



Enhanced photocatalytic activity of accordion-like layered Ti_3C_2 (MXene) coupled with Fe-modified decahedral anatase particles exposing $\{101\}$ and $\{001\}$ facets

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ABSTRACT

New composites consisting of decahedral anatase particles exposing $\{001\}$ and $\{101\}$ facets coupled with accordion-like layered Ti_3C_2 with boosted photocatalytic activity towards phenol and carbamazepine degradation were investigated. The photocatalysts were characterized with X-ray diffraction (XRD), diffuse reflectance spectroscopy (DR/UV-Vis), Brunauer-Emmett-Teller (BET) specific surface area, Raman spectroscopy, scanning electron microscopy (SEM), electron paramagnetic resonance (EPR) spectroscopy, emission spectroscopy, luminescence decay analysis, electrochemical impedance spectroscopy (EIS), transmission electron microscopy (TEM), X-ray photoelectron spectroscopy (XPS), thermogravimetric analysis (TGA), and electrophoretic mobility measurements. The effect of hydrothermal reaction parameters on physicochemical, structural, and photocatalytic properties was studied. In all photodegradation processes, *ortho*-hydroxyphenol and *para*-hydroxyphenol were detected as the first intermediates of phenol decomposition. For the $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ sample containing V_{Ti} , a higher concentration of *para*-hydroxyphenol than *ortho*-hydroxyphenol was observed, whereas for sample $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$ higher concentration of *ortho*-hydroxyphenol was noticed. The formation of surface heterojunction between $\{101\}$ and $\{001\}$ facets of decahedral anatase particles grown on Ti_3C_2 surface led to improved photoelectron transfer and enhanced photocatalytic activity towards degradation of carbamazepine - non-biodegradable and susceptible to bioaccumulation in living organisms commonly used pharmaceutical agent. Moreover, modification of $\text{TiO}_2/\text{Ti}_3\text{C}_2$ surface with iron by magnetron sputtering deposition markedly improved photocatalytic activity in carbamazepine decomposition, with nearly 100% degradation in 60 min of irradiation under simulated solar light.

1. Introduction

Pollution of the aqueous environment with organic compounds from year to year becomes a more significant problem globally. According to the European Environmental Agency report, only about 38% of surface waters are in good chemical condition [1]. There are various organic compounds with potentially adverse health effects on living organisms emitted to the environment, including nonsteroidal anti-inflammatory drugs, antibiotics, hormones, plasticizers, antimicrobials, or

surfactants [2].

Among the group of emerging contaminants, carbamazepine (CBZ) is an efficient anticonvulsant and neuropathic painkiller [3] frequently detected in wastewaters in concentrations range from 1 to 3600 ng/dm^3 , while in pharmaceutical effluents reaches even up to 443 mg/dm^3 [4]. The CBZ is a low biodegradable and high persistent compound. Thus only below 10% of its content is effectively removed at conventional wastewater treatment plants [5]. Moreover, some recent studies confirmed CBZ toxicity for sludge microbial activity and aquatic

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organisms like bacteria, algae, invertebrates, and fish [6]. Various methods have been proposed for carbamazepine degradation, including ozonation, extraction, membrane-based separation, or biological processes [7–11]. Furthermore, special attention has been paid to photocatalytic degradation of emerging contaminants and persistent organic pollutants as an efficient and green technology [12].

Heterogeneous photocatalysis is a sustainable and promising strategy intensively investigated for water splitting [13], bacterial disinfection [14], carbon dioxide reduction to energy fuels [15], and degradation of persistent organic pollutants for environment purification [16]. However, it is still challenging to design a durable photocatalyst highly active in solar light (UV–Vis).

The surface chemistry of a photocatalyst is one of the most crucial parameters influencing semiconductor material's surface properties and photocatalytic activity. The most commonly used method to inhibit electron-hole pairs recombination and enhance Vis light activity is a modification of semiconductors, primarily TiO₂ nanoparticles with noble metal nanoparticles [17]. Noble metal nanoparticles (NMNPs) may improve the photocatalytic activity in UV–Vis light due to surface plasmon resonance properties and prolong photo-induced charge carriers due to the formation of Schottky's barrier at the semiconductor–metal interface. Moreover, NMNPs facilitate electron transport by the equilibration of the Fermi levels [17]. Nonetheless, this method is relatively expensive, and the photocatalytic activity of semiconductor material strongly depends on noble metal nanoparticles morphology (size and shape), which is also determined by the reaction environment [18]. Thus less cost and more straightforward solutions are still in demand.

Recently, two-dimensional (2D) materials have attracted great interest in various fields, including electrocatalysis, energy storage, sensors, and photocatalysis [19–23]. Highly anisotropic 2D semiconductors characterized with atom-level thickness, tunable composition, and well-defined structure may offer many desirable properties such as enhanced electron-hole separation, high mobility of charge carriers, and also reduced charge carriers recombination rate [24–25]. The 2D materials possess an improved surface to volume ratio and, as a consequence, significantly developed surface area. Furthermore, 2D semiconductor materials with exposed {101} and {001} facets are expected to play a crucial role in enhancing the photocatalytic degradation of emerging contaminants. Another approach is creating interfacial heterojunction to induce an internal electric field, enhancing charge carriers separation [26–29].

MXene compounds with graphene-like morphology have become promising materials instead of platinum or palladium as a noble-metal-free co-catalyst. The MXene group consists of transition metal carbides, nitrides, or carbonitrides [30]. Wei et al. [31] reported the potential application of Ti₃AlC₂ as support for uniform nucleation of lithium particles for Li-based batteries. MXenes are materials with advantageous lithiophilicity, flexibility, mechanical robustness, and good electronic conductivity [31–32]. Due to its properties close to metallic, MXenes may create a Schottky barrier at the MXenes-semiconductor interface and enact as a reservoir for photo-generated electrons [33]. Moreover, they may improve photocatalyst stability, carrier density, and light absorption over a broader spectrum [34–35]. Hybrid MXene photocatalysts have been already successfully combined with Bi₂WO₆ [36], CdS [34], ZnS [37], Ag₃PO₄ [38], g-C₃N₄ [39], Cu₂O [40], BiOBr [41], Fe₂O₃ [42], and TiO₂ [43]. Furthermore, some MXene-derived materials such as MXene/AuNPs, MXene/PdNPs may be prepared by a cost-effective self-assembly technique. The self-assembled composites are characterized by tunable nanoparticles size with uniformly dispersed particles on the MXene substrate, well-controlled by optimized reaction time [44–48]. The application of MXene as a co-catalyst reported in the literature focused on the photocatalytic removal of dyes from the aqueous environment [49–50], hydrogen generation, and CO₂ reduction [51–53].

In this regard, in the present study, MXene compound – Ti₃C₂T_x was

used for in-situ preparation of composite photocatalyst consisting of decahedral anatase particles (DAPs) and titanium carbide (Ti₃C₂). DAPs with eight equivalent {101} facets and two {001} facets are expected to reveal improved photocatalytic activity. The exposed facets determine photocatalytic activity and degradation pathway of emerging organic pollutants. Therefore, the influence of surface structure properties of TiO₂/Ti₃C₂ layered composite on photocatalytic activity was studied in detail. Moreover, for the first time, in this study, new Fe-modified composites prepared through magnetron sputtering deposition on decahedral anatase particles exposing {001}, {101} facets coupled with Ti₃C₂ were obtained and applied for photocatalytic degradation of phenol - a model organic pollutant and carbamazepine anticonvulsant and neuropathic painkiller, which belongs to the group of emerging organic contaminants. The effect of synthesis temperature and time on TiO₂/Ti₃C₂ and Fe-modified TiO₂/Ti₃C₂ composites structural properties and photocatalytic activity was investigated.

2. Experimental

2.1. Materials

The MXenes matrix Ti₂AlC-Ti₃AlC₂ (50 μm) was purchased from NANOGRAFI Co. Ltd. Hydrofluoric acid (48%), and tetrafluoroboric acid (48 wt% in H₂O used for synthesis were purchased from Sigma Aldrich. Phenol (99%) and carbamazepine were purchased from Sigma Aldrich. Scavengers: benzoquinone (reagent grade, ≥ 98%) and *tert*-butanol (anhydrous, ≥ 99.5%) were purchased from Sigma Aldrich, POCH Gliwice provided AgNO₃ (pure p.a.) and EDTA (pure p.a.). Alfa Aesar provided nickel (II) oxide (99.998% metals basis) to determine sample crystallinity. Deionized water (DI) was used in all experiments. All reagents were used as received without further purification.

2.2. Preparation of Ti₃C₂T_x

Ti₃C₂T_x (T_x – termination groups -O, -OH, and -F) matrix was prepared by selective etching of the Al layer from Ti₃AlC₂. In this regard, 1 g of Ti₂AlC-Ti₃AlC₂ powder was dispersed in 10 cm³ of 48% HF solution and continuously stirred at room temperature for 24 h. In the next step, the obtained suspension was centrifuged and washed with DI water until the pH of 7 (neutral pH). The resulting powder was dried under air condition at 80 °C to dry mass.

2.3. Preparation of TiO₂/Ti₃C₂ layered composite

In a typical experiment, TiO₂/Ti₃C₂ composites were prepared by dispersing 0.4 g of Ti₃C₂ in 59.2 cm³ DI water and sonication for 10 min to agglomerates breakdown. Then, 0.8 cm³ of HBF₄ was added dropwise under magnetic stirring. The dispersion was stirred for 30 min and transferred to a 200 cm³ Teflon-lined stainless-steel autoclave reactor. The reaction temperature was selected from 140 °C to 220 °C. The reaction time equaled 6, 12, or 24 h. The final photocatalyst was centrifuged and washed with DI water until the pH of 7 (neutral pH). Then the sample was dried under air condition at 80 °C to dry mass.

2.4. Preparation of Fe- TiO₂/Ti₃C₂ composite

The Fe-TiO₂/Ti₃C₂ composites were prepared according to the procedure described in paragraph 2.2. The TiO₂/Ti₃C₂ sample was synthesized at 140 °C for 12 h and 220 °C for 24 h. In the next step, thin layers of TiO₂/Ti₃C₂ were applied on the glass slide and dried at 80 °C for 1 h. Iron deposition on the TiO₂/Ti₃C₂ surface was conducted using a magnetron sputtering system (Q150S, Quorum Technologies, Lewes, UK) with mounted highly pure Fe target (99.5%, EM-Tec). The Fe thickness was controlled by quartz microbalance and implemented the program and set to 20 nm.

2.5. Characterization of TiO₂/Ti₃C₂ and Fe-TiO₂/Ti₃C₂ photocatalysts

The crystallinity and average crystallite size were investigated by X-ray powder diffraction. The analysis was performed using Rigaku Intelligent X-ray diffraction system SmartLab (Rigaku Corporation, Tokyo, Japan), equipped with a sealed tube X-ray generator operating with Cu K α radiation 40 kV and 30 mA. Scans were recorded in the 2 θ range from 5° to 80°, with a speed 2° min⁻¹ and a step of 0.01°. The crystalline and amorphous phase content was analyzed using an internal standard - NiO.

Nitrogen adsorption-desorption isotherms were measured at 77 K (boiling point of liquid nitrogen) with the Micromeritics Gemini V apparatus (model 2365) (Norcross, GA, USA). The surface area and pore volume were determined by the multipoint BET method. Before each measurement, the samples were degassed at 200 °C under a constant flow of nitrogen. The nitrogen isotherm was measured in a partial pressure range from 0.05 to 0.3.

Diffuse reflectance (DR/UV-Vis) spectra were recorded in the wavelength range from 200 nm to 800 nm using a ThermoScientific Evolution 220 spectrophotometer (Waltham, MA, USA). As a reference, barium sulfate was used. The photocatalysts bandgap energy was calculated from the corresponding Kubelka-Munk function, $(R)^{0.5}E_{ph}^{0.5}$ against E_{ph} , where E_{ph} is photon energy.

Electron paramagnetic resonance (EPR) spectroscopy was used to investigate the structural defects of TiO₂/Ti₃C₂ composites. The EPR analysis was performed at room temperature in a RADIOPAN SE/X-2547 spectrometer. EPR measurements were conducted at X-band (\approx 8.9 GHz), employing a reflection resonator with a modulation frequency of 100 kHz.

The composites' surface morphology was examined by scanning electron microscopy (SEM) using SEM Microscope FEI Quanta FEG 250. Moreover, the images and selected area electron diffraction (SAED) patterns were obtained for the most photocatalytic active samples using the transmission electron microscope (TEM) Tecnai 20F X-Twin, an electron source, cathode with field emission gun (FEG), EHT = 200 keV, camera for TEM Orius, Gatan Inc.

The X-ray photoelectron spectroscopy (XPS) analysis was carried out to determine the elemental composition, types of functional groups, and chemical bonds on photocatalysts' surface. The samples were measured under high vacuum conditions in the multi-chamber UHV system (Prevac, Poland). Before the analysis, the photocatalysts were immobilized on the molybdenum supports. For X-ray excitation of photoelectrons, a monochromatic Al K α X-ray radiation ($E = 1486.7$ eV) was applied. All of the binding energies were calibrated by the C 1 s peak at 285.0 eV.

