

# POSSIBILITIES OF LEACHATE CO-TREATMENT ORIGINATING FROM BIOGAS PRODUCTION IN THE DEAMMONIFICATION PROCESS

---

## Type

Research paper

---

## Keywords

leachate, biogas production, deammonification, co-fermentation

---

## Abstract

In the methane fermentation process, sewage sludge is the single substrate or serves as a co-substrate with the addition of various waste products. After the treatment stable digestate is obtained, which consists of two phases solid and liquid. Liquid phase, called as a leachate, due to the high content of nutrients must be treated before they are discharged into the final receiver. Physical and chemical methods of leachate treatment are usually expensive and difficult to maintain. Application of biological methods seems to be promising in such applications, however number of papers focused on such issue is limited. The aim of the presented study was to determine the treatment possibility of leachate generated during co-fermentation of agricultural products (bovine slurry) and excessive activated sludge in the deammonification process. During the experiment dewatered digestate from the mesophilic co-fermentation of bovine slurry and excessive active sludge, were co-treated with synthetic wastewater in a 1:3 weight ratio in the sequencing bath reactor. In the final test period, the Superfloc C494VP polyelectrolyte (from Kemira) was dosed into the leachate in order to enhance solids removal. AUR, NPR and AA were calculated to evaluate the deammonification process. It turns out that it is possible to co-treat leachate from biogas plants in C/N ratio no more than 1. The test also noted that a better oxidation effect of  $\text{NH}_4 - \text{N}$  was noted by adding polyelectrolyte to leachate. On the other hand, this negatively affected the viscosity of the granules and their sticking.

---

## Explanation letter

Autorzy: Majtacz Joanna, Grubba Dominika, Kowal Przemysław, Czerwionka Krzysztof

Uczelnia, wydział: Politechnika Gdańska, Wydział Inżynierii Lądowej i Środowiska

[Majtacz, Grubba, Kowal,  
Czerwionka\\_revision.docx](#)

## Possibilities of Leachate Co-Treatment Originating from Biogas Production in the Deammonification Process

Majtecz Joanna, Grubba Dominika, Kowal Przemysław, Czerwionka Krzysztof

\*Politechnika Gdańska, Wydział Inżynierii Lądowej i Środowiska, ul. Gabriela Narutowicza 11/12, 80-233 Gdańsk, e-mail: [dominika.grubba@pg.edu.pl](mailto:dominika.grubba@pg.edu.pl)

### INTRODUCTION

It is estimated that the amount of sewage sludge generated during the wastewater treatment is about 1-3% of the volume of wastewater transported to the plant. This amount depends on the composition of the wastewater, treatment technology and the reagents used in the treatment process (Kołodziejczak 2012). Due to the trends of the wastewater treatment process intensification and improvements in terms of system efficiency, it appears necessary to search for rational ways of managing them (Czekala 2012).

In previous years, sewage sludge was mainly stored in municipal landfills. However, in 2016 a ban on their storage was introduced (Regulation of the Minister of Economy 2015) and other solutions that would enable their safe disposal were started to be sought. The high content of organic matter in sewage sludge makes it a valuable fertilizer, but the biological and mineral pollutants, such as heavy metals and pathogenic microorganisms, cause restrictions in their agricultural use. This is mainly due to lower permissible concentrations of heavy metals in sediments, which directs their management by thermal methods.

Therefore, the methane fermentation process in which sewage sludge is the only substrate or serves as a co-substrate with the addition of various waste products turns out to be an important alternative. The process is carried out in separate fermentation chambers. This process allows obtaining stable digestate, which is a safer waste compared to the sewage sludge before fermentation. The content of organic substances decreases by at least 30%; the hydration of the sludge decreases as well, causing an increase in the solids mass in the sludge to 6-7% (Kołodziejczak 2012). The digestate has a black color due to the content of sulphides and humus substances.

