

## **Emissions and toxic units of solvent, monomer and additive residues released to gaseous phase from latex balloons**

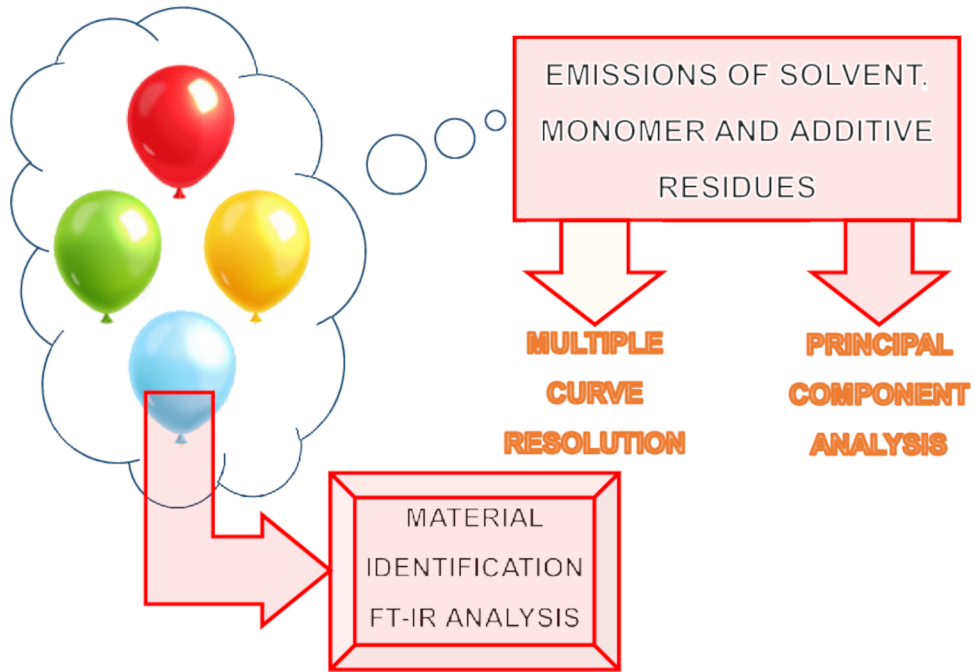
**Mariusz Marć<sup>1\*</sup>, Stefan Tsakovski<sup>2</sup>, Marek Tobiszewski<sup>1</sup>**

<sup>1</sup>*Department of Analytical Chemistry, Faculty of Chemistry, Gdańsk University of Technology, Gdańsk, Poland*

<sup>2</sup>*Chair of Analytical Chemistry, Faculty of Chemistry and Pharmacy, Sofia University “St. Kliment Ohridski”, Sofia, 1164, Bulgaria*

*\*Address for correspondence: Mariusz Marć, Department of Analytical Chemistry, Faculty of Chemistry, Gdańsk University of Technology, ul. Narutowicza 11/12, PL 80-233, Gdańsk, Poland.*

*e-mail: marmarc@pg.edu.pl*



1 **Emissions and toxic units of solvent, monomer and additive residues released to gaseous**  
2 **phase from latex balloons**

3

4 **Mariusz Marć<sup>1\*</sup>, Stefan Tsakovski<sup>2</sup>, Marek Tobiszewski<sup>1</sup>**

5

6 <sup>1</sup>*Department of Analytical Chemistry, Faculty of Chemistry, Gdańsk University of*  
7 *Technology, Gdańsk, Poland*

8 <sup>2</sup>*Chair of Analytical Chemistry, Faculty of Chemistry and Pharmacy, Sofia University “St.*  
9 *Kliment Ohridski”, Sofia, 1164, Bulgaria*

10

11 *\*Address for correspondence: Mariusz Marć, Department of Analytical Chemistry, Faculty of*  
12 *Chemistry, Gdańsk University of Technology, ul. Narutowicza 11/12, PL 80-233, Gdańsk,*  
13 *Poland.*

14 *e-mail: marmarc@pg.edu.pl*

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16 **Capsule:** The emitted compounds form two separate groups, suggesting two different  
17 emission sources: first related to latex material, the second one related to sorption-desorption  
18 processes

19

20 **Abstract**

21 This study describes the VOCs emissions from commercially available latex balloons. Nine  
22 compounds are determined to be emitted from 13 types of balloons of different colors and  
23 imprints in 30 and 60°C. The average values of total volatile organic compounds (TVOCs)  
24 emitted from studied samples ranged from 0.054 up to 7.18  $\mu\text{g}\cdot\text{g}^{-1}$  and from 0.27 up to 36.13  
25  $\mu\text{g}\cdot\text{g}^{-1}$  for 30°C and 60°C, respectively. The dataset is treated with principal component  
26 analysis (PCA) and multiple curve resolution (MCR) to characterize its internal patterns. Here  
27 two groups on compounds are recognized – the first one related to balloon material, the  
28 second one being emissions of compounds previously adsorbed on balloon material. The  
29 toxicity assessment of MCR modeled balloons' emissions was performed by toxic unit (TU)  
30 approach. The obtained TUs were summed to give toxicity emission assessment. The  
31 incorporation of TUs allows to identify the balloons with the most toxic emissions– imprinted  
32 ones in 60°C. The compounds of the highest TUs are hexanal and benzene. FTIR analysis  
33 shows that all balloons are made of the same polymeric material – isoprene, so all differences  
34 in emissions are related to different additives like pigments, imprints or these responsible for  
35 opaqueness. Analyzing the obtained research results it was noticed that latex balloons might  
36 be considered as an important source of emission of aliphatic and monoaromatic  
37 hydrocarbons to the gaseous phase.

38

39 **Key words:** latex balloons; solvent and monomer residues; emissions; multiple curve  
40 resolution; toxic units

41

## 42 1. Introduction

43

44 Nowadays, almost every synthetic material consists a wide spectrum of additives, such as  
45 antistatic agents, ultraviolet radiation filters, antioxidants, plasticisers, stabilizers, lubricants  
46 as well as pigments, colorants, fillers or nanofillers (Mitchell et al., 2014; Hahladakis et al.,  
47 2018). Consequently, the harmful chemicals (such as formaldehyde, volatile organic  
48 compounds (VOC), as well as semi-volatile organic compounds (SVOCs)) that might be  
49 introduced in a synthetic materials manufacturing process, could be emitted to the gaseous  
50 phase during their regular use (Wolkoff and Nielsen, 2001; Gallon et al., 2020). Mainly, the  
51 chemical compounds released from synthetic materials arise from residues of reagents used  
52 during polymerisation reaction (monomers, cross-linking agents, reaction initiators, solvents)  
53 and the impurities present in employed wide spectrum of plastic additives (Böhm et al., 2012;  
54 Rosenmai et al., 2017; Yan et al., 2017). This phenomenon concerns the various types of  
55 everyday use large or small-scale indoor equipment (floor coverings, floor panels, furniture,  
56 electronic devices, toys), as well as the wide spectrum of synthetic materials (copolymer  
57 acrylonitrile-butadiene styrene (ABS), polyvinyl chloride (PVC), polypropylene (PP) and  
58 polyethylene(PE)) intended to come into direct contact with food or human skin  
59 (Kamarulzaman et al., 2019; Rubio et al., 2019). The quality of synthetic materials (which can  
60 be defined by assessing the type and amount of emitted chemical compounds) is particularly  
61 important in the case of products intended for direct use by children. As a result of the use of  
62 synthetic materials by children, exposure to the harmful chemical compounds can take place  
63 not only through the skin (touch), but also through the mucous membranes of the mouth  
64 (saliva) and nose (inhalation). It is particularly important because they can lead to allergies  
65 and skin irritation and also because most of toxic additives are endocrine disrupting  
66 substances (EDS) whose adverse effect are particularly relevant during childhood. (Denk et  
67 al., 2017; Wiedmer and Buettner, 2018; Even et al., 2019).