The Mott Schottky analysis was performed to determine the flat band potential of the TiO₂/Ti₃C₂ composites. The prepared material on fluorine-doped tin oxide glass (FTO) was used as a working electrode tested in a three-electrode system, where Ag/AgCl/0.1 M KCl and Pt mesh were used as reference and counter electrode, respectively. The deaerated 0.5 M Na₂SO₄ solution was used as a supporting electrolyte. The electrochemical spectroscopy impedance (EIS) data were recorded from the anodic towards a cathodic direction. EIS data were recorded for the applied frequency of 1000 Hz in the potential range from 0.1 to -1.2 V vs. Ag/AgCl/0.1 M KCl using a 10 mV amplitude of the AC signal. The potentiostat-galvanostat Biologic SP-150 controlled those conditions. The Mott-Schottky plot describing the relation C_{sc}^{-2} vs. E was obtained using the following calculation of the space charge capacitance $C_{sc} = -1/(2\pi fZ_{im})$, where the imaginary part of the impedance Z_{im} was taken into account, f stands for the frequency of AC signal. The flat band potentials' positions were determined based on the tangent's intersection to the Mott-Schottky plot with the potential (E) axis. The value of donor density was calculated according to the theory of space charge capacitance of the semiconductor given by the relation $N_d = 2/(S \times \epsilon \epsilon_0 e)$, where ϵ is the dielectric constant of TiO₂, ϵ_0 is the vacuum permittivity, e stays for the electron charge, and S stays for the Mott-Schottky plot. In calculations following values were used: $\epsilon_0 = 8.85 \times 10^{-12}$ F/m, $\epsilon = 38$ for

anatase-TiO₂, and $e = 1.602 \times 10^{-19}$ C, while S was determined from the run of Mott-Schottky plot.

The photocurrent measurements were carried out in a three-electrode cell, with photocatalyst sample on the FTO glass as the working electrode, Ag|AgCl as the reference electrode, and Pt wire as the counter electrode, in 0.5 M Na₂SO₄ at 20 °C. The electrolyte was purged with argon before the measurements to remove the dissolved oxygen. The photoelectrochemical response was studied in a chronoamperometry measurement at polarization potential of +0.5 V vs. E_{oc} after the 2000 s of conditioning. Gamry Reference 600+ (Gamry Instruments, USA) potentiostat/galvanostat was used in the experiment.

The Raman spectra were recorded by a confocal micro-Raman spectrometer (InVia Renishaw) with sample excitation using an argon-ion laser emitting at 514 nm and operating at 5% of its total power (50 mW).

Emission spectra and luminescence decay curves were acquired using a grating spectrograph (Princeton Instr. Model Acton 2500i) coupled to a CCD streak camera (Hamamatsu Model C5680) which operates in the 200–1100 nm spectral region with a temporal resolution of 20 ps. As an excitation source, a femtosecond laser (Coherent Model "Libra") coupled to an optical parametric amplifier (Light Conversion Model "OPeRA") was used.

The thermogravimetric analysis (TGA) was performed on an SDT 2960 TA analyzer in air atmosphere; heating rate 10° min⁻¹, under 10 cm³·min⁻¹ air flow rate, heating range up to 800 °C with powdered samples in a corundum crucible; sample mass 7–10 mg.

Investigation of photocatalyst functional groups before and after irradiation was conducted using Fourier-transform infrared spectroscopy (FTIR). The measurements were carried out using the Nicolet iS10 (Thermo Fisher Scientific Waltham, MA, USA) spectrometer at room temperature. The measurements were conducted in the wavenumber range from 4000 to 400 cm⁻¹.

2.6. Photocatalytic decomposition of phenol – Model organic pollutant

The photocatalytic activity was evaluated in reaction of phenol decomposition under UV-Vis light. The initial concentration of phenol was equal to 20 mg·dm⁻³ (pH = 6.8). The photodegradation reactions were performed in a quartz reactor equipped with an air supply mode. The photocatalyst at the content of 2 g·dm⁻³ and 25 cm³ of the aqueous solution of the model pollutant (phenol) was introduced into the reactor and kept in the dark for 30 min under continuous stirring to achieve adsorption-desorption equilibrium before irradiation. A 300 W Xe lamp (LOT Oriel, Darmstadt, Germany) was used as an irradiation source. The light flux in the UV range (310 nm < λ < 380 nm) equaled 30 mW·cm⁻². The sample aliquots were collected at 0, 20, 40, and 60 min of irradiation. The photocatalyst particles were separated from the solution using a 0.2 μ m syringe filter. The progress of phenol photodegradation and intermediates concentration were analyzed using reverse-phase high-performance liquid chromatograph Shimadzu LC-6A (Kyoto, Japan) with photodiode array detector Shimadzu SPD-M20A. The measurements were performed at 45 °C and under isocratic flow conditions of 0.3 cm³·min⁻¹. A volume composition of the mobile phase of 70% acetonitrile, 29.5% water, and 0.5% orthophosphoric acid was applied to determine phenol concentration.

2.7. Photocatalytic decomposition of carbamazepine

In the next step, the TiO₂/Ti₃C₂ and Fe-TiO₂/Ti₃C₂ composites' photocatalytic activity was evaluated in reaction of carbamazepine degradation under UV and UV-Vis light. The initial concentration of carbamazepine was equalled to 14 mg/dm³ (pH = 6.5). The photocatalytic reactions were performed in the 25 cm³ quartz reactor equipped with an air supply mode. The photocatalyst at the content of 2 g·dm⁻³ was kept in the dark for 30 min under continuous stirring to achieve adsorption-desorption equilibrium before irradiation. A 300 W

Xe lamp (LOT Oriol, Darmstadt, Germany) was used as an irradiation source. The optical path included a water filter and glass filter UG11 to cut off IR and Vis. The glass filter UG11 transmitted light in the range of 250 ÷ 400 nm (max. 330 nm). The temperature during the experiments was maintained at 20 °C. The sample aliquots were collected at 0, 20, 40, and 60 min of irradiation. Furthermore, the photocatalyst particles were separated from the solution using a 0.2 µm syringe filter. The progress of carbamazepine photodegradation was analyzed using reverse-phase high-performance liquid chromatograph Shimadzu LC-6A (Kyoto, Japan) with photodiode array detector Shimadzu SPD-M20A. The measurements were performed at 45 °C and under isocratic flow conditions of 1.5 cm³·min⁻¹. A volume composition of the mobile phase of 39.5% acetonitrile, 60% water, and 0.5% orthophosphoric acid was applied to determine carbamazepine concentration.

2.8. Verification of the degradation mechanism using scavengers

The charge carriers and reactive oxygen species participating in the photocatalytic reaction were investigated to provide insight into the mechanism of organic contaminants degradation in the presence of TiO₂/Ti₃C₂ layered composites. The photocatalytic activity was evaluated according to the procedure described in paragraphs 2.4 and 2.5 with the addition of a proper amount of scavenger solution to reach concentrations equal to 20 mg·dm⁻³ and 14 mg·dm⁻³ for phenol and carbamazepine, respectively. EDTA was selected as holes scavenger (h⁺), AgNO₃ for electrons (e⁻), *tert*-butyl alcohol for free hydroxyl radicals (·OH), and benzoquinone for superoxide radical anions (·O₂⁻).

3. Results and discussion

3.1. Characterization of TiO₂/Ti₃C₂ and Fe-modified TiO₂/Ti₃C₂ photocatalysts

The surface properties of semiconductor material, primarily the surface area, crystallinity, particle size, and exposure of single crystal facets, significantly influenced distinctive physical and chemical properties, including photocatalytic properties in oxidation–reduction reactions.

Fig. 1 shows the TiO₂/Ti₃C₂ composite crystal structure's schematic representation obtained by a two-stage synthesis route. The accordion-like MXene structure was synthesized by selective Al etching from the Ti₃AlC₂-Ti₂AlC matrix. The accordion-like structure of MXene may increase chemical activity and provide unique optical and physicochemical properties arising from the confined thickness and development of the surface area. The surface of MXene was partially oxidized into decahedral anatase particles with exposed {101} and {001} facets by the solvothermal reaction in the environment of HBF₄, leading to the formation of the composite structure.

The surface structure determines the efficiency of various groups of pollutants degradation. It also affects the path of their decomposition as a result of differences in (1) the surface density of the excited charge carriers, (2) adsorption capacity of the pollutant, (3) photo-reduction or photo-oxidation properties involving direct pollutants degradation or

generation of other reactive oxygen species. Based on our previous study [54], it was assumed that exposed facets are crucial concerning the mineralization efficiency and the pathway of phenol degradation. The TiO₂ octahedral particles exposing {101} facets favored electron localization on the surface and exhibited the highest phenol mineralization efficiency [54].

The morphological properties were analyzed based on microscopy analysis. The scanning electron microscopy images of TiO₂/Ti₃C₂ composites are shown in Fig. 2 and Fig. 1S in the Supporting Materials. The solvothermal reaction in the presence of HBF₄ aqueous solution led to the oxidation of titanium carbide layers to titanium(IV) oxide. The SEM analysis revealed significant differences between the size of decahedral anatase particles obtained with variable solvothermal reaction time and temperature. An increase in reaction time and temperature caused the formation of smaller, tightly compacted, and differentiated sizes of TiO₂ particles. Furthermore, the reaction performed at the highest temperature of 220 °C led to complete oxidation of Ti₃C₂ into the TiO₂ structure. Therefore, for sample TiO₂/Ti₃C₂(220,24) only TiO₂ in the decahedral shape with co-exposed {101} and {001} facets was noticed on microscopy images (Fig. 1S and 2S in the Supporting Materials). Exposition of the crystalline planes and surface heterojunction between both facets facilitates inter-facet charge carriers' transport and separation, leading to enhanced photocatalytic activity [55]. Based on scanning microscopy analyzes, co-exposed facets' content was expressed as an average ratio of eight lateral {101} facets and two vertical {001} facets, measured for 50 decahedral TiO₂ particles. This value was calculated for two of the most active samples TiO₂/Ti₃C₂(140,12) and TiO₂/Ti₃C₂(220,24). The ratio of {101}/{001} facets equaled to 45:55. However, due to the agglomeration of anatase decahedral particles, potential exposure of {001} facets is reduced. According to Yu et al. [56], TiO₂ decahedral particles with the {101} to {001} facets ratio equaled to 50:50 possess significantly improved photocatalytic activity. This optimal ratio of facets leads to photogenerated electrons' transfer to {101} and holes to {001} facets, hindering the e-h recombination process.

For the most photocatalytic active samples modified with iron species, the TEM analyzes were performed. The SAED pattern of TiO₂/Ti₃C₂(220,24) confirmed the formation of TiO₂. The layer spacing equal to 0.35 nm (Fig. 3-a) referred to (101) planes found on the exposed {101} facet of TiO₂. For TiO₂/Ti₃C₂(140,12) composite, two lattice spacings of 0.25 nm and 0.35 nm were also distinguished, indicating the presence of {006} of Ti₃C₂ and {101} facet of anatase decahedral particle (Fig. 3-c). The TEM analysis confirmed the presence of Fe at the surface of decahedral anatase particles. Based on the STEM-EDS analysis, the content of iron for Fe-TiO₂/Ti₃C₂(220,24) was about 3 at.%, as shown in Fig. 2S in the Supporting Materials.

The XRD analysis confirmed the presence of 40% of Ti₂AlC and 60% of Ti₃AlC₂ in the MXene precursor – MAX phase. The peaks corresponding to Ti₂CT_x after precursor etching with 48% hydrofluoric acid were not observed, suggesting that Ti₂AlC underwent complete dissolution due to the lower stability compared to Ti₃AlC₂. The XRD patterns of raw Ti₃AlC₂-Ti₂AlC and Ti₃C₂T_x are shown in Fig. 3S in the Supporting Materials. The characteristic reflection attributed to Ti₃AlC₂ at 2θ = 9.5° for the plane (002) was shifted to a lower value of 8.9° 2θ for

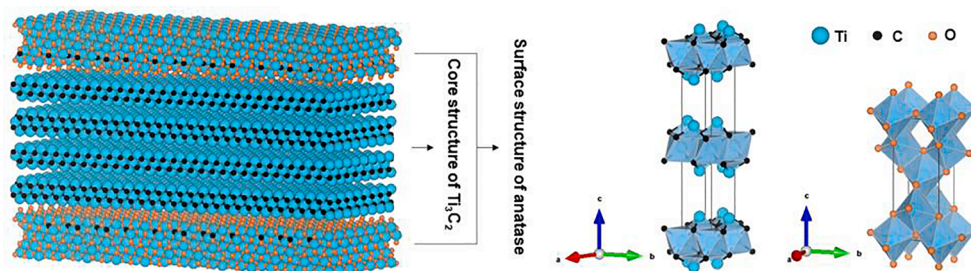


Fig. 1. Visualization of TiO₂-Ti₃C₂ composite crystal structure.

