



Article

A Comparison of Empirical Correlations of Viscosity and Thermal Conductivity of Water-Ethylene Glycol- Al_2O_3 Nanofluids

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Abstract: Because of their superb thermal conductivity, nanofluids are seen as new generation of cooling mediums in many engineering applications. It is well established that even a small amount of nanoparticles mixed with a base fluid may result in distinct thermal conductivity enhancement. On the other hand, addition of nanoparticles to the base fluid results in its substantial viscosity increase. Therefore, it is very difficult to evaluate the relative importance of viscosity and thermal conductivity of the nanofluid on convective heat transfer performance. In order to estimate such resultant impact properly, it is necessary to develop reliable correlation equations for predictions of these two thermophysical properties of nanofluids. In this paper, the thermal conductivity and dynamic viscosity of five fluids, i.e., pure water, ethylene glycol (EG) and three mixtures of water and EG with volume ratio of 40:60, 50:50 and 60:40 have been experimentally determined. The aforementioned fluids served as base fluids in nanofluids with Al_2O_3 nanoparticles at the concentration of 0.01%, 0.1% and 1% by weight. A set of 20 correlations for prediction of thermal conductivity and dynamic viscosity of base fluids and corresponding nanofluids has been developed. Moreover, present results have been confronted with literature data and predictions made by use of carefully selected recognized literature correlations.

Keywords: nanofluids; thermophysical properties; correlations

1. Introduction

The remarkable thermophysical properties of nanofluids makes them interesting alternatives to common working fluids in many thermal systems, such as solar technologies, refrigeration, combustion engines, cooling of electronic devices, engine radiators and nuclear reactors [1–3]. However, the application of nanofluids in engineering requires, among other factors, reliable formulas for the prediction of the thermophysical properties of nanofluids. Unfortunately, existing theoretical models—mostly developed for mixtures (slurries) with milli- and microparticles—fail totally in many cases [4,5]. Knowledge of formulas for the prediction of the thermophysical properties of nanofluids in an analytical form is indispensable for generalisation of the experimental data in the form of Nusselt-type correlations or for numerical modelling of heat transfer processes. Of particular interest are correlations encompassing nanoparticle concentration and temperature jointly [6].

Because of its low freezing point, the application of ethylene glycol in thermal systems is of particular interest in cold regions. However, compared to water, the specific heat of EG is almost two times lower and its viscosity at room temperature is almost four orders of magnitude higher [7].

It seems that a mixture of water and EG as a working fluid is a promising solution in order to improve the specific heat and simultaneously to avoid a significant increase of pumping power. Thus, Nazari et al. [8] examined the CPU performance by using EG/water (30:70 by volume) and EG/water (50:50 by volume) mixtures as base fluids with different nanoparticle concentrations of Al_2O_3 and CNT. They observed that EG/water mixtures display better cooling performance than pure water. The final CPU temperature is reduced by ~22% when using CNT in EG/water (30:70 by volume) nanofluid. Recently, Alfaryjat et al. [9] tested EG/water (20:80 by volume) mixture as a base fluid with dispersed CeO_2 , Al_2O_3 and ZrO_2 nanoparticles as a cooling medium in a microchannel heat sink. An increase in the heat transfer coefficient up to 29% was observed compared with the base fluid. Although the operation temperature ranged from 25 °C to 40 °C, the thermophysical properties of the tested nanofluids were determined only at 25 °C.

A limited number of works is devoted to the thermophysical properties of water–EG mixture-based nanofluids. Namburu et al. [10] have developed new viscosity correlations as a function of temperature and volume concentration for silicon dioxide (SiO_2) and alumina (Al_2O_3) nanoparticles in EG/water (60:40 by mass) base fluid. Sahoo et al. [11] have proposed two new correlations expressing viscosity as a function of temperature and Al_2O_3 concentration EG/water (60:40 by mass) base fluid for temperatures up to 90 °C. Vajjha and Das [12] have developed a general correlation for the specific heat as a function of particle volumetric concentration, temperature, and the specific heat of both the particle and the base fluid EG/water (60:40 by mass) for mixtures containing aluminium oxide (Al_2O_3), zinc oxide (ZnO) and silicon dioxide (SiO_2) nanoparticles. Vajjha and Das [13] have proposed the thermal conductivity correlation for 60:40% EG/W-based nanofluids containing Al_2O_3 , ZnO and CuO nanoparticles. Elias et al. [14] have determined the viscosity, thermal conductivity, density and specific heat of Al_2O_3 nanoparticles suspended in a radiator coolant (50:50 mixtures of EG/water). Sundar et al. [15] have proposed correlations for the thermal conductivity and viscosity of EG/water mixtures (20:80, 40:60 and 60:40 by mass) with dispersed Al_2O_3 nanoparticles. Chiam et al. [16] have developed correlations for the thermal conductivity and dynamic viscosity for Al_2O_3 nanoparticles dispersed in water and EG mixtures with ratio of 40:60, 50:50 and 60:40 (by volume) as a function of nanoparticle concentration, temperature and nanoparticle diameter. Recently, Sekrani and Poncet [17] reviewed studies on the thermophysical properties and performances of EG or propylene-glycol (PG)-based nanofluids.

In this paper, a set of new correlations for thermal conductivity and dynamic viscosity of base fluids, i.e., water, EG and water/EG mixtures with volume ratio of 40:60, 50:50 and 60:40, are proposed. Moreover, a set of new correlations for the thermal conductivity and dynamic viscosity of water and water/EG mixtures with ratio of 40:60, 50:50 and 60:40 as base fluids for nanofluids with dispersed Al_2O_3 nanoparticles is developed. The nanofluids were tested at the nanoparticle mass concentrations of 0.01%, 0.1% and 1%. The proposed new correlations are confronted with some relevant reference data and predictions made by use of selected published correlations for nanofluids with dispersed Al_2O_3 nanoparticles.

2. Tested Fluids

In this study, alumina (Al_2O_3) nanoparticles were used while distilled, deionized water, ethylene glycol (EG) and three mixtures of water and EG with volume ratio of 40:60, 50:50 and 60:40 were applied as the base fluids. Water and pure EG were provided by PanReac AppliChem (AppliChem GmbH, ITW Reagents, Darmstadt, Germany), and the water/EG mixtures were prepared at the laboratory. Nanofluids with different concentrations were fabricated for the experiments.

Nanoparticles of the required amount and the base liquid were mixed together. Ultrasonic vibration was used for 4 h in order to stabilise the dispersion of the nanoparticles. Alumina nanoparticles were tested at the concentrations of 0.01%, 0.1% and 1% by weight. Alumina (Al_2O_3) nanoparticles of spherical form have diameters from 5 nm to 250 nm; their mean diameter was estimated to be 47 nm according to the manufacturer (Sigma-Aldrich Co, Merck KGaA, Darmstadt, Germany).

2.1. Viscosity

For determination of the viscosity of the tested liquids the capillary viscometer Rheotest LK 2.2 of Rheotest Medingen GmbH (Ottendorf-Okrilla, Germany) was used. To obtain high accuracy of the measurement a special capillary measuring the viscosity from 1 to 16 mPas was implemented. This viscometer measures the dynamic viscosity predominant of Newtonian fluids within the viscosity range of 1 to 10,000 mPas (for different capillaries) within the temperature range from 10 °C to 80 °C and accuracy below $\pm 2\%$. Measurement time equals 35 s. The analysis was performed under the constant temperature conditions. For this aim, the thermostat Lauda Alpha A6 of the Lauda-Brinkmann (Lauda DR. R. Wobser GmbH & Co. KG, Lauda-Königshofen, Germany) was coupled to the viscometer. In order to avoid impact of the potential nanoparticle agglomeration, the viscosity of fresh prepared nanofluid was measured. Details of the measurement set-up and procedure are described in [18,19].

2.1.1. Base Fluids

It is well-known fact that the viscosity of the fluids is a strong function of the temperature [11,14]. Therefore, an exponential function was selected in order to correlate the present results. Regression analysis using the least squares method was applied to correlate experimentally obtained data for five tested base fluids. The correlations used to predict the dynamic viscosity of the base fluids are summarised in Table 1.

Table 1. Correlations for the dynamic viscosity of the base fluids.

Liquid	Present Study	Eq.	Vajjha and Das [20]	Equation
Water	$\mu_{bf} = 1.435 \cdot 10^{-5} \cdot e^{\frac{1227}{T}}$	Equation (1)	-	-
EG	$\mu_{bf} = 1.6 \cdot 10^{-7} \cdot e^{\frac{3440}{T}}$	Equation (2)	-	-
Water/EG(60:40)	$\mu_{bf} = 3.4 \cdot 10^{-7} \cdot e^{\frac{2618}{T}}$	Equation (3)	-	-
Water/EG(50:50)	$\mu_{bf} = 2.81 \cdot 10^{-7} \cdot e^{\frac{2748}{T}}$	Equation (4)	-	-
Water/EG(40:60)	$\mu_{bf} = 3.77 \cdot 10^{-7} \cdot e^{\frac{2719}{T}}$	Equation (5)	$\mu_{bf} = 0.55510^{-3} e^{2664/T}$	Equation (6)

In order to check the credibility of the present results, a comparison of the calculated values of the dynamic viscosity of the base fluids by use of the developed correlations (Equations (1)–(5)) with the data published in the literature for the temperature range of 293 to 333 K has been conducted. As seen in Figure 1, an at least qualitative agreement with the published data [7,20–23] has been achieved.