In connection with the hydration of sludge, it is important to subject it to appropriate processes: concentration and dehydration (Sadecka 2014). This reduces the amount of water as well as the volume of sludge and thus increases the dry matter content. After the separation of digestate into solid and liquid fractions, two types of waste are generated 19 06 06 and 19 05 05 (Regulation of the Minister of the Environment on the waste catalog). The liquid fraction, called leachate, due to the high content of nutrients, must be purified before it is discharged into the environment. The leachates from excessive sludge dewatering in municipal wastewater treatment plants are characterized by high concentrations of organic substance expressed in COD (approx. 8000 mg O<sub>2</sub>/dm<sup>3</sup> on average), total suspension (approx. 6000 mg/dm<sup>3</sup> on average) and total nitrogen (approx. 1600 mg/dm<sup>3</sup> on average), mainly in the form of ammonium nitrogen – NH<sub>4</sub>-N (Obarska-Pempkowiak 2009). In addition, these leachates contain toxic refractory compounds, such as BTEX, PAHs, PCBs and heavy metals, as well as high concentrations of iron and chloride (Wojciechowska and Obarska-Pempkowiak, 2008). However, the literature does not provide the composition of leachate from a biogas plant, for which the greatest challenge is its proper management. The amount of leachate can be up to 0.83 m<sup>3</sup>/Mg of charge (Jędrzak 2008). Sometimes, the leachate after treatment is directed to water receivers or recycled to the wastewater treatment plant (Czekala 2012). There are also solutions that return the leachate to the fermentation chambers. There are no literature reports about their treatment in the process of deammonification.

There are many factors that affect the efficiency of the deammonification process, such as temperature, pH, aeration method, and C/N ratio. It was found that the processes of biodegradable COD oxidation as well as anaerobic denitrification occur simultaneously with the deammonification process, which improves the efficiency of total nitrogen removal (Ni et al. 2011, Zhang et al. 2013). Higher values of the C/N ratio can lead to denitrification, owing to which the NO<sub>3</sub>-N generated in the anammox process (11% nitrogen participating in the process) can be converted to N<sub>2</sub>, thus increasing the efficiency of nitrogen removal. However, excessive COD concentration increases the multiplication of heterotrophic bacteria that compete for nitrite (NO<sub>2</sub>-N) with anaerobic ammonium

oxidizing bacteria (AAOB) and for oxygen with ammonium oxidizing bacteria (AOB), which consequently reduces the efficiency of nitrogen removal (Chen et al. 2009). It was shown that after decreasing the C/N ratio from 0.75 to 0.5, the efficiency of total nitrogen removal increased from 62% to 70%. On the other hand, Miao et al. (2018) noticed that the efficiency of the partial nitrification/anammox process increased along with the C/N ratio. After exceeding this value, the process stopped. Due to the fact that the leachate after the methane fermentation process is characterized by a relatively high content of organic compounds expressed as COD, their co-purification in the deammonification process seems to be a challenge.

The aim of the present study was to determine the possibility of treatment of the leachate from biogas plants using co-fermentation of agricultural products (bovine slurry) and excessive activated sludge in the deammonification process. It is assumed that the process will run efficiently with the appropriate C/N ratio in the supplied leachate.

## MATERIALS AND METHODS

### Laboratory settings

The deammonification process was carried out in a laboratory scale in a 10 dm<sup>3</sup> sequencing batch reactor (SBR). The reactor was inoculated with the biomass from earlier long-term deammonification in the sidestream. The system was equipped with a thermostatic jacket, which aims to maintain a constant temperature of 20 ± 1°C. The pH was measured continuously and controlled in the range of 7.3-7.9 by the addition of 1.0 M NaOH. Constant dissolved oxygen concentration (DO) was measured during the study to control aeration. The reactor operated in cycles consisting of sedimentation, decantation, filling and reaction phases. The reaction phase was divided into 3 min of aeration and 9 min of mixing.

Before each cycle, 4 dm<sup>3</sup> of synthetic wastewater prepared in accordance with Dapena-Mora et al. (2004) was introduced into the reactor. Then, the leachate from digestate dehydration after the mesophilic co-fermentation process of the feed including bovine slurry and excessive active sludge was added in a weight ratio of 1:3. Leachates were added to maintain a C/N ratio of 1, as preliminary studies had shown that such conditions do not have a negative effect on the deammonification. The digestate dehydration was carried out by centrifugation on a laboratory centrifuge (Jouan B4i) for 30 min at 4000 rpm. In order to remove the suspension fraction, the leachates were previously filtered through nitrocellulose membrane filters with a pore size of 1.2 µm before entering the system (Whatman, Kent, UK). At the end of the study, in order to further reduce the concentration of organic matter (COD), Superfloc C494VP polyelectrolyte (Kemira) was dosed into the leachate at a dose of 0.5 mg / dm<sup>3</sup>. The sample was mixed intensively for 0.5 min and slowly for 30 min, and then again centrifuged on a laboratory centrifuge while maintaining the previous conditions for carrying out this process.

