

COMPOSITE GFRP U-SHAPED FOOTBRIDGE

Jacek Chróścielewski

Mikołaj Miśkiewicz

Łukasz Pyrzowski

Krzysztof Wilde

Gdansk University of Technology, Poland

ABSTRACT

The paper presents proposals for the use of glass fiber reinforced polymer composites for the construction of engineering objects, known and commonly used in the shipbuilding industry. An example of a pedestrian footbridge was used in this case, which, despite the considerable thickness of the structural material, was made using infusion technology in one production cycle. The designed and produced footbridge span is durable, dynamically resistant, incombustible, easy to install and maintain, resistant to weather conditions and also aesthetically interesting. For footbridge production environmentally friendly PET foam core may be used. It may come from recycling of used plastic packages and which is produced with less energy consumption process and much less CO2 emission. The load bearing part of the structure (skin) is made of polymer laminate reinforced with glass fabrics (GFRP).

Keywords: polymer composites, sandwich structures, footbridge, fobridge

INTRODUCTION

Polymer composites are structures consisting of two or more components. The primary element is reinforcement, which affects the strength and rigidity of the composite element. In the composite constructions of the shipbuilding industry and in the land transport infrastructure, the reinforcement is usually made of glass, carbon, or aramid fibers. The second essential component of the composite is the matrix, which provides the shape, the appropriate distribution of reinforcement, and the distribution of load along the composite volume. The shell material may be, for example, a polyester, vinyl ester or epoxy resin. Composite structures are often combined into so-called sandwich structures, which additionally employ a lightweight filler core to maintain the distance of the outer bearing skins. The most important advantages of this material are: low volume weight, relatively high rigidity and strength, high resistance to atmospheric [14] and chemical factors, and great flexibility in geometrical shaping.

All of the above factors cause the share of polymer composites in various industries to grow year by year. This is particularly evident in the shipbuilding industry, where

they have been used from the very onset of their invention. Composites now find use in the production of small craft as well as ships or parts thereof [22]. One example is the modern ferry, Vision of The Fjords (see Fig. 1), launched in 2016.



Fig. 1. The passenger ferry „Vision of The Fjords” [www.braa.no]

Currently, several technologies of composite construction are in use. The most popular are hand layup, pultrusion, and vacuum infusion. In shipbuilding applications, due to dominating production of surface elements, infusion is primarily used. This technology is based on manufacture of composite structures by placing dry reinforcement in mold,

on a pre-applied gel coat. Next, a delamination fabric and a mesh to improve the flow of the resin are put into place, and the whole assembly is sealed in a vacuum-sealed bag. The final step is to create a vacuum to distribute the resin, which must uniformly infuse the reinforcement. Infusion technology has many advantages: it provides great elasticity in forming, reduces the volatilization of chemicals in the production process, the components are characterized by a high degree of reinforcement and can be used for sandwich structures. An example production photo is shown in Fig. 2.



Fig. 2. Preparation to infusion of a large-size object - footbridge span of Fobridge grant

The advantages of polymer composites make them likely to be used not only in shipbuilding or aviation, but also in land transport infrastructure. The specific application is bridge-building [6], [7], [10], [26]. In recent years, a growing number of engineering designs have been developed that utilize this material in whole or in part. An example of a composite structure is the Ubridge pedestrian-cyclist bridge, which was created within the framework of the FOBRIDGE project, realized by the consortium of the Gdańsk University of Technology, the Military Academy of Technology in Warsaw, and Roma Ltd. in 2015 [6],[20]. One of the goals of the project was to make a footbridge competitive in terms of price with traditional steel, concrete, or wood bridges. To achieve this, both the material (glass reinforced composite sandwich-construction based on vinyl ester resin) and the production technology (infusion) used in other applications, such as shipbuilding, were applied. The FOBRIDGE project assumes that the bridge span will be a freely supported and constructed as U-shaped cross-section girder (Fig. 3) made of a three-ply sandwich shell with laminated, glass fiber reinforced skins, separated by a thick PET foam core. This example of the use of composite materials in construction will be described in detail in this paper.



Fig. 3. Composite span of the FOBRIDGE walking and cycling bridge

The characteristics of the composite material, especially its low weight, offer designers much freedom. This is especially apparent in drawbridge construction. The use of lightweight platforms offers the possibility of designing more slender girders and mechanisms for lifting or rotating the spans [18], [25]. One example of polymer composites used in a drawbridge is the Dragon's Bridge in Rhyl, Wales, put to use in 2013 (Fig. 4).



