176 spectrometrically at $\lambda_{\max} = 271 \text{ nm}$. The efficiency of removal of PMV (%) by β -NS or γ -NS
177 was calculated based on the following equation:

$$178$$
$$179 \text{ Adsorption efficiency (\%)} = \frac{C_0 - C_e}{C_0} \times 100 \quad (1)$$
$$180$$

181 where C_0 (mg L^{-1}) and C_e (mg L^{-1}) are the initial and equilibrium concentration of PMV in the
182 stock solution and filtrate, respectively.

183 The amount of PMV adsorbed was determined by the following equation:

$$184$$
$$185 q_e = \frac{(C_0 - C_e)V}{m} \quad (2)$$
$$186$$

187 where q_e (mg g^{-1}) is the amount of PMV bound to the sorbent per g of sorbent, m (g) the mass
188 of sorbent used in the experiment, V (L) the volume of PMV solution used.

189 The influence of the pH was determined at a pH ranging from 1.0 to 8.0 and adjusted with
190 NaOH (0.01M) or HCl (0.01M)2.6. Adsorption isotherms

191 30 mg of β -NS or 120 mg of γ -NS was accurately weighed and transferred to a 7 mL
192 plastic vials, and 5 mL of PMV stock solutions ranging from 42.8 to 428 mg L⁻¹ was added.
193 Then, the mixtures were shaken on digital vortex mixer at 1,000 rpm for 30 min to reach
194 equilibrium. Then, the suspensions were separated by centrifugation and filtration. The
195 absorbance of the filtrates was measured at wavelength at $\lambda_{\max}= 271$ nm.

196

197 2.6.1. Freundlich isotherm

198 This type of isotherm is an empirical equation employed to describe an adsorption on
199 heterogeneous surfaces and is calculated using the following equation (Rao et al., 2012):

$$200 \quad q_e = K_F C_e^{1/n_F} \quad (3)$$

201 where, q_e (mg g⁻¹) is the equilibrium PMV concentration on adsorbent, C_e (mg L⁻¹) is the
202 concentration of PMV at equilibrium in solution, K_F (L g⁻¹) is the Freundlich constant and $1/n_F$
203 is the heterogeneity factor.

204 A linear form of the Freundlich adsorption isotherm was obtained by plotting $\ln q_e$ versus
205 $\ln C_e$ in the following equation:

$$206 \quad \ln q_e = \frac{1}{n_F} \ln C_e + \ln K_F \quad (4)$$

207 2.6.2. Langmuir isotherm

208 The non-linear expression of Langmuir isotherm model is represented as follows (Ho et
209 al., 2002):

210 $q_e = \frac{x}{m} = \frac{K_L C_e}{1 + a_L C_e}$ (5)

211 where, q_e (mg g^{-1}) is the equilibrium PMV concentration on adsorbent, x (mg) is the amount of
212 PMV adsorbed, m (g) the amount of adsorbent used, C_e (mg L^{-1}) is the concentration of PMV
213 at equilibrium in solution, a_L (L mg^{-1}) and K_L (L g^{-1}) are the Langmuir isotherm constants.

214 Langmuir adsorption isotherm in a linear form was generated by plotting $C_e q_e^{-1}$ against
215 C_e in the following equation:

216 $\frac{C_e}{q_e} = \frac{a_L}{K_L} C_e + \frac{1}{K_L}$ (6)

217 The maximum adsorption capacity, q_{max} of the adsorbent described the theoretical
218 monolayer capacity was calculated as follows:

219 $q_{\text{max}} = \frac{K_L}{a_L}$ (7)

220 The equilibrium parameter, R_L , also called the separation factor, is calculated using the
221 equation (Hall et al., 1966; McKay, 2007):

222 $R_L = \frac{1}{1 + a_L C_0}$ (8)

223 where, C_0 is the initial concentration (mg L^{-1}).

224 The R_L value assumes feasibility and the nature of adsorption process is specified in the
225 following: irreversible ($R_L=0$), favorable ($0 < R_L < 1$), linear ($R_L=1$), unfavorable ($R_L > 1$).2.7.

226 Regeneration experiments

227 0.03 g of β -NS or 0.12 g of γ -NS was accurately weighed and transferred to a 7 mL
228 plastic vial, and 5 mL PMV stock solution (0.2 mmol L^{-1}) was added. Then, the suspension was
229 shaken on digital vortex mixer at room temperature for 30 minutes. After this time, the mixture

230 was centrifuged and filtered through Whatman glass microfiber filters (grade GF/F). The PMV
231 content in the filtrate was determined spectrophotometrically. Material regeneration was carried
232 out according to the developed methodology based on five times rinsing with methanol (5x 10
233 mL), spectrophotometric checking of the presence of PMV in the last filtrate, in the case of
234 content below the detection limit, the material was further washed five times with water (5x10
235 mL) to remove polar substances and salts. Otherwise the procedure was repeated and the next
236 step was to rinse with water. Finally, the adsorbents were again washed with 10 mL MeOH to
237 remove water from the NS. Then the NS was dried to constant weight on a moisture analyzer
238 and reused in the PMV adsorption process. This adsorption-desorption cycle was carried out
239 three times.