### Analytical methods

The efficiency of the deammonification system was assessed during 6-hour tests by analyzing the variability of NH<sub>4</sub>-N, NO<sub>2</sub>-N, NO<sub>3</sub>-N and COD concentrations. The NH<sub>4</sub>-N, NO<sub>2</sub>-N, NO<sub>3</sub>-N and COD concentrations were determined spectrophotometrically by the use of cuvette tests (Hach Lange GmbH). The total biomass concentration as total solids suspension (TSS) and organic biomass fraction as volatile solid suspension (VSS) were determined in accordance with standard methods (APHA, 2005).

Ammonium utilizing rate (AUR), nitrogen production rate (NPR) and anammox activity (AA) were calculated to evaluate the deammonification process based on the formulas below:

AUR calculated from the formula (1):

$$AUR = \frac{SNH_4-N, t_1 - SNH_4-N, t_2}{(t_2 - t_1) \cdot X} \text{ mg N/(g vss} \cdot \text{h)} \quad (1)$$

NPR calculated from the formula (2):

$$NPR = \frac{SNO_3-N, t_2 - SNO_3-N, t_1}{(t_2 - t_1) \cdot X} \text{ mg N/(g vss} \cdot \text{h)} \quad (2)$$

AA calculated from the formula (3):

$$AA = \frac{(SNH_4-N, t_1 + SNO_3-N, t_1) - (SNH_4-N, t_2 + SNO_3-N, t_2)}{(t_2 - t_1) \cdot X} \text{ mg N/(g vss} \cdot \text{h)} \quad (3)$$

96  $S_{\text{NH}_4\text{-N}_t}$  – ammonium nitrogen concentration after  $t_1$  or  $t_2$ , mg N/dm<sup>3</sup>

97  $S_{\text{NO}_3\text{-N}_t}$  – nitrate nitrogen concentration after  $t_1$  or  $t_2$ , mg N/dm<sup>3</sup>

98  $t$  – start ( $t_1$ ) and end ( $t_2$ ) time of measurement, h

$X$  – concentration of activated sludge organic fraction, g mlvss/dm<sup>3</sup>.

## 99 RESULTS AND DISCUSSION

100 The concentrations of selected parameters in digestate dehydration leachates are presented in Tab. 1.

101 **Tab. 1.** Average pollutant concentrations in the effluent from dehydration of digestate formed during  
 102 the co-fermentation of excessive activated sludge and bovine slurry

103 The efficiency of the deammonification process was tested by measuring the AUR, NPR, NPR  
 104 / AUR and AA values. The values of these parameters in the following days of testing are summarized  
 105 in Table 2.

106 **Tab. 2.** AUR, NPR and NPR / NPR values on subsequent days of the study

107 \* after adding leachate with polyelectrolyte

108 In the studies, from 1<sup>st</sup> to 14<sup>th</sup> day of the test, the AUR rate dropped from 3.4 to 2.9 mg N/(g  
 109 vss • h) due to the high content of COD suspension fraction in the leachate and its adverse effect on  
 110 the anammox bacteria activity. From the 22<sup>nd</sup> day, when the leachate was treated by polyelectrolyte  
 111 addition, the AUR rate almost doubled to 5.4 mg N/(g vss • h), which was the result of over 40%  
 112 improvement of efficiency in removing the organic fraction suspension. Longer dosing of leachate  
 113 containing overdosed polyelectrolyte resulted in a further decrease in AUR to 3.8 mg N/(g vss • h).  
 114 Most likely, this was due to the polyelectrolyte interaction with the sludge flocs and their mutual  
 115 sticking. Compared to synthetic sewage, the AUR values in our study were about three times higher,  
 116 because Al-Hazmi et al. (2019) state that with a C/N ratio of 1, the AUR values change in the range of  
 117 1-1.5 mg N/(g MLVSS • h).

118 It was also observed that the NPR value in the following days of the study gradually increased  
 119 from 1.8 to 1.9 mg N/(g vss • h) and on the 22<sup>nd</sup> day, it suddenly increased to 2.5 mg N/(g vss • h).  
 120 Such results indicate a greater activity of nitrogen oxidizing bacteria (NOB) under the obtained  
 121 conditions; however, it turns out that the rate of NPR on that day was due to the decidedly higher AUR  
 122 rate. The aforementioned dependencies are observed in Fig. 1, which graphically presents the changes  
 123 in the AUR, NPR and NPR/AUR values in the following days of the study.