68 One of the most common polymeric products that children over 3 years of age might have  
69 direct contact with are party balloons, mainly made of natural rubber latex (NRL). The NR is  
70 made from the latex of *Hevea brasiliensis* tree (occurring in tropical countries such as  
71 Thailand, Malaysia, and India), and mainly consists of cis-1,4-polyisoprene (up to 94% of the  
72 material weight) and about 6% non-rubber (non-isoprene) compounds such as lipids (range  
73 from 1.5 to 3% w/w), proteins and polypeptides (up to 2% w/w), carbohydrates (up to 0.4%  
74 w/w) and inorganic salts (up to 0.2% w/w) (Nimpaiboon and Sakdapipanich, 2013; Sukmak et  
75 al., 2020). As an alternative source of liquid latex, characterized by a lower allergenic  
76 potential, the *Parthenium argentatum* (known as Guayule, occurring in North American and  
77 Mexican desert shrub) might also be considered. The appropriate elastic, ductility and strength  
78 properties of this material are obtained in the course of rubber vulcanisation process (Altkofer  
79 et al., 2005; Critchley and Pemberton, 2020). During the manufacturing process of materials  
80 made of NRL, for instance party balloons or medical gloves, a number of additional  
81 chemicals, such as reaction accelerators, activators, as well as vulcanizing and anti-oxidant  
82 agents, are introduced. As it was observed in the early 1990s, the use of materials made of

2

83 NRL such as medical gloves, latex-containing medical products or devices, caused in their  
84 users allergic reactions ranging from urticarial to rhinoconjunctivitis, asthma, and anaphylaxis  
85 (Tommaso et al., 2019). Since that time, allergic problems resulting from the application of  
86 NRL accessories have become the subject of interest of the scientific and media world  
87 (Palosuo et al., 2011). In general, the skin allergic reaction might be associated with the  
88 sensitivity to chemical additives used in NRL material manufacturing process (Lauren  
89 Charous et al., 2002). For this reason it is highly recommended to investigate not only the  
90 quality of NRL medical products, but also other NRL products that have direct contact with  
91 human tissues, such as mentioned earlier party balloons, for which the manufacturing process  
92 is similar to that of medical gloves. However, the quality of party balloons and the emission  
93 potential of chemical compounds is very important due to their field of application. In  
94 general, party balloons should be filled with air or helium delivered from a manual or  
95 automatic pump or directly from a gas container. In fact, for regular use, the party balloons  
96 filling process is performed by the mouth, which causes direct contact of the material with the  
97 oral mucosa, thus increasing the risk of an allergic reaction. It is extremely important when  
98 the person using the NRL party balloons is a child just over 3 years of age (manufacturers  
99 state balloons are inappropriate for children under three years old).

100 The aim of the research is to investigate the emission of VOCs from party balloons mainly  
101 made of natural rubber latex which were delivered directly from the manufacturer. The  
102 potential sources of emitted compounds are discussed and with the aim of chemometric tools  
103 the risk assessment is performed. To our best knowledge it is the first study on the VOCs  
104 emissions from commercially available balloons. We identify the compounds emitted and  
105 determine the emission. The novelty lies also in the application of the combination of multiple  
106 curve resolution with toxicity units to assess, which of the VOCs from total flux contribute  
107 more to the health problems. This study widens the understanding of chemical hazards  
108 sources in humans everyday exposure.

109

## 110 **2. Materials and methods**

111

### 112 **2.1 Characteristics of latex balloon samples**

113 Studies were performed on latex balloons delivered directly from the local manufacturer,  
114 which is the member of European Balloon and Party Council (EBPC). Thirteen different types  
115 of latex balloons were delivered in a separate packed batch. Each batch contained ten balloons  
116 of the exactly same shape, colour (pigment type) and similar weight placed in polypropylene  
117 zipper bags. Zipper bags with latex balloons were stored at the laboratory at room temperature  
118 in a dark place (stored without access to light). To determine the emissions of potential  
119 solvent, monomer or additives residues four randomly selected latex balloons were picked up  
120 from a single batch and considered as a representative for the whole batch. Selected samples  
121 of latex balloons were then weighed, suitably labelled, and placed inside the stainless-steel  
122 tightly sealed microscale chamber. Because of the fact that delivered latex balloons varies in  
123 terms of colour (pigment type), weight, shape and the presence of additional imprint, it was

3

124 obliged to introduce the appropriate samples identification system, which was enclosed in  
125 Table 1. There was no need for a special treatment of studied samples – absence of cutting  
126 and reducing the samples dimensions.

127 The total number of investigated samples of latex balloons for the type and amount of  
128 potential solvent, reagents and additives residues emitted from their surface was 52. The  
129 average weight of all analysed latex balloon samples was  $3.37 \pm 0.60$  g.

130

## 131 **2.2 FT-IR analysis conditions**

132 In order to identify the main polymer, its preliminary quality and potential additives that  
133 might be used during its manufacturing process, the Fourier transform infrared spectroscopy  
134 (FT-IR) analysis was performed. The FT-IR analysis of studied latex balloon samples was  
135 recorded with a Nicolet Spectrometer IR200 from Thermo Scientific (Waltham, MA, USA).  
136 The system was equipped with an ATR attachment with a diamond crystal. Measurements  
137 were performed with  $1 \text{ cm}^{-1}$  resolution in the range from  $4000$  to  $400 \text{ cm}^{-1}$  and 64 scans. Four  
138 representatives of latex balloons that differ significantly by the colour (pigment type) and  
139 shape, were randomly selected for FT-IR analysis. Obtained IR results were paralleled to  
140 spectra in the Hummel Polymer Sample Library database, which encloses the IR spectra of  
141 the most commonly used polymers and other materials. In addition, the manual evaluation and  
142 the comparison with the literature IR spectra, was also performed to obtain the very reliable  
143 analytical information about studied material (Arjunan et al., 2001; Dghim et al., 2015).

144

## 145 **2.3 Sampling protocol of solvent, monomer and additives residues emitted from** 146 **investigated latex balloons**

147 The emissions of solvents, monomers and additives residues released from studied latex  
148 balloons were assessed with the use of microscale stationary emission chamber - the Micro-  
149 Chamber/Thermal Extractor™ ( $\mu$ -CTE™ 250, Markes International, Inc). Detailed  
150 information about the characteristics of this analytical equipment, its operating range and  
151 overall working parameters were specified in previously published papers (Marć et al., 2017;  
152 Marć and Zabiegała, 2017; Marć, 2020). There was no need to apply a specific sample  
153 preparation procedure and the studied latex balloons were placed inside a chamber without  
154 previously cutting (whole latex balloon was placed inside a single chamber).

155 Samples of latex balloons were investigated employing mentioned above the  $\mu$ -CTE™ 250  
156 system at two temperatures: (i)  $30^\circ\text{C}$  – to investigate the basic emission of general solvents,  
157 reagents and potential additives that might be emitted during regular use of studied latex  
158 samples; (ii) at  $60^\circ\text{C}$  – a significantly higher temperature to assess the maximum emission  
159 potential of studied latex samples and to investigate the presence of potential chemical  
160 compounds that might be released from the surface of studied latex materials as a polymer or  
161 additives thermal degradation products (temperature close to maximum operating temperature  
162 range –  $70$ - $80^\circ\text{C}$ ). One analytical conditioning and sampling period contains the analysis of  
163 four samples originating from the same batch of latex balloons. The inert gas flow rate  
164 (nitrogen, 2.2) passed through the chamber was set up to  $25 \pm 0.5 \text{ mL}\cdot\text{min}^{-1}$  and the sampling

4



165 conditioning time was  $30 \pm 1$  min. The samples of analytes emitted from the studied latex  
166 balloons to the gaseous phase were transported by the gas stream directly to the attached  
167 stainless steel tube filled with Tenax TA sorption medium (60/80 mesh, O.D.  $\times$  L 1/4 in.  $\times$  3  
168 1/2 in., Merck KGaA, Darmstadt, Germany), each time conditioned ( $300^\circ\text{C}$  for 30 min under  
169 inert gas flow rate) before sampling stage.

170

#### 171 **2.4 Thermal desorption and final determination systems working parameters**

172 The analytical technique employed at the stage of thermal desorption of analytes collected on  
173 the applied sorption medium was two-stage thermal desorption (TD) system (Markes Series 2  
174 Thermal Desorption Systems; UNITY/TD-100). In brief, after the sampling stage the stainless  
175 steel tubes were placed in a TD heating unit and maintained in elevated temperature  $295^\circ\text{C}$  for  
176 15 min under the inert gas flow rate (helium,  $50 \text{ mL}\cdot\text{min}^{-1}$ ), which transfers the analytes  
177 directly to the microtrap (multibed glass tube cooled down to  $0^\circ\text{C}$ ). After this, the valve was  
178 switched and the inert gas (helium flow rate  $2.0 \text{ mL}\cdot\text{min}^{-1}$ ) was passed through the microtrap  
179 (rapidly heated up to  $300^\circ\text{C}$  and maintained for 5 min) and the analytes were transported  
180 directly to the fused silica capillary column (J&W, DB-1  $30 \text{ m} \times 0.32 \text{ mm} \times 5 \mu\text{m}$ ). The  
181 separation, preliminary identification and quantitative determination was performed with the  
182 use of gas chromatograph (Agilent Technologies 7820A GC System) with flame ionization  
183 detector (FID working temperature –  $250^\circ\text{C}$ ). The GC-FID was connected with the TD unit by  
184 transfer line, constantly heated up to  $180^\circ\text{C}$ . The GC oven working was: initial temperature –  
185  $45^\circ\text{C}$  maintained for 1 min, next ramped  $15^\circ\text{C}\cdot\text{min}^{-1}$  up to  $120^\circ\text{C}$ , and held for 2 min, then  
186 increased with the rate  $10^\circ\text{C}\cdot\text{min}^{-1}$  up to  $250^\circ\text{C}$  and held for 5 min. The inert GC gas constant  
187 flow (He, 5.0) rate –  $2.0 \text{ mL}\cdot\text{min}^{-1}$ . In order to perform better identification of the main  
188 emitted chemical compounds from the studied samples of latex balloons the TD-GC-MS  
189 system was employed, under the following working parameters: (i) TD unit (Unity v.2,  
190 Markes International Ltd.) – the analytes thermal extraction process was performed in similar  
191 conditions to mentioned TD-GC-FID system; (ii) GC (Agilent Technologies 6890) column  
192 and oven working parameters – GC column ( $60 \text{ m} \times 0.25 \text{ mm} \times 1 \mu\text{m}$ , J&W DB-5MS, USA);  
193 helium gas flow rate –  $1.5 \text{ mL}\cdot\text{min}^{-1}$ , oven program: initial temperature –  $50^\circ\text{C}$  maintained for  
194 1 min and next ramped  $10^\circ\text{C}\cdot\text{min}^{-1}$  up to 280 and held for 10 min; (iii) MS (5873 Network  
195 Mass Selective Detector, Agilent Technologies) working parameters - ion source temperature:  
196  $230^\circ\text{C}$ , the quadrupole mass analyser temperature:  $150^\circ\text{C}$ , and the GC-MS transfer line  
197 temperature:  $280^\circ\text{C}$ , MS working mode – SCAN, monitored mass range (m/z) – 35 - 450.