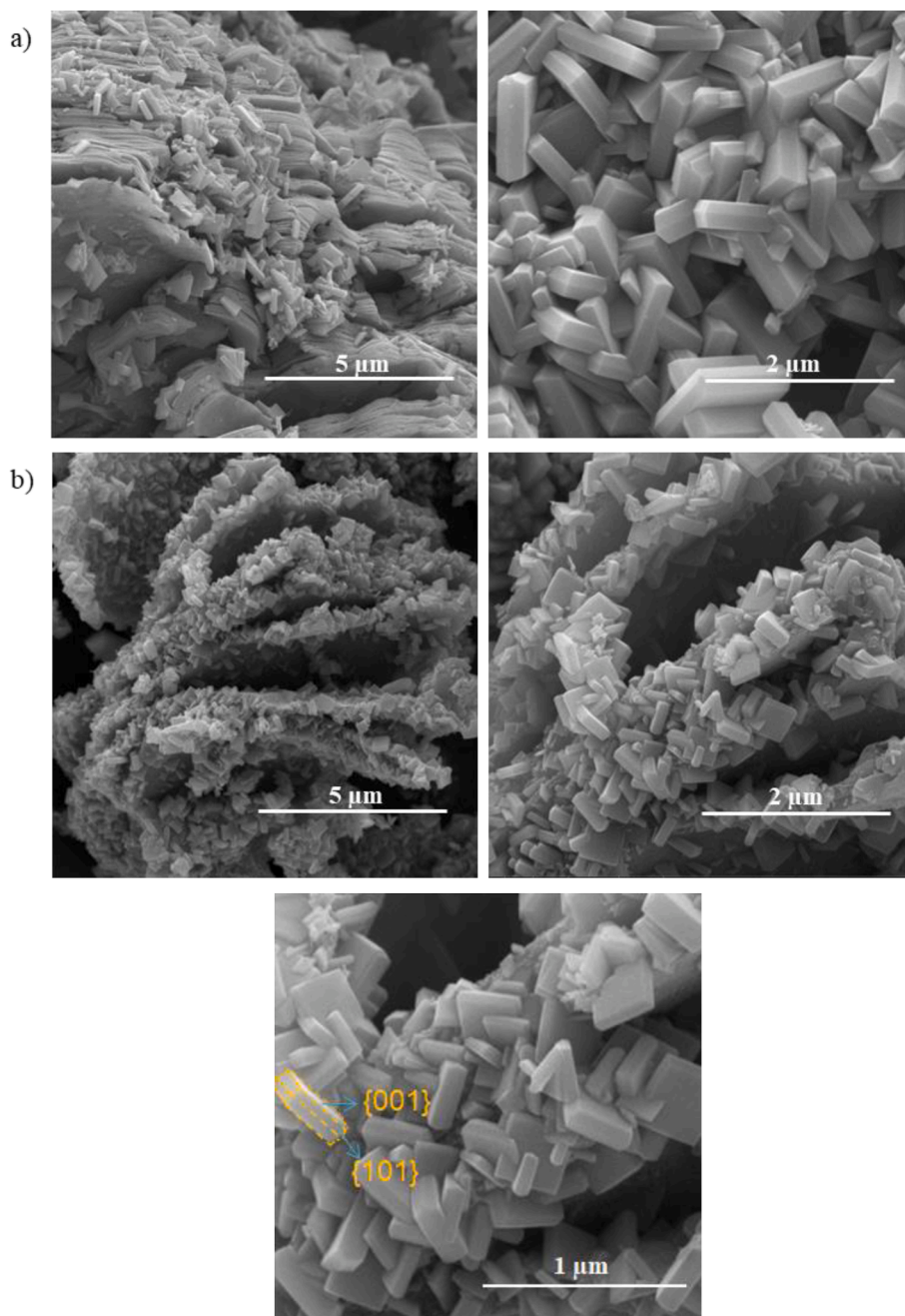


Fig. 2. SEM images of a) $\text{TiO}_2/\text{Ti}_3\text{C}_2(160,6)$ b) $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$.

$\text{Ti}_3\text{C}_2\text{T}_x$. It may be explained as a structural expansion resulting in an increase in d -spacing due to the alumina etching from the structure and its substitution with fluoride, oxygen, or hydroxyl terminating groups [57]. The reflection at $2\theta = 25^\circ$ suggesting the presence of a second phase after the etching process using 48% HF, which may be assigned to low quantities of TiO_2 or Al_2O_3 . For all the obtained composites, the formation of anatase particles was confirmed. The main diffraction peak of anatase was observed at $2\theta = 25.1^\circ$, corresponding to the (101) plane diffraction, as presented in Fig. 4. Moreover, for anatase particles, the diffraction peak positions attributed to (103), (004), (112), (200), (105), (211), (213), (204), (116), (220), (215), and (301) planes also confirmed the formation of anatase phase, which is in accordance with JCPDS card no. 21–1272. The extension of time and increment of synthesis temperature increased the relative intensity of anatase signals and composites' crystallinity (see Fig. 4 and Table 1S in the Supporting Materials). Furthermore, the reflections specific to Ti_3C_2 at 8.9° 2θ and

18.2° 2θ were observed only for samples $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,6)$, $\text{TiO}_2/\text{Ti}_3\text{C}_2(160,6)$, $\text{TiO}_2/\text{Ti}_3\text{C}_2(180,6)$, $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$. The increase in temperature above 200°C and extended solvothermal reaction time led to oxidation of the $\text{Ti}_3\text{C}_2\text{T}_x$ structure to anatase. Furthermore, signals that occurred at $2\theta = 35.8^\circ$, 41.6° , and 60.4° implied the presence of TiC with crystallite planes (111), (200), and (220), respectively in accordance with JCPDS card no. 65–8417. The diffraction peaks corresponding to lattice plane reflections of iron species should be located at around 25.24° , 35.95° , 36.9° , 47.93° , 54.94° , and 62.0° , but they can be overlapped by peaks attributed to anatase crystallites. Moreover, the presence of iron does not affect the crystal structure of $\text{TiO}_2/\text{Ti}_3\text{C}_2$ regarding the low amount of Fe loading as well as high dispersion on $\text{TiO}_2/\text{Ti}_3\text{C}_2$ surface. The intensity of diffraction peaks and anatase crystallite size determined based on the Scherrer equation was similar within the series of samples $\text{TiO}_2/\text{Ti}_3\text{C}_2$ (140,12), Fe- $\text{TiO}_2/\text{Ti}_3\text{C}_2$ (140,12), and $\text{TiO}_2/\text{Ti}_3\text{C}_2$ (220,24), Fe- $\text{TiO}_2/\text{Ti}_3\text{C}_2$ (220,24) non-

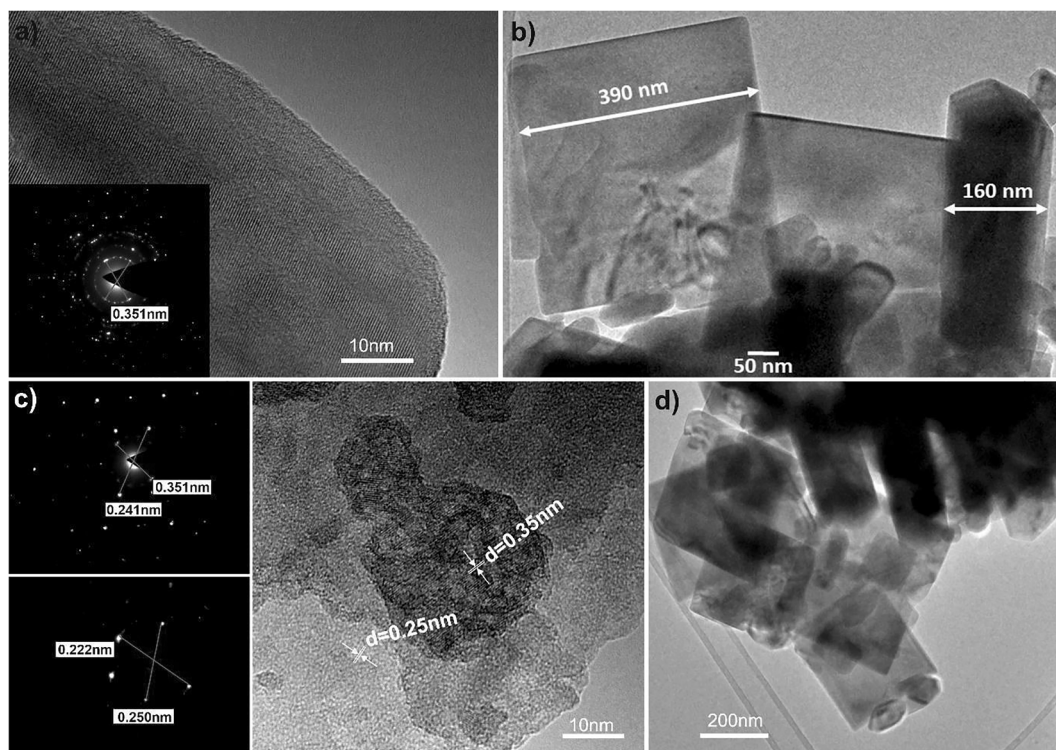


Fig. 3. TEM images and SAED analysis of a) $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$, b) TEM analysis of $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2(220,24)$, c) SAED and TEM analysis of $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$, d) TEM analysis of $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2(140,12)$.

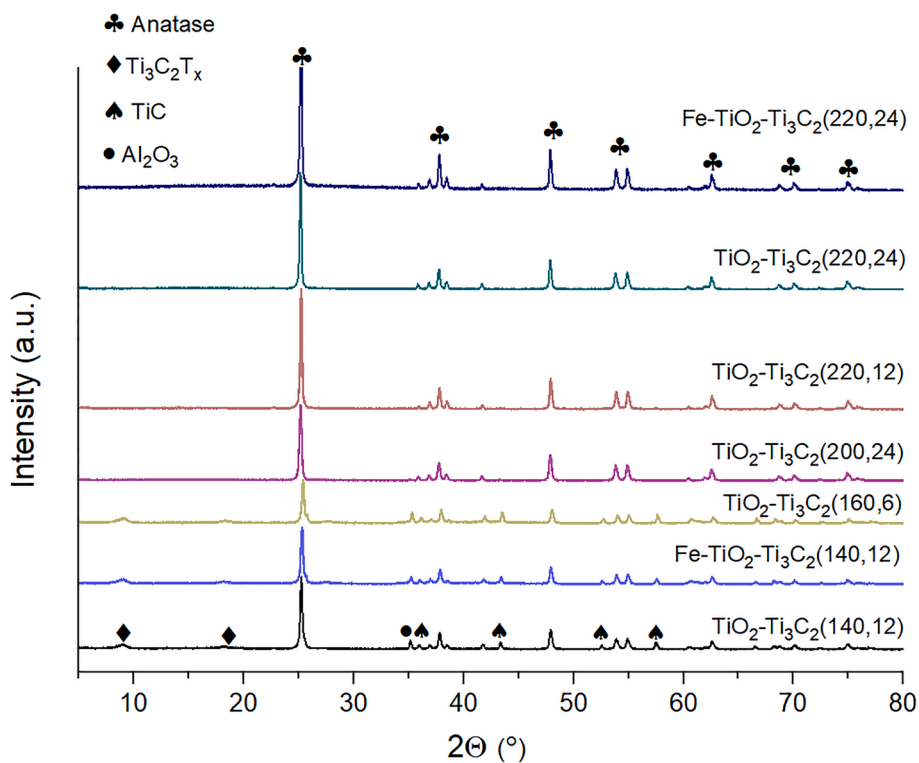


Fig. 4. X-ray diffraction patterns of $\text{TiO}_2/\text{Ti}_3\text{C}_2$ and Fe-modified $\text{TiO}_2/\text{Ti}_3\text{C}_2$ composites.

modified and modified with iron (see Table 1).

The $\text{TiO}_2/\text{Ti}_3\text{C}_2$ photocatalysts' physicochemical properties, e.g., crystallite sizes, indirect band gap values, BET surface areas, are summarized in Table 1. The average anatase crystallite size calculated

according to the Scherrer equation varied from about 33 nm to 56 nm for samples $\text{TiO}_2/\text{Ti}_3\text{C}_2(200,6)$ and $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,6)$, respectively.

The etching of aluminum from $\text{Ti}_3\text{AlC}_2\text{-Ti}_2\text{AlC}$ resulted in BET surface area development, which increased 2-fold compared to the raw

Table 1
Characteristics of prepared TiO₂/Ti₃C₂ composites.

No.	Sample	Synthesis conditions		Anatase crystallite size (nm)	BET surface area (m ² /g)	E _g (eV)
		temp. (°C)	time (h)			
1	Ti ₃ AlC ₂ -Ti ₂ AlC	n.d.	n.d.	n.d.	1.7	n.d.
2	Ti ₃ C ₂ T _x	RT	24	n.d.	3.1	n.d.
3	TiO ₂ /Ti ₃ C ₂ (140,6)	140	6	56	11.4	n.d.
4	TiO ₂ /Ti ₃ C ₂ (140,12)	140	12	36	13.5	n.d.
5	TiO ₂ /Ti ₃ C ₂ (140,24)	140	24	41	6.9	2.4
6	TiO ₂ /Ti ₃ C ₂ (160,6)	160	6	35	10.2	n.d.
7	TiO ₂ /Ti ₃ C ₂ (160,12)	160	12	40	8.0	2.4
8	TiO ₂ /Ti ₃ C ₂ (160,24)	160	24	48	7.1	2.75
9	TiO ₂ /Ti ₃ C ₂ (180,6)	180	6	47	7.6	1.75
10	TiO ₂ /Ti ₃ C ₂ (180,12)	180	12	40	8.2	2.65
11	TiO ₂ /Ti ₃ C ₂ (180,24)	180	24	41	7.0	2.75
12	TiO ₂ /Ti ₃ C ₂ (200,6)	200	6	33.5	6.9	1.85
13	TiO ₂ /Ti ₃ C ₂ (200,12)	200	12	38	7.2	2.75
14	TiO ₂ /Ti ₃ C ₂ (200,24)	200	24	35	5.6	2.95
15	TiO ₂ /Ti ₃ C ₂ (220,6)	220	6	45	5.3	2.5
16	TiO ₂ /Ti ₃ C ₂ (220,12)	220	12	48	6.2	2.75
17	TiO ₂ /Ti ₃ C ₂ (220,24)	220	24	49	5.4	3.0
18	Fe-TiO ₂ /Ti ₃ C ₂ (140,12)	140	12	35	13.9	n.d.
19	Fe-TiO ₂ /Ti ₃ C ₂ (220,24)	220	24	50	5.4	3.0

material of Ti₃AlC₂-Ti₂AlC. For TiO₂/Ti₃C₂ composites, the BET surface area varied from 5.3 to 13.5 m²·g⁻¹. The formation of TiO₂ on the Ti₃C₂ surface resulted in a 2 to 4-fold increase of the specific surface area. Increasing solvothermal reaction time from 6 to 12 h increased the surface area, while 24-hour reactions had the reverse effect, probably due to the formation of tightly compacted agglomerates of TiO₂ structures. Moreover, an increment of reaction temperature led to a reduction of the photocatalyst's surface area from 13.5 m²·g⁻¹ to 6.2 m²·g⁻¹ for samples TiO₂/Ti₃C₂(140,12) synthesized at 140 °C, and TiO₂/Ti₃C₂(220,12) obtained at 220 °C, respectively.