It was found that for pure water the values of dynamic viscosity predicted by use of developed Equation (1) are lower than those presented in the literature within the whole tested temperature range. For lower temperature, Equation (1) underpredicts by $\sim 6\%$, while for higher temperature, Equation (1) overpredicts the data presented in the literature [7,20–23] by $\sim 17\%$.

The agreement between the values predicted by use of developed Equation (2) and those presented in the literature for pure EG is much better than for pure water, although Equation (2) underpredicts the dynamic viscosity of EG compared to the published data [7,22,23] within the whole tested temperature range. The maximum difference between the values of dynamic viscosity presented in the literature, i.e., in [7,22,23] equals 14%. The maximum difference between the values of dynamic viscosity predicted by use of Equation (2) and presented in the literature [23] equals 17%.

For all three examined water/EG mixtures, i.e., (60:40), (50:50) and (40:60), the corresponding correlations, i.e., Equation (3), Equation (4) and Equation (5), underpredict the dynamic viscosity of the water/EG mixtures compared to published data [7,20,22] within the whole tested temperature range. For water/EG (60:40), water/EG (50:50) and water/EG (40:60) mixtures, the maximum difference (for the highest temperature) between the values of dynamic viscosity presented in the literature, i.e., in [7,22], equals 33%, 31% and 38%, respectively. It is necessary to stress the reasonable agreement of the predictions obtained by the developed Equation (5) for water/EG (40:60) mixture with results

obtained by use of Vajjha and Das correlation (Equation (6)) based on the data provided by ASHRAE Handbook [7]. The difference is almost constant within the whole temperature range and does not exceed 25%.

Figure 2 shows a comparison of the dynamic viscosity of the tested base fluids obtained by use of the proposed correlation equations presented in Table 1. As seen in Figure 2, the dynamic viscosity of EG is over 20 times higher for 293 K and almost order of magnitude higher for 333 K than that of water. Dynamic viscosity of all tested base fluids decreases with temperature, but the rate of the decrease is for EG the highest. Dynamic viscosity of the water–EG mixtures decreases distinctly with increasing water content.

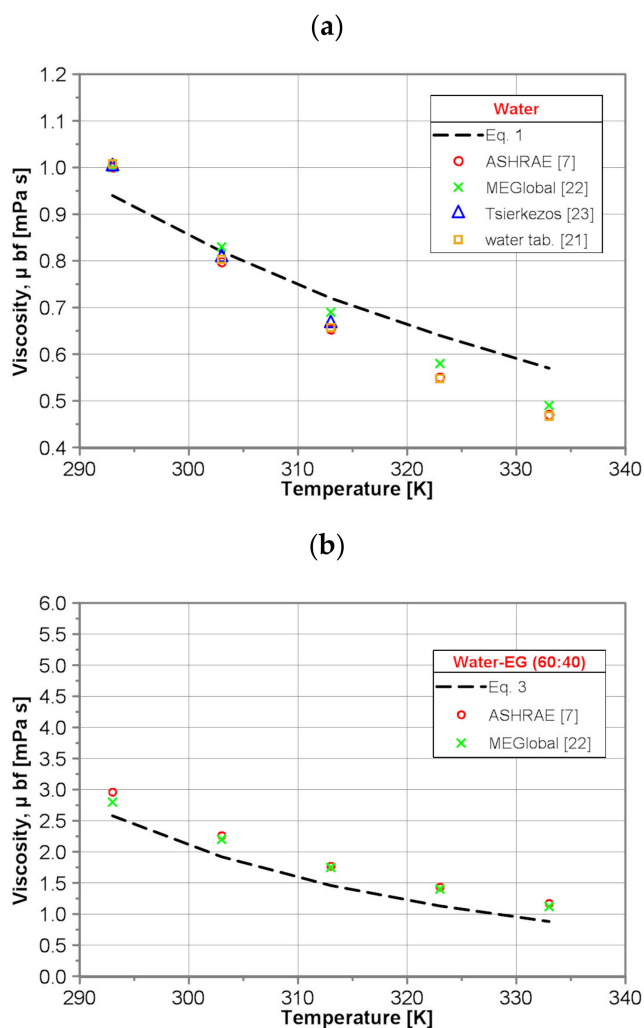


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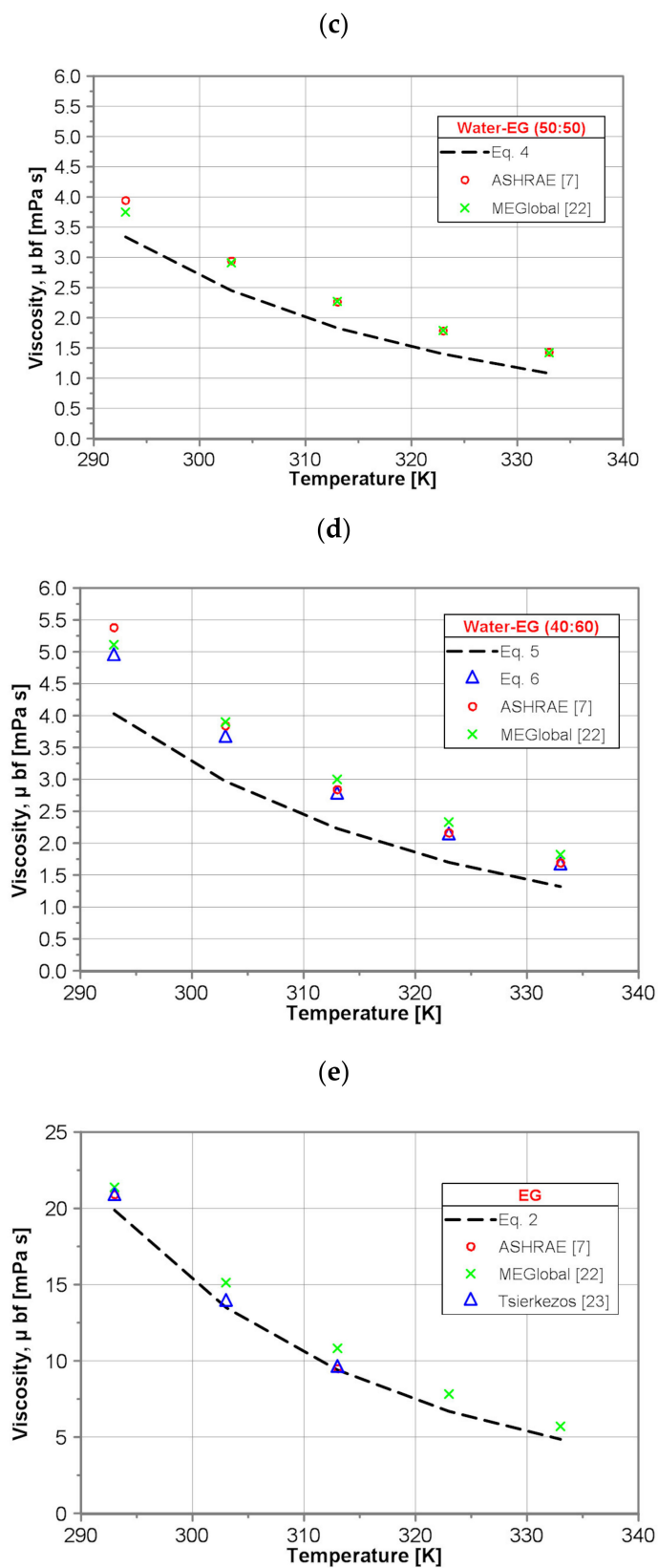


Figure 1. Comparison of the base fluids dynamic viscosity; (a) water, (b) water/EG(60:40), (c) water/EG(50:50), (d) water/EG(40:60) and (e) EG.

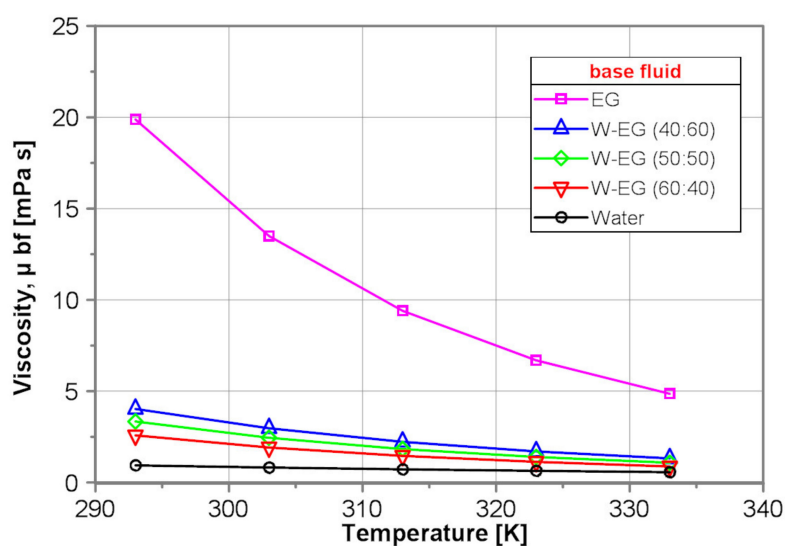


Figure 2. Dynamic viscosity of the tested base fluids.