198

#### 199 **2.5 Calibration and QA/QC protocol characteristic**

200 The amount of chemical compounds considered as solvent and reagent residues emitted from  
201 the exanimated latex party balloon was assessed with the use of the calibration of the TD-GC-  
202 FID employing the external standard (ESTD) method. Based on the commercially available  
203 reference standard solution (EPA VOC Mix 2, Supelco, USA) containing defined type and  
204 amount of VOCs (13 monoaromatic hydrocarbons dissolved in methanol at a concentration of  
205  $2000 \mu\text{g}\cdot\text{mL}^{-1}$  each), hexanal analytical standard (1 mL, Supelco, USA) and n-undecane

5

206 reference substance for GC (5 mL, Supelco, USA), the calibration curves were elaborated. To  
207 perform the calibration procedure, seven calibration reference solutions (for seven-point  
208 calibration curve) in 1 mL of methanol were prepared, containing approx. from 1 ng up to 500  
209 ng of each of measured monoaromatic hydrocarbons. The whole calibration protocol was  
210 carried out with the use of specific type of laboratory tool (device that gives a possibility to  
211 introduce a defined amount of calibration solution directly onto the clean sorption medium),  
212 in details labelled in former studies (Zabiegała et al., 2011; Marć et al., 2014a; Marć et al.,  
213 2014b). The Tenax Ta stainless steel tubes containing defined mass of selected VOCs were  
214 analysed under the same equipment conditions and working parameters as the real samples.  
215 Each point representing the defined calibration curve was repeated three times. The evaluated  
216 correlation coefficients ( $R^2$ ) of the prepared calibration curves for defined range of  
217 monoaromatic hydrocarbons were approx. from 0.952 for benzene to 0.999 for styrene. As for  
218 the aliphatic hydrocarbons identified on GC-MS system (n-dodecane and n-tridecane), the  
219 obtained chromatograms on GC-MS system were compared with chromatograms obtained  
220 with the use of GC-FID system and their amounts were calculated based FID response factors  
221 and determined calibration curve of n-undecane. The TVOC values were calculated according  
222 to the commonly used protocol which defines it as a the sum of all organic compounds,  
223 eluting between n-hexane and n-hexadecane (analytical window) on non-polar or slightly  
224 polar stationary phases of the GC column using GC-FID and quantifying as toluene  
225 equivalents (ECA-IAQ, 1997; Massold et al., 2005). The TVOC parameter is a screening  
226 factor that might define the impact on the emissions of non-aromatic hydrocarbons that might  
227 be emitted from the studied samples of latex balloons as a thermal degradation of basic  
228 polymer.

229 Following the principles of good laboratory practice, the calculated masses of detected  
230 monoraomatic and aliphatic hydrocarbons, as well as TVOC parameter were corrected for the  
231 blank field value assessed for the entire measuring set. The blank values were evaluated after  
232 every measuring period. In addition, after each of sampling period and blank field value  
233 measurement, the emission chambers were conditioned at temperature 100°C for 30 min to  
234 remove potential analytes residues or chamber impurities and to reduce to minimum the  
235 potential wall-memory effect. The blank field tests were carried out under the same conditions  
236 as for the analysis of real samples.

237 The recovery values of monoaromatic hydrocarbons retained on the sorption medium were  
238 assessed based on the application of defined mass of analytes (form reference solution) on a  
239 clean sorption bed. Next, the sorption tube was introduced to the TD unit and analytes were  
240 thermally extracted, separated and determined under the same TD-GC-FID conditions as for  
241 the real samples. As a result, the average recovery values of monoaromatic hydrocarbons do  
242 not exceed  $\pm 5\%$ . The method detection limits (MDL) were evaluated based the signal-to-  
243 noise ratio. The assessed values of method quantification limits (MQLs) calculated as  $3 \times$   
244 MDL ranged from  $0.088 \text{ ng}\cdot\text{g}^{-1}$  for benzene to  $0.098 \text{ ng}\cdot\text{g}^{-1}$  for styrene.

245

246 **2.6. Chemometric analysis and toxicity mixture assessment**





247 Principal component analysis (PCA) is well known chemometric technique for dimensionality  
248 reduction (Navarro et al., 2010). PCA looks for the components (latent factors) that describe  
249 the major variance sources present in a particular data set (Jolliffe, 2002). To extract the  
250 components associated with major part of data variance PCA decomposes the data matrix ( $\mathbf{D}$ )  
251 as the product of two orthogonal factor matrices  $\mathbf{U}$  and  $\mathbf{V}^T$  (eq. 1).

252

$$253 \quad \mathbf{D} = \mathbf{UV}^T + \mathbf{E} \quad (1)$$

254

255 where  $\mathbf{D}$  is the data matrix of dimensions ( $\mathbf{I}, \mathbf{J}$ ):  $\mathbf{I}$  is the number of samples (balloon series No  
256 in this study),  $\mathbf{J}$  is the number of variables (detected volatile organic compounds).  $\mathbf{U}$  is the  
257 matrix of principal component sample scores of dimension ( $\mathbf{I}, \mathbf{N}$ ), where  $\mathbf{N}$  is the number of  
258 principal components.  $\mathbf{V}^T$  is the matrix of loadings with dimension ( $\mathbf{N}, \mathbf{J}$ ).  $\mathbf{E}$  is the residual  
259 matrix with the same dimensions like data matrix ( $\mathbf{D}$ ). The two matrices  $\mathbf{U}$  (scores) and  $\mathbf{V}^T$   
260 (loadings) contain the useful information about hidden relationships within the data set and  
261 could be used for the identification of sources contributed to the balloons' emissions.  
262 However, the score and loadings profiles obtained by PCA could not be used as source  
263 profiles since they have negative values. The original scores and loadings matrixes obtained  
264 by PCA could not be used directly for source apportionment. They need a transformation  
265 leading to non-negativity solution. The most used approach is absolute principal component  
266 scores (APCS) proposed by Thurston and Spengler (1985). The non-negativity is obtained  
267 by introducing of "zero day" (in current study it could be "zero emission") for correction of  
268 principal component scores.

269 Similarly to PCA, Multivariate curve resolution (MCR) decomposes the data matrix into two  
270 factor matrices using alternating least squares optimization (Tauler, 1995) but the method  
271 provides non-negative solutions without using orthogonal constraints which leads to  
272 physically meaningful emission sources.

273 The toxicity assessment of MCR modeled balloons' emissions is performed by toxic unit  
274 (TU) approach. The TU is a concentration addition approach, which is based on the endpoint  
275 of acute or chronic toxicity tests. The concentration of a substance is expressed as a  
276 proportion of the response (LC50 inhalation toxicity towards rodents in this study) (Brown,  
277 1968). The proportional toxicity (toxic unit) of each compound is obtained by dividing its  
278 concentration in the balloon emission by its LC50 value. Then, the obtained TUs are summed  
279 to give toxicity emission assessment.

280 All chemometric analysis calculations were performed under MATLAB R2018b using PLS  
281 Toolbox 8.7 (Eigenvector Research Inc, Manson, WA, USA) and MCR-ALS Toolbox  
282 (Jaumot et al., 2015).