124 **Fig. 1.** AUR, NPR and NPR/AUR values on subsequent days of the study

125 The changes in the values of the AUR and NPR parameters simultaneously translated into the  
 126 NPR/AUR ratio. This value increased from 0.53 to 0.66 during the course of the test without the  
 127 addition of polyelectrolyte, which was due to the decrease in AA caused by the aforementioned  
 128 amount of COD suspension fraction in the leachate. After dosing the leachate with polyelectrolyte, the  
 129 NPR/AUR value dropped to 0.37, which indicates an improvement in AA due to a decrease in the C/N  
 130 ratio. In parallel, however, it was noted that the granules began to stick together and the process could  
 131 not run correctly. The confirmation of this phenomenon is also the AA variability graph since time  
 132 presented in Fig. 2.

133 **Fig. 2.** AA changes during research

134 AA fell steadily during the following days of the study. On the 1<sup>st</sup> day it was 14.4 g/m<sup>3</sup>, while  
 135 on the last day it amounted to 10.6 g/m<sup>3</sup>. In the first weeks, one can notice a much faster drop in AA  
 136 compared with the following days. This is due to the suspension remaining in the leachate. After the  
 137 addition of polyelectrolyte, some AA stabilization occurred; however, additional research that would  
 138 confirm the absence of a negative effect on AA in the long term is required. Moreover, in the study of  
 139 Miao et al. (2018), the anammox activity increased along with the C/N ratio. Perhaps a slight increase  
 140 in the C/N ratio in our study would benefit the behavior of anammox activity.

141 Fig. 3 and 4 show the changes in NH<sub>4</sub>-N, NO<sub>3</sub>-N, NO<sub>2</sub>-N and COD values during the 7-hour  
 tests performed on the 1<sup>st</sup> (Fig. 1) and 27<sup>th</sup> (Fig. 2) of the test day.

142 **Fig. 3.** NH<sub>4</sub>-N, NO<sub>3</sub>-N, NO<sub>2</sub>-N and COD values during 7-hour tests on the 1<sup>st</sup> day of the study

143 **Fig. 4.** NH<sub>4</sub>-N, NO<sub>3</sub>-N, NO<sub>2</sub>-N and COD values during 7-hour tests on the 27<sup>th</sup> day of the study

144 The graphs presented above clearly show the increase in COD after adding leachate with  
145 polyelectrolyte. On the 1<sup>st</sup> day, 13.7 mg of COD/dm<sup>3</sup> was removed within 7h, while on the last day,  
146 only 4.6 mg of COD/dm<sup>3</sup> was eliminated at the same time, while Miao et al. (2018) removed 45 mg of  
147 COD/dm<sup>3</sup> in their study within 5h. On the graphs it can be seen that on the first day after 7 hours, 20.6  
148 mg COD/dm<sup>3</sup> remains, and on the 27<sup>th</sup> day – 54 mg of COD/dm<sup>3</sup>. It follows that the COD removal  
149 efficiency was about 40% and 3.4% on the first and the last day, respectively. This situation may be  
150 caused by the accumulation of hardly degradable COD in the reactor, as a result of removal from the  
151 leachate of a part of the slow degradable COD fraction due to the action of polyelectrolyte. For  
152 comparison, the COD removal efficiency in the study by Miao et al. (2016) after a 5-hour cycle was  
153 about 25%. The NH<sub>4</sub>-N removal efficiency in our study was about 100%. In the study of Bi et al.  
154 (2015), this value was about 33% in an 8-hour cycle. Moreover, an increase in the NO<sub>3</sub>-N  
155 concentration can also be seen. The NO<sub>3</sub>-N production was about 65% and about 33% on the first and  
156 last day, respectively, while it was 25% in the study of Miao et al. (2016) after a 5h cycle. Moreover,  
157 This may also be the result of the removal of slowly degradable organic compounds and the presence  
of a large amount of hardly degradable carbon compounds that cannot be used in the denitration  
process during which the remaining NO<sub>3</sub>-N is converted to N<sub>2</sub> gas.