240 2.8. Purification of model post-reaction raffinates.

241 From each sample, 5 mL of the solution was withdrawn and quantitatively transferred to
242 falcon tube containing 75 mg β -NS or 25 mg of activated carbon O-C303. The content of falcon
243 tubes was shaken, this time for 30 min due to the higher concentration of PMV and the presence
244 of additional substances in the samples.

245 All adsorption experiments were performed in triplicate.

246 3. Results and discussion

247 3.1. Biological treatment

248 To study the biological treatment efficiency of PMV, the chemical oxygen demand
249 (COD), ammonium (N-NH_4^+) and drug content (DC) before and after degradation were
250 determined. To assess the possibility of precipitation of the compound during the degradation
251 process, the content of the drug after 30 min of aeration and its residue on the activated sludge
252 after 24 hours were also determined. The results presented in Table 1 show, that degree of

253 removal of PMV is only 37%. An almost three-fold increase in the concentration of ammonium
 254 nitrogen is observed and a slight increase of the COD parameter indicating the adverse effect
 255 of PMV on the active sludge organisms. In this situation, the bacteriostatic effect of the drug
 256 cannot be ruled out, which inhibits the nitrification and denitrification processes, consequently
 257 the initial ammonification process proceeds with low efficiency. During the biological
 258 treatment of PMV wastewater, significant foaming of the activated sludge is observed, which
 259 undoubtedly causes serious problems in its operation. In addition, the standard Microtox test
 260 showed a very low EC_{50} level for PMV ($EC_{50} = 8 \text{ mgL}^{-1}$) and according to the Waste Framework
 261 Directive (WFD, 2008/98 / EC) the drug can be classified as hazardous to the environment
 262 (Weltens et al., 2014).

263 **Table 1.**
 264 Composition of treated wastewater of PMV.

Parameters	Before treatment	After treatment (24 hours)
COD [$\text{mgO}_2 \text{ L}^{-1}$]	362	392
N-NH ₄ ⁺ [$\text{mgN-NH}_4^+\text{L}^{-1}$]	0.76	2.05
DC [g]	0.151 (0 min)	0.066
	0.075 (30 min)	0.029 (AS)

265 COD- chemical oxygen demand; N-NH₄⁺ ammonium; DC- content of PMV; AS- active sludge.

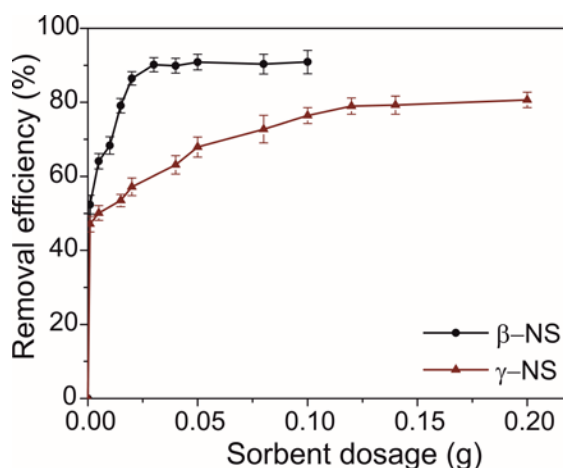
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267 3.2. Adsorption experiments

268 3.2.1. Effect of adsorbent mass

269 The adsorption of PMV on NSs (β -NS or γ -NS) was studied by maintaining constant
 270 volume of stock solution of PMV (85.5 mg L^{-1}), temperature ($25 \text{ }^\circ\text{C}$) rotation speed (1,000
 271 rpm), contact time (30 min) and pH (pH = 7) whilst changing the amounts of sorbent in the
 272 solution. The results presented in Fig. 2 show that the percentage of PMV removal increased
 273 with the adsorbent dosage. The gradual increase in sorption due to the increased mass of the
 274 adsorbent is typical and is the result of incomplete filling of the NS surface. After saturation of