2.1.2. Nanofluids

The present data of the measured viscosity of the tested nanofluids were correlated by use of the functions in the form that was originally proposed by Yiamsawas et al. [24]:

$$\mu_{nf} = A\varphi^B t^C \mu_{bf}^D t [^\circ\text{C}], \quad (7)$$

The developed correlations are presented in Table 2.

Table 2. Correlations for the dynamic viscosity of the tested nanofluids.

Liquid	Present Study	Equation
Water	$\mu_{nf} = 664.06\varphi_m^{0.0151} t^{0.236} \mu_{bf}^{1.939}$	Equation (8)
EG	$\mu_{nf} = 1.11\varphi_m^{0.0061} \mu_{bf}^{1.017}$	Equation (9)
Water/EG(60:40)	$\mu_{nf} = 1.13\varphi_m^{0.0106} \mu_{bf}^{1.003}$	Equation (10)
Water/EG(50:50)	$\mu_{nf} = 1.14\mu_{bf}^{0.9906}$	Equation (11)
Water/EG(40:60)	$\mu_{nf} = 2.83\varphi_m^{0.0094} t^{0.279} \mu_{bf}^{1.3237}$	Equation (12)

In order to check the reliability of the present results, a comparison of the calculated values of the dynamic viscosity of the tested nanofluids with the predictions made by the correlations published in the literature has been conducted.

The Sahoo et al. [11] correlation of dynamic viscosity of EG/water (60:40 by mass)/Al₂O₃ nanofluid for temperature range 273 K–363 K is as follows.

$$\mu_{nf} = 2.392 \cdot 10^{-4} \cdot e^{(\frac{2903}{T} + 0.1265\varphi_v)} \quad (13)$$

The Sundar et al. [15] correlation for dynamic viscosity of EG/water mixtures with dispersed Al₂O₃ nanoparticles is as follows.

For mixture EG/water (40:60 by mass)

$$\mu_{nf} = 0.9299 \cdot \mu_{bf} e^{(67.43\varphi_v)} \quad (14)$$

For mixture EG/water (60:40 by mass)

$$\mu_{nf} = 1.1216 \cdot \mu_{bf} e^{(77.56 \varphi_v)} \quad (15)$$

The Chiam et al. [16] correlation for dynamic viscosity of water/EG mixtures with ratio (BR) of 40:60, 50:50 and 60:40 by volume with seeded Al₂O₃ nanoparticles is as follows.

$$\mu_{nf} = \mu_{bf} \left[\left(1 + \frac{\varphi_v}{100} \right)^{32} \left(\frac{T}{70} \right)^{-0.001} (0.1 + BR)^{0.08} \right] \quad (16)$$

Khanafer and Vafai [4] proposed the following correlation for dynamic viscosity of water/Al₂O₃ nanofluids.

$$\begin{aligned} \mu_{nf} = & -0.4491 + \frac{28.837}{t} + 0.574\varphi_v - 0.1634\varphi_v^2 + 23.053 \frac{\varphi_v^2}{t^2} + 0.0132\varphi_v^3 \\ & - 2354.735 \frac{\varphi_v}{t^3} + 23.498 \frac{\varphi_v^2}{d_p^2} - 3.0185 \frac{\varphi_v^3}{d_p^2} \end{aligned} \quad (17)$$

Building on their own measurements, Pastoriza-Gallego et al. [25] proposed the following correlation for dynamic viscosity of EG-Al₂O₃ and water-Al₂O₃ nanofluids,

$$\mu_{nf} = e^{(A + \frac{B}{T - T_o})} \quad (18)$$

where adjustable parameters A, B and T_o are given in Table 3.

Table 3. Coefficients A, B and T_o from Equation (18) for EG-Al₂O₃ nanofluids [25].

	φ							
	0.000	0.005	0.010	0.015	0.021	0.031	0.048	0.066
A	−3.694	−3.632	−2.381	−1.702	−3.450	−3.302	−1.379	−3.039
B [K]	999.0	999.0	689.3	534.7	999.0	999.0	518.4	999.2
T _o [K]	145.7	145.5	169.8	185.5	146.2	145.3	189.9	148.7

As an example, Figure 3 shows the comparison of the dynamic viscosity values of water/EG/Al₂O₃ nanofluids for a nanoparticle mass concentration of 1% calculated with the present developed correlations (Equations (8–12)) with predictions made by use of published correlations. The values of dynamic viscosity of water/Al₂O₃ (1 wt%) nanofluid predicted by use of developed Equation (8) are smaller (−17.5%) and higher (+51%) than those calculated by Khanafer and Vafai correlation (Equation (17)) for lower and higher temperature, respectively. However, it is necessary to remember that the general correlation of Khanafer and Vafai (Equation (17)) has been developed for distinctly higher nanoparticle concentration (1% ≤ φ ≤ 9%) than in the present study (0.003% ≤ φ ≤ 0.3%). Equation (9) overpredicts the data calculated by use of the Pastoriza-Gallego et al. correlation (Equation (18)) for EG-Al₂O₃ (1 wt%) nanofluid within the whole range of temperature tested and the mean deviation is about 22%. Equation (9) overpredicts the experimental data of Anoop et al. [26] for lower temperature by about 10% and underpredicts for higher temperature by ~4%.

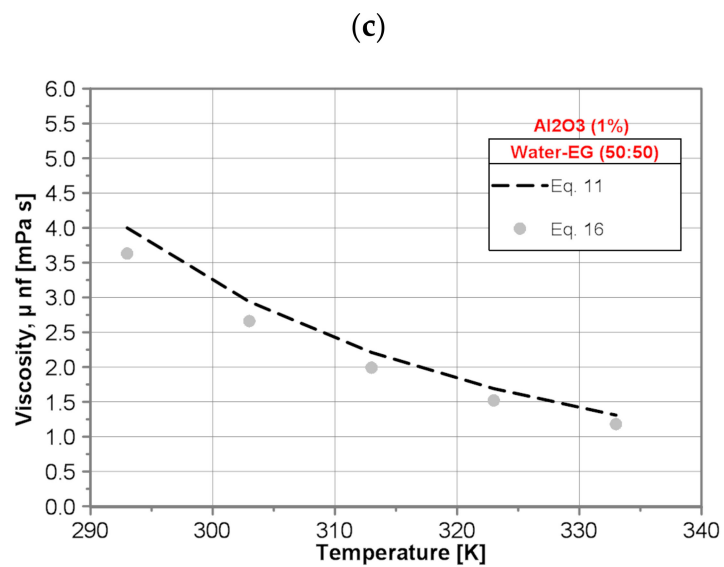
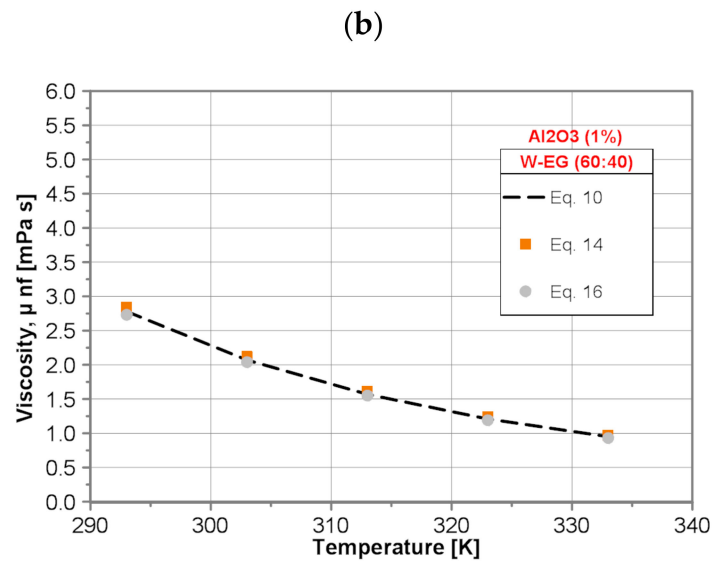
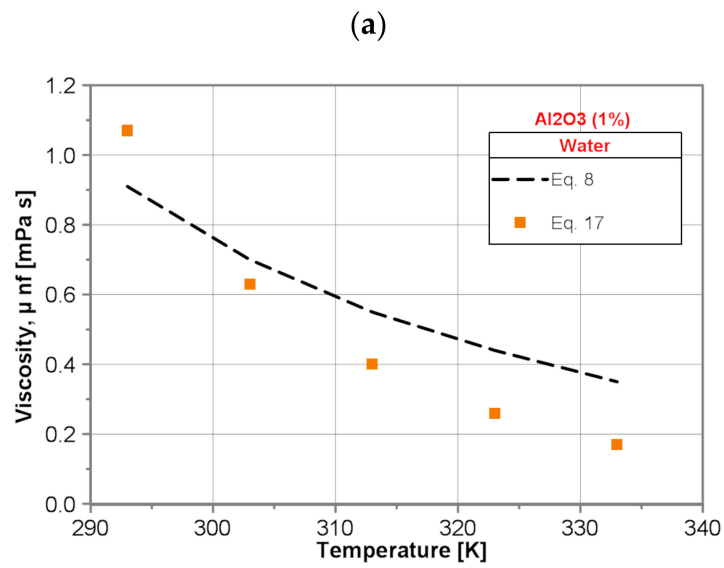