The Ti₃C₂T_x functionalized with -F, -O, and -OH terminate groups after the etching process is a material with metallic properties, showing the characteristic of a narrow bandgap semiconductor (0.05–0.1 eV) [58]. Among TiO₂/Ti₃C₂ composites, only the sample synthesized at the highest temperature of 220 °C for 24 h exhibited the bandgap value comparable with decahedral anatase particles (about 3.0 eV) [59], suggesting complete oxidation of Ti₃C₂ to TiO₂. The narrow bandgap of TiO₂/Ti₃C₂ composites (2.4 eV – 2.75 eV) synthesized at lower temperatures of 140 °C, and 160 °C resulted from a Ti₃C₂ presence in the composite structure, while for samples synthesized in solvothermal reaction for 6–12 h at 200 °C – 220 °C the narrower bandgap resulted from the carbonic species present in the structure of TiO₂ (C-doped TiO₂). The deposition of iron at the TiO₂/Ti₃C₂ sample did not change the physicochemical properties (BET surface area, crystallite size, E_g value) of the obtained composite material.

The XPS was used to determine the surface composition and oxidation state of elements in the TiO₂/Ti₃C₂ composites. The XPS analysis confirmed that samples contain the following elements: Ti, O, C, Al, and

F. For TiO₂/Ti₃C₂ composites synthesized from Ti₃AlC₂-Ti₂AlC structure at lower temperatures, the presence of alumina and fluorine in the form of AlF₃ and Al₂O₃ was noticed. As presented in Table 2, aluminum and fluorine content in TiO₂/Ti₃C₂(220,24) was 2.94 at.% and 1.94 at.%, respectively. Moreover, for TiO₂/Ti₃C₂(220,24), higher oxygen and lower carbon content were observed than TiO₂/Ti₃C₂(140,12). These results confirmed the formation of the TiO₂ phase from MXene during the solvothermal reaction at the highest temperature of 220 °C. The surface oxidation of MXene was also confirmed by identifying Ti 2p 1/2 and Ti 2p 3/2 peaks at binding energies of 465 eV and 459 eV, which corresponds to Ti⁴⁺ in TiO₂ structure.

The XPS spectra for high-resolution Ti 2p, O 1 s, C 1 s core levels of TiO₂/Ti₃C₂ composites are presented in Fig. 5. Besides the most intense signal at 459 eV from the Ti-O bond, the Ti 2p3/2 region could be deconvoluted for components centered at 454.8 eV, 455.4 eV, 456.1 eV, 456.8 eV, 458 eV corresponding to Ti-C and C-Ti-O bonds. Similar to research performed by Shen et al. [60], the XPS analysis revealed the presence of C-Ti-F bonds with a signal located at 460.5 eV.

Typical binding energy at about 530.5 eV was related to oxygen in the TiO₂ crystal lattice (Ti–O–Ti). According to Peng et al. [61], the peak at 531.3 eV was assigned to oxygen in Ti–OH/C = O bonds and the peak at 532.3 eV was related to oxygen in the C–OH bonds. Further signals located at 533.2 eV and 534 eV may be attributed to Al₂O₃ and adsorbed water, respectively [62].

The C 1 s region could be deconvoluted for five peaks at 281.9 eV, 283.3 eV, 284.3 eV, 285 eV, 285.6 eV, which can be assigned to Ti-C, C-Ti-O bonding at the interfaces of TiO₂/Ti₃C₂, C = C (sp²), C–C (sp³), C–H (sp³), respectively [63]. Meanwhile, signals at 286.4 eV, 287.2 eV, 289.3 eV correspond to C-OH, C-O-C, and O = C-OH [64]. The Ti-C, C-Ti-O bonds were observed for sample TiO₂/Ti₃C₂(140,12) synthesized at a lower temperature of the solvothermal reaction, while for TiO₂/Ti₃C₂(220,24) were not observed due to complete oxidation of Ti₃C₂ to TiO₂.

The surface properties of photocatalyst modified with iron were similar to pure TiO₂/Ti₃C₂ samples. Meanwhile, the XPS analysis confirmed the presence of 0.7 at.% of iron after magnetron sputtering at sample TiO₂/Ti₃C₂(220,24) and 0.67 at.% of iron for TiO₂/Ti₃C₂(140,12). For Fe-modified TiO₂/Ti₃C₂ photocatalyst broad Fe 2p 3/2 peak with multiplet splitting characteristic for iron oxides was observed, as presented in Fig. 6. The XPS spectrum of Fe 2p can be resolved in two main peaks, which are ascribed to FeO at 711.5 eV and Fe₂O₃ at 712 eV.

The DR/UV–Vis absorption spectra of TiO₂/Ti₃C₂ and Fe-TiO₂/Ti₃C₂ composites are shown in Fig. 7. The TiO₂/Ti₃C₂ composites absorbed both UV and visible light. The threshold around 400 nm was observed on the spectra, indicating the formation of titanium(IV) oxide on the MXene surface. Moreover, the nanocomposites obtained at higher temperatures (200 °C and 220 °C) and with a longer reaction time (12 h or 24 h) were characterized with lower light absorption in the range of 400–800 nm than those obtained at 140 °C and 160 °C. A decrease in visible light absorption and emergence of absorption shoulder with a threshold at 400 nm is correlated with the formation of the TiO₂ phase. The deposition of iron on TiO₂/Ti₃C₂ did not change the shape of spectra and absorption intensity. Compared to TiO₂/Ti₃C₂(220,24) sample containing decahedral anatase particles, higher absorption properties for

Table 2

XPS analysis of Ti, O, C, Al, F content (at.%) for the selected composites TiO₂-Ti₃C₂(140,12), TiO₂-Ti₃C₂(220,24), and Fe-TiO₂-Ti₃C₂(220,24).

Sample	Content (at.%)						
	C 1 s	N 1 s	O 1 s	F 1 s	Al 2p	Ti 2p	Fe 2p
TiO ₂ /Ti ₃ C ₂ (140,12)	24.69	1.03	41.47	6.02	9.01	17.78	–
TiO ₂ /Ti ₃ C ₂ (220,24)	33.50	0.48	43.65	1.69	2.94	17.74	–
Fe-TiO ₂ /Ti ₃ C ₂ (220,24)	26.2	–	51.6	1.1	–	20.5	0.7

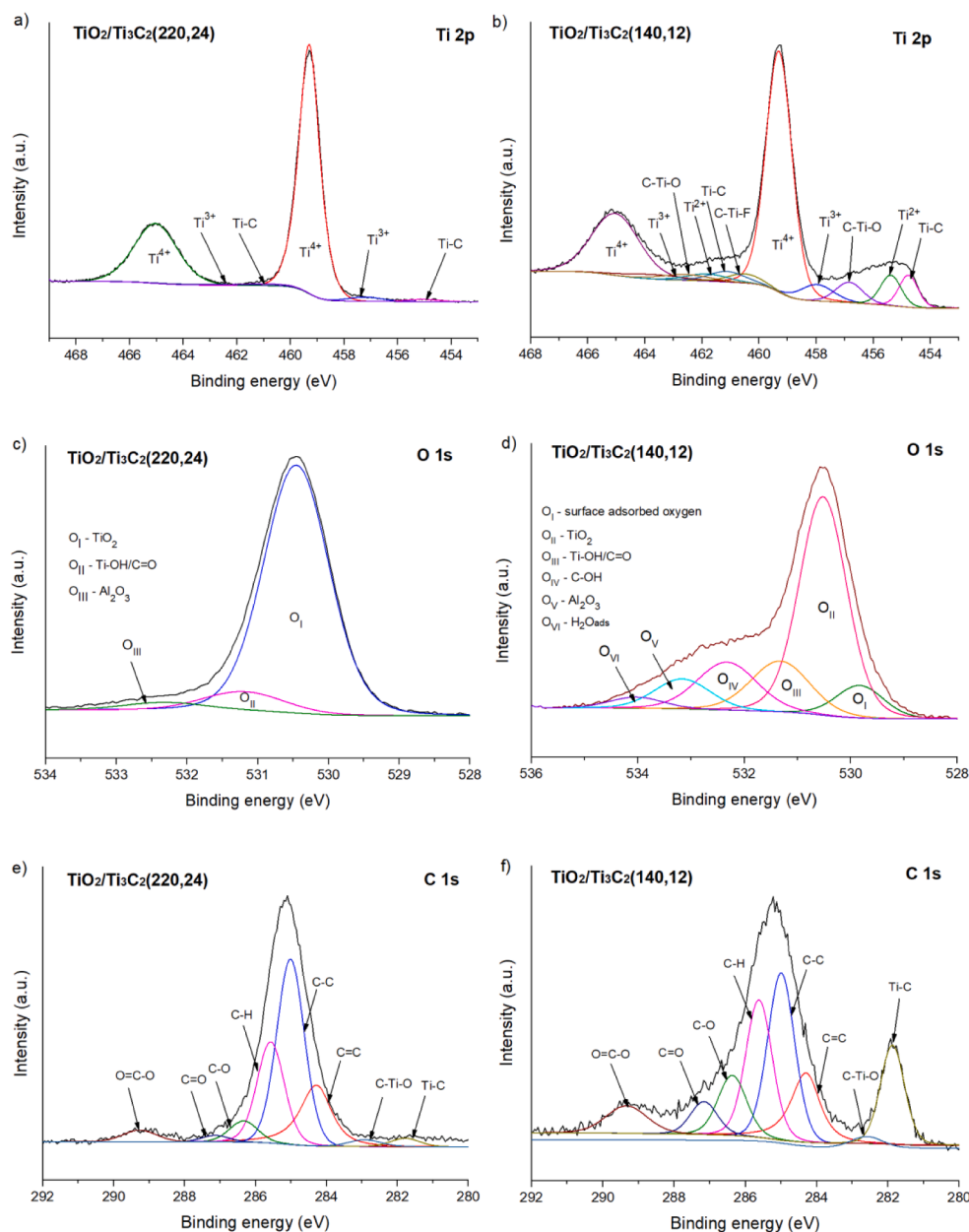


Fig. 5. XPS spectra of titanium (Ti 2p), oxygen (O 1s), and carbon (C 1s) region for samples TiO₂/Ti₃C₂(220,24) and TiO₂/Ti₃C₂(140,12).

Fe-modified TiO₂/Ti₃C₂(220,24) sample were observed in the Vis light range of 400–500 nm. Xu et al. [65] reported that the absorption edge for pristine TiO₂ was increased in the visible light region from 390 to 750 nm after ultra-thin Fe₂O₃ surface modification.

The Raman spectra measured for selected photocatalysts presented in Fig. 8 consist of typical anatase active modes [66]. Their detailed interpretation is provided in Table 3. However, it should be underlined that typically the Eg(1) band is observed at 144 cm⁻¹ while the maxima were placed at 150 cm⁻¹. Such a blue shift can result from a much smaller grain size (phonon confinement effect) compared to the literature ones or surface coating [67]. The spectra are quite similar in the range from 100 cm⁻¹ to 1200 cm⁻¹, and their intensity increased with TiO₂ content. The surface compound can induce some comprehensive stress on the most outer atoms of titanium, and following that, the change in Eg(1) position occurs. Indeed, in most cases, signals typical for carbonaceous species can be easily detected, known as D and G bands [68]. The first one, located at ca. 1363 cm⁻¹ is a breathing mode of A_{1g} symmetry, including phonons near the K zone boundary and originating

from the structural defects in the carbon lattice. The G-band present at ca. 1584 cm⁻¹ is assigned to the in-plane vibrations of sp² carbon atoms and is a doubly degenerated phonon mode (E_{2g}) at the Brillouin zone center. Those features confirm that carbon forms exhibit graphitic character and can also be responsible for the Eg(1) mode shift.

The EPR spectra are presented in Fig. 9 as the signal intensity against the G value. The Lande factor (G) was calculated according to the equation:

$$G = \frac{h\hat{A} \cdot f}{m_B \hat{A} \cdot B} \quad (1)$$

where: G—Lande factor (a.u.); h—Planck's constant (6.62·10⁻³⁴, J·s); f—frequency (Hz); m_B—Bohr magneton (9.2740154·10⁻²⁴, J·T⁻¹); and B—magnetic field induction (T).