283

### 284 **3. Results and discussion**

285

#### 286 **3.1 FT-IR analysis of studied latex balloons**



287 In order to identify the main polymer material and possible solvents, reagents and additives  
288 residues the FT-IR analysis was performed and the results of these studies are shown in  
289 Figure 1. Considering the data show in Figure 1 it might be observed that all of studied latex  
290 balloon samples were characterised by similar IR spectra. Because of this it might be  
291 concluded that analysed latex balloons are generally made of the same type and quality of  
292 polymeric material, and slight differences might occur from the application of different type  
293 of pigment or due to the presence of gloss on the surface of the studied material. The detailed  
294 information about the vibration types and assignments of various IR bands obtained for  
295 selected samples of latex balloons (frequencies are recorded with an accuracy of  $\pm 1 \text{ cm}^{-1}$ )  
296 was enclosed in Table 2.

297

### 298 **3.2 The emissions of solvent, monomer and additives residues from studied latex** 299 **balloons**

300 Detailed information about the results (contains the range of minimum and maximum values)  
301 of emissions of the aliphatic and monoaromatic hydrocarbons (as a representatives of solvent,  
302 monomer and additive residues) liberated to the gaseous phase from the studied samples of  
303 latex balloons, as well as the values of calculated TVOC parameter were listed in the Table 3.  
304 First of all, considering the data listed in the Table 3 it might be observed a clear relation  
305 between the temperature and the emission levels. The increase of latex balloon samples  
306 conditioning temperature affects significantly the emission of the most of determined  
307 chemical compounds (excluding ethylbenzene and in some cases hexanal). Generally, the  
308 presence of this phenomenon might be observed comparing the average values of TVOC  
309 parameter. For emission experiment temperature  $30^{\circ}\text{C}$ , the average value of TVOC parameter  
310 for all of studied samples ranged from 0.054 up to  $7.2 \mu\text{g}\cdot\text{g}^{-1}$  for latex balloon samples  
311 labelled as ORANGE\_WG\_2 and ORANGE\_BLACK\_IMPRINT\_10, respectively. As for the  
312 conditioning temperature equal  $60^{\circ}\text{C}$ , the average value of TVOC parameter for all of studied  
313 samples ranged from 0.27 up to  $36.11 \mu\text{g}\cdot\text{g}^{-1}$  which also corresponds to the latex balloon  
314 samples labelled as ORANGE\_WG\_2 and ORANGE\_BLACK\_IMPRINT\_11, respectively.  
315 Moreover, in both temperature ranges it might be observed that latex balloon samples with an  
316 additional imprint were characterised by highest values of TVOC parameter in comparison to  
317 plane latex balloons (without the additional imprint). This might lead to the conclusion that  
318 the application of additional imprint on the latex balloon surface contains an additional source  
319 of emission of chemical compounds to the gaseous phase (mainly volatile organic  
320 compounds). In addition, considering the data listed in the Table 3 it might be noticed that the  
321 screening parameter defined as TVOC might be significantly use for quick and easy  
322 comparison of the polymeric and synthetic materials, which might be characterised by the  
323 different shape, pigment and applied additives.

324 Taking into account the chemical structure of applied polymeric material (linear polymer  
325 structure) to manufacture the studied latex balloons and combine this information with the  
326 FT-IR analysis (Figure 1 and Table 2) and Table 3 it might be observed that the significant  
327 impact on the values of TVOC parameter have the aliphatic hydrocarbons, such as undecane,

328 dodecane and tridecane. It is mainly associated with the chemical structure of synthetic  
329 materials and their emission might be caused by the thermal degradation of the structure of  
330 polymeric material applied in studied balloon samples. For this reason, the emission of  
331 monoaromatic hydrocarbons from the surface of studied latex balloons samples might be  
332 considered as a residual. Especially, it might be observed at the conditioning temperature  
333 equal to 30°C, in which the emission of ethylbenzene was below LOD and the emission of  
334 other monoaromatic hydrocarbons was at the very low level. From all of the determined  
335 monoaromatic hydrocarbons, in both temperature ranges, toluene and p,m-xylene were  
336 characterised by the highest emission rate. It might be caused by the fact that toluene and in  
337 some cases p,m-xylene might be used as the general solvents in the manufacturing process of  
338 latex balloons, as well as during the pigment and other additives application process. As a  
339 consequence, the impurities that might occur in mentioned solvents (even up to 1%) such as  
340 benzene or styrene might be introduced to the final synthetic product and be emitted into the  
341 gaseous phase during its regular use.

342 However, most of potential impurities and contaminants that are volatile and might be  
343 introduced during the latex balloons manufacturing process might be removed from them  
344 during their washing (with a cleaning agent) and drying stage. Despite the fact that the main  
345 synthetic material is the same, it might be observed a clear dissimilarities between studied  
346 samples (both at 30°C and 60°C). It is mainly associated with the different pigment  
347 application, the additive that gives the final material a specific gloss as well as the additional  
348 imprint application. Following the literature data, the emission fluctuations (defined by the  
349 type and the amount of the emitted chemical compounds) under real conditions (in indoor  
350 environment) might also be caused by the presence of atmospheric oxygen, moisture, light  
351 irradiation especially for the most reactive compounds such as styrene and hexanal. This issue  
352 is also associated with the emission investigations which are accelerated by raising the  
353 temperature (Kagi et al., 2009; Nohr et al., 2015). However, the use of described  $\mu$ -CTE™  
354 250 system was supplied by dry nitrogen with no light irradiation, not affecting the overall  
355 emission results.

356

### 357 **3.3 Chemometric analysis and toxicity mixture assessment**

358 More information on the emissions of VOC from balloons can be obtained with application of  
359 chemometric tools. The results of PCA are presented in the Figure 2. The first principal  
360 component (PC1) explains 58.89% of initial dataset variability, while the second principal  
361 component (PC2) carries 17.40% of initial variability. Each of the remaining principal  
362 components carry less than 10% of variability so they are not further considered. The  
363 investigation of the PC1 factor loadings shows the following grouping of VOCs: sum of para  
364 and meta xylenes, styrene, tridecane, ethylbenzene, dodecane, undecane with higher factor  
365 loadings, and benzene, toluene and hexanal with lower factor loadings. This is an indication  
366 that compounds assigned to these two groups are emitted from different sources. Considering  
367 the structures of VOCs present in the first group and the structure of polymeric material it can  
368 be concluded that the compounds from first group are emitted from the material of balloon.

9

369 The probable source of emission of remaining three compounds is their sorption during  
370 balloons storage and their release from the surface of material during thermal desorption.  
371 The second type of information can be obtained from PCA factor scores interpretation.  
372 Firstly, objects located in lower left corner of the plane are characterized by low emission of  
373 both groups of compounds. These objects are balloons treated with thermal desorption at  
374 30°C. For objects 9, 10, 11, 12 and 13 the change of desorption temperature from 30 to 60°C  
375 results in much higher emission of compounds mainly from the first group - meta xylenes,  
376 styrene, tridecane, ethylbenzene, dodecane, undecane. These objects are balloons with  
377 imprints, that is potential cause of high emissions of these hydrocarbons. For the remaining  
378 objects there is an increase in emission of compounds from both groups (shift upwards and to  
379 the right).

380 The results of PCA (Figure 2) are in good agreement with MCR results (Figure 3). The first  
381 component in both analyses, PC1 for PCA and S1 for MCR, are characterized by high factor  
382 loadings of p,m-xylene, styrene, tridecane, ethylbenzene, dodecane and undecane. In the  
383 MCR score plot (Figure 3B) the first component reflects the temperature dependences of  
384 balloons' emissions from 30 to 60°C. According to the MCR modelled emissions the balloons  
385 could be classified in three groups. The first group consists of balloons 1-8 at 30°C and their  
386 emissions are characterized by the contributions of the second component (C2). The second  
387 group is formed by the balloons 9-13 (30°C) and balloons 1-8 (60°C). The content of this  
388 group indicates that the imprinted balloons have similar emission pattern at 30°C to the non-  
389 printed balloons at 60°C. The emission pattern is characterized by the contributions of both  
390 components with prevalence of the C2. The emission pattern of the third group consisting of  
391 balloons 9-13 (60°C) is strongly dominated by the first component (C1). This group is also  
392 clearly outlined in PCA score plot (Figure 2B).

393 For estimation of the toxicity of balloons' emissions toxic units model is implemented. The  
394 concentrations of emitted compounds are weighted by LC50 inhalation toxicity towards  
395 rodents. The calculated TUs of balloons' emissions with contributions of both MCR  
396 components (TU1 and TU2) are presented in Figure 4. The emissions from balloons 1-8 at  
397 30°C are characterized by rather lower TUs, compared to other emissions. The emission  
398 toxicity of this group of balloons is based on compounds related to the second MCR  
399 component like benzene, toluene and hexanal. The emissions of imprinted balloons at 30°C  
400 (balloons 9-13) and non-printed ones at 60°C (balloons 1-8) cause much higher TUs than  
401 emissions from balloons from the first group. The toxicity emission pattern of the second  
402 group is dominated (from 80 to 90%) by the compounds related to the first MCR component  
403 like para and meta xylenes, styrene, tridecane, ethylbenzene, dodecane and undecane. The  
404 emission expressed in TUs from 9-13 balloons at 60°C is 3 to 8 times higher in comparison to  
405 other balloons emissions. Similarly to the previous group the main contribution to the  
406 emission toxicity is based again on the compounds related to the first MCR component.