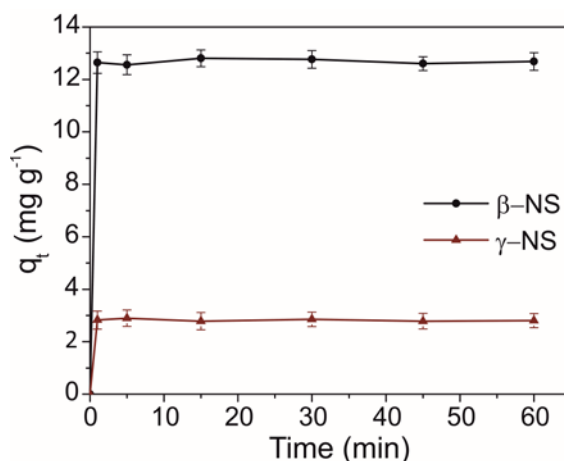
275 the material, stabilization occurs, and consequently the amount of adsorbed drug is constant.
276 For this reason, 0.03 g (β -NS) and 0.12 g (γ -NS) mass of adsorbent were chosen for the next
277 experiments.



278
279 **Fig. 2.** Effect of adsorbent mass on the removal efficiency of PMV by β -NS (black) and γ -NS (red); PMV
280 concentration = 85.5 mg L⁻¹ and solution volume 5 mL; contact time = 30 min, temperature = 25 °C, , pH = 7,
281 rotational speed (1,000 rpm).

282
283 3.2.2. Effect of contact time

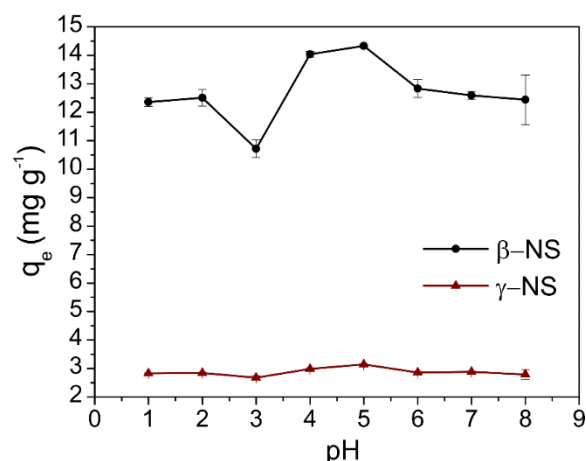
284 A series of experimental data for the adsorption of PMV versus contact time is presented
285 in Fig. 3. All the experiments were performed at pH = 7 with initial concentration of PMV (85.5
286 mg L⁻¹), amount of adsorbent (0.03 g for β - and 0.12 g for γ -NS) and agitation speed (1,000
287 rpm). It was observed that both cyclodextrin adsorbents required less than 1 min to reach
288 equilibrium and the maximum amounts of PMV adsorbed were 12.8 and 2.9 mg g⁻¹ for β - and
289 γ -NS, respectively.



290
 291 **Fig. 3.** Effect of time on the adsorption of PMV by β -NS (black) and γ -NS (red); PMV concentration = 85.5 mg
 292 L^{-1} and solution volume 5 mL; room temperature, pH = 7, temperature = 25 °C, rotational speed (1,000 rpm).

293
 294 3.2.3. Effect of pH

295 It is well known that pH of the solution plays an important role during the process of pollutants
 296 adsorption. The acidity and basicity of the solution can easily change the ionization degree of
 297 the adsorbate. The adsorption of PMV on NSs (0.03 g for β - and 0.12 g for γ -NS) was studied
 298 by maintaining constant volume of stock solution of PMV (85.5 mg L^{-1}), temperature (25°C),
 299 rotation speed (1,000 rpm), contact time (30 min), whilst changing the value of pH of solution.
 300 Fig. 4 exhibits that the PMV uptake by β - and γ -NS are slightly influenced by pH in the range
 301 of 1-2 and 5-8. Conducting tests in the $\text{pH} > 8$ range is not possible due to the two-phase system.
 302 It is well known that pimavanserin in the form of the free base shows limited solubility in water
 303 and even less in the case of an alkaline environment. The polymer material itself is not sensitive
 304 to pH due to the lack of groups capable of ionizing in such mild conditions.



305

306 **Fig. 4.** Effect of pH on PMV adsorption capacities of β - and γ -NS.