The characteristic G values of about 1.995–2.0 correspond to oxygen (v_o) or carbon vacancies (v_c) and of about 1.94 to the presence of Ti³⁺, which may have originated from Ti₃C₂. For TiO₂/Ti₃C₂ layered composites, the recorded EPR resonances line was broad and unresolved,

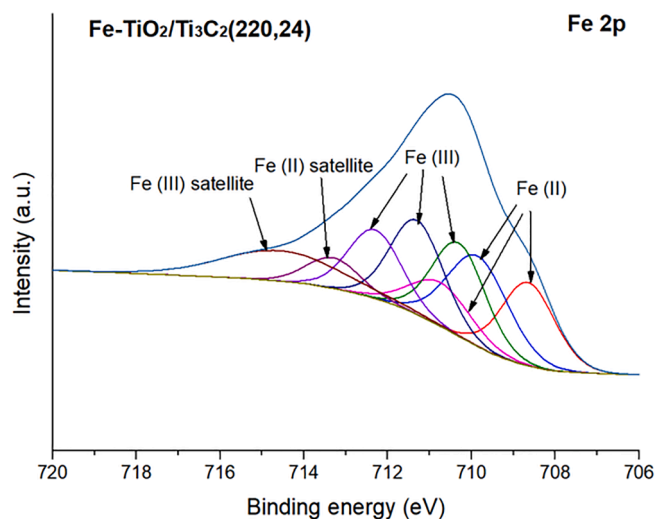


Fig. 6. XPS spectrum of iron (Fe 2p) region for sample Fe-TiO₂/Ti₃C₂.

which demonstrates the formation of a high number of defects [69]. The highest resonance line about $g = 1.94$ was noticed for the TiO₂/Ti₃C₂(140,12) sample, suggesting a higher concentration of Ti³⁺. Meanwhile, for the sample TiO₂/Ti₃C₂(220,24), the strongest signal occurred about $g = 2.0$ and may be assigned to the oxygen or carbon vacancies. Zhang et al. [70] reported that the formation of carbon vacancies, which exposed a large number of active sites, may inhibit the electron-hole recombination process and thus lead to higher photocatalytic activity. Moreover, Shen et al. [60] observed that v_c promotes pollutants adsorption on the photocatalyst surface, modulates the electronic structure, and improves charge carriers accumulation. Carbon vacancies with unpaired electrons represent conversion centers, where photo-generated electrons may absorb oxygen for the generation of photocatalytic active species, e.g., superoxide anion radicals ($\cdot O_2$) [71–72]. The active sites – Ti³⁺ species and carbon vacancies may participate in the contaminants' adsorption on the photocatalyst surface. Furthermore, they represent trapping sites for the photo-formed conduction band electrons [73]. Xu et al. [74] proved that the existence of Ti³⁺ defects enhances visible-light-driven photocatalysis due to bandgap narrowing.

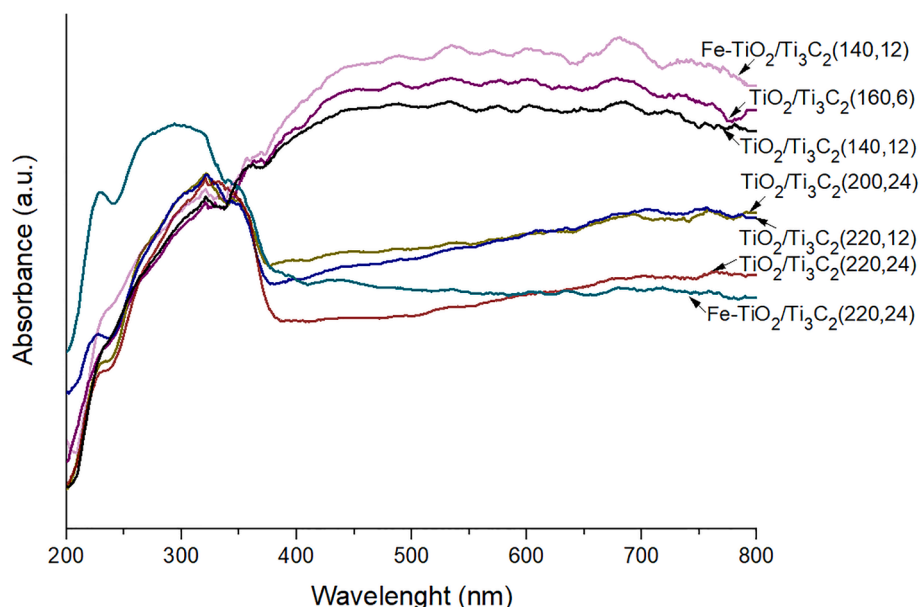


Fig. 7. DR/UV-Vis spectra of the selected TiO₂/Ti₃C₂ and Fe-TiO₂/Ti₃C₂ composites.

The emission spectra of the most photocatalytic active TiO₂/Ti₃C₂ and Fe-TiO₂/Ti₃C₂ composites were measured under 350 nm excitation at room temperature, and the results are presented in Fig. 10. For all compounds, the broad band in the blue region was observed. For samples TiO₂/Ti₃C₂(140,12) and Fe-TiO₂/Ti₃C₂(140,12) synthesized at 140 °C, the peak maximum was about 460 nm, while for TiO₂/Ti₃C₂(220,24) and Fe-TiO₂/Ti₃C₂(220,24) samples obtained at a higher temperature of 220 °C the peak was shifted to 470 nm. As the emission spectra strongly depend on the particles surrounding the environment [75], it may suggest that higher synthesis temperature leads to the changes of the photocatalyst surface. The emission of the composites was similar to the luminescence of anatase (TiO₂) [76] and can be assigned to charge transfer transition from Ti⁴⁺ to O⁻ at the sites near defects [77] and emission from the surface oxygen vacancies or defects [78]. The blue shift observed for presented photocatalysts may also be the result of the Burstein-Moss effect. The effect is even more expected as the Fe-modified samples are slightly more blue-shifted compared to unmodified samples. It is also important to notice that time and laser power may also lead to the bathochromic effect [79].

The decay curves of the composites' luminescence were registered under 350 fs pulse laser at room temperature. It can be noted that the decay profiles showed the non-exponential character. The non-exponential profiles of luminescence decays suggest the existence of carrier trapping sites with different energy levels, leading to a distribution of the carrier transport rates [77]. To calculate decays for all samples, two-phase exponential decay function with time constant parameters were used:

$$y = y_0 + A_1 e^{-x/t_1} + A_2 e^{-x/t_2}$$

The analysis of the decay curves showed that longer time and higher synthesis temperature led to shortening of the luminescence lifetimes (see Fig. 11). This may suggest a decrease in the number of luminescent centers (defects) after a more prolonged synthesis at the higher temperature. Analysis of the luminescence decay time showed that Fe-modified samples revealed longer decays, suggesting energy transfer between TiO₂ and Fe species.

As presented in Fig. 12, the Mott Schottky plots' positive slope demonstrated the n-type semiconductivity characteristic of TiO₂/Ti₃C₂ composites [80]. According to Xu et al. [81], regions 1, 2, and 3 correspond to the potential ranges in which the capacitance is dominated by the FTO substrate FTO/layer interface and the semiconducting

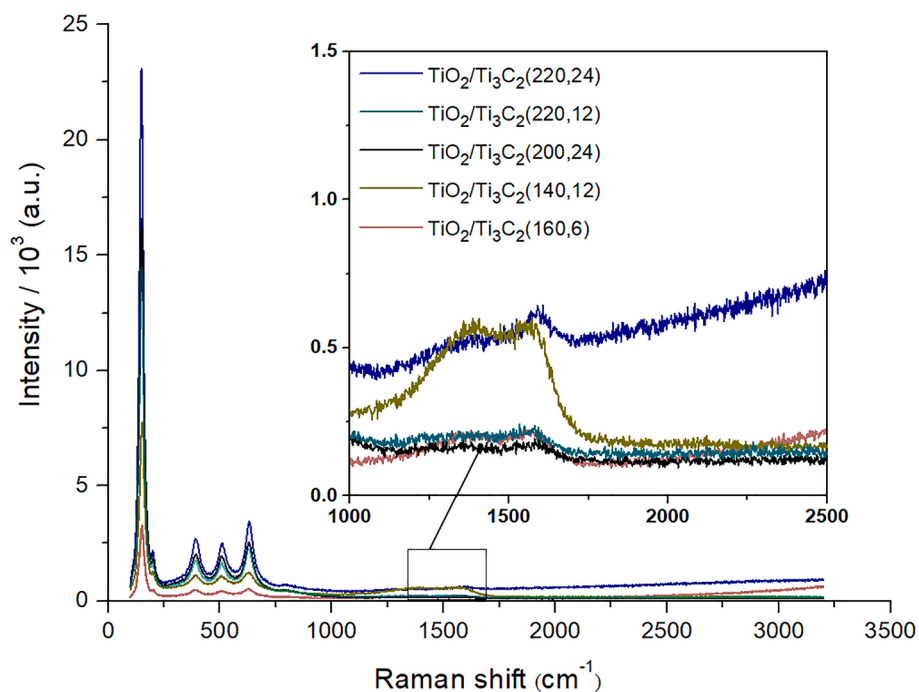


Fig. 8. Raman spectra of selected $\text{TiO}_2/\text{Ti}_3\text{C}_2$ composites.

Table 3

Wavenumbers of the samples with their assignment.

Band localization (cm^{-1})	Assignment
150	Eg(1)
200	Eg(2)
395	B1g(1)
512	Double signal of B1g(2) and A1g
633	Eg(3)
805	First overtone of B1g at 395 cm^{-1}
1363	D band
1584	G band

film deposited onto FTO. A similar shape of the Mott-Schottky plot was recorded by Bresolin et al. [82] and described by Bisquert [83]. When the applied potential fits the 1st and 2nd region, the space charge zone is depleted, and the capacitances of the tested electrodes are similar and overlap this of bare FTO substrate. A linear fit, indicated by the grey arrow, provides an E_{fb} of very similar value: ca. -0.3 V vs. $\text{Ag}/\text{AgCl}/0.1 \text{ M KCl}$ attributed to the FTO-dominated response. In a more cathodic range, the activity of all tested materials differs significantly, and the second flat band potential value can be distinguished, see Table 4. According to the provided data, the $\text{FTO}/\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ exhibits the most positive E_{fb2} value comparing to bare FTO, $\text{FTO}/\text{TiO}_2/\text{Ti}_3\text{C}_2(140,24)$, and $\text{FTO}/\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$. For iron-modified Ti_3C_2 ,

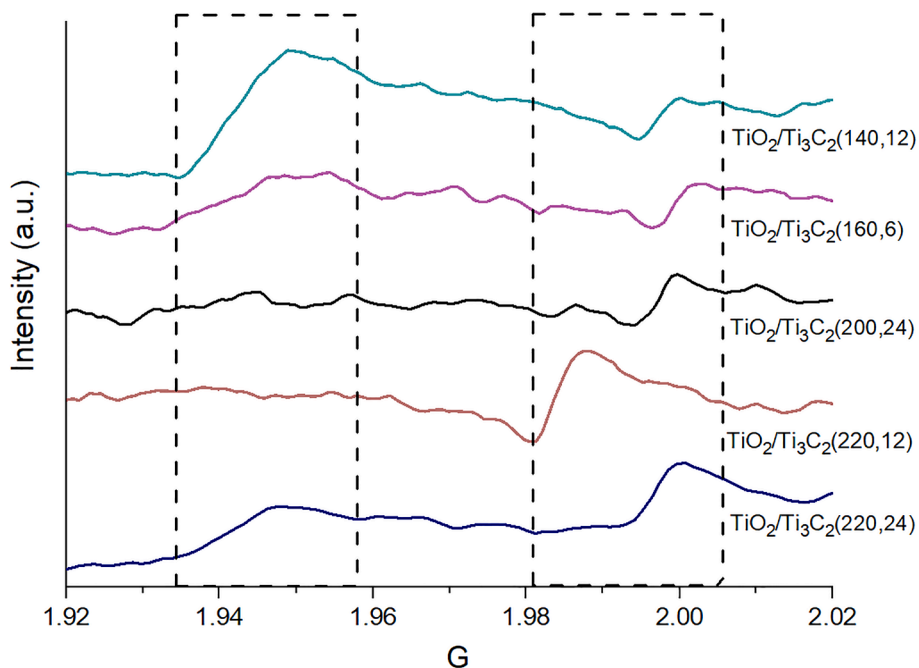


Fig. 9. The EPR spectra recorded at RT for selected $\text{TiO}_2/\text{Ti}_3\text{C}_2$ composites.

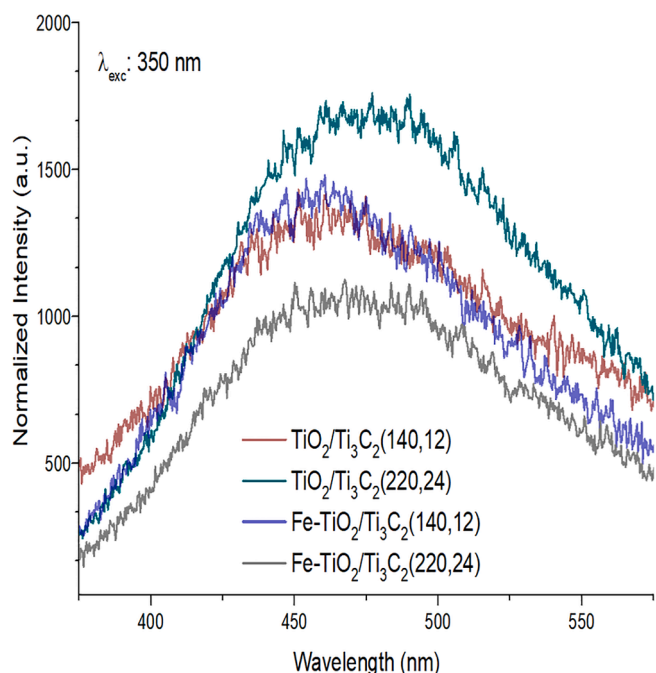


Fig. 10. Photoluminescence emission spectra of $\text{TiO}_2/\text{Ti}_3\text{C}_2$ and $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2$ photocatalysts.

only one value of flat band potential can be determined, indicating the high impact of the Fe presence on the electrochemical activity.

For n-type semiconductors, the flat band potential is almost equal to the conduction band potential. Thus, according to values of E_{fb} and E_g , the valence band (VB) edge of composites may be determined by the following equation:

$$E_{VB} = E_g + E_{CB}$$

The calculated valence band positions of $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,24)$, $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$ and $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ are approximately 1.53 eV, 2.25 eV and 2.21 eV, respectively. A more positive location of VB is associated with stronger oxidation power. Thus, samples $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$

and $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ exhibited enhance photocatalytic activity towards degradation of phenol and carbamazepine compared to $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,24)$.