407 As the emission profiles were not measured, the future studies will be focused on changes of  
408 emission in time at different temperatures. The other limitation is lack of calculation of VOCs  
409 concentrations nor they TUs to the exposure, which should be considered in the future work.

410 The limitation of the study is lack of knowledge on the exact composition of balloon material  
411 (the type and quality of basic reagents and additives, as well as the detailed description of  
412 each stage of studied materials manufacturing process), which is not stated by the  
413 manufacturer, so the relation between investigated material and VOCs emission can be the  
414 topic for the future studies.

415

#### 416 **4. Conclusions**

417 Latex balloons should be considered as one of the source of emission of aliphatic and  
418 monoaromatic hydrocarbons. Due to the fact that the main type of polymer from which the  
419 NRL party balloons were made is of natural origin, the presence of VOCs might be a direct  
420 result of their natural occurrence - biological VOCs from natural source of liquid latex.  
421 Additionally, determined chemical compounds could come from the contamination of  
422 additives introduced in the technological process at the stage of preparation of the final NRL  
423 product.

424 The emitted compounds form two separate groups, suggesting two different emission sources  
425 – first related to latex material, the second one related to sorption-desorption processes on the  
426 surface of the balloon. The shape and applied pigment and especially imprints might be  
427 considered as the general factor that impact the emission level of determined chemical  
428 compounds. The temperature has a significant impact on the emissions of determined  
429 chemical compounds. The emission of carcinogenic compounds such as benzene should be  
430 monitored in the future in more detailed studies.

431

#### 432 **5. Conflict of interest**

433

434 The authors declare that they have no conflict of interest.

435

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540

#### 541 **7. Figure and Table captions**

542 **Figure 1.** The results of the FT-IR analysis of selected latex balloon samples, differs in a  
543 shape and applied pigment: ORANGE\_WG\_2 - Regular latex balloons, orange without gloss ;  
544 DARK\_GREEN\_G\_5 - Regular latex balloons, glossy, dark green, shaded; BLACK\_WG\_6 -  
545 Regular latex balloons, black, matt, without gloss; COLORLESS\_LATEX\_8 - Regular latex  
546 balloons, colorless, pure latex balloons.

547 **Figure 2.** Principal component analysis (PCA) results – factor scores (A) and factor loadings  
548 (B).

549 **Figure 3.** Multiple curve resolution (MCR) results – factor loadings (A); factor scores (B)  
550 first emission from 1-13 balloons in 30°C then from 1-13 balloons in 60°C

551 **Figure 4.** Toxicity assessment of MCR modelled emissions (TU1 and TU2 represent the  
552 contributions of the first and second MCR components, respectively).

553 **Table 1.** General information about the analyzed samples of latex balloons delivered directly  
554 form the manufacturer.

555 **Table 2.** Assignments of various IR bands for representatives of studied samples of latex  
556 balloons (frequencies are recorded with an accuracy of  $\pm 1 \text{ cm}^{-1}$ ).

557 **Table 3.** The selected aliphatic and monoaromatic hydrocarbons emitted from the  
558 investigated latex balloon samples.



**Table 1.** General information about the analyzed samples of latex balloons delivered directly from the manufacturer.

<b>Sample</b>	<b>Sample acronym</b>	<b>Average mass <math>\pm</math> SD [g] (n = 4)</b>	<b>Brief description</b>
Balloon Series 1	ORANGE_G_1	3.618 $\pm$ 0.030	Regular latex balloons, glossy orange
Balloon Series 2	ORANGE_WG_2	3.702 $\pm$ 0.087	Regular latex balloons, orange without gloss
Balloon Series 3	SMALL_ORANGE_WG_3	1.959 $\pm$ 0.014	Small latex balloons, orange without gloss
Balloon Series 4	SMALL_GREEN_WG_4	2.519 $\pm$ 0.047	Small latex balloons, green without gloss, matt
Balloon Series 5	DARK_GREEN_G_5	3.593 $\pm$ 0.036	Regular latex balloons, glossy, dark green, shaded
Balloon Series 6	BLACK_WG_6	3.681 $\pm$ 0.061	Regular latex balloons, black, matt, without gloss
Balloon Series 7	WHITE_WG_7	2.595 $\pm$ 0.038	Regular latex balloons, without gloss, matt, white
Balloon Series 8	COLORLESS_LATEX_8	3.643 $\pm$ 0.020	Regular latex balloons, colorless, pure latex balloons
Balloon Series 9	ORANGE_WHITE_IMPRINT_9	3.657 $\pm$ 0.083	Regular latex balloons, orange with white imprint
Balloon Series 10	ORANGE_BLACK_IMPRINT_10	3.661 $\pm$ 0.057	Regular latex balloons, orange with black imprint 1
Balloon Series 11	ORANGE_BLACK_IMPRINT_11	3.785 $\pm$ 0.109	Regular latex balloons, orange with black imprint 2
Balloon Series 12	BLACK_WHITE_IMPRINT_12	3.711 $\pm$ 0.053	Regular latex balloons, black with white imprint
Balloon Series 13	BLACK_WHITE_POWDER_13	3.707 $\pm$ 0.034	Regular latex balloons, matt, black covered with white powder

**Table 1.** Assignments of various IR bands for representatives of studied samples of latex balloons (frequencies are recorded with an accuracy of  $\pm 1 \text{ cm}^{-1}$ ).

Wavenumber ( $\text{cm}^{-1}$ )	Vibration type and assignment	Studied sample type
2960 (s)	=C-H stretching vibrations	commercially available latex balloons delivered directly from the manufacturer
2916 (s)	C-H asymmetrical stretching	
2850 (s)	C-H symmetrical stretching	
1574 (w) and 1537 (w)	C=C stretching vibrations	
1421-1445 (m)	C-H asymmetric deformation	
1375 (m)	C-H symmetric deformation	
1003-1016 (s)	-C-C stretching or wagging vibrations	
850-840 (s)	C-H out of-plane bending vibrations in the -CH=CH-	
567 (w)	C-C skeleton vibration	
<i>s – strong; m – medium; w – weak</i>		

**Table 3.** The selected aliphatic and monoaromatic hydrocarbons emitted from the investigated latex balloon samples.

<b>Latex balloons seasoning temperature: 30°C</b>											
Smample name	Parameter	Hexanal [ng/g]	Undcane [ng/g]	Dodecane [ng/g]	Tridecane [ng/g]	Benzene [ng/g]	Toluene [ng/g]	Ethylbenzene [ng/g]	p,m-Xylene [ng/g]	Styrene [ng/g]	TVOC [ng/g]
ORANGE_G_1	Average	8.7	4.6	4.3	2.4	0.30	0.38	<LOD	0.29	<LOD	60.6
	Stand. Dev.	1.3	1.3	2.1	1.5	0.30	0.18	-	0.04	-	5.6
	Min	6.6	3.6	3.0	1.5	0.02	0.13	-	0.25	-	56.8
	Max	9.5	6.4	7.4	4.5	0.72	0.51	-	0.32	-	68.8
ORANGE_WG_2	Average	6.19	3.55	3.64	1.95	0.96	0.96	<LOD	0.36	0.27	54.3
	Stand. Dev.	0.82	0.12	0.27	0.41	0.18	0.36	-	0.10	0.10	6.1
	Min	4.89	3.43	3.26	1.55	0.79	0.44	-	0.22	0.15	45.2
	Max	6.70	3.70	3.89	2.43	1.22	1.28	-	0.46	0.36	58.4
SMALL_ORANGE_WG_3	Average	10.7	6.07	7.06	5.1	1.90	3.8	<LOD	0.47	1.37	130
	Stand. Dev.	1.4	0.77	0.39	1.2	0.22	1.3	-	0.27	0.42	24
	Min	8.8	5.13	6.52	4.0	1.69	2.19	-	0.29	0.88	104
	Max	12.1	6.70	7.42	6.9	2.16	5.26	-	0.88	1.91	162
SMALL_GREEN_WG_4	Average	12.2	7.7	11.3	8.0	2.14	16.9	<LOD	1.85	1.29	241
	Stand. Dev.	1.9	3.0	4.9	5.4	0.65	2.6	-	0.59	0.40	47
	Min	11.0	5.2	7.9	4.7	1.29	14.79	-	1.35	0.74	204
	Max	15.0	12.1	18.5	16.1	2.78	20.33	-	2.71	1.58	308
DARK_GREEN_G_5	Average	7.58	4.55	6.94	4.58	0.95	11.4	<LOD	1.31	0.57	125
	Stand. Dev.	0.48	0.58	0.96	0.93	0.27	1.2	-	0.55	0.42	34
	Min	7.02	3.77	5.61	3.59	0.55	9.98	-	0.81	0.23	103
	Max	8.17	5.11	7.76	5.81	1.10	12.81	-	1.91	1.18	175
BLACK_WG_6	Average	6.73	3.72	8.3	6.8	1.28	8.44	<LOD	0.99	0.57	133.8
	Stand. Dev.	0.69	0.53	1.4	1.6	0.41	0.74	-	0.07	0.28	6.5
	Min	5.80	3.26	7.2	5.6	0.88	7.78	-	0.91	0.36	127.3
	Max	7.45	4.46	10.3	9.1	1.83	9.45	-	1.06	0.98	143.9
WHITE_WG_7	Average	6.9	4.27	6.87	5.10	1.39	7.8	<LOD	0.61	<LOD	479
	Stand. Dev.	1.3	0.28	0.40	0.99	0.20	1.5	-	0.24	-	33
	Min	5.4	3.89	6.48	4.04	1.16	5.99	-	0.33	-	441
	Max	8.3	4.55	7.43	6.44	1.60	9.51	-	0.91	-	521
COLORLESS_LATEX_8	Average	5.66	3.36	5.0	3.02	2.16	5.93	<LOD	0.64	<LOD	156
	Stand. Dev.	0.63	0.48	1.1	0.78	0.13	0.73	-	0.16	-	40