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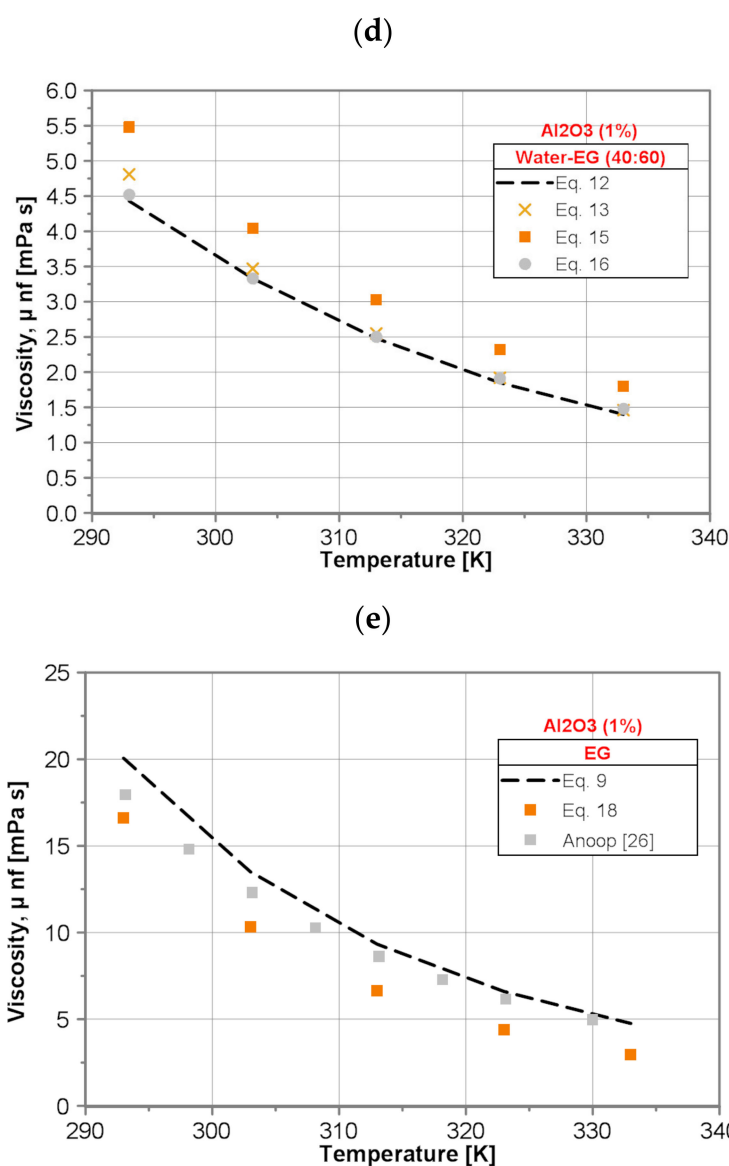


Figure 3. Comparison of dynamic viscosity of the tested nanofluids with 1% nanoparticle mass concentration: (a) water/ Al_2O_3 , (b) water/EG (60:40)/ Al_2O_3 , (c) water/EG(50:50)/ Al_2O_3 , (d) water/EG (40:60)/ Al_2O_3 and (e) EG- Al_2O_3 .

Excellent agreement has been observed for water/EG (60:40)/ Al_2O_3 (1 wt%) nanofluid between predictions made by use of developed Equation (10) and correlations proposed by Sundar et al. (Equation (14)) and Chiam et al. (Equation (16)). The differences between the predictions obtained by present (Equation (10)) and literature correlations (Equations (14) and (16)) are almost constant within the whole temperature range and do not exceed +2.5% and −2%, respectively.

For the water/EG (50:50)/ Al_2O_3 (1 wt%) nanofluid, present developed Equation (11) overpredicts the data calculated by use of the Chiam et al. correlation (Equation (16)) within the whole range of temperature tested and the mean deviation is about 10.5%.

For the water/EG (40:60)/ Al_2O_3 (1 wt%) nanofluid, the results obtained by present developed Equation (12) display excellent agreement with the predictions made by use of Sahoo et al. correlation (Equation (13)) and Chiam et al. correlation (Equation (16)). The difference between the predictions obtained by present (Equation (12)) and literature correlation (Equation (13)) does not exceed 4%, except the value for the lowest temperature (8.5%). The difference between the predictions obtained by

present (Equation (12)) and literature correlation (Equation (16)) does not exceed 5%. Much higher discrepancy is observed between the predictions obtained by present (Equation (12)) and literature correlation (Equation (15)). Equation (12) underpredicts the data calculated by use of the Sundar et al. correlation (Equation (15)) within the whole range of temperature tested and the mean deviation is about 24%.

Figure 4 shows a comparison of the dynamic viscosity of the tested nanofluids with nanoparticle mass concentration of 1% obtained by use of the proposed correlation equations presented in Table 2.

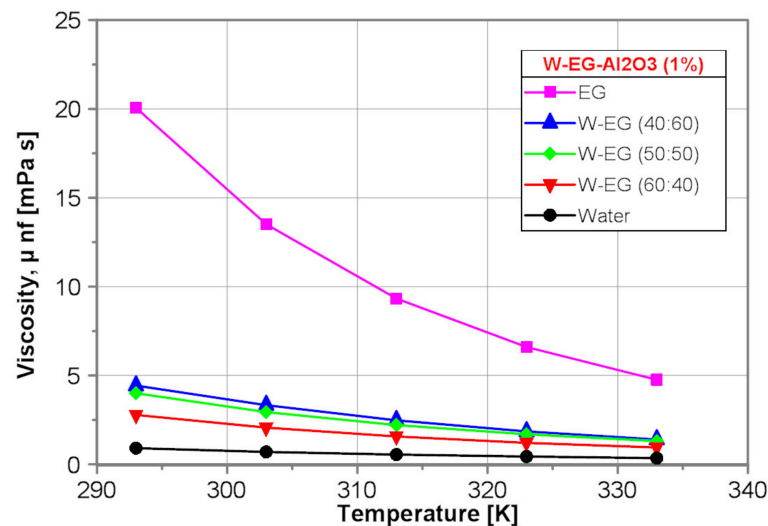


Figure 4. Dynamic viscosity of the tested nanofluids.

Similarly to the base fluids, the dynamic viscosity of the EG-Al₂O₃ (1%) nanofluid is the highest one. Moreover, the dynamic viscosity of all the tested nanofluids decreases with water content and temperature increase.

Figure 5, in turn, illustrates the exemplarily influence of the nanoparticle concentration on the dynamic viscosity of the tested EG-Al₂O₃ nanofluids. As results from Figure 5, the impact of alumina nanoparticles on dynamic viscosity of EG-Al₂O₃ nanofluids within mass concentration from 0.01% to 1% and temperature range 293K ≤ T ≤ 333K is negligible. The discrepancy between the data is within the measurement error.

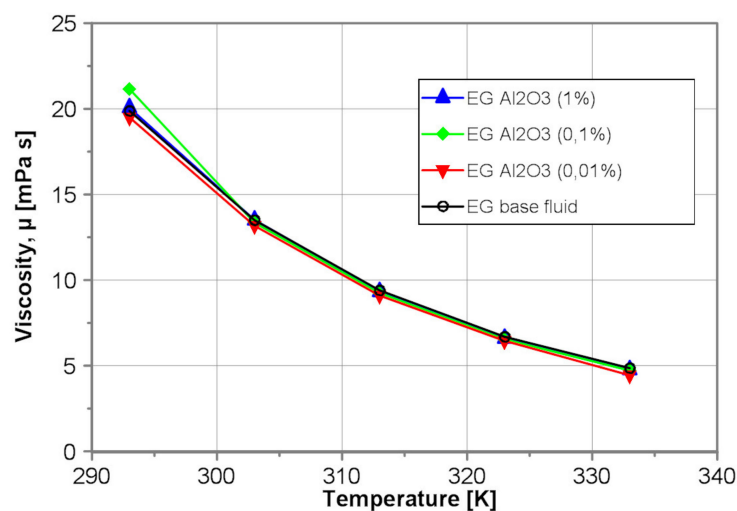


Figure 5. Dynamic viscosity of the tested EG-Al₂O₃ nanofluids.