The Mott-Schottky analysis indicated a significant increment in donor density accompanied by a positive shift of flat band potential of Fe-modified $\text{TiO}_2/\text{Ti}_3\text{C}_2$ samples comparing to neat $\text{TiO}_2/\text{Ti}_3\text{C}_2$, which is recognized to be a key factor responsible for photocatalytic oxidation reactions.

The electrochemical impedance spectroscopy Nyquist plots of the most photocatalytic active $\text{TiO}_2/\text{Ti}_3\text{C}_2$ and $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2$ photocatalysts recorded in the dark and under UV-Vis irradiation at polarization potential of + 0.5 V vs. E_{oc} are shown in Fig. 4S. a). The arc radius of iron-modified $\text{TiO}_2/\text{Ti}_3\text{C}_2$ in the EIS Nyquist plot was lower than unmodified $\text{TiO}_2/\text{Ti}_3\text{C}_2$ composites indicating improved charge carriers separation. Furthermore, the smallest arc radius was recorded for sample $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2(220,24)$. These results indicate a larger electroactive surface area and low charge transfer resistance, implying an effective separation of the photo-generated electron-hole pairs [84].

The photocurrent response of $\text{TiO}_2/\text{Ti}_3\text{C}_2$ and $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2$ upon on-off cycles of UV-Vis light irradiation is presented in Fig. 4S b) in the Supporting Materials. For all samples, the photocurrent increases when light is switched on and decreases when the light off, indicating that the materials respond to light with good reproducibility. Furthermore, photocurrent responses maintain superior stability after ten on/off cycles, which indicates that the photocatalyst may restrain photocorrosion [85]. According to the literature, $\text{Ti}_3\text{C}_2\text{T}_x$, which acts as a metallic conductor exhibits minimal, nearly no photocurrent generation [86–88]. Photo-generated electrons in the $\text{TiO}_2/\text{Ti}_3\text{C}_2$ originate from TiO_2 , while Ti_3C_2 is involved in the electron transfer [89]. Thus the lowest photocurrent was observed for sample $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$, characterized by lower TiO_2 content. Higher photocurrent means lower recombination of photo-generated electrons and holes, higher photo-electron transfer efficiency, and more light absorbance.

Furthermore, it can be observed in absorption spectra (Fig. 7) that $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$ composite have much higher absorption in the UV range what may be another proof of the generation of new v_o vacancy band locating just below the conduction band edge of pure TiO_2 . The high concentration of v_o defects may lead to much higher UV light-induced photoelectron generation [90] compared to the rest of the

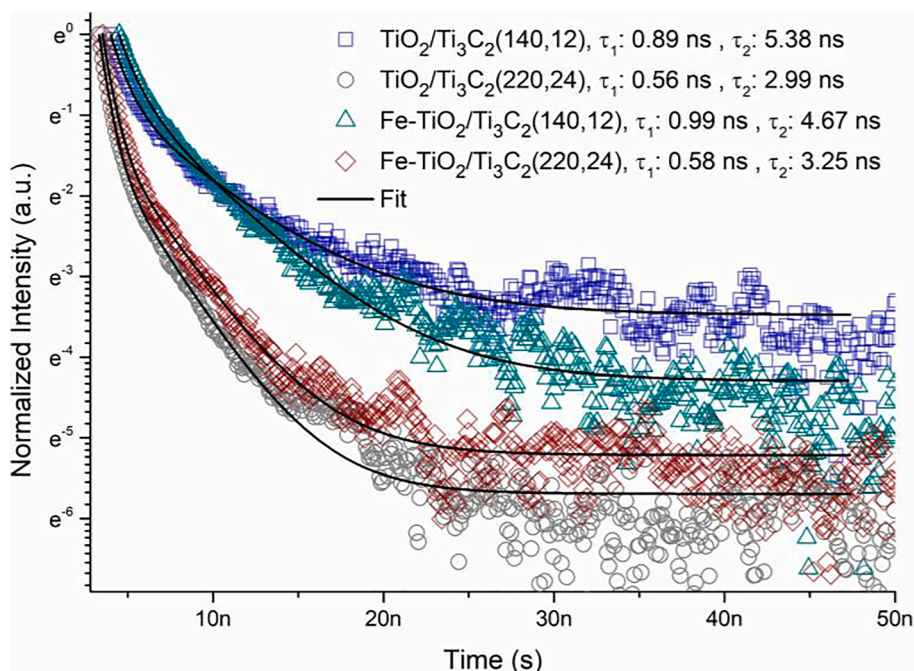


Fig. 11. Time-resolved photoluminescence decay spectra of $\text{TiO}_2/\text{Ti}_3\text{C}_2$ and $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2$ photocatalysts.

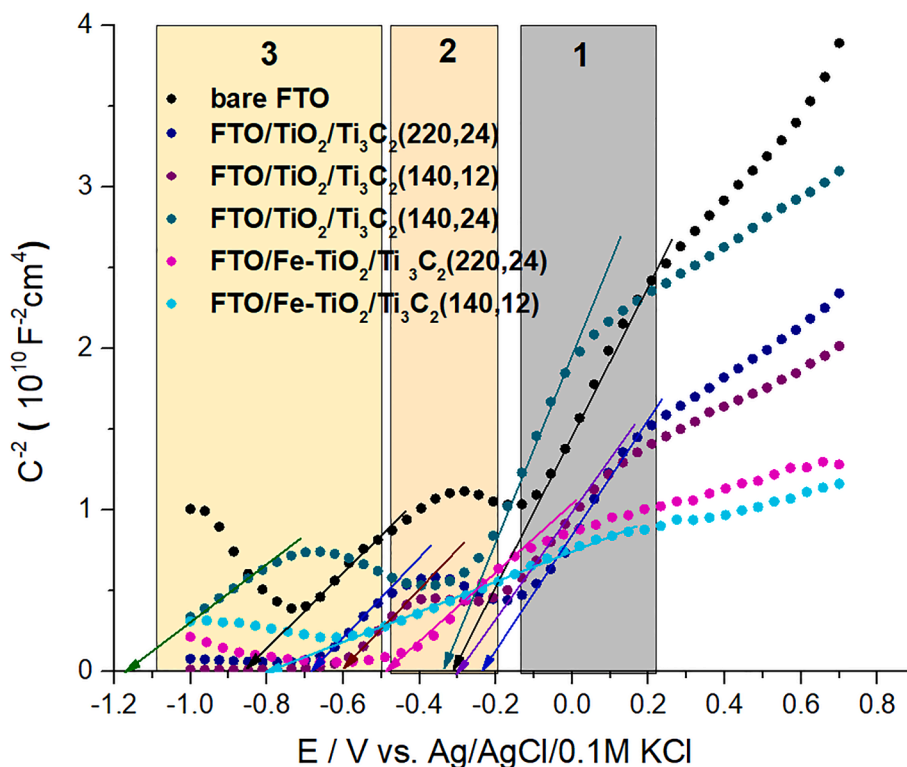


Fig. 12. Mott-Schottky plots for bare FTO and coated with samples $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$, $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,24)$, $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$, $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ and $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2(220,24)$.

Table 4

The value of flat band potential and donor density determined for tested photocatalytic materials.

Sample	E_{fb1}	E_{fb2}	slope / $10^{10}\text{F}^{-2}\text{cm}^4/\text{V}$	$N_d / 10^{20}\text{cm}^{-3}$
Bare FTO	-0.31	-0.94	-	-
FTO/ $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$	-0.25	-0.69	2.25	1.65
FTO/ $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$	-0.29	-0.60	2.21	1.68
FTO/ $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,24)$	-0.33	-1.15	1.53	2.43
FTO/ $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2(220,24)$	-	-0.80	2.12	1.75
FTO/ $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2(140,12)$	-	-0.49	1.91	4.05

composites. Also, EPR spectra (Fig. 9) showed a strong signal at a g-value of 2.00, indicating the significant presence of v_o . This signal can be caused by electrons trapped on surface vacancies v_o [91]. A similar effect was observed by Bao et al. [86] for $\text{TiO}_2/\text{Ti}_3\text{C}_2$ composites obtained by calcination of Ti_3C_2 under air condition at 350, 450, 550, and 650°C, respectively. The highest photocurrent was recorded for a sample calcined at 550°C.

Additionally, the highest value of photocurrent ($\sim 0.4 \mu\text{A}/\text{cm}^2$) was produced for the sample $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$ modified with iron compared to un-modified material ($\sim 0.25 \mu\text{A}/\text{cm}^2$). These results confirmed that Fe-modification positively influences the photocurrent values, thus indicating a more efficient separation of the photoexcited electron-hole pairs. It can also be observed that samples modified with iron species showed slower decay, indicating long charge carrier lifetimes and metastable donor states (also noticed in photoluminescence measurements).

Thermogravimetric analyzes were conducted for two of the most active $\text{TiO}_2/\text{Ti}_3\text{C}_2$ composites, as presented in Fig. 5S in the Supporting

Materials. The thermal decomposition involved two exothermic steps. The first step with a weight loss of 0.15% in the range of 25–287 °C and 0.28% in the range of 25–235 °C. The second step with a weight loss of 1.73 in the range of 287–646 and 0.98% in the range of 235–581 °C. TGA measurements indicated the thermal stability of the compounds heated in an oxygen-rich atmosphere. It was proved by the total weight loss of 1.88% for the $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ and 1.26% for the $\text{TiO}_2/\text{Ti}_3\text{C}_2(220, 24)$ sample.

To study the $\text{TiO}_2/\text{Ti}_3\text{C}_2$ photocatalysts' surface properties, the electrophoretic mobility of these photocatalysts at different pH values was investigated. The zeta potential was positive at lower pH and negative at higher pH values, as presented in Fig. 6S in the Supporting Materials. The isoelectric point (IEP) was observed at pH = 3.6 and pH = 4.7 for $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ and $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$, respectively. It can be observed that the isoelectric point for $\text{TiO}_2/\text{Ti}_3\text{C}_2(140,12)$ is shifted toward a lower pH value in comparison to the $\text{TiO}_2/\text{Ti}_3\text{C}_2(220,24)$ sample. According to the literature, IEP for anatase TiO_2 is observed at a pH of 6 [92]. A decrease in IEP value may be attributed to the presence of MXenes, which are negatively charged. The zeta potential of an aqueous suspension of $\text{Ti}_3\text{C}_2\text{T}_x$ nanosheets was equaled to -34.75 mV [93]. Moreover, according to Kosmulski et al. [94] the presence of carbonates on the surface induces a shift in the IEP to lower pH values. The pH of carbamazepine solution during the photo-degradation tests was set at 6.5. Thus, carbamazepine was primarily in the protonated form ($\text{pH} < K_a, \text{CBZ}$). As a weak acid with pK_a equal to 10, phenol was present in the solution with a pH of 6.8, mainly in the molecular form. At these conditions, the Ti_3C_2 photocatalyst's surface was negatively charged, and the values of zeta potential were below -40 mV . Thus, the suspensions of all tested $\text{TiO}_2/\text{Ti}_3\text{C}_2$ and $\text{Fe-TiO}_2/\text{Ti}_3\text{C}_2$ particles were stable and did not agglomerate during the photocatalytic reaction.

3.2. Photocatalytic activity in reaction of phenol and carbamazepine degradation

The TiO₂/Ti₃C₂ composites' photocatalytic activity was studied in the photodegradation reaction of phenol as a model organic pollutant and carbamazepine belonging to the group of emerging contaminants not-susceptible to biodegradation. The results of photodegradation are presented in Table 5. The phenol decomposition efficiency ranged from 19 to 69% within 60 min of irradiation. The obtained results confirmed the crucial role of formed titanium(IV) oxide on organic compounds' oxidation efficiency.

The lowest phenol degradation rate constant ($k = 0.3 \pm 0.2 \cdot 10^{-2} \text{ min}^{-1}$) was observed for TiO₂/Ti₃C₂(140,6), which resulted from the minimal quantity of TiO₂ formed on the MXene surface. The highest photocatalytic activity was noticed for samples TiO₂/Ti₃C₂(160,6), TiO₂/Ti₃C₂(220,12), and TiO₂/Ti₃C₂(220,24) with the degradation rate constants equal to $1.8 \pm 0.05 \cdot 10^{-2} \text{ min}^{-1}$, $1.7 \pm 0.04 \cdot 10^{-2} \text{ min}^{-1}$, and $1.9 \pm 0.03 \cdot 10^{-2} \text{ min}^{-1}$, respectively. The higher the temperature and longer hydrothermal treatment time, the higher the photocatalytic activity. In this case, an increase of the TiO₂ content and crystallinity by prolonging solvothermal reaction time resulted in a more efficient generation of electrons and holes. The formation of surface heterojunction between {101} and {001} facets of decahedral anatase particles grown on Ti₃C₂ surface led to improved photoelectron transfer, which reduced charge carriers recombination. Except for the TiO₂/Ti₃C₂(220,12), TiO₂/Ti₃C₂(220,24), TiO₂/Ti₃C₂(160,6), and TiO₂/Ti₃C₂(140,12) samples, containing titanium vacancies (Ti³⁺ centers) and oxygen or carbon vacancies at the surface, for other obtained TiO₂/Ti₃C₂ composite photocatalysts, the degradation rate constant fluctuated from 0.5 to $0.8 \cdot 10^{-2} \text{ min}^{-1}$. In all photodegradation processes,

Table 5

The rate constant of phenol and carbamazepine degradation in the presence of TiO₂, TiO₂/Ti₃C₂, and Fe-TiO₂/Ti₃C₂ samples.