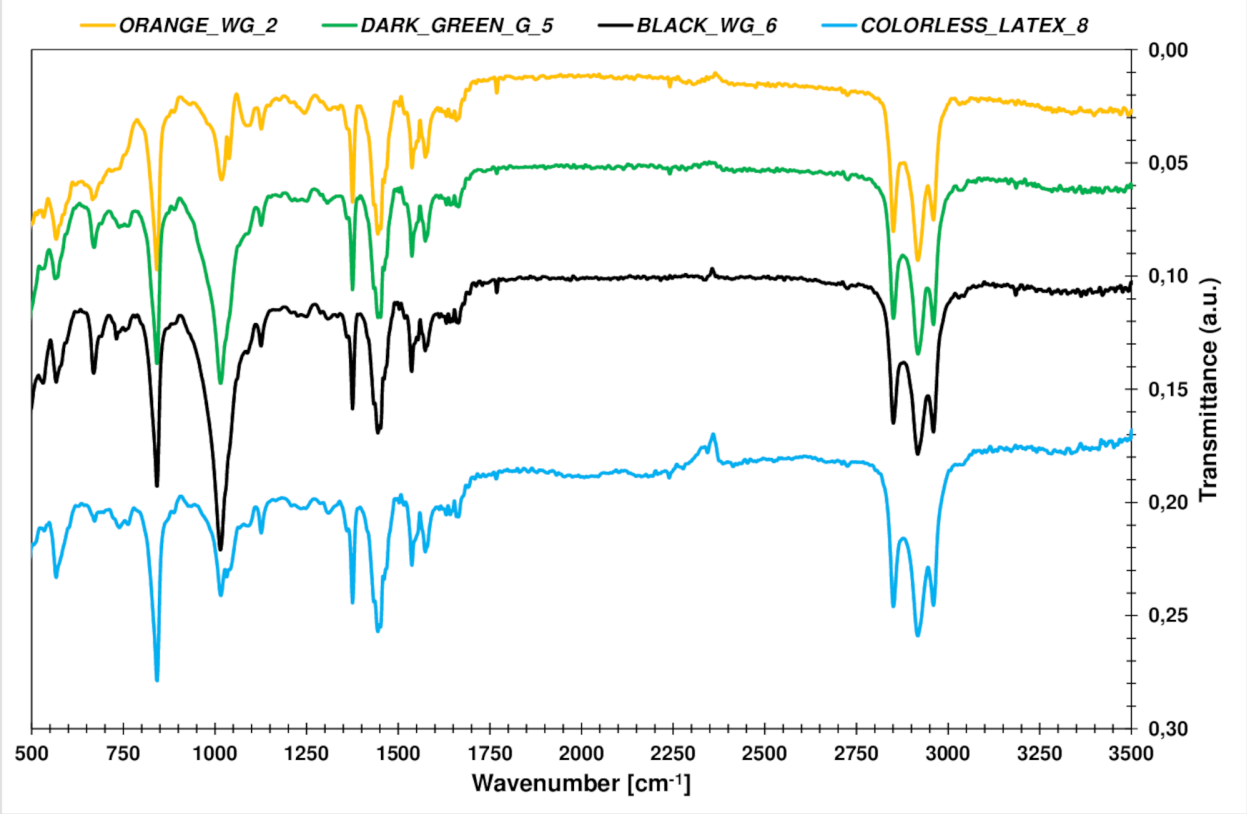
	Min	5.12	2.87	3.7	2.03	2.04	5.27	-	0.45	-	122
	Max	6.53	3.97	6.4	3.93	2.30	6.61	-	0.82	-	212
ORANGE_WHITE_IMPRINT_9	Average	6.4	70.6	50.2	8.0	0.071	3.00	0.142	1.37	1.41	59.7·10 <sup>2</sup>
	Stand. Dev.	1.1	3.9	4.2	1.2	0.011	0.85	0.011	0.37	0.33	2.8·10 <sup>2</sup>
	Min	4.9	65.4	45.7	7.3	0.06	2.21	0.13	1.02	1.19	56.7·10 <sup>2</sup>
	Max	7.4	74.7	55.8	9.7	0.08	3.82	0.15	1.71	1.89	63.2·10 <sup>2</sup>
ORANGE_BLACK_IMPRINT_10	Average	6.98	87	85	10.7	0.46	3.80	0.37	1.08	1.23	71.8·10 <sup>2</sup>
	Stand. Dev.	0.65	16	18	2.1	0.16	0.78	-	0.17	0.67	13.0·10 <sup>2</sup>
	Min	6.19	64	59.8	8.6	0.36	2.96	0.37	0.95	0.68	54.9·10 <sup>2</sup>
	Max	7.63	100	101.1	13.6	0.69	4.72	0.37	1.33	2.20	86.3·10 <sup>2</sup>
ORANGE_BLACK_IMPRINT_11	Average	9.74	92.3	110	15.0	0.381	3.72	0.26	1.07	1.34	71.7·10 <sup>2</sup>
	Stand. Dev.	0.63	9.2	18	4.2	0.082	0.13	0.16	0.05	0.13	5.9·10 <sup>2</sup>
	Min	9.19	80.8	94	11.5	0.28	3.54	0.11	1.04	1.24	64.7·10 <sup>2</sup>
	Max	10.62	102.8	134	21.0	0.46	3.84	0.44	1.14	1.53	78.9·10 <sup>2</sup>
BLACK_WHITE_IMPRINT_12	Average	5.6	57	59	8.1	0.40	5.3	0.21	2.19	1.01	44.7·10 <sup>2</sup>
	Stand. Dev.	1.4	27	26	2.4	0.22	1.6	-	0.64	0.15	22.1·10 <sup>2</sup>
	Min	4.1	23	22	4.6	0.17	3.72	0.21	1.58	0.87	17.8·10 <sup>2</sup>
	Max	6.8	81	83	10.2	0.68	6.91	0.21	2.74	1.21	64.4·10 <sup>2</sup>
BLACK_WHITE_POWDER_13	Average	7.48	54.5	63.3	8.73	0.982	8.18	0.083	2.24	0.98	43.2·10 <sup>2</sup>
	Stand. Dev.	0.47	2.6	4.3	0.32	0.031	0.47	0.051	0.28	0.11	1.4·10 <sup>2</sup>
	Min	6.89	51.6	57.9	8.36	0.94	7.79	0.04	1.96	0.85	41.7·10 <sup>2</sup>
	Max	7.98	57.9	68.4	9.05	1.01	8.79	0.12	2.57	1.10	44.7·10 <sup>2</sup>
<b>Latex balloons seasoning temperature: 60°C</b>											
Smample name	Parameter	Hexanal [ng/g]	Undcane [ng/g]	Dodecane [ng/g]	Tridecane [ng/g]	Benzene [ng/g]	Toluene [ng/g]	Ethylbenzene [ng/g]	p,m-Xylene [ng/g]	Styrene [ng/g]	TVOC [ng/g]
ORANGE_G_1	Average	8.67	19.9	33	18	1.27	2.44	<LOD	3.27	0.80	330
	Stand. Dev.	0.91	1.7	13	12	0.35	0.48	-	0.44	0.21	35
	Min	7.60	18.3	23	11	1.03	1.85	-	2.76	0.54	294
	Max	9.51	21.8	51	36	1.78	2.91	-	3.80	1.04	367
ORANGE_WG_2	Average	7.00	15.7	21.7	11.7	1.57	3.76	<LOD	3.39	1.86	265
	Stand. Dev.	0.70	1.3	2.6	1.4	0.24	0.70	-	0.99	0.53	23
	Min	5.97	13.9	19.5	9.9	1.32	2.99	-	2.53	1.43	246
	Max	7.48	16.7	25.2	13.1	1.91	4.68	-	4.81	2.62	298
SMALL_ORANGE_WG_3	Average	8.3	29.1	47.2	27.3	2.34	8.9	<LOD	4.95	2.86	484