307

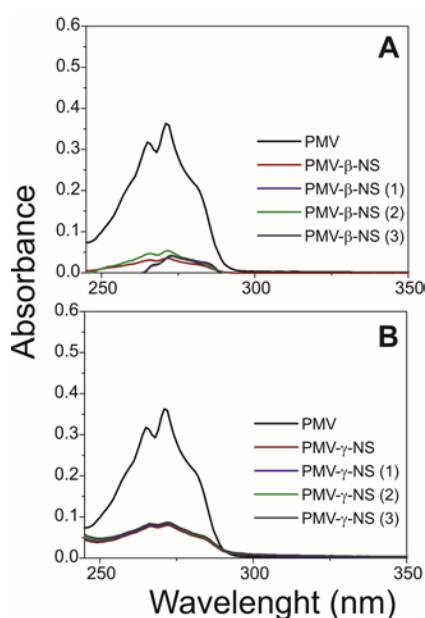
308 3.2.4. Effect of adsorbent type

309 The adsorption experiments were performed for the uptake of PMV through various
 310 type of adsorbents (β -NS, γ -NS, O-C303 and N-SX1) with a constant initial drug concentration
 311 of 85.5 mgL⁻¹. On the first stage of experiment, we decided to select carbon adsorbents mass
 312 for adsorption equilibrium, as it was done for β - and γ -NS (Fig. S9). Finally, the studies were
 313 performed for the mass of 0.03 g, 0.12 g, 0.01 g and 0.02 g for β -NS, γ -NS, O-C203 and N-
 314 SX1, respectively, and the time of 1 min. According to the results, we can conclude that all
 315 types of adsorbents enabled PMV removal from aqueous solution with high efficiency: 92.95,
 316 92.67, 91.82 and 80.50% for O-C303, β -NS, N-SX1, and γ -NS, respectively within
 317 impressively short time.

318 3.2.5. Regeneration experiments

319 An undoubted advantage of the presented NSs is the possibility of their simple
 320 regeneration and reuse. The important thing is that the effectiveness of PMV adsorption with
 321 the use of regenerated materials remain at a similar level, as evidenced by the results presented
 322 in the form of UV-vis spectra in Fig.5. The difference is small and amounts to 5.4% (87.6-

323 93.0%) and 2% (78.5-80.5), for β -NS and for γ -NS, respectively. During regeneration, multiple
324 rinsing with water can be applied. The advantage of the method is the use of an environmentally
325 friendly solvent. The disadvantage is the considerable volume of the waste aqueous drug
326 solution. A much better method is the use of methanol, a very selective PMV extractant. From
327 the resulting solution, the solvent can be easily regenerated by distillation, affording the PMV,
328 and reused. Rinsing with methanol do not affect the structure of the material as evidenced by
329 the FTIR spectra after each stage of the regeneration process (Fig. S8).

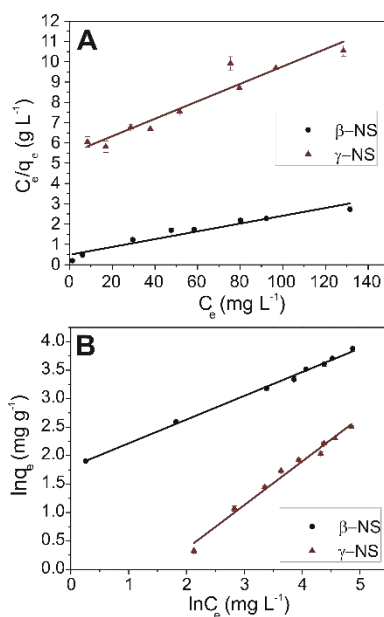


330
331 **Fig. 5.** UV-vis spectra recorded before and after regeneration process (one to three times) for β -NS (A) and γ -NS
332 (B).

333 3.2.6. Adsorption equilibrium

334 The Langmuir and the Freundlich isotherms were used to express the distribution of
335 PMV between the adsorbent and the solution at equilibrium. Adsorption experiments were
336 performed for different initial PMV concentrations (42-421 mg L⁻¹), maintaining a constant pH
337 = 7, temperature (25 °C), contact time (30 min) and agitation speed (1,000 rpm).

338 Data obtained from adsorption experiments were expressed using the Langmuir and
339 Freundlich isotherms (Fig. 6).



340
341 **Fig. 6.** Langmuir (A) and Freundlich (B) isotherm of PMV adsorption by β -NS (black) and γ -NS (red).

342 The results obtained show that both isotherms are linear within all established initial
343 concentrations. The determined values including correlation coefficients (R^2) indicate a worse
344 adjustment to the Langmuir model ($R^2 = 0.93$ for β -NS and $R^2 = 0.92$ for γ -NS; Fig. 5A) than
345 the Freundlich model ($R^2 = 0.99$ for β -NS and $R^2 = 0.98$ for γ -NS, Fig. 5B). Freundlich's
346 isotherm describes sorption on heterogeneous surfaces or surfaces with different affinities. The
347 model assumes that the stronger binding sites are first occupied and the binding force decreases
348 with the degree of occupancy. The adsorption parameters of Freundlich and Langmuir are given
349 in Table 2. The values of the Freundlich exponent $n=2.40$ (β -NS) and $n=1.30$ (γ -NS) in the
350 range of 1-10 described favorable adsorption. For the Langmuir-model adsorption the
351 dimensionless constant separation factor (R_L) was calculated according to Eq. 8 to classify
352 isotherm shape. The R_L value lying in the range of 0-1 confirms the favorable uptake of the
353 PMV. According to the obtained results, the Freundlich isotherm is reliable model describing the
354 PMV removal from water by NSs. This is related to heterogeneous surfaces of NSs (data are

355 presented in SI, Fig. S2-S4 and Table S3-S5). The presence of heterogeneous absorption sites
 356 on the CD-NS surfaces is also visually confirmed based on the SEM analysis (Fig. S8).