2.2. Thermal Conductivity

In the present study, the thermal conductivity of the tested liquids was measured by use of KD2 Thermal Properties Analyser of the Decagon Devices Inc. (Pullman, WA, USA). With the implemented sensor the measurement was possible for the thermal conductivity range from 0.02 to 2.00 W/(mK) and the temperature range from $-20\text{ }^{\circ}\text{C}$ to $60\text{ }^{\circ}\text{C}$. In this work, the thermal conductivity was determined for the temperature range of $+20$ to $+40\text{ }^{\circ}\text{C}$. Maximum expected uncertainty amounts: $\pm 5\%$. For the measurement amount of 20 mL of the prepared nanofluid was put in the laboratory cell and placed in the bath of given temperature. The sensor was immersed in the middle of the sample without any contact with the cell walls. The measurement time for every temperature amounted 2 min. In order to avoid impact of potential agglomeration the thermal conductivity of fresh prepared nanofluid was measured (according to the work in [6] many abnormal thermal conductivity data in nanofluids result from unstable nanofluids). The details of the measurement set-up and procedure are described in [18,19].

2.2.1. Base Fluids

Thermal conductivity of the pure fluids weakly depends on the temperature [20]. The correlations used to evaluate the thermal conductivity of the base fluids are developed by assuming that thermal conductivity of the base fluids increases linearly with temperature. Regression analysis, using the least squares method, was applied to correlate experimentally obtained data for five tested base fluids.

The correlations are summarized in Table 4.

Table 4. Correlations for the thermal conductivity of the base fluids.

Liquid	Present Study	Eq.	Vajjha and Das [20]	Eq.
Water	$k_{bf} = 1.974 \cdot 10^{-3} \cdot T$	Equation (19)	-	-
EG	$k_{bf} = 8.49 \cdot 10^{-4} \cdot T$	Equation (20)	-	-
Water/EG(60:40)	$k_{bf} = 1.428 \cdot 10^{-3} \cdot T$	Equation (21)	-	-
Water/EG(50:50)	$k_{bf} = 1.334 \cdot 10^{-3} \cdot T$	Equation (22)	-	-
Water/EG(40:60)	$k_{bf} = 1.166 \cdot 10^{-3} \cdot T$	Equation (23)	$k_{bf} = -0.1057 + 0.0025 \cdot T - 3 \cdot 10^{-6} T^2$	Equation (24)

In order to check the credibility of the present results, a comparison of the thermal conductivity of the base fluids calculated by the developed correlations (Equations (19–23)) with the data published in the literature for the temperature range of 293 to 333 K has been conducted (see Figure 6).

It was found that for pure water the values of thermal conductivity predicted by use of developed Equation (19) display reasonable agreement with the literature data [7,21,22] within the whole temperature range. The maximum discrepancy reads $\pm 3.5\%$ and is comparable with the deviation between literature data ($\pm 3.4\%$), as well as is within maximum expected measurement uncertainty ($\pm 5\%$).

For pure EG the values predicted by use of developed Equation (20) and those presented in the literature [22] deviate from -16% for lower temperature to $+9\%$ for higher temperature.



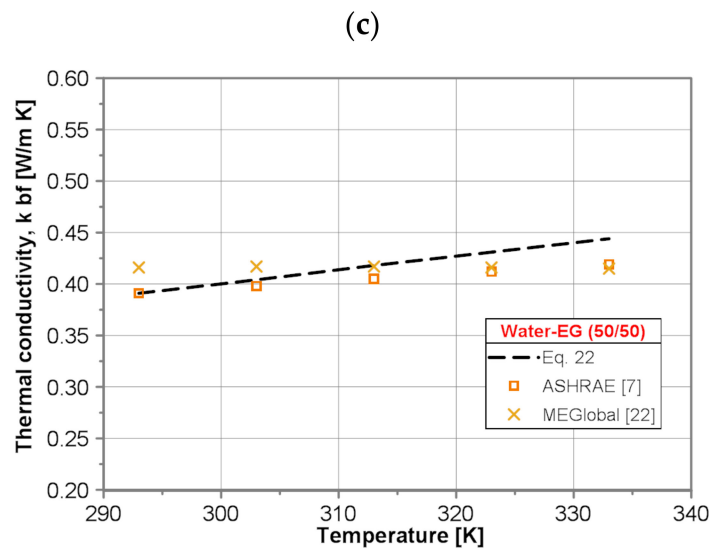
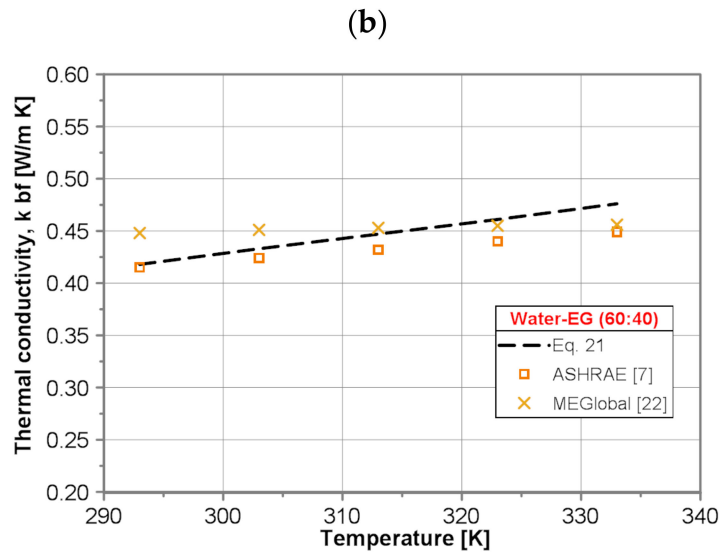
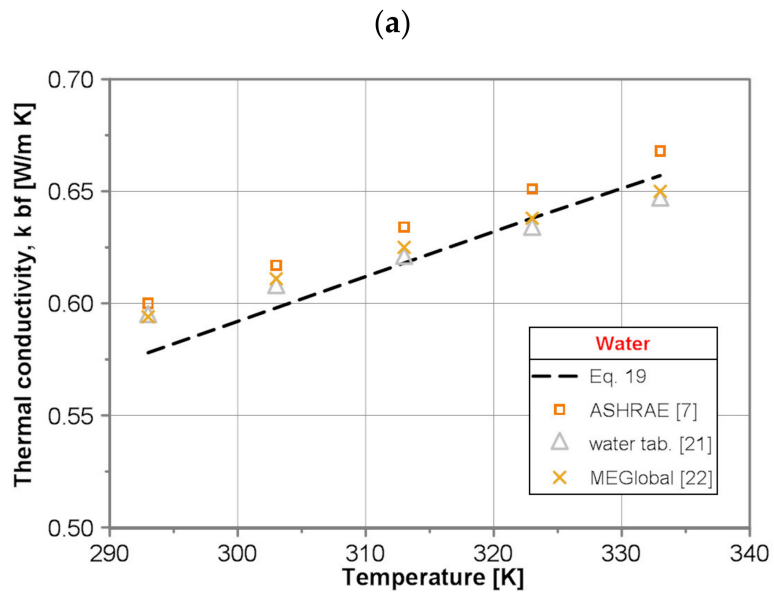


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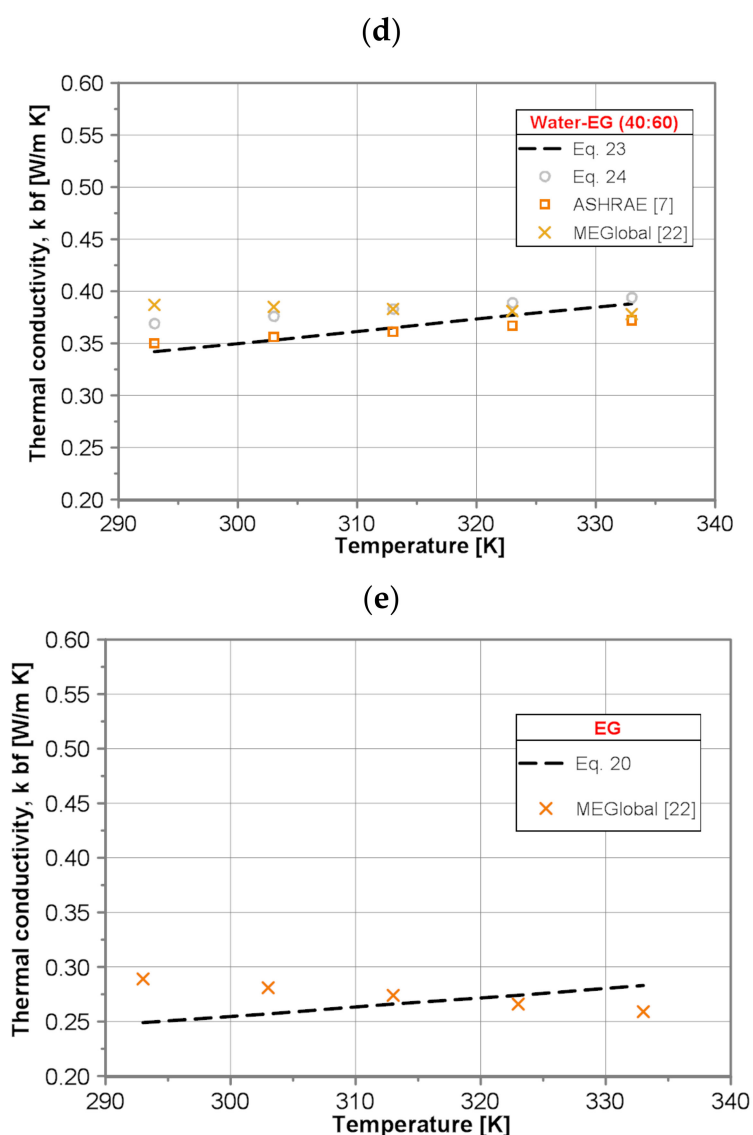


Figure 6. Comparison of the base fluids thermal conductivity: (a) water, (b) water/EG(60:40), (c) water/EG(50:50), (d) water/EG(40:60) and (e) EG.