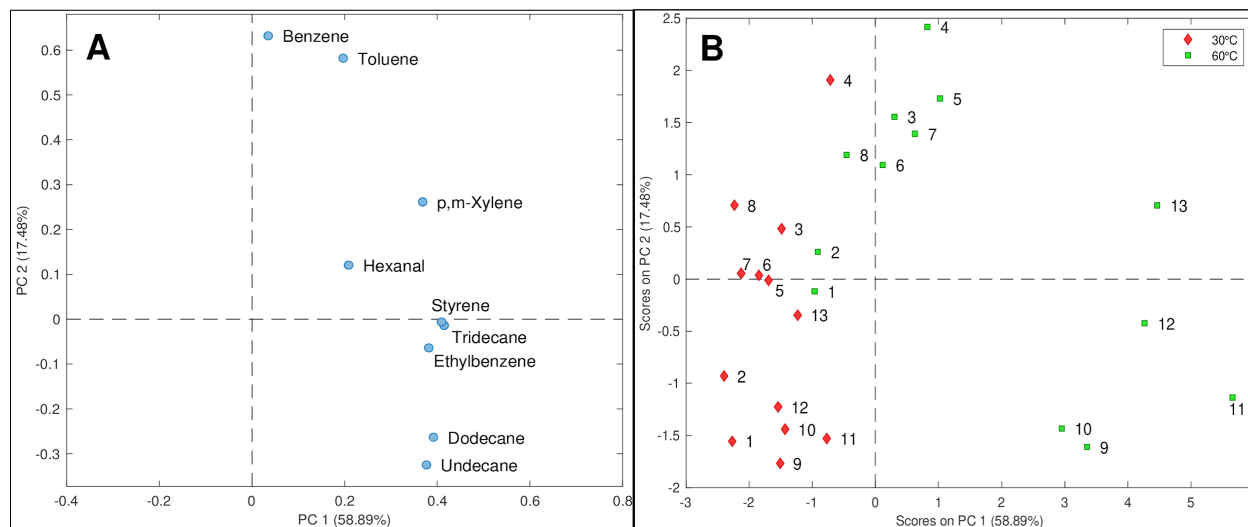


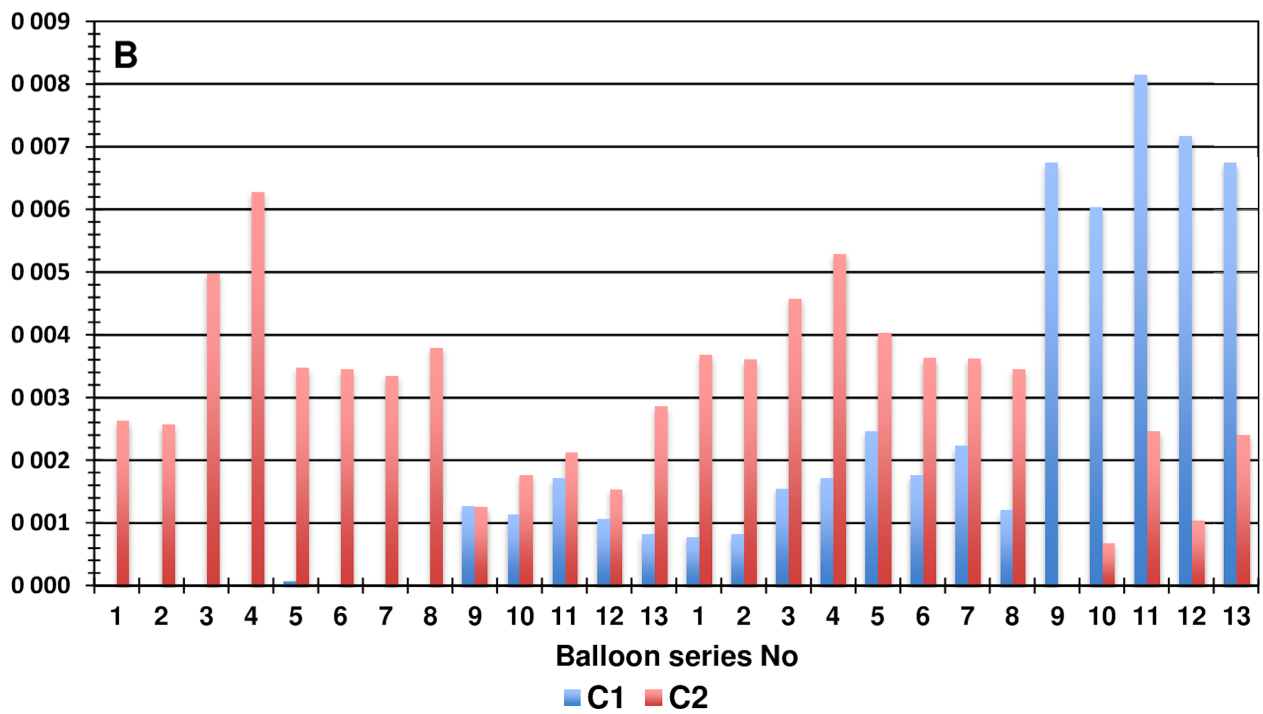
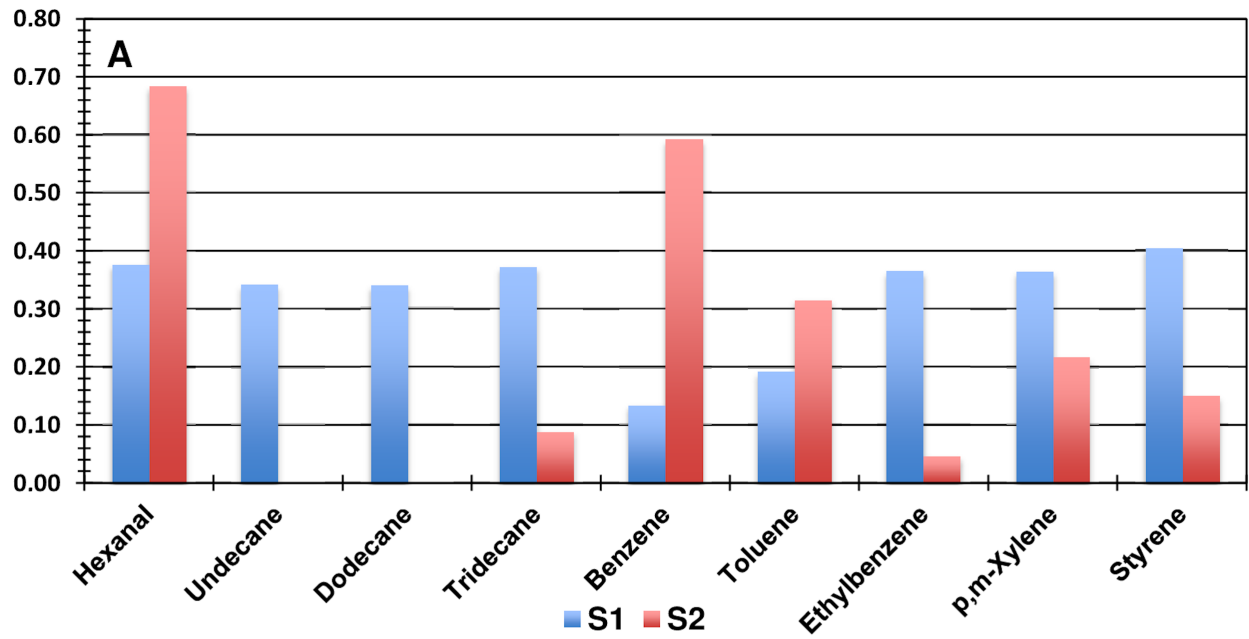
	Stand. Dev.	1.1	1.4	3.0	4.0	0.37	1.5	-	0.13	0.36	21
	Min	7.3	27.6	43.8	22.2	1.97	7.56	-	4.83	2.59	467
	Max	9.8	30.8	51.0	31.5	2.85	11.00	-	5.13	3.38	514
SMALL_GREEN_WG_4	Average	10.67	24.3	42.1	25.1	1.471	31.3	<LOD	4.94	2.26	472
	Stand. Dev.	0.92	2.7	4.2	3.4	0.074	3.3	-	0.62	0.53	56
	Min	9.35	22.5	38.9	20.2	1.40	28.62	-	4.49	1.58	423
	Max	11.44	28.4	47.8	27.7	1.56	35.43	-	5.83	2.74	551
DARK_GREEN_G_5	Average	8.58	21.8	39	25.5	1.19	28.1	0.60	4.92	1.88	412
	Stand. Dev.	0.83	2.4	11	7.7	0.22	2.8	0.15	0.38	0.43	32
	Min	7.50	19.4	26.1	16.6	0.92	24.23	0.38	4.41	1.26	389
	Max	9.44	25.1	51.8	35.2	1.43	30.77	0.70	5.30	2.22	457
BLACK_WG_6	Average	6.9	16.5	26.6	17.1	1.40	18.0	0.53	4.02	1.63	338
	Stand. Dev.	1.2	1.6	4.2	3.2	0.32	3.3	0.21	0.84	0.85	53
	Min	5.3	15.4	22.7	12.9	1.22	14.31	0.32	3.12	0.99	291
	Max	8.0	18.9	31.7	20.2	1.89	22.39	0.80	5.1	2.9	415
WHITE_WG_7	Average	7.16	24.9	48.0	34.7	1.481	19.8	0.35	5.1	1.8	690
	Stand. Dev.	0.55	1.6	4.4	3.9	0.059	1.8	0.14	0.50	0.21	12
	Min	6.37	23.6	43.7	31.2	1.41	17.21	0.22	4.57	1.61	683
	Max	7.62	27.2	53.3	40.2	1.55	21.29	0.53	5.56	2.12	707
COLORLESS_LATEX_8	Average	4.73	17.54	33.1	19.6	1.82	14.28	0.330	4.20	1.08	344
	Stand. Dev.	0.41	0.96	6.0	6.6	0.26	0.80	0.079	0.34	0.17	48
	Min	4.46	16.33	26.2	13.3	1.60	13.35	0.25	3.91	0.92	281
	Max	5.34	18.65	38.3	26.1	2.11	14.97	0.41	4.61	1.33	391
ORANGE_WHITE_IMPRINT_9	Average	7.18	379	318	41.8	0.69	8.4	0.96	5.1	4.49	30.5·10 <sup>3</sup>
	Stand. Dev.	0.90	45	47	1.6	0.23	2.3	0.37	1.4	0.66	3.0·10 <sup>3</sup>
	Min	6.37	346	279	40.4	0.38	5.75	0.63	3.73	3.76	28.1·10 <sup>3</sup>
	Max	8.30	441	379	43.9	0.92	10.41	1.35	6.55	5.38	34.6·10 <sup>3</sup>
ORANGE_BLACK_IMPRINT_10	Average	7.67	483	459	52.1	1.24	8.9	0.513	4.06	2.69	34.5·10 <sup>3</sup>
	Stand. Dev.	0.78	45	93	9.5	0.49	1.5	0.091	0.35	0.37	6.3·10 <sup>3</sup>
	Min	6.97	459	325	41.0	0.70	7.47	0.44	3.68	2.28	26.1·10 <sup>3</sup>
	Max	8.70	551	527	63.9	1.80	10.38	0.64	4.38	3.16	41.4·10 <sup>3</sup>
ORANGE_BLACK_IMPRINT_11	Average	17.9	416	667	93	1.16	10.06	0.712	4.76	4.15	36.1·10 <sup>3</sup>
	Stand. Dev.	1.2	35	76	11	0.10	0.82	0.081	0.38	0.68	3.3·10 <sup>3</sup>
	Min	16.8	394	592	82.4	1.02	9.34	0.61	4.33	3.34	33.0·10 <sup>3</sup>