Fig. 4. The drawbridge Dragon's Bridge in the port of Rhyl in Wales [www.gurit.com]

ARCHITECTURAL CONCEPTS AND DESIGN DESCRIPTION

Various forms of construction, with the assumed theoretical single span in the range of 12 to 18 m were considered in the architectural conceptual work. Selected architectural variants



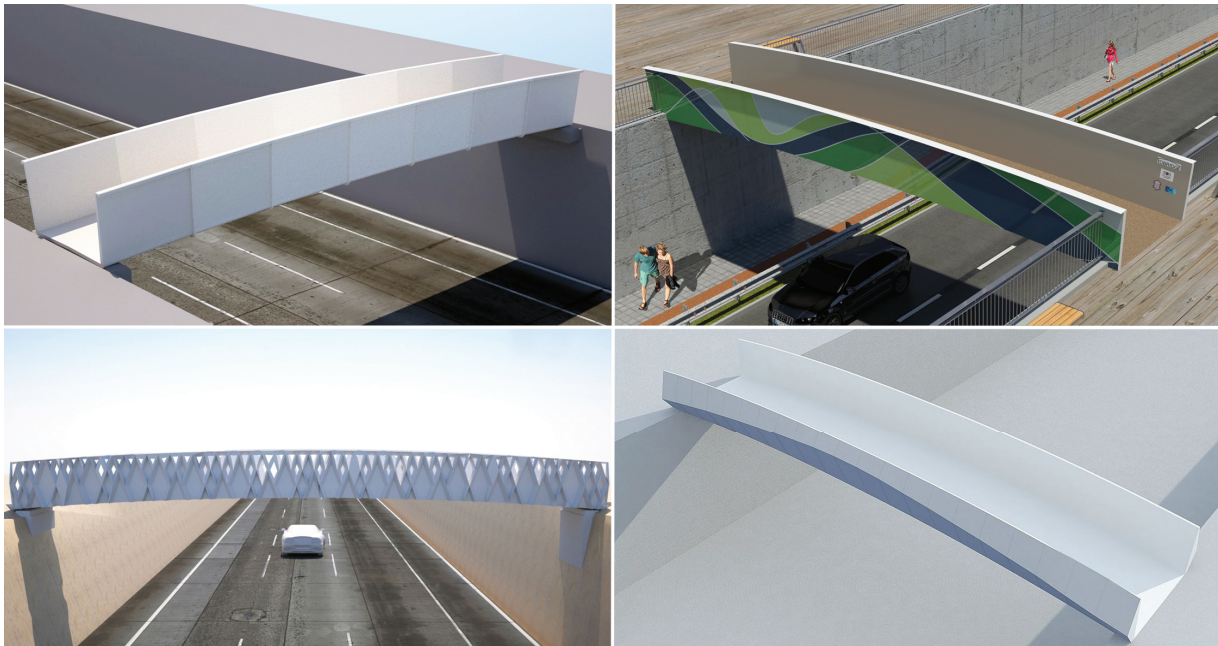


Fig. 5. Architectural concepts of composite footbridge: color, light and texture [6], [7]

of the footbridge, using color, light and texture, are presented in Fig. 5.

The footbridge is designed to facilitate pedestrian and bicycle traffic over obstacles as well as to incidentally allow an ambulance or service vehicle to pass. The resulting structural design of the span, its lightness, and hence its small support requirements make it perfect for use over any obstacle (road, railway, waterway, off-shore platforms, etc.). Due to these features and the short production time, the proposed spans can be particularly useful in disaster areas, where immediate reconstruction of destroyed communication routes with minimum technical requirements is vitally important. In addition, using the U-shape structural design, sandwich components were incorporated into the structural work of the system, hence the object has a very small construction

height of only a dozen or so centimeters. The side walls of the U-shape are also handrails, with a height of 1.3 m. The axial geometry of the support construction is described by a circular arc, and the maximum longitudinal drop does not exceed 8% (Fig. 6).