357 **Table 2**
 358 Parameters of the equilibrium sorption models and of linear (R^2) regression coefficient.

Equilibrium model	Parameter	Value	
		β -NS	γ -NS
Langmuir isotherm	q_{\max} (mg g^{-1})	52.08 ± 2.59	23.26 ± 1.01
	K_L (L g^{-1})	2.05 ± 0.21	0.18 ± 0.01
	a_L (L mg^{-1})	0.04 ± 0.002	0.01 ± 0.0003
	R_L	0.06-0.38	0.25-0.77
	R^2	0.93	0.92
Freundlich isotherm	K_F (L g^{-1})	6.03 ± 0.17	0.31 ± 0.02
	n_F	2.40 ± 0.03	1.30 ± 0.03
	R^2	0.99	0.98

359
 360 For comparison of the sorption capacity of different cyclodextrin based adsorbents, the q_{\max}
 361 parameter obtained with the Langmuir isotherm was evaluate. In the literature, the wide variety
 362 of cross linking agents and CDs, make difficult the comparison obtained results of adsorption.
 363 Furthermore, to the best of the authors' knowledge, no adsorption studies of PMV from aqueous
 364 media have been carried out so far. For this reason, we decided to present a table were compare
 365 the results of polymers based on cyclodextrins, take into account that different organic
 366 compounds, mainly pharmaceuticals, were employed in the related studies (Table 3).

367 **Table 3**
 368 Comparison of the adsorption properties of different polymers based on cyclodextrins.

Pharmaceutical	Polymer	Adsorption capacity, q_{\max} (mg g^{-1})	References
Phenolphthalein	β -CDs-GNS	468	(Tan and Hu, 2017)
Ciprofloxacin	β -CD-EDTA	448	(Yu et al., 2018)
Ibuprofen	β -CD-CH	240.7	(Bany-Aiesh et al., 2015)
Chloroxylenol	β -CD-TFP	144.1	(Zhou et al., 2019)
Carbamazepine	β -CD-TFP	136.4	(Zhou et al., 2019)
Bisphenol A	β -CD-TFP	88.00	(Alsbaiee et al., 2016)

17 β -estradiol	β -CD-PLGA	85.80	(Jiang et al., 2017)
Aspirin	β -CD-N-CNT	71.94	(Mphahlele et al., 2015)
Rhodamine B	β -CD-DPC	56.88	(Lee et al., 2019)
Pimavanserin	β -CD-CDI	52.08	This work
Procaine	CS-ED-CD	47.03	(Zhao et al., 2017)
Imipramine	CS-ED-CD	44.30	(Zhao et al., 2017)
Paracetamol	β -CD-N-CNT	41.00	(Mphahlele et al., 2015)
Congo red	β -CD-HMDI	36.2	(Ozmen and Yilmaz, 2007)
Direct Red 83:1	HP- α -CDs-EPI	23.4	(Pellicer et al., 2018)
Pimavanserin	β -CD-CDI	23.26	This work
Direct Blue 78	γ -CD-EPI	14.16	(Semeraro et al., 2018)
Phenol	β -CD-CA	13.80	(Zhao et al., 2009)
Methyltestosterone	β -CD-Si	13.09	(Carvalho et al., 2019)
Methylene Blue	β -CD-M	11.43	(Yadav et al., 2019)
Direct Blue 78	β -CD-EPI	4.99	(Semeraro et al., 2018)
p-Nitrophenol	β -CD-HMDI	1.00	(Salgin et al., 2017)

369 GNS- graphene, EDTA- ethylenediaminetetraacetic acid, TFP -Tetrafluoroterephthalonitrile, N-CNT- nitrogen

370 doped carbon nanotubes, DPC- diphenyl carbonate, CDI- diimidazole carbonate, HMDI- hexamethylene

371 diisocyanate, EPI- epichlorohydrin, CA- citric acid, M- Maleic acid

372 3.3. Adsorption mechanism studies

373 Because the adsorption process by NS mainly consists in the inclusion, we decided to take
374 a closer look on this phenomenon. We chose ^1H NMR spectroscopy allowing obtaining the
375 information about the stoichiometry and the structure of PMV supramolecular complexes
376 formed with CDs.