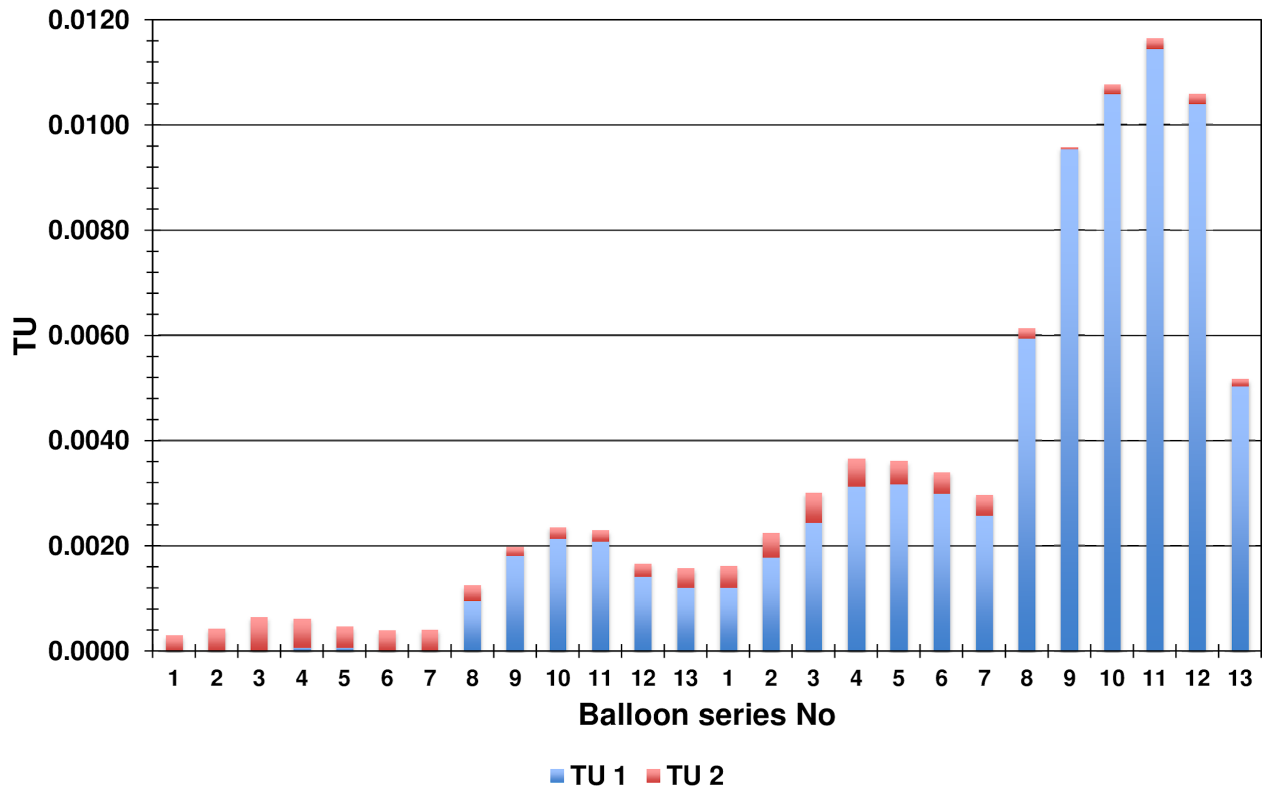


	<b>Max</b>	19.3	468	773	107.6	1.27	10.80	0.80	5.24	4.96	$40.4 \cdot 10^3$
<b>BLACK_WHITE_IMPRINT_12</b>	<b>Average</b>	9.3	319	343	52	0.96	15.0	1.22	7.4	3.87	$23.6 \cdot 10^3$
	<b>Stand. Dev.</b>	1.8	161	127	17	0.18	4.3	0.40	1.4	0.21	$10.1 \cdot 10^3$
	<b>Min</b>	7.5	148	188	31.9	0.76	11.05	0.85	6.10	3.68	$12.4 \cdot 10^3$
	<b>Max</b>	11.2	488	482	71.0	1.13	19.43	1.67	9.03	4.16	$34.6 \cdot 10^3$
<b>BLACK_WHITE_POWDER_13</b>	<b>Average</b>	10.10	348	372	52.5	1.67	20.82	0.96	7.2	4.24	$23.5 \cdot 10^3$
	<b>Stand. Dev.</b>	0.91	86	41	6.5	0.17	0.83	0.22	1.4	0.25	$1.9 \cdot 10^3$
	<b>Min</b>	9.05	290	319	44.5	1.49	19.95	0.75	6.03	4.08	$21.6 \cdot 10^3$
	<b>Max</b>	11.05	475	418	60.5	1.87	21.85	1.16	8.43	4.60	$25.6 \cdot 10^3$











## Highlights

- The VOCs emissions depend on latex balloon pigment and imprints presence
- The average values of emitted TVOCs at 30oC ranged from 0.051 up to 7.18  $\mu\text{g}\cdot\text{g}^{-1}$
- The average values of emitted TVOCs at 60oC ranged from 0.27 up to 31.13  $\mu\text{g}\cdot\text{g}^{-1}$
- PCA analysis showed that VOCs are from balloon material and desorption process
- MCR with toxic units identified the most hazardous VOCs – benzene and hexanal