## 158 CONCLUSIONS

159 The conducted experiments revealed the potential of the leachates from biogas plants  
160 cotreatment for the deammonification process. However, the share of leachate in the feed solution  
161 should be determined individually for each type of substrate after previous COD concentration  
162 analyses. Stable deammonification performance was obtained for the C/N ratio 1:1. The experiment  
163 reflected that the oxidation of NH<sub>4</sub> - N can be enhanced by polyelectrolyte addition. On the other hand,  
164 long term addition of the Superfloc C494VP (from Kemira) to leachates negatively affected the  
165 viscosity of the granulated biomass responsible for deammonification process and their sticking,  
166 which had a negative impact on the process rates. In the near future, it is planned to continue the  
167 research on leachate treatment from methane fermentation, taking into account the possibility of  
improving suspensions separation by means of alternative methods.

## 168 Acknowledgments

169 This study was financially supported by European Regional Development Fund within the framework  
of Smart Growth Operational Programme 2014-2020 under the project no POIR.04.01.02-00-0022/17.

## 170 REFERENCES

- 171 1. Al-Hazmi H, Grubba D, Majtacz A, Kowal P, Mąkinia J. Evaluation of deammonification process  
172 performance and microorganisms community composition under different C/N ratio. 2019 (in  
173 progress)
- 174 2. Bi Z, Takekawa M, Park G, Soda S, Zhou J, Qjao S, Ike M. Effects of the C/N ratio and bacterial  
175 populations on nitrogen removal in the simultaneous anammox and heterotrophic denitrification  
176 process: Mathematic modeling and batch experiments. *Chemical Engineering Journal*  
177 2015;280:606-613.
- 178 3. Chen H, Liu S, Yang F, Xue Y, Wang T. The development of simultaneous partial nitrification,  
179 ANAMMOX and denitrification (SNAD) process in a single reactor for nitrogen removal.  
180 *Bioresour. Technol.* 2009;100:1548–1554.
- 181 4. Czekala W, Pilarski K, Dach J, Janczak D, Szymańska M. Analiza możliwości zagospodarowania  
182 pofermentu z biogazowni [Analysis of management possibilities for digestate from biogas plant].  
183 *Technika Rolnicza Ogrodnicza Leśna* 2012;4:13–15.
- 184 5. Dapena-Mora A, Arrojo B, Campos JL, Mosquera-Corral A, Méndez R. Improvement of the  
185 settling properties of Anammox sludge in an SBR. *J. Chem. Technol. Biotechnol.* 2004;79:1417–  
186 1420.
- 187 6. Jędrzak A. Biologiczne przetwarzanie odpadów [Biological waste treatment]. Wydawnictwo  
188 Naukowe PWN, 2008.
- 189 7. Kołodziejczak G. Możliwości wykorzystania potencjału energetycznego biogazu powstającego w  
190 trakcie procesu oczyszczania ścieków. Analiza opłacalności proponowanych rozwiązań



- 191 [Possibilities of using the energy potential of biogas generated during the wastewater treatment  
192 process. Analysis of the profitability of the proposed solutions]. *Nafta Gaz* 2012;12:1036-1043.
- 193 8. Miao Y, Peng Y, Zhang L, Li B, Li X, Wu L, Wang S. Partial nitrification-anammox (PNA)  
194 treating sewage with intermittent aeration mode: Effect of influent C/N ratios. *Chem. Eng. J.*  
195 2018;334:664–672.
- 196 9. Miao Y, Zhang L, Yang Y, Peng Y, Li B, Wang S, Zhang Q. Start-up of single-stage partial  
197 nitrification-anammox process treating low-strength swage and its restoration from nitrate  
198 accumulation. *Bioresource Technology* 2016;218:771-779.
- 199 10. Ni BJ, Rusalleda M, Pellicer-Nàcher C, Smets BF. Modeling nitrous oxide production during  
200 biological nitrogen removal via nitrification and denitrification: extensions to the general ASM  
201 models. *Environ Sci Technol* 2011;45:7768–7776.
- 202 11. Obarska-Pempkowiak H, Gajewska M, Wojciechowska E. Koncepcja oczyszczania odcieków o  
203 wysokich stężeniach zanieczyszczeń metodą hydrofitową [The concept of purification of  
204 leachates with high concentrations of impurities using the hydrophyte method]. *Monografie*  
205 *Komitetu Inżynieria Środowiska PAN*, 2009;61(4):9-18.
- 206 12. Płatek W. Biomasa w energetyce rozproszonej – biogazownie energetyczne [Biomass in  
207 dispersed energy - energy biogas plants]. *Czysta energia* 2007;1:28-29.
- 208 13. Rozporządzenie Ministra Gospodarki z dnia 16 lipca 2015 r. w sprawie dopuszczania odpadów  
209 do składowania na składowiskach [Regulation of the Minister of Economy of 16th July 2015 on  
210 the admission of waste for landfill]. *Dz.U.* 2015 poz. 1277.
- 211 14. Rozporządzenie Ministra Środowiska z dnia 27 września 2001 r. w sprawie katalogu odpadów  
212 [Regulation of the Minister of Environment of 27th September 2001 regarding the waste catalog].  
213 *Dz.U.* 2001 nr 112 poz. 1206.
- 214 15. Sadecka Z. Przyrodnicze zagospodarowanie osadów ściekowych. W: *Metody zagospodarowania*  
215 *osadów ściekowych* [Environmental management of sewage sludge. In: Management methods of  
216 sewage sludge]. *Materiały konferencyjne*, 2–3 czerwca 2014, Zielona Góra, 11–22.
- 217 16. Szlachta J. Ekspertyza. Możliwości pozyskiwania biogazu rolniczego jako odnawialnego źródła  
218 energii [Expertise. Possibilities of acquiring agricultural biogas as a renewable energy source].  
219 *AgEngPol* 2009; 1-9.
- 220 17. Wojciechowska E, Obarska-Pempkowiak H. Leachate treatment at a pilot plant using hydrophyte  
221 systems; in: *Management of Pollutant Emission from Landfills and Sludge*, ed. Pawłowska M,  
222 Pawłowski L, Taylor and Francis, 2008.
- 223 18. Zhang X, Li D, Liang Y, He Y, Zhang Y, Zhang J. Autotrophic nitrogen removal from domestic  
224 sewage in MBR-CANON system and the biodiversity of functional microbes.  
225 *Bioresour Technol* 2013;150:113–120.