377 3.3.1. Inclusion phenomena

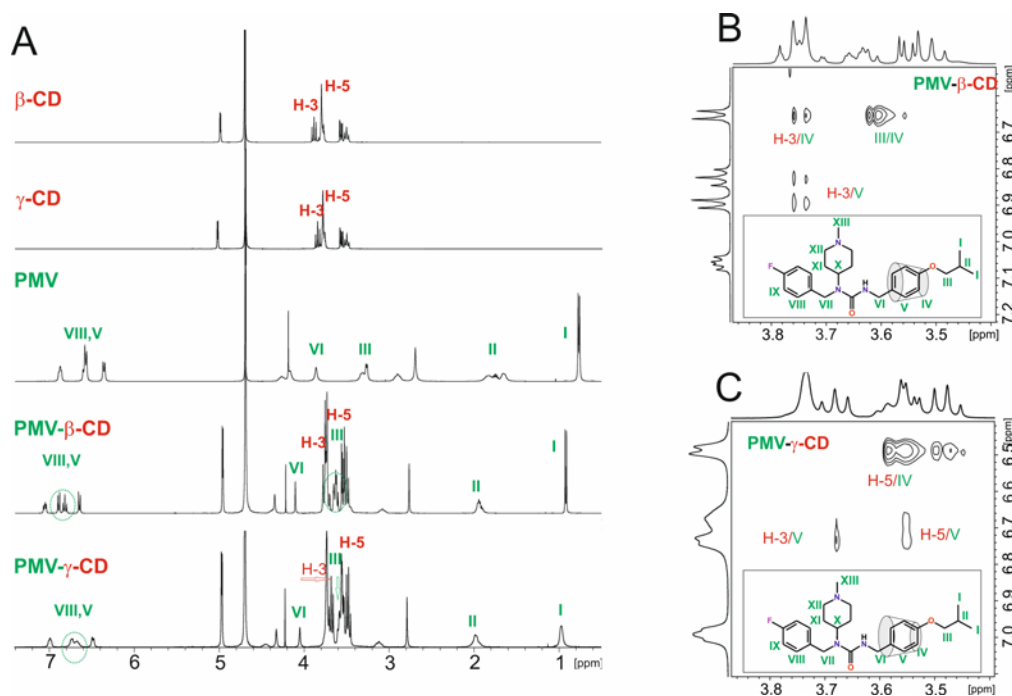
378 A characteristic feature of the signals present in the ^1H NMR spectrum of PMV is the
379 widening resulting from the presence of chiral centers. As a consequence, a mixture of
380 enantiomers is analyzed instead of one. The PMV spectrum is significantly simplified when
381 forming a complex with β -CD, which may indicate that only one of the isomers is included.
382 The PMV molecule is too large to fit into the host cavity. At the same time, it consists of three
383 important moieties: 4-fluorobenzylamine (**A**), 4-isobutylbenzylamine (**B**) and *N*-
384 methylpiperidine (**C**), each of which can form inclusion complexes. Analyzing further the
385 recorded spectra, typical changes in the chemical shifts of internal CD protons (H-3 and H-5)
386 were observed, resulting from the involvement in inclusion complex formation. The spectra of
387 β -CD and γ -CD complexes are presented in Fig. 6A. Discussed CDs internal protons are down
388 fielded. The chemical shifts ($\Delta\delta$) of β -CD is -0.150 for H-3 and -0.127 for H-5. In the case of
389 γ -CD, $\Delta\delta$ for the same protons are -0.168 and -0.179, respectively (Table S6).

390 In comparison to the free drug spectrum, the spectra of inclusion complexes with CDs
391 show the most change in aromatic field. The **B** moiety protons do not overlap with aromatic
392 protons of **A** moiety, but separate/particular peaks are observed. The **B** moiety of PMV probably
393 is included in the CD cavity. Analyzed protons have a larger chemical shifts in PMV- β -CD
394 complex than protons of **A** moiety. In the case of the PMV- γ -CD complex, separate/particular
395 peaks broadened may indicate fast exchange, or be a result of the larger size of the γ -CD cavity,
396 enabling the formation of complexes with various PMV stereoisomers.

397 The stoichiometry of PMV with β - and γ -CD inclusion complexes were determined by
398 Jobs method. The plots of Fig. S11 show that for the both binary systems the maximum of the
399 curves is obtained for $r = 0.5$, that indicates 1:1 host-guest stoichiometry.