For all three water/EG mixtures, i.e., (60:40), (50:50) and (40:60), corresponding to Equation (21), Equations (22) and (23) underpredict the thermal conductivity of the water/EG mixtures compared to the published data [7,20–22] for lower temperature and overpredict for higher temperature. The maximum discrepancy occurs for data published in [22] and it deviates from -7% to $+4\%$ for water/EG (60:40) mixture, from -6% to $+6\%$ for water/EG (50:50) mixture and from -13% to $+3\%$ for water/EG (40:60) mixture. The Vajjha and Das correlation (Equation (24)) is based on the data provided for water/EG (40:60) mixture in [7], and it is seen in Figure 3 that there is a difference between calculated values and data taken directly from the tables. Correlation (Equation (24)) gives higher values of $\sim 6\%$ within the whole tested temperature range.

Figure 7 shows a comparison of the thermal conductivity of the tested base fluids obtained by use of the proposed correlation equations presented in Table 4. As it is seen in Figure 7, the thermal conductivity of water is, independent of temperature, over 2 times higher than that of EG. The thermal conductivity of all tested base fluids increases with temperature by $\sim 13\%$. Thermal conductivity of the water–EG mixtures decreases distinctly with water content decrease.

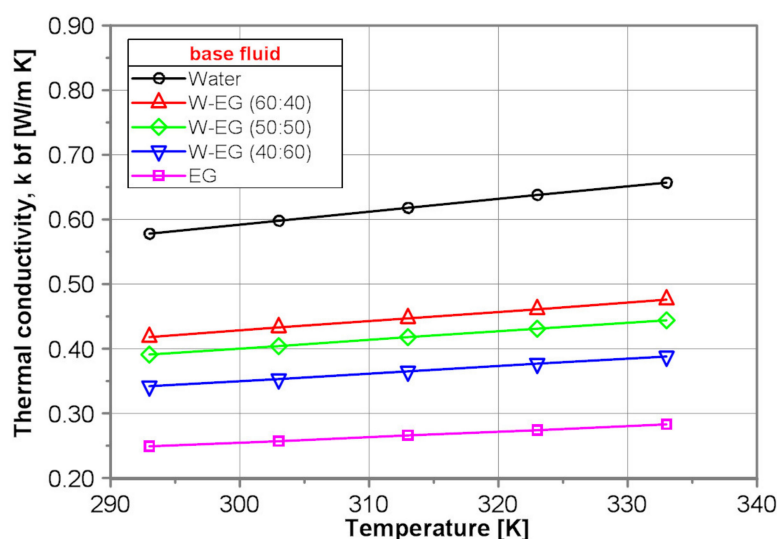


Figure 7. Thermal conductivity of the tested base fluids.

2.2.2. Nanofluids

The present thermal conductivity data of the tested nanofluids were correlated in the form that was originally proposed by Patel et al. [27]:

$$k_{nf} = k_{bf} \left(1 + A \left(\frac{k_p}{k_{bf}} \right)^B \varphi_v^C (t/20)^D (100/d_p)^E \right) \quad (25)$$

A multidimensional regression analysis using the least squares method was applied to establish parameters A–E. The developed correlations are presented in Table 5.

Table 5. Correlations for the thermal conductivity of the tested nanofluids.

Liquid	Present Study	Equation
Water	$k_{nf} = k_{bf} (1 + 0.1046 \varphi_m^{0.2388} (100/d_p)^{3.14 \cdot 10^{-3}})$	Equation (26)
EG	$k_{nf} = k_{bf} (1 + 0.0193 \left(\frac{k_p}{k_{bf}} \right)^{6.15 \cdot 10^{-3}} \varphi_m^{0.0738} (100/d_p)^{9.76 \cdot 10^{-5}})$	Equation (27)
Water/EG(60:40)	$k_{nf} = k_{bf}$	Equation (28)
Water/EG(50:50)	$k_{nf} = k_{bf}$	Equation (29)
Water/EG(40:60)	$k_{nf} = k_{bf}$	Equation (30)

In order to check the reliability of the present developed correlations, a comparison of the calculated values of the thermal conductivity of the tested nanofluids with the predictions made by correlations published in the literature has been conducted.

The Sundar et al. [15] correlation for thermal conductivity of EG/water mixtures with dispersed Al_2O_3 nanoparticles is as follows.

For mixture EG/water (40:60 by mass)

$$k_{nf} = k_{bf} (1.0806 + 10.164 \varphi_v) \quad (31)$$

For mixture EG/water (60:40 by mass)

$$k_{nf} = k_{bf} (1.0618 + 10.448 \varphi_v) \quad (32)$$

The Chiam et al. [16] correlation for thermal conductivity of water/EG mixtures with ratio (BR) of 40:60, 50:50 and 60:40 by volume with seeded Al₂O₃ nanoparticles is as follows.

$$k_{nf} = k_{bf} \left[0.9683 \left(1 + \frac{\varphi_v}{100} \right)^{11.13} \left(1 + \frac{T}{70} \right)^{0.1676} (0.1 + BR)^{0.0011} \left(\frac{d_p}{36} \right)^{0.0572} \right] \quad (33)$$

Khanafer and Vafai [4] proposed the following correlation for water/Al₂O₃ nanofluids.

$$k_{nf} = k_{bf} \left(0.9843 + 0.398 \varphi_v^{0.7383} \left(\frac{1}{d_p} \right)^{0.2246} \left(\frac{\mu_{nf}}{\mu_{bf}} \right)^{0.0235} - 3.9517 \frac{\varphi_v}{t} + 34.034 \frac{\varphi_v^2}{t^3} + 32.509 \frac{\varphi_v}{t^2} \right) \quad (34)$$

Corcione [28] developed a correlation for oxide and metal nanoparticles suspended in water or EG-based nanofluids,

$$k_{nf} = k_{bf} \left(1 + 4.4 Re^{0.4} Pr^{0.66} \left(\frac{T}{T_{fr}} \right)^{10} \left(\frac{k_p}{k_f} \right)^{0.03} \varphi_v^{0.66} \right) \quad (35)$$

where $Re = \frac{2\rho_{bf}k_B T}{\pi\mu_{bf}^2 d_p}$ and $k_B = 1.3807 \cdot 10^{-23}$ J/K (Boltzmann constant). Freezing point temperature T_{fr} of the base fluid was determined based on the work in [7].

Hassani et al. [29] proposed a general correlation for various base fluids, metal and oxide nanoparticles in the form

$$k_{nf} = k_{bf} \left(1.04 + \varphi_v^{1.11} \left(\frac{k_p}{k_{bf}} \right)^{0.33} Pr^{-1.7} \left[\frac{1}{Pr^{-1.7}} - \frac{262}{\left(\frac{k_p}{k_{bf}} \right)^{0.33}} + \left(135 \left(\frac{d_{ref}}{d_p} \right)^{0.23} \left(\frac{v_{bf}}{d_p u_{Br}} \right)^{0.82} \right) \left(\frac{c_p}{T^{-1} u_{Br}^2} \right)^{-0.1} \left(\frac{T_B}{T} \right)^{-7} \right] \right) \quad (36)$$

where $u_{Br} = \left(\frac{2k_B T}{\pi \rho_p d_p^3} \right)^{0.5}$ is the Brownian velocity.

The assumed properties of alumina (Al₂O₃) nanoparticles are $k_p = 35$ W/(mK) and $\rho_p = 3600$ kg/m³—taken from in [4,30], respectively. The boiling point temperature T_B of the base fluid was taken from in [7]. The d_{ref} is the molecular diameter of hydrogen, and is equal to 2.9 Å.

Figure 8 shows exemplarily the comparison of the measured values of thermal conductivity of water/Al₂O₃ nanofluids for nanoparticle concentration of 1% with literature data.