No.	Sample label	Phenol degradation rate constant ($\text{min}^{-1} \cdot 10^{-2}$)	Carbamazepine degradation rate constant ($\text{min}^{-1} \cdot 10^{-2}$)
1	TiO ₂ / Ti ₃ C ₂ (140,6)	0.30 ± 0.2	n.d.
2	TiO ₂ / Ti ₃ C ₂ (140,12)	1.05 ± 0.07	5.20 ± 0.11
3	TiO ₂ / Ti ₃ C ₂ (140,24)	0.60 ± 0.05	n.d.
4	TiO ₂ / Ti ₃ C ₂ (160,6)	1.80 ± 0.05	2.40 ± 0.15
5	TiO ₂ / Ti ₃ C ₂ (160,12)	0.70 ± 0.02	n.d.
6	TiO ₂ / Ti ₃ C ₂ (160,24)	0.70 ± 0.01	n.d.
7	TiO ₂ / Ti ₃ C ₂ (180,6)	0.50 ± 0.01	n.d.
8	TiO ₂ / Ti ₃ C ₂ (180,12)	0.70 ± 0.03	n.d.
9	TiO ₂ / Ti ₃ C ₂ (180,24)	0.80 ± 0.05	n.d.
10	TiO ₂ / Ti ₃ C ₂ (200,6)	0.70 ± 0.01	n.d.
11	TiO ₂ / Ti ₃ C ₂ (200,12)	0.70 ± 0.03	n.d.
12	TiO ₂ / Ti ₃ C ₂ (200,24)	1.60 ± 0.02	2.50 ± 0.09
13	TiO ₂ / Ti ₃ C ₂ (220,6)	0.70 ± 0.03	n.d.
14	TiO ₂ / Ti ₃ C ₂ (220,12)	1.70 ± 0.04	3.10 ± 0.16
15	TiO ₂ / Ti ₃ C ₂ (220,24)	1.90 ± 0.03	3.90 ± 0.14
16	Fe-TiO ₂ / Ti ₃ C ₂ (140,12)	n.d.	8.80 ± 0.11
17	Fe-TiO ₂ / Ti ₃ C ₂ (220,24)	n.d.	5.60 ± 0.07

ortho-hydroxyphenol and *para*-hydroxyphenol were detected as the first intermediates of phenol decomposition, see Fig. 13.

The phenol degradation mainly proceeds by the attack of hydroxyl radicals on the phenyl ring, leading to *para*-hydroxyphenol and *ortho*-hydroxyphenol formation. For the TiO₂/Ti₃C₂(140,12) sample containing V_{Ti}, a higher concentration of *para*-hydroxyphenol than *ortho*-hydroxyphenol was noticed. In this case, electrons are accumulated on the surface (Ti³⁺ states), preventing h⁺ location on the surface oxygen and further H₂O molecule oxidation to ·OH radicals. For TiO₂/Ti₃C₂(220,24) higher concentration of *ortho*-hydroxyphenol compared to sample TiO₂/Ti₃C₂(140,12) was observed. Different amounts of electrons and holes resulted in different abilities in forming ·OH, which are crucial reactive oxygen species in phenol photocatalytic decomposition.

The five samples with the highest activity in phenol decomposition were selected for evaluation of photocatalytic carbamazepine removal. The highest activity was observed for sample TiO₂/Ti₃C₂(140,12) with 96% degradation after 60 min of irradiation ($k = 5.2 \cdot 10^{-2} \text{ min}^{-1}$).

As presented in Fig. 14, the overall activity was higher than those observed for phenol decomposition. The differences in photodegradation efficiency resulted from differences in HOMO energy for phenol and carbamazepine. Higher HOMO energy (more positive value) of the decomposed compound makes it more susceptible to oxidation. According to the literature, HOMO energy calculated using the B3LYP/6-311++G method is equal to about -0.30 eV for carbamazepine [95], while for phenol -5.95 eV [96].

Shahzad et al. [97] have also reported the degradation of carbamazepine in the presence of TiO₂/Ti₃C₂T_x composite with exposed {001} facets. However, the kinetic of carbamazepine degradation was slow. After 8 h of irradiation in the presence of simulated solar light, only 55% of the total carbamazepine was degraded, while in UV light, after 3 h of irradiation, almost 99% of CBZ was removed. The major detected intermediates of CBZ photodegradation were acridine, 2-aminobenzoic acid, 2-hydroxybenzoic acid, and formaldehyde-acridine [94].

In this study, formation of {001} and {101} facets in TiO₂/Ti₃C₂ layered composite markedly improved photocatalytic activity due to a surface heterojunction between {001} and {101} facets of TiO₂. After 1 h of UV-Vis light irradiation, more than 90% of carbamazepine was degraded. The co-exposed facets led to a more efficient transfer of photo-induced charge carriers. The CB and VB of {001} facets are located slightly higher than for {101} facets. It leads to the accumulation of photogenerated electrons on the {101} and holes on the {001} facets.

Moreover, modification of TiO₂/Ti₃C₂(140,12) surface with iron species resulted in complete carbamazepine degradation after 1 h of UV-Vis light irradiation with the degradation rate constant equal to $8.8 \pm 0.11 \cdot 10^{-2} \text{ min}^{-1}$, as presented in Fig. 15. The degradation efficiency for Fe-modified TiO₂/Ti₃C₂ was higher in UV-Vis than in UV light, confirming the effect of iron modification on TiO₂/Ti₃C₂ enhanced photocatalytic activity (see in Fig. 7S in the Supporting Materials). Iron oxides may increase the photocatalytic efficiency of TiO₂, as Fe ions can enact as hole and electron scavengers, thus inhibiting the recombination of the photo-generated charge carriers. Similar results were reported by Tada et al. [98] for the decomposition of 2-naphthol in the presence of surface-modified TiO₂ with highly dispersed iron oxide nanoparticles. Iron oxide-modified TiO₂ exhibited significantly higher photocatalytic activity under UV-Vis light irradiation.

For all investigated composites, hydroxycarbamazepine and small quantities of acridine were distinguished as intermediate products. The increased amount of acridine could be an indicator of the limiting step since acridine ultimately led to the formation of a stable molecule of acridone [99]. Hydroxy-carbamazepine is the first possible product of CBZ oxidation, and therefore, acts as a substrate for further oxidation. These results illustrate well intensification of the process of CBZ photocatalytic degradation.

The TiO₂/Ti₃C₂(140,12) photocatalyst and Fe-TiO₂/Ti₃C₂(140,12)

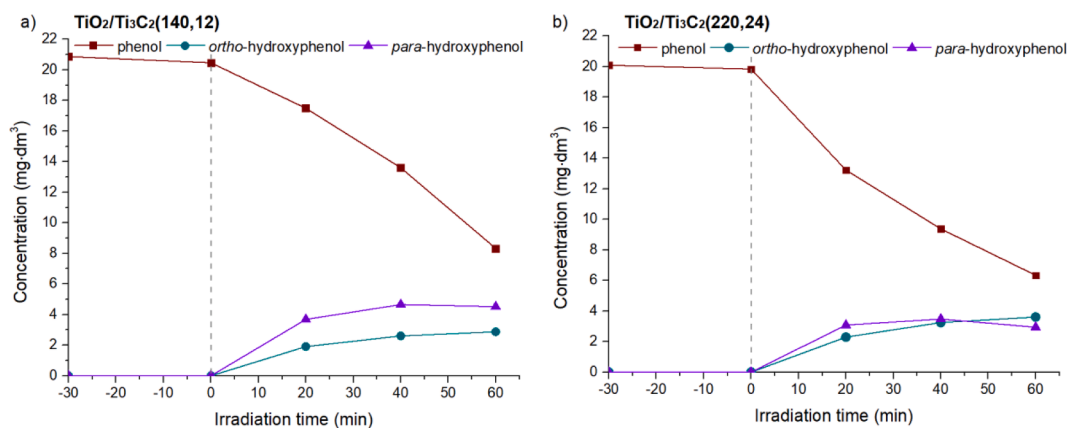


Fig. 13. Mean concentration change curves for exemplary samples TiO₂/Ti₃C₂(140,12) and TiO₂/Ti₃C₂(220,24) during phenol degradation. Detailed results for each sample are presented in Table 2S in the Supporting Materials.

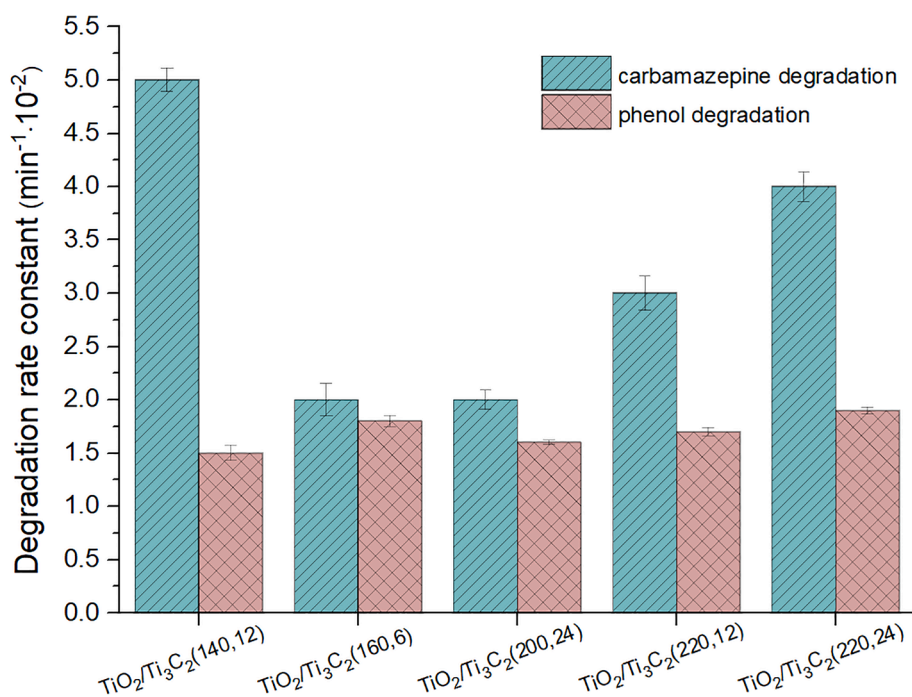


Fig. 14. Phenol and carbamazepine removal rate constant for selected TiO₂/Ti₃C₂ composites.

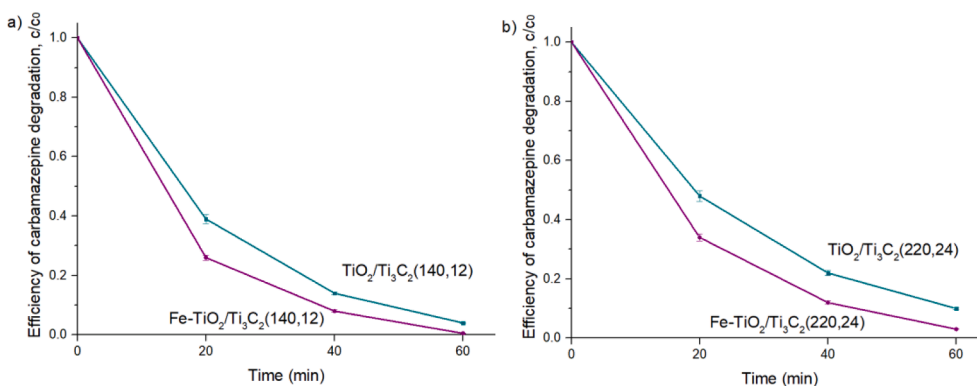


Fig. 15. Carbamazepine degradation for samples a) TiO₂/Ti₃C₂(140,12) and Fe-TiO₂/Ti₃C₂(140,12) b) TiO₂/Ti₃C₂(220,24) and Fe-TiO₂/Ti₃C₂(220,24) within 60 min of irradiation.

were selected for the reusability test. The four subsequent cycles of carbamazepine degradation were performed under UV-Vis irradiation to study the photocatalytic reusability, as presented in Fig. 8S in the Supporting Materials. At the end of each run, the photocatalyst was separated from the reaction suspension by filtration. Afterward, the separated photocatalyst was reused without any treatment. The efficiency of photocatalytic degradation after the 4th cycle decreased by about 15% compared to the 1st cycle. A slight decrease in activity after each irradiation cycle was possibly related to the photocatalyst losses due to the separation process.

Furthermore, the possible changes of photocatalyst's surface due to the deposition of intermediate products were evaluated by analyzing functional groups using the FTIR technique, as shown in Fig. 16. The FTIR spectra of Fe-TiO₂/Ti₃C₂(140,12) composite showed no notable difference between samples before and after the photocatalytic process. For photocatalyst sample before irradiation, only stretching vibrations of Ti-O bonds (620 cm⁻¹) and -OH surface groups (1625 cm⁻¹ and 3430 cm⁻¹) were distinguished. In the case of Fe-TiO₂/Ti₃C₂(140,12) sample measured after the photocatalytic process, instead of -OH surface groups, -NH groups were distinguished (broad peak in the region of 3000–3400 cm⁻¹), which probably suggest adsorption of some simple intermediates of carbamazepine degradation on the photocatalyst's surface.

3.3. Mechanism of photocatalytic degradation

To further study the degradation mechanism in the presence of TiO₂-Ti₃C₂ composite, scavengers of the photo-generated electrons, holes and the main reactive oxygen species ($\cdot\text{OH}$, $\cdot\text{O}_2^-$) were added into the phenol and carbamazepine solution, respectively. The results are presented in Fig. 17. Introduction of *tert*-butanol as a hydroxyl radicals ($\cdot\text{OH}$) scavenger slightly retarded the photodegradation efficiency. It suggests that $\cdot\text{OH}$ is one of the synergistic active species. Meanwhile, scavenging of superoxide radical anions significantly suppressed both phenol and carbamazepine decomposition rates. Thus, it indicates that $\cdot\text{O}_2^-$ plays a crucial role in the photocatalytic degradation mechanism. However, for phenol degradation, the hydroxyl radicals much more contribute to the degradation mechanism, while for carbamazepine superoxide anion radicals.