## Figure 1

[Download source file \(17.87 kB\)](#)

Leachates	Quality parameters, mg/dm <sup>3</sup>			
	COD	COD <sub>r</sub>	TN	NH <sub>4</sub> -N
Without dosing polyelectrolyte	5203 ± 329,9	2717,5 ± 38,7	1702,9 ± 54,6	1565,0 ± 38,7
After dosing polyelectrolyte	4130 ± 134,1	2670,3 ± 50,6	1631,4 ± 42,7	1552,7 ± 29,6

## Figure 2

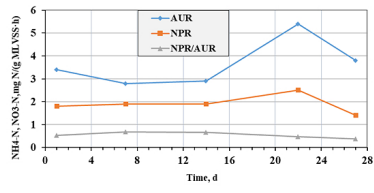
[Download source file \(16.35 kB\)](#)

Day	AUR [mg N/(g MLVSS·h)]	NPR [mg N/(g MLVSS·h)]	NPR/AUR	AA [mg N/(g MLVSS·h)]
1	3,4	1,8	0,53	14,4
7	2,8	1,9	0,68	12,3
14	2,9	1,9	0,66	11,5
22*	5,4	2,5	0,46	10,7
27*	3,8	1,4	0,37	10,6



### Figure 3

[Download source file \(40.02 kB\)](#)



## Figure 4

[Download source file \(28.82 kB\)](#)

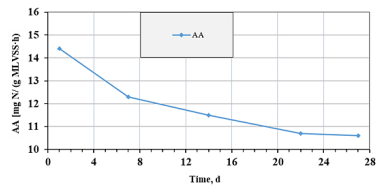


Figure 5

[Download source file \(50.15 kB\)](#)

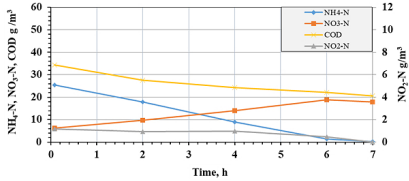
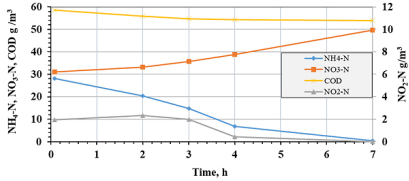


Figure 6

[Download source file \(50.21 kB\)](#)



**Manuscript body**

[Download source file \(44.05 kB\)](#)

**Figures**

Figure 1 - [Download source file \(17.87 kB\)](#)

Figure 2 - [Download source file \(16.35 kB\)](#)

Figure 3 - [Download source file \(40.02 kB\)](#)

Figure 4 - [Download source file \(28.82 kB\)](#)

Figure 5 - [Download source file \(50.15 kB\)](#)

Figure 6 - [Download source file \(50.21 kB\)](#)