400 Unfortunately, ^1H NMR spectra give not an unambiguous response which of the two
401 aromatic rings of PMV is involved in the complexation, the geometry of the complexes was

402 analyzed considering intermolecular NOEs obtained from ROESY spectra (Fig. 6B and 6C).
 403 The obtained results show that PMV insert to β - and γ -CD cavity from the side of **B** moiety. As
 404 visualized in Fig. 6B and 6C, PMV is inserted deeper in γ -CD hydrophobic cavity than in β -
 405 CD, since the cross peaks between IV protons of **B** moiety of guest with internal H-3 protons
 406 (from the side of wider rim) are not visible, but occur between H-5 protons (from the side of
 407 narrow rim).

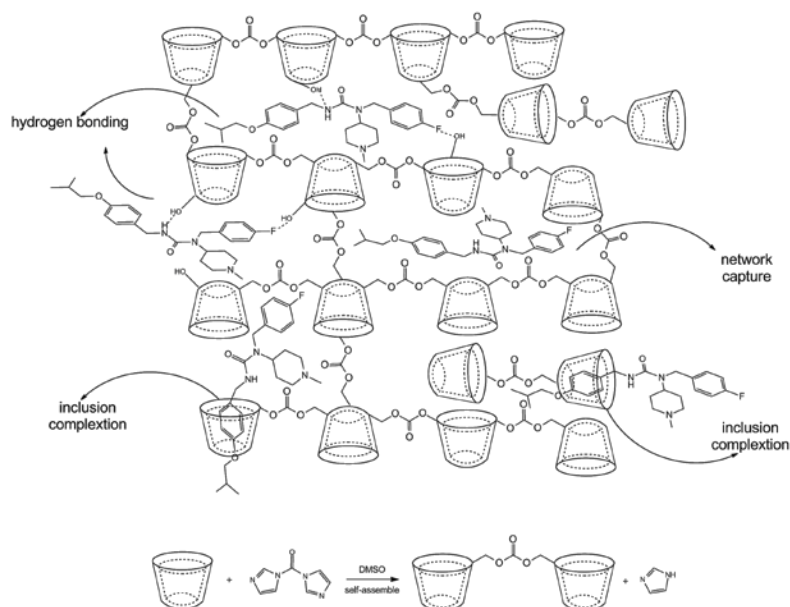


408
 409 **Fig. 6.** ¹H NMR (A), and ROESY spectra for PMV with β - (B) and γ -CD (C).

410 3.3.2. Pore texture

411 The obtained materials consist of particles with a dimension of 172 nm and 431 nm for
 412 β -NS and γ -NS, respectively (SI, Fig. S5). The main structural elements of obtained sponges
 413 are mesopores (Barrett-Joyner-Halenda method, Fig. S4, Table S5). The **B** moiety, which is
 414 suspected for complex formation, is small in size, so it can be adsorbed in micropores. The
 415 analysis of the NS surface showed that the micropores have only β -NS, they constitute 13% of
 416 the total BET surface area (Harkins and Jura t-Plot, Fig. S3, Table S4).

417 Considering the obtained results, we believe that the mechanism of CD-NS sorption involves
418 inclusion complexation, hydrogen bonding and physical sorption in the network (**Fig. 7.**).



420 **Fig. 7.** Cross-linked structure of β -CD-NS and related sorption mechanism of PMV.

421 Comparing the created structures with the use of two cyclodextrins, the basic differences are
422 the size of the cavity and the packing of toruses in the network. It is well known that the presence
423 of internal hydrogen bonds in β -CD is responsible for additional stiffening of the molecule.
424 Perhaps, in this particular case, it is also the reason for creating additional appropriately
425 dimensioned spaces between torus able to trap PMV. The situation is different with γ -CDs. The
426 large rim allows easy guest entry and exit. The flexible structure does not allow the creation of
427 neat spaces between the toruses. As a result, the material is seemingly the same and in fact quite
428 different.

430 3.4. Adsorption study of PMV in real post-reaction raffinates

431 PMV is on the market only since 2016, which explains the lack of literature data on the
432 presence of the drug in the environment. Our preliminary studies have clearly shown that PMV
433 does not degrade during biological treatment and is toxic to aquatic organisms. According to

434 one of the principles of green chemistry, it is always better to prevent than eliminate undesirable
435 effects, PMV synthesis requires total drug recovery from all produced streams. For this purpose,
436 three drug syntheses were performed using the patent description US 2018/0208556 A1 (Chen-
437 Wei and Chin-Wei, 2018), which seems to be the most ecofriendly among those described in
438 the literature. It is one pot synthesis provided in biodegradable organic solvent – ethyl acetate.
439 Waste streams are formed only during purification time, when postreaction mixture is washed
440 with water. Of course, part of the drug dissolves in the aqueous phases, consequently
441 contaminating the raffinate. Small scale synthesis produces approximately 24 mL of raffinate
442 for each gram of crude PMV. One gram of PMV is also the amount that a single patient takes
443 in just one month of treatment. Thus, in the final phase, three streams of raffinate samples
444 containing from 190 to 210 mg L⁻¹ PMV were obtained (Table S1).