It was found that for the water/Al₂O₃ (1 wt%) nanofluid the values of thermal conductivity predicted by use of developed Equation (26) display reasonable agreement with the predictions made by use of advanced Corcione correlation (Equation (35)). The maximum deviation ranges from +1.3% for lower temperature to −4.7% for higher temperature. The Hassani et al. correlation (Equation (36)) overpredicts the results obtained by present Equation (26) from +3.7% for lower temperature to +14.8% for higher temperature. Contrary to the Hassani et al. correlation, the Khanafer and Vafai correlation (Equation (34)) underpredicts the results obtained by present Equation (26) by ~5.1% within the whole tested temperature range. The values of thermal conductivity for EG-Al₂O₃(1 wt%) nanofluid predicted by use of developed Equation (27) are lower by ~3.5% compared to the predictions made by use of the Hassani et al. correlation (Equation (36)) within the whole tested temperature range. The results obtained by the Corcione correlation (Equation (35)) are higher than calculated by present Equation (27), too. The discrepancy increases with temperature increase and amounts 0.8% for lower temperature and 7% for higher temperature. For all three, water-EG/(60:40)Al₂O₃(1 wt%), water-EG/(50:50)Al₂O₃(1 wt%) and water-EG/(40:60)Al₂O₃(1 wt%), nanofluids the literature, correlations overpredict the thermal conductivity within the whole examined temperature range. In the case of the water-EG/(60:40)Al₂O₃(1 wt%) nanofluid an excellent agreement between Chiam et al. correlation (Equation (33)) and Hassani et al. correlation (Equation (36)) has been found. The maximum difference between these two correlations does not exceed 1.2%. However, both correlations give higher values of thermal conductivity than present Equation (28),

and the discrepancy increases from 5.7% for lower temperature to 12.1% for higher temperature. Sundar et al.'s correlation (Equation (31)) gives higher values of thermal conductivity as well, but the discrepancy is almost constant within the whole temperature range and equals ~8%. In the case of the water-EG/(50:50)Al₂O₃(1 wt%) nanofluid, again good agreement between the Chiam et al. correlation (Equation (33)) and Hassani et al. correlation (Equation (36)) has been found. The maximum difference between those two correlations does not exceed 1.7%. However, both correlations give higher values of thermal conductivity than present Equation (29) and the discrepancy increases from 5.4% for lower temperature to 11.7% for higher temperature.

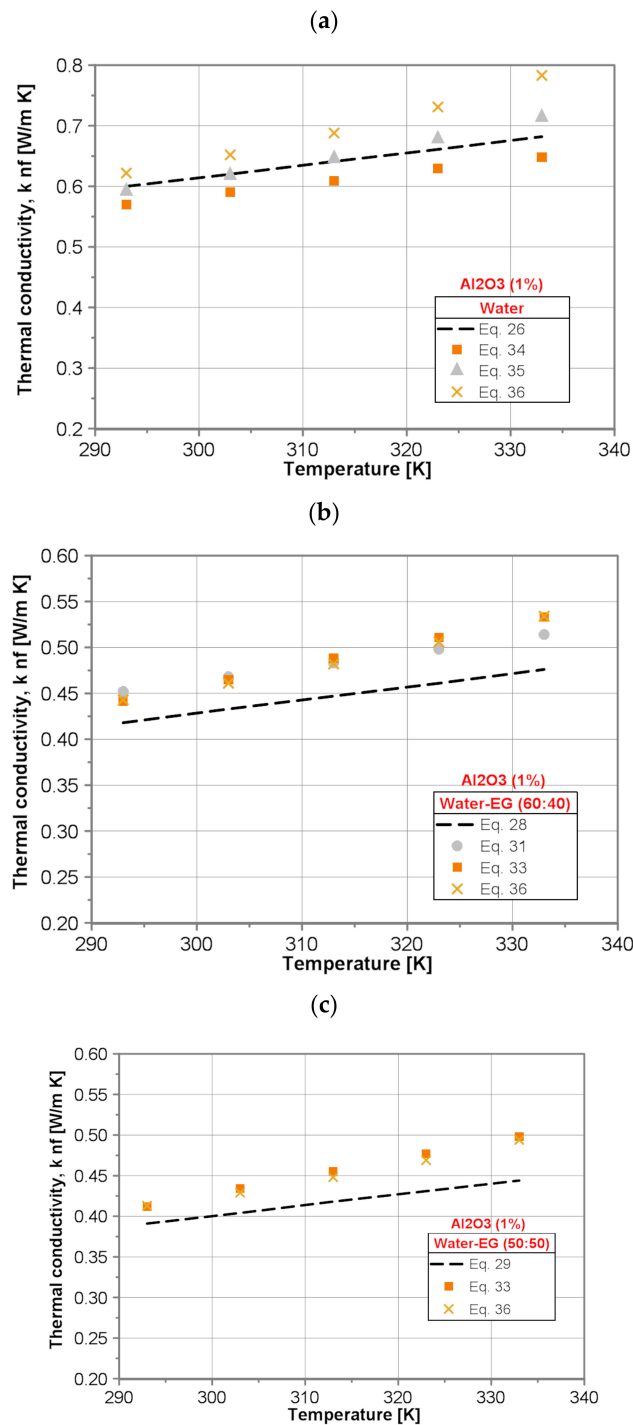


Figure 8. Cont.

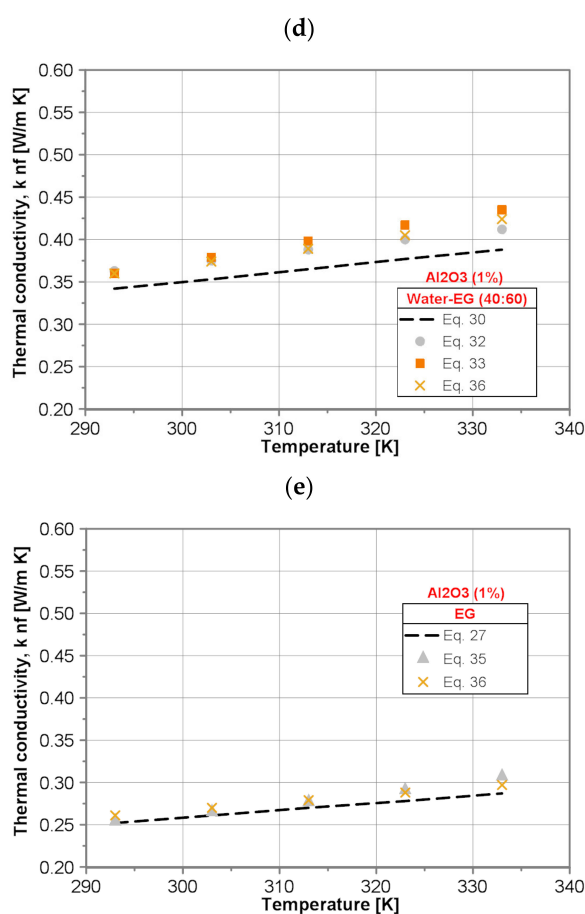


Figure 8. Comparison of thermal conductivity of the tested nanofluids with 1% nanoparticle mass concentration: (a) water/ Al_2O_3 , (b) water/EG (60:40)/ Al_2O_3 , (c) water/EG (50:50)/ Al_2O_3 , (d) water/EG (40:60)/ Al_2O_3 and (e) EG- Al_2O_3 .

In the case of water-EG/(40:60) Al_2O_3 (1 wt%) nanofluid, the Chiam et al. correlation (Equation (33)), and Hassani et al. correlation (Equation (36)) give higher values of thermal conductivity than present Equation (30) and the discrepancy increases from 5.2% for lower temperature to 12.1% and 9.3% for higher temperature, respectively. Sundar et al.'s correlation (Equation (32)) gives higher values of thermal conductivity as well, but the discrepancy, in turn, is almost constant within the whole temperature range and equals about 6.2%.

Figure 9 shows a comparison of the thermal conductivity of the tested nanofluids with nanoparticle mass concentration of 1% obtained by use of the proposed correlation equations presented in Table 5.

Similarly to the base fluids, the thermal conductivity of water- Al_2O_3 (1%) nanofluid is the highest one. Moreover, the thermal conductivity of all the tested nanofluids increases with water content and temperature increase.

Figure 10, in turn, illustrates exemplarily influence of the nanoparticle concentration on the thermal conductivity of the tested water- Al_2O_3 nanofluids. As shown in Figure 10, the addition of alumina nanoparticles results in an increase of thermal conductivity of water- Al_2O_3 nanofluids from 1.2% to 3.8% for mass concentration of 0.01% and 1%, respectively.

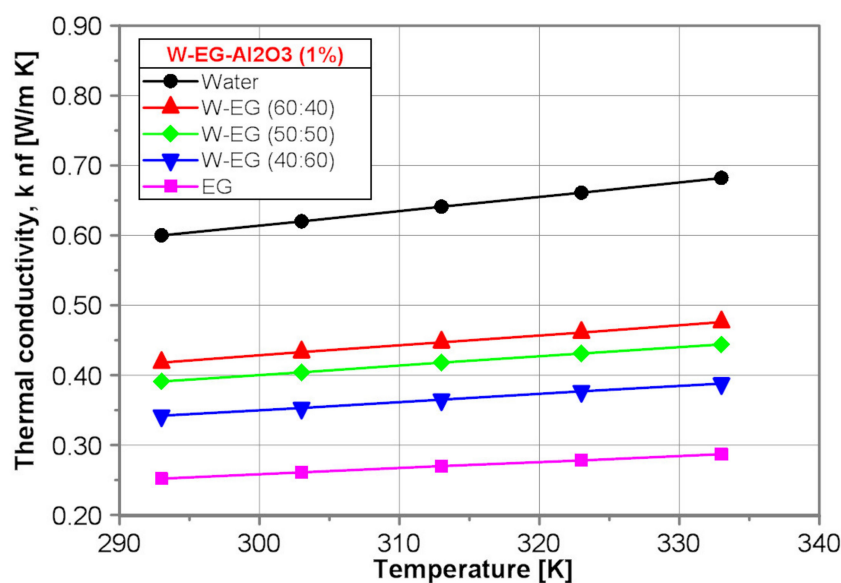


Figure 9. Thermal conductivity of the tested nanofluids.