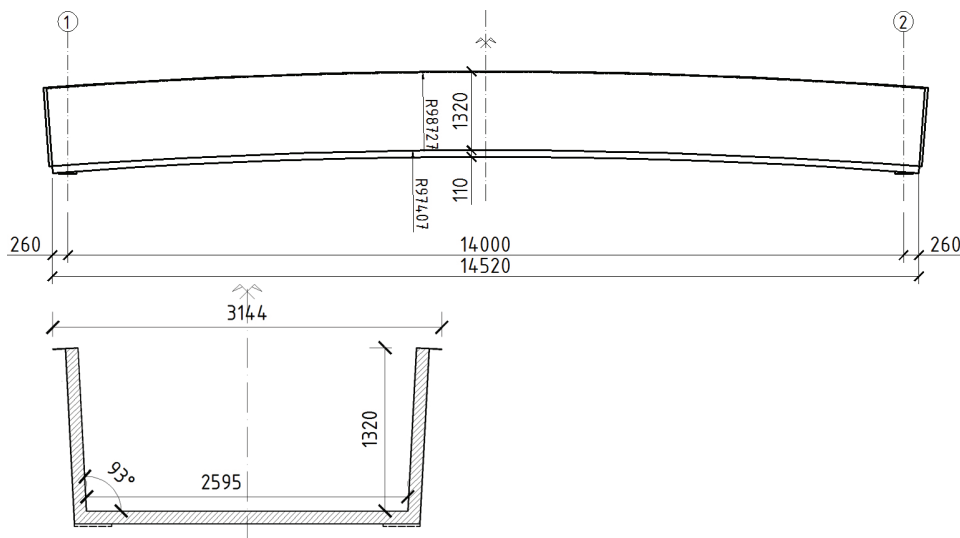


Fig. 6. Side view and cross-section of the span

The span was produced entirely with infusion technology, in one technological cycle, and the produced full-scale footbridge corresponds to the architectural vision (Fig. 7).



Fig. 7. FOBRIDGE span: top - architectural vision, bottom - finished product

IDENTIFICATION AND VALIDATION STUDIES

The process of designing and manufacturing an innovative composite bridge required solving various problems. The most important were: absence of standard guidelines for designing composite elements in construction applications, no standardized material data, no guidelines for calculating and evaluating material strain, and no guidelines for bulk infusions and resulting thick spacers. Finding the answers required a number of experimental, validation, and numerical studies and many technological trials related to the selection of material parameters and control of the infusion process.

Experimental studies performed included:

- identification of mechanical parameters of materials analogous to [1], [2];
- static and dynamic testing of samples in the technical scale of the finished sandwich [23];
- structural and local tests with acoustic emission measurements [12], of a 3-meter segment with target cross section [8],[19] (Fig. 9);
- load-carrying test of full-size object [9].

In this latter study group, long-term technical monitoring of the bridge span [21] was performed. Among other things, the purpose of experimental research was to obtain data for the formulation and validation of analytical and numerical computing models of laminate, foam, sandwich, and structural work of the entire system.

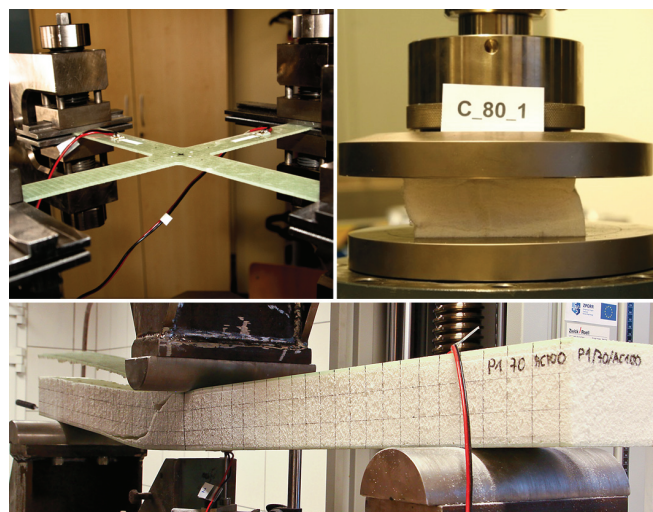


Fig. 8. Selected material identification studies: laminate and foam and validation of the sandwich structure calculation model [8], [10]



Fig. 9. Three-meter long validation footbridge segment with target cross-section

For numerical investigations the usual solutions of finite element method, highly advanced calculation techniques developed by these authors and commercial FEM tools were used (e.g. [5], [11], [13], [15], [16], [17], [24]). These programs have been tested for their suitability for modeling composite spacer structures. The ROBOT, SOFiSTiK, and more advanced ABAQUS and MSC Marc, NX NASTRAN (Fig. 10) programs were acquired. As a result of these studies, an algorithm and computational model was developed for solving engineering problems with laminates, where high compatibility between simulations and real experiments was achieved. The developed computational model was used to design a full bridge span.