Furthermore, the addition of AgNO₃ as an electron scavenger remarkably increased the effectiveness of organic compounds degradation under UV-Vis light irradiation. Similar phenomena were observed by Samsudin et al. [100] for degradation of methylene blue (MB) with

BiVO₄ photocatalyst under visible light irradiation. BiVO₄ photocatalyst with a higher content of (010) than (110) planes was characterized by a higher number of excited electrons located onto (010) planes. These photoexcited electrons can be easily capped by the electron scavenger leading to inhibition of the electron-hole pairs' recombination. As it was stated by Samsudin et al., when the recombination rate was reduced due to AgNO₃, a more significant number of photoexcited electrons may migrate and produce superoxide radicals, which further reacted with MB. Under UV-Vis light irradiation, TiO₂/Ti₃C₂ generates electrons (e⁻) and holes (h⁺), which participate in the generation of reactive species to decompose contaminants. Scavenging of holes resulted in a decrease in photodegradation, indicating improved electrons separation in the system.

The {001} facet with a high density of low energy O 2 s states is the only one above the valence band edge of the TiO₂ [101]. Therefore, it is suitable for the oxidation of H₂O to $\cdot\text{OH}$. The phenol degradation mechanism mainly proceeded by $\cdot\text{OH}$ attack at *ortho* substitution, resulting in increased *ortho*-hydroxybenzoquinone formation. It can explain a distinct decrease of *k* for phenol degradation in the presence of TiO₂ with more exposed {101} facets combined with Ti₃C₂ - sample TiO₂/Ti₃C₂(140,12). Regarding carbamazepine degradation, it could be assumed that $\cdot\text{OH}$ radicals played a minor role during photocatalytic oxidation reaction. The mainly exposed at TiO₂/Ti₃C₂ surface {101} facet accumulates electrons and promotes oxygen reduction to $\cdot\text{O}_2^-$.

Furthermore, superoxide radicals and hydrogen peroxide led to the formation of other reactive oxygen species: hydroxyl radicals ($\cdot\text{OH}$) and singlet oxygen (¹O₂). In turn, it resulted in a constant increase in the degradation efficiency of CBZ. Additionally, Fe-species may readily accept excited electrons, thus reducing electron-hole recombination [102].

Fig. 18 shows a graphical presentation of the photocatalyst band edges position and charge transfer during excitation with a light greater than its bandgap energy. The potential of TiO₂/Ti₃C₂(140,12) and TiO₂/Ti₃C₂(220,24) flat band edge position recorded at -0.69 V and -0.49 V vs. Ag/AgCl/0.1 M KCl, respectively was converted to a value of -0.402 V and -0.20 V vs. NHE. The valence band edge location was estimated according to a value of the flat band edge position and bandgap energy and amounted to 2.598 V vs. NHE for TiO₂/Ti₃C₂(220,24) and 2.198 V vs. NHE for TiO₂/Ti₃C₂(140,12). According to the obtained results, TiO₂/Ti₃C₂(220,24) photocatalyst may more effectively oxidize H₂O to hydroxyl radicals, while TiO₂/Ti₃C₂(140,12) and TiO₂/Ti₃C₂(220,24) can also oxidize H₂O to oxygen and reduce oxygen into superoxide radicals.

The band structure of TiO₂/Ti₃C₂ layered composite correlates with significant inhibition of phenol and carbamazepine degradation in the presence of benzoquinone as a scavenger, suggesting that the degradation mechanism involving superoxide radicals played a crucial role. Furthermore, the presented results correspond with the EPR analysis, where the presence of a high number of Ti³⁺ sites and carbon or oxygen vacancies in the crystal lattice of the TiO₂/Ti₃C₂ was proved. These active sites, where photo-generated electrons react with oxygen, producing highly reactive superoxide anion radicals, may explain this mechanism.

A schematic illustration of the photocatalytic mechanism of carbamazepine degradation on Fe-TiO₂/Ti₃C₂ photocatalyst with co-exposed {001} and {101} TiO₂ facets was proposed and presented in Fig. 19. The Ti₃C₂ and Fe-species may readily accept excited electrons [102–103], thus reducing electron-hole recombination. However, in the case of iron oxide particles distributed on {001} TiO₂ facet, there is limited electron transfer from {101} facet, due to spatial separation, despite the iron oxide CB band position is located below TiO₂ CB position [104]. Accumulated electrons participate in superoxide anion radicals generation from oxygen as a main reactive oxygen species taking part in the photocatalytic oxidation reaction.

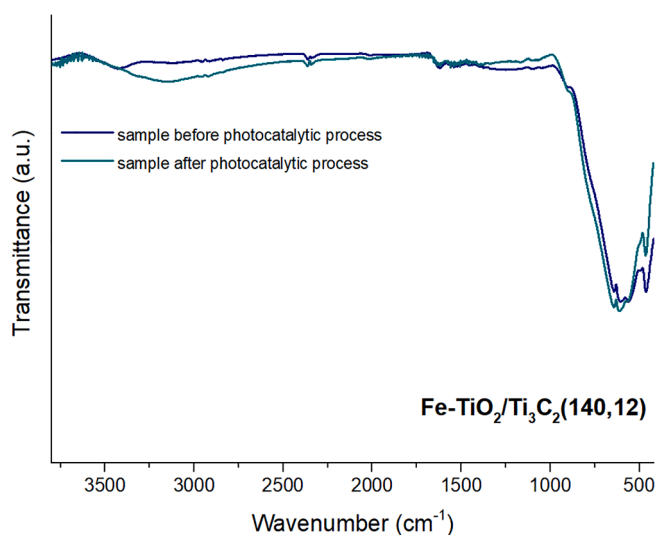


Fig. 16. The FTIR spectra for sample Fe-TiO₂/Ti₃C₂(140,12) measured before and after the photocatalytic process of carbamazepine degradation.

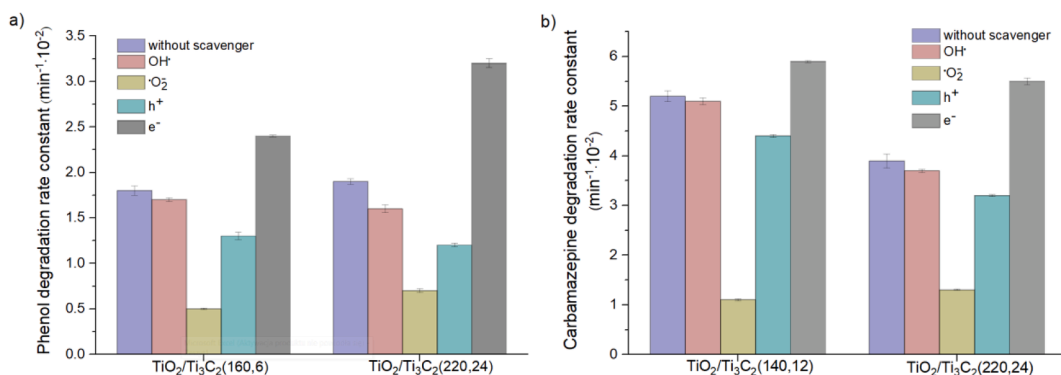


Fig. 17. Degradation rate constant in the presence of scavengers for a) phenol and b) carbamazepine removal.

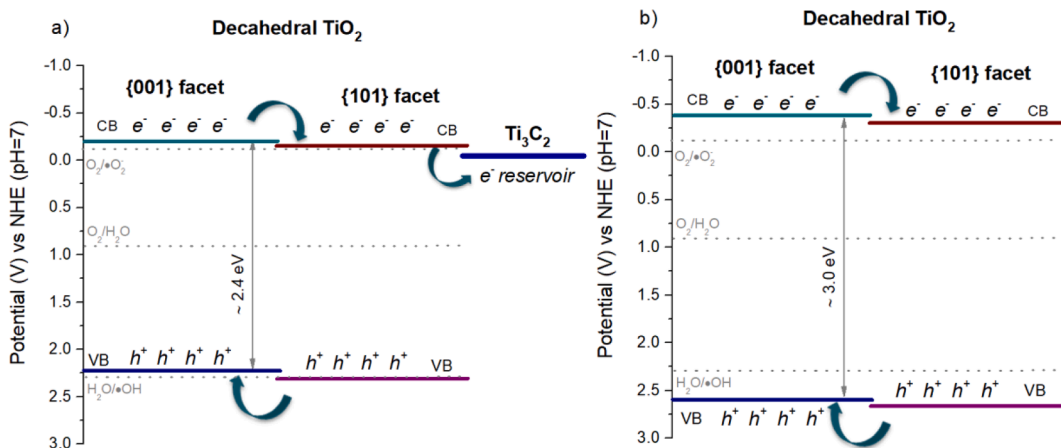


Fig. 18. Schematic representation of a) TiO₂/Ti₃C₂(140,12) and b) TiO₂/Ti₃C₂(220,24) band structure and excitation under UV-Vis light.

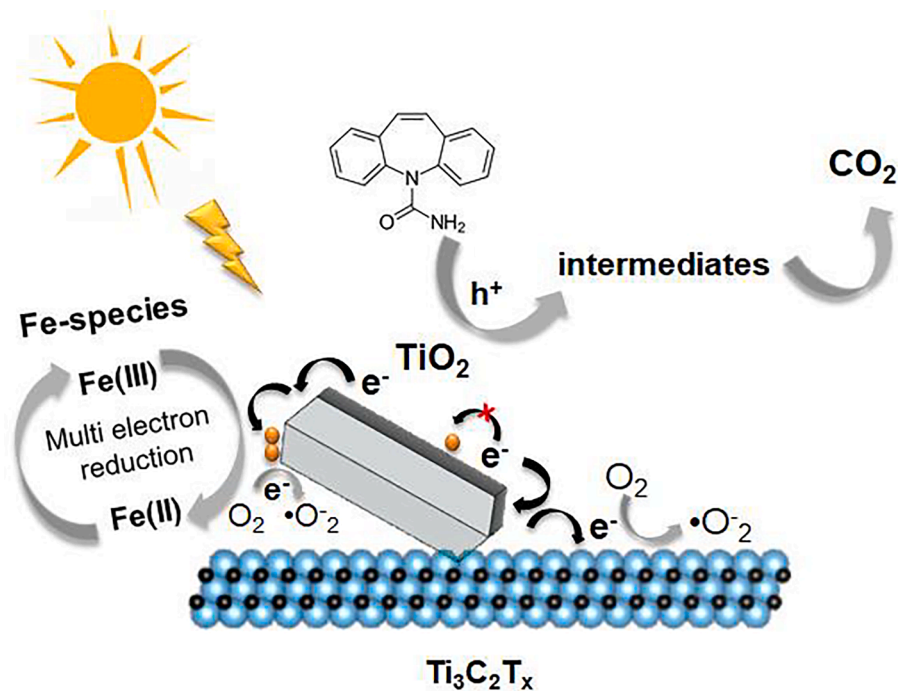


Fig. 19. Schematic illustration of the proposed mechanism of carbamazepine degradation in the presence of Fe-modified TiO₂/Ti₃C₂(140,12) photocatalyst with co-exposed {101} and {001} facets.

4. Conclusions

In summary, TiO₂ nanocomposites were synthesized through the solvothermal method using as a precursor accordion-like MXene compound – Ti₃C₂T_x. The controlled oxidation led to the formation of TiO₂ with decahedral morphology and exposed highly active {001} and

{101} facets on Ti₃C₂ layer. During the study, the influence of time and temperature on the prepared composites' physicochemical and structural properties was determined. The obtained layered composite photocatalysts were characterized by a narrower bandgap ($E_g < 3$ eV), titanium vacancies (Ti³⁺ centers), carbon and oxygen vacancies. The materials synthesized under more severe conditions (the highest reaction temperature of 220°C and prolonged-time) led to the in-situ formation of TiO₂ DAPs derived from the MXene phase, while milder synthesis conditions (temperature below 200°C) led to preserved TiO₂/Ti₃C₂ structure.

The results of photocatalytic activity of phenol and carbamazepine degradation confirmed that composites prepared at lower temperature and with shorter reaction time, i.e., TiO₂/Ti₃C₂(160,6) and TiO₂/Ti₃C₂(140,12) and photocatalysts synthesized at the higher temperature (above 200 °C) and most prolonged time, i.e., TiO₂/Ti₃C₂(200,24), TiO₂/Ti₃C₂(220,12) and TiO₂/Ti₃C₂(220,24) exhibited the most excellent performance. These findings indicate the promoting effect of Ti₃C₂T_x on TiO₂ activity under UV–Vis irradiation, which may act as a reservoir of photo-generated electrons, thus minimizing the recombination rate of electron-hole pairs. Moreover, the morphological properties of decahedral anatase particles with co-exposed {101} and {001} facets improve photoelectron transfer, which reduces charge carriers recombination.

The most active samples labeled TiO₂/Ti₃C₂(140,12) and TiO₂/Ti₃C₂(220,24) were further modified with iron. The ternary composite Fe-TiO₂/Ti₃C₂(140,12) showed significantly improved carbamazepine photocatalytic degradation with 100% removal after 60 min of UV–Vis irradiation. The increment in donor density and a positive shift of flat band potential of Fe-modified TiO₂/Ti₃C₂ sample compared to neat TiO₂/Ti₃C₂ contributed to superior photo-oxidation efficiency. Moreover, the photocurrent measurements, emission spectroscopy, and luminescence decay analysis confirmed that samples modified with iron species showed more efficient separation of the photoexcited electron-hole pairs and slower decay indicating long charge carrier lifetimes and metastable donor states.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.cej.2021.130801>.

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