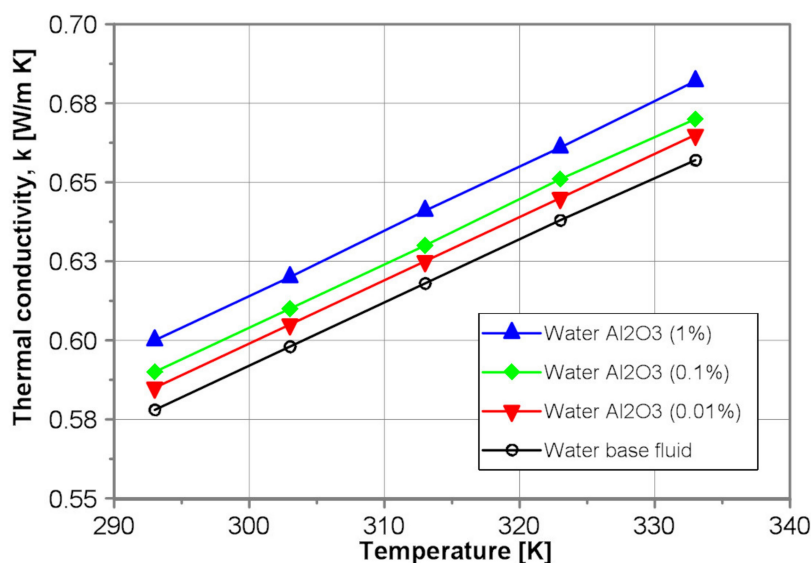


Figure 10. Dynamic viscosity of the tested EG-Al₂O₃ nanofluids.

3. Discussion

Both the present developed correlations and some literature correlations, like the correlations of Sundar et al. [15], Chiam et al. [16] and Vajjha and Das [20], used in this paper are purely empirical. This means that these correlations have been developed on the basis of the particular set of experimental data. Therefore, the discrepancy between the calculated values of the dynamic viscosity and thermal conductivity obtained by present correlations and predictions from the mentioned correlations may result for instance from different fabrication methods and nanoparticle dimensions and geometry. It is a well-known fact that fabrication method strongly influences the properties of the nanofluid. For instance—as it was shown in [31]—the sonification time is a decisive factor influencing viscosity and thermal conductivity of the nanofluids.

A major problem for the measurements of thermal conductivity and viscosity is the homogeneity maintenance of the nanofluids. Due to sedimentation and aggregation induced by particle–particle

interaction, the nanoparticle concentration and the particle size vary with time changing the thermal conductivity and viscosity of the nanofluids [32,33]. Chen et al. [34] stated that the agglomeration phenomenon could be one of the key parameters responsible for the increase in viscosity. They suggest using the aggregate diameter ($d_{agg} = 3.34d_p$) instead of nanoparticle diameter.

Next, there exist no reliable measuring techniques of the thermal conductivity and viscosity of nanofluids. Limitations of the present measuring techniques of thermal conductivity are discussed in [35]. According to [17], the thermal hot wire technique for the thermal conductivity and the stress-controlled rheometer for the dynamic viscosity should be preferred over the KD2pro device and pressure drop/flow rate measurements to get more reliable experimental data. From the other side, as it was shown in [30], application of the rigorous measuring standards may result in distinct reduction of the scatter of experimental data.

As it was discussed in [6,36–39], more advanced correlations for viscosity and thermal conductivity of nanofluids besides nanoparticle concentration and temperature—as proposed in this paper, should include at least nanoparticle shape and size [6,36–39]. However, in order to establish the correct trend of variation of the thermal conductivity and viscosity of nanofluids with a number of parameters already mentioned, it is necessary to broaden our knowledge about the mechanisms leading to the improvement or deterioration of the thermal conductivity and viscosity of nanofluids as it is recently shown by [40,41]. In the literature several mechanisms potentially responsible for thermal conductivity enhancement of nanofluids are proposed. Commonly accepted mechanism is Brownian motion of nanoparticles [42–44]. Formation of nanolayer as an enhancement mechanism has been proposed in [45–47]. The enhancement of thermal conductivity of nanofluids due to clustering of nanoparticles has been studied in [48,49]. According to the authors of [50], the dominating thermal conductivity enhancement mechanism of nanofluids is thermophoresis. The ballistic nature of thermal conductivity enhancement of nanofluids has been studied in [48,51]. Other factors responsible for thermal conductivity enhancement of nanofluids are discussed, e.g., in [52,53]. Recently, Mahian et al. [54] comprehensively reviewed the theoretical models of thermal conductivity and viscosity of nanofluids. The readers can refer to other comprehensive reviews such as those in [6,55].

Pure EG is commonly used as a component of antifreeze, coolant and heat transfer fluids in automobiles, aircraft anti-icing/deicing materials, chilled water air conditioning systems and heat transport through geothermal heat pumps [56]. A (50:50) mixture of EG and water is used as the commercial radiator cooler [14]. Other important uses of EG or EG/water mixtures include heat transfer fluids used as industrial coolants for gas compressors, building heating in the sub-arctic and arctic regions, ventilation and ice skating rinks [10,11]. Pure EG is almost an electrical insulator, therefore it can be used as a coolant in electronic systems [9,57]. However, the resistivity of the EG solution decreases with increasing water content. The thermophysical properties of EG/water mixtures vary significantly with based ratio and temperature. It is extremely interesting that the minimum freezing temperature—approximately $-55\text{ }^{\circ}\text{C}$ —has a (70:30) mixture of EG and water, while for pure EG it is only $-13\text{ }^{\circ}\text{C}$ [58]. Indeed, the content of EG in water solutions determines heat transfer coefficients and as a result cooling capacity and, last but not least, pumping power. As it is shown in the present paper, addition of alumina nanoparticles with mass concentration from 0.01% to 1% has almost no effect on dynamic viscosity of EG- Al_2O_3 nanofluids and simultaneously results in thermal conductivity enhancement. This means that there is no increase in pumping power and potential heat transfer augmentation while using EG- Al_2O_3 nanofluid as a cooling medium.

4. Conclusions

- A comprehensive set of measured thermal conductivity and dynamic viscosity data for pure water, ethylene glycol (EG) and three mixtures of water and EG with volume ratio of 60:40, 50:50 and 40:60 is provided.



- A corresponding set of measured thermal conductivity and dynamic viscosity data for nanofluids with alumina (Al_2O_3) nanoparticles dispersed in five base fluids mentioned above is provided as well.
- A set of 20 correlations for the prediction of the thermal conductivity and dynamic viscosity of five base fluids and corresponding nanofluids for mass nanoparticle concentration of 0.01%, 0.1% and 1% and temperature range from 293 K to 333 K has been developed.
- The results reveal that the dynamic viscosity of the base fluids decreases exponentially as the temperature increases, but the dynamic viscosity of EG and water/EG mixtures decreases more rapidly than water.
- It is established that the selected literature correlations for dynamic viscosity match quite well the predictions made by use of present developed correlations for EG and water/EG mixtures based nanofluids. The maximum difference occurs for water based nanofluid with 1% nanoparticle concentration.
- It is established that the thermal conductivity of all tested base fluids and nanofluids is a linear function of temperature.
- The selected literature correlations reproduce reasonably well the thermal conductivity of the tested nanofluids made by use of the proposed present correlations.

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Nomenclature

a	thermal diffusivity, m^2/s
c_p	specific heat at constant pressure, $\text{J}/(\text{kg K})$
d	diameter, m
k	thermal conductivity, $\text{W}/(\text{m K})$
Pr	Prandtl number; $Pr = \frac{\nu}{a} = \frac{\mu c_p}{k}$
Re	Brownian motion Reynolds number; $u_{Br} = \left(\frac{2k_B T}{\pi \rho_p d_p^3} \right)^{0.5}$

Greek symbols

μ	dynamic viscosity, Pa s
ν	kinematic viscosity, m^2/s
φ	nanoparticle concentration
ρ	density, kg/m^3

Subscripts

agg	aggregate
B	Boltzmann constant; boiling point temperature
Br	Brownian velocity
bf	base fluid
fr	freezing
m	mass
nf	nanofluid
p	particle
v	volume

Abbreviations

BR	based ratio
CNT	carbon nanotubes
CPU	central processing unit
EG	ethylene glycol

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