445 Literature data shows that during other PMV synthesis, not only aqueous, but also acidic and
446 briny raffinates are also produced. Therefore, two mixtures containing comparable amounts of
447 hydrochloric acid, sodium chloride and ammonium chloride to those used in additional patents
448 have been prepared (Table S2). All raffinates were used in sorption tests by means of the best
449 adsorbents, i.e. β -NS and activated carbon O-C303 (Table 4).

450 Comparing the results of sorption of PMV from aqueous raffinates, it can be stated that both
451 adsorbents ensure the quantitative removal of the drug from salt-free aqueous solutions. In the
452 case of low pH and presence of salt, the PMV uptake efficiency by activated carbon is reduced
453 by 5%. Even more troublesome is to remove the drug from concentrated mixtures of sodium
454 and ammonium chlorides. In this case, as much as 15% of the drug remains in the waste stream.
455 Our material, regardless of the raffinate composition, selectively and quantitatively binds PMV.
456 This is due to the specifics of the impacts. NS centers responsible for PMV inclusion are
457 hydrophobic and remain indifferent to relatively small charged individuals molecules. It is also
458 possible to recover adsorbed PMV during the regeneration of with methanol. The resulting



459 solutions contain only the drug and can be directed after concentration to the next stage of
 460 production, in which the pimavanserin base is converted into the corresponding salt. At the
 461 same time, the methanol separated during distillation can be reused for desorption of PMV from
 462 NS. Desorption of API from activated carbon, carried out in an analogous manner, is
 463 impossible, which means that each portion of activated carbon after the process becomes a
 464 hazardous waste.

465

466 Table 4 Percentage removal efficiency of PMV adsorption on β -NS (75 mg) and AC-O-C303 (25 mg); contact
 467 time = 30 min; room temperature, rotational speed (1,000 rpm).

Raffinate*	C_0 (mg L ⁻¹)	O-C303 removal efficiency of PMV (%)	β -NS removal efficiency of PMV (%)	Recovery of adsorbed PMV from β -NS (%)	Purity of desorbed PMV (HPLC method)
B-1	0.190			95	98
B-2	0.195	100	100	96	99
B-3	0.201			95	99
A		100	100	95	98
C-1	0.200	85	100	94	97
C-2		95	100	93	

468 *Each result is an average of three PMV tests carried out in parallel. Raffinate descriptions are available in table
 469 1 and 2 in ESI.

470

471 4. Conclusions

472 The preliminary toxicity results of this work show that PMV can be classified as
 473 hazardous ($EC_{50} = 8 \text{ mgL}^{-1}$). In biological wastewater treatment plant, the degree of PMV
 474 degradation is only 37% and can pose a serious environmental problem in the future. The
 475 obtained NSs are suitable for quantitative removal of PMV from model waste waters as well as
 476 from real post-reaction raffinates, even those characterized by the very low pH and high salt

477 concentration. Data obtained during adsorption experiments were expressed using the
478 Langmuir and Freundlich isotherms. The β - and γ -NS presented a maximum adsorption
479 capacity of 52.08 mg g⁻¹ and 23.26 mg g⁻¹ towards the PMV, respectively. Although, the results
480 show that both isotherms are linear within all established initial concentrations, the adsorption
481 process was better represented by Freundlich isotherm ($R^2=0.99$ for β -NS and $R^2=0.98$ for γ -
482 NS). Despite of small specific surface area of obtained NSs, the effectiveness of adsorption of
483 PMV from aqueous media were similar to active carbons and adsorption process took place in
484 impressively short time (60 s). The obtained NSs materials are fully and easily regenerable
485 without affecting their structure. The inclusion phenomena are extremely specific and allow for
486 a much better use of the adsorbent's specific surface area. The mechanism of sorption is
487 complex, dominated by chemisorptions via the formation of an inclusion complex with
488 cyclodextrin present in the NSs structure, and to a lesser extent by surface adsorption and
489 diffusion into the polymer network. However, diffusion into the polymer network is also
490 important. The 4-isobutyl-benzylamine group is responsible for complex formation and this
491 group is small in size, so it can be also adsorbed in micropores. Such pore size is presented only
492 in β -NS material, and is also responsible for somewhat better results of PMV adsorption
493 efficiency compared to γ -NS.

494 The experimental results clearly show that NS in the area of adsorbents are promising
495 and can be successfully used to separate organic pollutants from industrial raffinates and
496 wastewater.

497

498 **Conflicts of interest**

499 There are no conflicts to declare.

500

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504

505

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