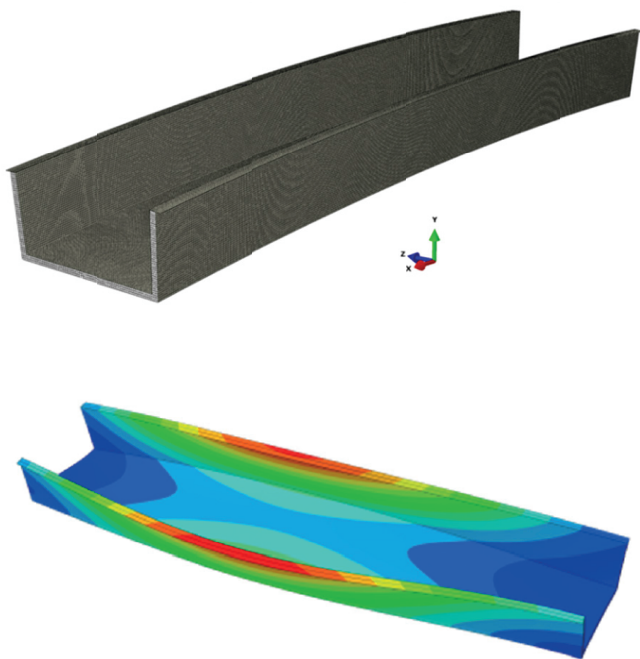


Fig. 10. Visualization of the selected target bridge span model (top) and its 1st form of natural vibration

In the subsequent stages of the study, multiple selection criteria were selected and finally a full-size test object was produced using a vinyl ester resin as the matrix and orthogonally stitched fabrics, quasi-balanced, made of type E fiberglass, as reinforcement of the shell laminate, and perforated PET foam with a density of 100 kg/m³, forming a 100-mm core of a three-layer sandwich.

INSTALLATION AND ACCEPTANCE TESTS

The research object of the FOBRIDGE project, in the form of a full bridge span of a total length of 14.5 m, was transported from Grabowiec near Toruń to the Gdansk University of Technology by means of standard wheel transport (Fig. 11) and assembled using a small crane (Fig. 12). The total mass of the span was approximately 3.3 t.



Fig. 11. Transporting the footbridge span

In order to facilitate further research, the span was situated on reinforced concrete road-slabs, simulating low-rise

bridgeheads. Ultimately, a special bearing design was used to secure the bridge from breaking off, which can be caused by winds in the case of such lightweight constructions. The span is only 14 m long, hence the bridge is classified as a small object, as bridges go. Nevertheless, for research purposes, it was decided to monitor a wide range of its parameters. For this reason, a total of 216 different types of measuring points were assumed in the main static and dynamic surveys, including the typical bridge approval load tests. In the basic static test, concrete road slabs were laid in different configurations, with a total weight of 141 kN (Fig. 12) [9]. In addition, a live crowd load of over 100 people was used. Laser scanning was performed on one side of the span [3], [4] and measurement points included: strains (electrical resistance strain gauges, extensometric and fiber optic gauges), displacements (induction sensors, geodetic measurements), bearing distortion, support settlement, and construction temperature measurements. Dynamic tests (Fig. 12) included measurements of strains (electrical resistance strain gauges and fiber optic gauges), displacement (induction sensors), accelerations, and angular velocities.



Fig. 12. Example tests: static loading with concrete road slabs (top); dynamic, synchronous jumps by a group of pedestrians (bottom)

SUMMARY

As a result of the study, a lightweight bridge-type object has been developed and manufactured with many desirable properties: durable, dynamic, flame retardant, easy to assemble and maintain, resistant to atmospheric factors, and, moreover, aesthetic. The sandwich core material is made of environmentally friendly PET foam, which can be produced using significantly less energy-consuming processes than



those used for producing more traditional materials, with reduced CO₂ emissions, and utilizing materials from recycled plastic bottles. A modern construction material, glass fiber reinforced polymer laminate, was used to make the footbridge structure, and the entire girder is one compact piece - without "foreign" parts that could weaken the object and corrode faster. It is assumed that upon termination of the footbridge usability period, the fiberglass and the PET foam core will be recovered and will continue to be used in subsequent constructions. Another advantage is that the process of manufacturing takes only a few days utilizing the standard infusion technology. This process allows us to obtain a high-quality product every time with a significantly reduced price from other manufacturing methods. The U-bridge's final price will be comparable to traditional solutions (steel, concrete, wood) already at the time of purchase and, taking into account the 50-year period of usability with zero necessity of maintenance, will ultimately be significantly lower. Due to the low weight of the construction, only lightweight equipment will be required for assembly, and the supports will be small in even the most unfavorable geotechnical conditions. Other properties of note include the low constructional height (0.14 m) and excellent dynamic parameters of the object (7.8 Hz first frequency of vibration). It is assumed that the target footbridge, even at the prefabrication stage, due to the use of fiberglass as reinforcement, will be able to be equipped with a technical monitoring system based on fiber Bragg grating (FBG) sensors.

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CONTACT WITH THE AUTHOR

Jacek Chróścielewski

Mikołaj Miśkiewicz

Łukasz Pyrzowski

Krzysztof Wilde

Gdańsk University of Technology
 Faculty of Civil Engineering and Environment
 11/12 Narutowicza St.
 80 - 233 Gdańsk
POLAND

